PC-Based I/O Control Systems



Why PC-Based Control?

Automation engineers have argued for years over the place of PC-based control in the industry. Even as hardware controllers have become more PC-like and PCs have become more reliable, differences still remain.

Your choice to use PC-based control depends on the needs of your specific situation. Here are some reasons you may want to choose PC-based control:

- Direct access to standard computer networks and communication interfaces, such as Ethernet
- Ability to use standard programming languages you may already know, such as C++, VB.NET, or another object-oriented programming tool
- Easier integration with a variety of systems, including company computer networks, manufacturing, business, and facility systems
- Lower cost due to use of commercial off-the-shelf technology
- Better performance in applications that require rapid reading or writing to files, or complex calculations
- Extensive storage capacity for applications that accumulate large quantities of data
- Protection of intellectual property, such as control algorithms
- Ability to run the control program and the human-machine interface (HMI) on the same hardware

Options for PC-Based Control

So you've decided PC-based control is the way to go. What hardware and software do you need to make it work?

This document shows examples of system architecture for PC-based control, followed by detailed tables listing the hardware and software you can use for each example. Here are some things to think about as you look at the options.

Programming language—If you already know one or more programming languages (like flowchart-based PAC Control, or C#, or a .NET language), or have a specific one you need to work in, look for the options that support that language.

Network—Have an existing serial I/O network? Need to connect with devices on Ethernet? Need the speed of a direct connection to digital I/O? Or if you're setting

up a new system, how many points of I/O do you need to control? Options vary in terms of the network used for communicating with I/O, and networks vary in terms of how many I/O points or I/O units they can support.

Protocol—Like the network (and related to it), a specific protocol may be necessary for your application. Ethernet-based SNAP I/O uses the open OptoMMP protocol. Older serial-based I/O may use *mistic* or Optomux. Or perhaps you need high-speed Pamux for digital I/O. Check the options for the protocols they support, too.

Distributed control—An Opto 22 I/O unit consists of I/O modules and an I/O processor (*brain*), mounted on a rack. Brains provide distributed control for many functions, including counting, latching, thermocouple linearization, ramping, and much more—even PID loop control. Any option that uses brains lets you take advantage of this distributed control, so that these functions continue even if the I/O unit loses communication with the PC.

If you don't want distributed control, look for the option that provides direct control of I/O without brains.

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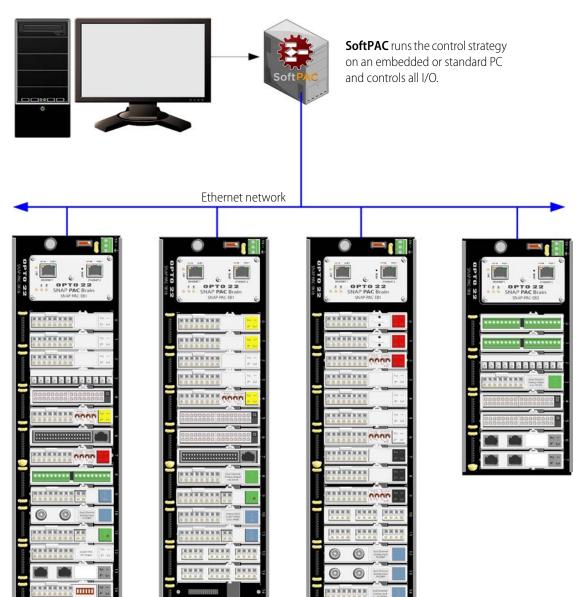
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Ethernet: PC-based Control using SoftPAC—System Example

Develop your control program (strategy) using **PAC Control** software.

Download the strategy to SoftPAC software-based programmable automation controller (on the same PC or on a different PC).



SNAP PAC brains (I/O processors) and SNAP I/O modules (analog, digital, and serial, as needed)

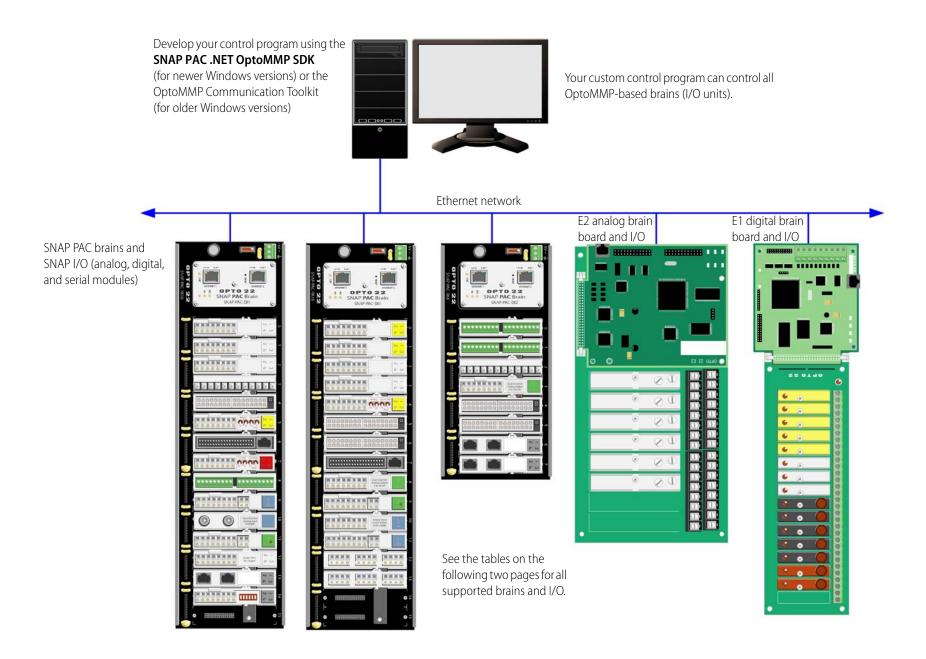
See table on the following page for all supported brains and I/O.

Ethernet: PC-based Control using SoftPAC—Details

If your I/O application requires		Use this combination of equipment									
	Protocol	Software	Compatibility	Brain	Racks	I/O modules					
Ethernet control of multiple digital and/or analog brains (I/O units) No adapter card	programma	oftware-based able automation con- grammed with PAC	Windows 7 Professional (32-bit & 64-bit) Windows Vista Business (32-bit) Windows XP Professional (32-bit, with SP2 or higher)	SNAP-PAC-EB1 SNAP-PAC-EB1-FM SNAP-PAC-EB1-W SNAP-PAC-EB2 SNAP-PAC-EB2-FM SNAP-PAC-EB2-W SNAP-PAC-R1 SNAP-PAC-R1-FM SNAP-PAC-R2-SNAP-PAC-R2	All SNAP PAC racks	All SNAP I/O					
				SNAP-B3000-ENET* SNAP-ENET-S64* SNAP-ENET-D64*	Brain-compatible SNAP rack	Brain-compatible SNAP I/O**					

^{*} Not recommended for new designs
** See the Legacy and Current Products Comparison and Compatibility Charts, form 1693

Ethernet: PC-based Control using OptoMMP Protocol—System Example



Ethernet: PC-based Control using OptoMMP Protocol—Details

The table on this page shows combinations of equipment for newer Windows versions. The table on the following page covers older Windows versions.

If your I/O application		Use this combination of equipment										
requires	Protocol	Software	Compatibility	Brain	Racks	I/O modules						
Ethernet control of multiple digital and/or analog brains (I/O units)		SNAD DAC NET	Windows 7 Professional (32-bit & 64-bit) Windows Vista Business (32-bit & 64-bit) .NET 3.5 framework Visual Studio 2005, 2008, 2010	SNAP-PAC-EB1 SNAP-PAC-EB1-FM SNAP-PAC-EB1-W SNAP-PAC-EB2 SNAP-PAC-EB2-FM SNAP-PAC-EB2-W	All SNAP PAC racks	All SNAP I/O						
	OptoMMP			E1 for digital	G4PB8H G4PB16H G4PB16HC G4PB16J/K/L PB4H PB8H PB16H PB16HC PB16HQ PB16J/K/L	G4PB16J/K/L: Racks with integrated G4 I/O Other G4 racks: G4 digital I/O PB16HQ: Quad Pak PB16J/K/L: Racks with integrated G1 I/O Other PB racks: G1 (Standard) digital I/O						
				E2 for analog	PB4AH PB8AH PB16AH	G1 (Standard) analog I/O						
				G4EB2	G4PB32H PB32HQ	G4 rack: G4 digital I/O PB rack: Quad Pak						
				G4D32EB2-UPG	G4D32RS	G4 digital I/O						
				SNAP-B3000-ENET* SNAP-ENET-S64* SNAP-ENET-D64*	Brain-compatible SNAP rack	Brain-compatible SNAP I/O**						

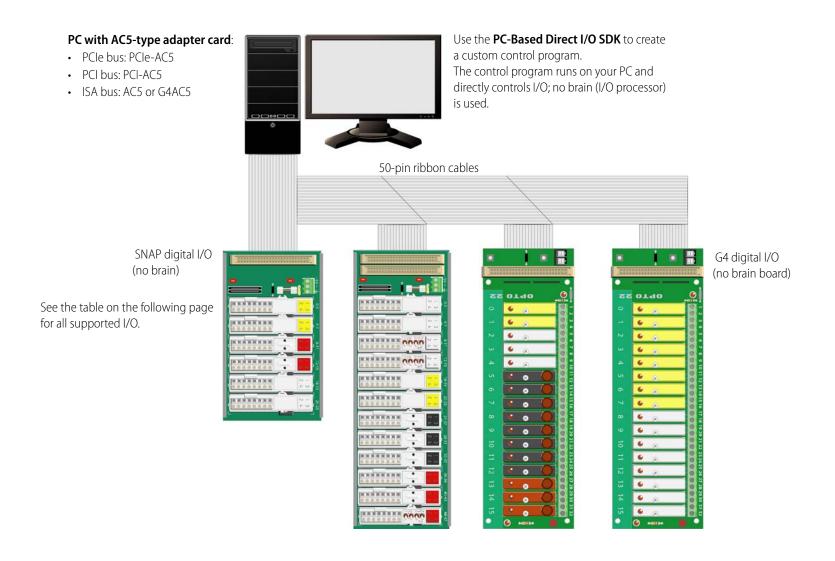
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If your I/O application		Use this combination of equipment									
requires	Protocol	Software	Compatibility	Brain	Racks	I/O modules					
Ethernet control of multiple digital and/or analog brains (I/O units) No adapter card		OptoMMP Communication Toolkit	Windows 2000 (SP4) Windows XP Professional (32-bit SP2) ActiveX C++	SNAP-PAC-EB1 SNAP-PAC-EB1-FM SNAP-PAC-EB1-W SNAP-PAC-EB2 SNAP-PAC-EB2-FM SNAP-PAC-EB2-W	All SNAP PAC racks	All SNAP I/O					
	OptoMMP			E1 for digital	G4PB8H G4PB16H G4PB16HC G4PB16J/K/L PB4H PB8H PB16H PB16HC PB16HQ PB16J/K/L	G4PB16J/K/L: Racks with integrated G4 I/O Other G4 racks: G4 digital I/O PB16HQ: Quad Pak PB16J/K/L: Racks with integrated G1 I/O Other PB racks: G1 (Standard) digital I/O					
				E2 for analog	PB4AH PB8AH PB16AH	G1 (Standard) analog I/O					
				G4EB2	G4PB32H PB32HQ	G4 rack: G4 digital I/O PB rack: Quad Pak					
				G4D32EB2-UPG	G4D32RS	G4 digital I/O					
				SNAP-B3000-ENET* SNAP-ENET-S64* SNAP-ENET-D64*	Brain-compatible SNAP rack	Brain-compatible SNAP I/O**					

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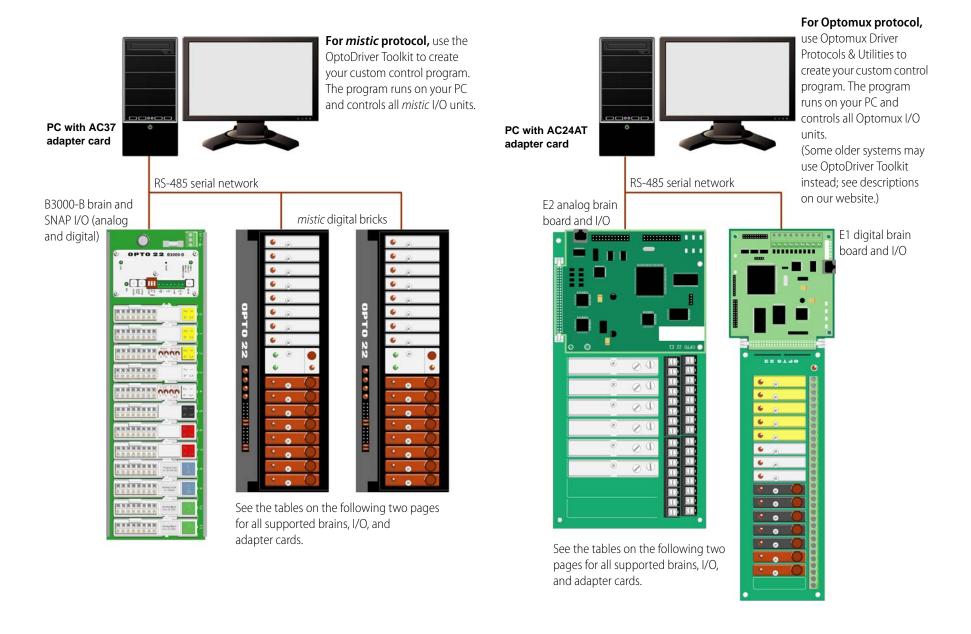
Direct Control of I/O—No Brain (I/O Processor)—System Example



Direct Control of I/O—No Brain (I/O Processor)—Details

	Use this combination of equipment										
If your I/O application requires	Product Line or Protocol	PC Bus	Adapter card	Software Developer Toolkit	Compatibility	Brain	Racks	I/O modules			
Direct, high-speed control of I/O points (24 or 48 points, depending on the card)		PCI express	PCIe-AC5		(32-bit & 64-bit) Windows 7 and Vista None required SNAP-D12M SNAP-D12MC	(32-bit & 64-bit) Windows 7 and Vista	SNAP-D6MC SNAP-D6MC-P SNAP-D12M	SNAP racks: SNAP 4-channel digital I/O G4 racks: All 5 VDC			
	Direct I/O	DCI.	DOL AGE	PC-Based Direct I/O SDK	(32-bit and 64-bit) C#, VB.NET, and other .NET languages; also Visual Basic, C++ Windows 2000/XP Visual Basic 6.0, Microsoft C++ 6.0		G4PB8 G4PB16 G4PB24 PB24HQ	logic G4 digital I/O PB24HQ: Quad Pak			
		PCI	PCI-AC5			None required	PB8 PB16A PB16C PB24 PB24Q	PB24Q: Quad Pak Other racks: G1 digital I/O			
Direct, high-speed control of I/O points (24 or 48 points, depending on the card)	Diroct I/O LIGA	G4AC5 AC5		Windows 95/98/ME, NT/2000/XP	None required	SNAP-D6M SNAP-D6MC-P SNAP-D12M SNAP-D12MC SNAP-D12MC-P G4PB8 G4PB16 G4PB24 PB24HQ	SNAP racks: SNAP 4-channel digital I/O G4 racks: All 5 VDC logic G4 digital I/O PB24HQ: Quad Pak				
						None required	PB8 PB16A PB16C PB24 PB24Q	PB24Q: Quad Pak Other racks: G1 digital I/O			

Serial: PC-based Control via Brain (I/O Processor)—System Example



Serial: PC-based Control via Brain (I/O Processor)—Details

The table on this page covers PCs with a PCI bus. The table on the next page covers PCs with an ISA bus or no available slot.

If your I/O application requires		Use this combination of equipment									
	Product Line or Protocol	PC Bus	Adapter card	Software Developer Toolkit	Compatibility	Brain	Racks	I/O modules			
	mistic	PCI	PCI-AC48	AC28 and PCI- AC48 Adapter Card Toolkit	Windows 2000/XP Microsoft Visual Basic, Microsoft Visual C++	B3000-B B3000*	SNAP B-series racks	Compatible SNAP analog & digital I/O**			
Serial control of multiple digital and/or analog brains Support for up to 256 brains (I/O units), for a total of 4,096 I/O points on one 4000 ft. (1200 m.) RS-485 data link	Optomux	PCI	PCI-AC48	AC28 and PCI- AC48 Adapter Card Toolkit	Windows 2000/XP Microsoft Visual Basic, Microsoft Visual C++	E1 for digital B1 for digital	G4PB8H G4PB16H G4PB16HC G4PB16J/K/L PB4H PB16H PB16HC PB16HC PB16J/K/L	G4PB16J/K/L: Racks with integrated G4 I/O Other G4 racks: G4 digital I/O PB16HQ: Quad Pak PB16J/K/L: Racks with integrated G1 I/O Other PB racks: G1 (Standard) digital I/O			
						E2 for analog B2 for analog	PB4AH PB8AH PB16AH	G1 (Standard) analog I/O			

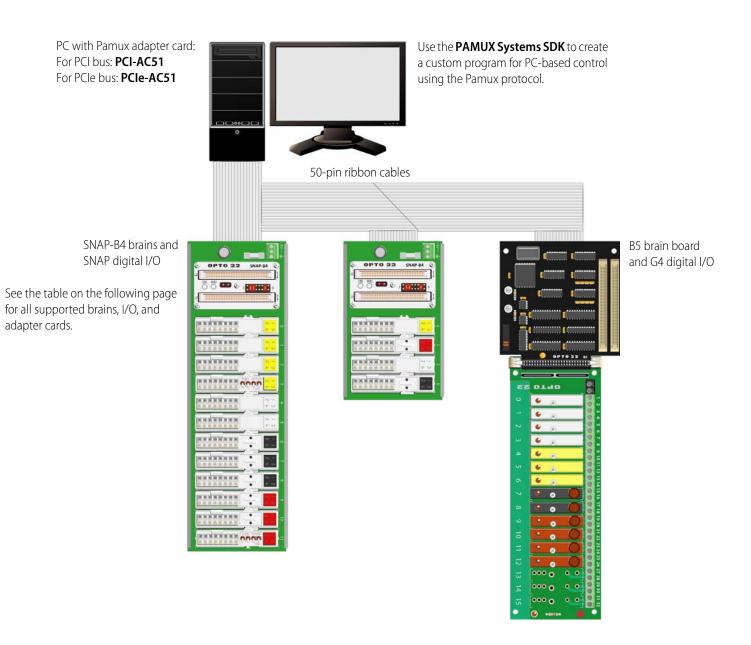
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					Use this combination	of equipment		
If your I/O application requires	Product Line or Protocol	PC Bus	Adapter card	Software Developer Toolkit	Compatibility	Brain	Racks	I/O modules
						B3000-B (analog/digital) B3000* (analog/digital)	SNAP B-series	Compatible analog & digital SNAP I/O**
					Windows 2000/XP Windows 95/98/ME Microsoft Visual C++ Microsoft Visual Basic (using Microsoft Visual Studio 6)	SNAP-BRS (digital)	SNAP-B8M SNAP-B8MC SNAP-B8MC-P	SNAP 4-channel digital I/O
	mistic	ISA	AC37	OptoDriver Toolkit		G4D16R brick (integrated G4D32RS brick (integrate		,
Serial control of multiple digital and/or analog brains Support for up to 256 brains (I/O units), for a total of 4,096 I/O points on one 4000 ft. (1200 m.) RS-485 data link						B100 for digital rack	G4PB8H G4PB16H PB4H PB8H PB16H	G4 digital racks: All G4 digital I/O PB digital racks: All G1 (Standard) digital I/O
			AC24AT AC422AT	and Ethernet Opto- mux) Windows 95/98 Microsoft Visua Microsoft Visua	Windows 2000/XP Windows 95/98/ME Microsoft Visual C++ Microsoft Visual Basic (using Microsoft Visual Studio 6)	E1 for digital B1 for digital	G4PB8H G4PB16H G4PB16HC G4PB16J/K/L PB4H PB8H PB16H PB16HC PB16HQ PB16J/K/L	G4PB16J/K/L: Racks with integrated G4 I/O Other G4 racks: G4 digital I/O PB16HQ: Quad Pak PB16J/K/L: Racks with integrated G1 I/O Other PB racks: G1 (Standard) digital I/O
						E2 for analog B2 for analog	PB4AH PB8AH PB16AH	G1 (Standard) analog I/O
		No slot; external card	AC7A AC7B	Optomux Driver Protocols & Utilities (serial Optomux and Ethernet Optomux) OptoDriver Toolkit (serial Optomux	Windows 2000/XP Windows 95/98/ME Microsoft Visual C++ Microsoft Visual Basic (using Microsoft Visual Studio 6)	E1 for digital B1 for digital	G4PB8H G4PB16H G4PB16HC G4PB16J/K/L PB4H PB8H PB16H PB16HC PB16HQ PB16J/K/L	G4PB16J/K/L: Racks with integrated G4 I/O Other G4 racks: G4 digital I/O PB16HQ: Quad Pak PB16J/K/L: Racks with integrated G1 I/O Other PB racks: G1 (Standard) digital I/O
				only)		E2 for analog B2 for analog	PB4AH PB8AH PB16AH	G1 (Standard) analog I/O

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Pamux: PC-based Control via Brain (I/O Processor)—System Example



Pamux: PC-based Control via Brain (I/O Processor)—Details

	Use this combination of equipment										
If your I/O application requires	Product Line or Protocol	PC Bus	Adapter card	Software Developer Toolkit	Compatibility	Brain	Racks	I/O modules			
					Windows 8 (32-bit & 64-bit) Windows 7 and Vista (32-bit and 64-bit) C#, VB.NET, and other .NET languages; also Visual Basic, C++ Windows 2000/XP Visual Basic 6.0, Microsoft C++ 6.0	SNAP-B4 (digital) SNAP-B6 (analog/digital)	SNAP B-series	Brain-compatible SNAP I/O**			
						B4 (digital)	G4PB32H PB32HQ	G4 rack: G4 digital I/O PB32HQ: Quad Pak			
	Pamux	PCle	PCIe-AC51	PAMUX Systems SDK		B5 (digital)	G4PB8H G4PB16H G4PB32H G4PB32H G4PB16J/K/L PB4H PB8H PB16H PB16HC PB16HQ PB16J/K/L	G4PB16J/K/L: Racks with integrated G4 I/O Other G4 racks: G4 digital I/O PB16HQ: Quad Pak PB16J/K/L: Racks with integrated G1 I/O Other PB racks: G1 (Standard) digital I/O			
High-speed control via brain of multiple digital and/or analog I/O points						B6 for analog	PB4AH PB8AH PB16AH	G1 analog I/O			
Access to up to 512 I/O points, located up to 500 ft. (150 m.)						SNAP-B4 (digital) SNAP-B6 (analog/digital)	SNAP B-series	Brain-compatible SNAP I/O**			
away, per adapter card						B4 (digital)	G4PB32H PB32HQ	G4 rack: G4 digital I/O PB32HQ: Quad Pak			
		PCI-AC51	PAMUX Systems SDK	I VIE I Janutiaude, alco	B5 (digital)	G4PB8H G4PB16H G4PB16HC G4PB32H G4PB16J/K/L PB4H PB8H PB16H PB16HC PB16HQ PB16J/K/L	G4PB16J/K/L: Racks with integrated G4 I/O Other G4 racks: G4 digital I/O PB16HQ: Quad Pak PB16J/K/L: Racks with integrated G1 I/O Other PB racks: G1 (Standard) digital I/O				
						B6 for analog	PB4AH PB8AH PB16AH	G1 analog I/O			

If your I/O application requires	Use this combination of equipment									
	Product Line or Protocol	PC Bus	Adapter card	Software Developer Toolkit	Compatibility	Brain	Racks	I/O modules		
						SNAP-B4 (digital) SNAP-B6 (analog/digital)	SNAP B-series	Brain-compatible SNAP I/O**		
High-speed control via brain of multiple digital and/or analog I/O points Access to up to 512 I/O points, located up to 500 ft. (150 m.) away, per adapter card					B4 (digital)	G4PB32H PB32HQ	G4 rack: G4 digital I/O PB32HQ: Quad Pak			
	Pamux	ISA	AC28*	AC28 and PCI- AC48 Adapter Card Toolkit	Windows 95/98/ME, 2000/XP Microsoft Visual Basic Microsoft Visual C++	B5 (digital)	G4PB8H G4PB16H G4PB16HC G4PB32H G4PB16J/K/L PB4H PB8H PB16H PB16HC PB16HQ PB16J/K/L	G4PB16J/K/L: Racks with integrated G4 I/O Other G4 racks: G4 digital I/O PB16HQ: Quad Pak PB16J/K/L: Racks with integrated G1 I/O Other PB racks: G1 (Standard) digital I/O		
						B6 for analog	PB4AH PB8AH PB16AH	G1 analog I/O		

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