Form 1714

PAC MANAGER USER'S GUIDE LEGACY EDITION

SNAP PAC R-Series Controllers SNAP PAC S-Series Controllers SoftPAC Controllers SNAP PAC EB Brains SNAP PAC SB Brains SNAP Simple I/O SNAP Ethernet I/O SNAP Ultimate I/O E1 Brain Boards E2 Brain Boards

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SNAP PAC R-Series Controllers SNAP PAC S-Series Controllers SoftPAC Controllers SNAP PAC EB and SB Brains SNAP Simple I/O™ SNAP Ethernet I/O™ SNAP Ultimate I/O™ E1 Brain Boards E2 Brain Boards

Form 1714-161117—November 2016



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× PAC Manager User's Guide, Legacy Edition

1: Introduction

About this Guide

Welcome to PAC Manager, the configuration and inspection tool for working with SNAP PAC, SNAP Simple, SNAP Ethernet, and SNAP Ultimate I/O units, SNAP PAC controllers, and E1 and E2 brain boards.

Products Covered

This guide shows you how to configure and work with the following Opto 22 devices using the software tool PAC Manager. The guide covers both standard wired models and Wired+Wireless[™] models.

- SNAP PAC S-series controllers
- SNAP PAC R-series controllers
- SoftPAC controllers
- SNAP PAC EB brains
- SNAP PAC SB brains
- SNAP Ultimate I/O
- SNAP Ethernet I/O
- SNAP Simple I/O
- E1 and E2 units

NOTE on Allen-Bradley: If you are using SNAP PAC EB brains or SNAP PAC controllers with Allen-Bradley Logix PLC systems, do not use PAC Manager. Instead, use the EtherNet/IP Configurator. See Opto 22 form 1770, the EtherNet/IP for SNAP PAC Protocol Guide, for instructions. Both the software and the guide are available on our website, www.opto22.com.

PAC Manager is available for download from our website, www.opto22.com.

This Legacy Edition includes both SNAP PAC hardware and older (legacy) hardware. If you are using only SNAP PAC hardware, use form 1704, the *PAC Manager User's Guide*, instead of this guide.

For more information on using legacy systems with the SNAP PAC System, see Opto 22 form 1688, *SNAP PAC System Migration Technical Note*.

NOTE: PAC Manager is only for SNAP PAC units (both Ethernet and serial) and for other units that communicate using Ethernet. To configure legacy mistic I/O units that communicate serially with a PAC Project controller, use PAC Control. See Opto 22 form 1710, the PAC Control User's Guide, Legacy Edition, for instructions.

Contents

This guide assumes that you have some familiarity with TCP/IP, UDP/IP, and Ethernet networking. If you are not familiar with these subjects, we strongly suggest you consult commercially available resources to learn about them before attempting to use these systems.

This user's guide includes the following sections:

Chapter 1: Introduction—Information about the guide and how to reach Opto 22 Product Support. Also includes product comparison charts.

Chapter 2: Configuring Devices—How to assign an IP address to your hardware, how to configure I/O units and I/O points, how to use I/O point features such as counters, watchdogs, and analog scaling; and how to send configuration data to I/O units.

Chapter 3: Configuring Optional Functions—Information on configuring security, communication protocols like SNMP and PPP, streaming, the Scratch Pad area, and other optional functions.

Chapter 4: Setting Up Events and Reactions—If you are not using PAC Control, information on configuring local reactions to local events.

Chapter 5: Reading and Writing to Specific Devices—How to read data directly from a specific controller or I/O unit or write directly to a controller, brain, or I/O points.

Chapter 6: Maintaining Devices—Changing IP addresses, upgrading firmware, and working with files on the device.

Chapter 7: Troubleshooting—Tips for resolving difficulties you may encounter while working in PAC Manager.

Appendix A: Menus—Describes PAC Manager menu commands.

Appendix B: Dialog Boxes—Describes the features of PAC Manager dialog boxes.

Installing PAC Manager

PAC Manager is available as a standalone software utility or as a component of the PAC Project Software Suite, which is a comprehensive set of software tools for industrial automation, remote monitoring, and data acquisition projects in any line of business.

Installation is easy and quick, and you can download either PAC Manager or PAC Project directly from the Opto 22 website.

NOTE: The PAC Project installer includes both the Basic (free) version of the software suite and PAC Project Professional. PAC Project Professional requires a password to install.

To install PAC Manager:

- 1. Download PAC Manager or PAC Project from the Opto 22 Support > Downloads webpage.
- 2. Navigate to the folder where you downloaded PAC Manager or PAC Project, and then double-click the installation file (for example, PAC_Manager_<release number>.exe) to begin installation.

If you have trouble installing PAC Manager, contact Opto 22 Product Support (see page 5).

Information Key

This guide includes information that applies to some types of controllers and I/O units but not to others. Sections are marked as follows to indicate the products that support them:

This text	Indicates support by this hardware
PAC-R	SNAP PAC R-series controllers
PAC-S	SNAP PAC S-series controllers
SoftP	SoftPAC controllers
EB	SNAP PAC EB brains (Ethernet)
SB	SNAP PAC SB brains (serial)
UIO	SNAP Ultimate I/O
EIO	SNAP Ethernet I/O
SIO	SNAP Simple I/O
E1	E1 brain boards
E2	E2 brain boards

Related Documentation

You may also need some of the following documentation, depending on the system you are using and how you expect to communicate with it:

To use this	See this	Opto 22 form #
SNAP PAC R-series controllers	SNAP PAC R-Series Controller User's Guide OptoMMP Protocol Guide	1595 1465
SNAP PAC S-series controllers	SNAP PAC S-Series Controller User's Guide OptoMMP Protocol Guide	1592 1465
SoftPAC controllers	SoftPAC Software-based Controller for PC-based Control Data Sheet	2020
SNAP PAC EB and SB brains	SNAP PAC Brain User's Guide OptoMMP Protocol Guide	1690 1465

To use this	See this	Opto 22 form #
PAC Control strategies	PAC Control User's Guide PAC Control Command Reference PAC Control Commands Quick Reference Card	1700 1701 1703
Serial communication modules	SNAP Serial Communication Module User's Guide	1191
High-density digital modules	SNAP High-Density Digital Module User's Guide	1547
Legacy Hardware and Software		
E1 or E2 brain board	E1 and E2 User's Guide Optomux Protocol Guide OptoMMP Protocol Guide	1563 1572 1465
SNAP Ultimate I/O SNAP Ethernet I/O SNAP Simple I/O	SNAP Ethernet-Based I/O Units User's Guide OptoMMP Protocol Guide	1460 1465
ioControl strategies	ioControl User's Guide ioControl Command Reference ioControl Commands Quick Reference Card	1300 1301 1314

All forms are available on our website (www.opto22.com) for downloading. The easiest way to find one is to search on the form number, or if you are viewing this document online, you can simply click the link.

For Developers: SNAP PAC REST API

If you're a developer who'd like to use PAC Control strategy tags in communications with other devices, the Opto 22 SNAP PAC REST API is a secure and powerful way to do just that. The API is available in SNAP PAC R-series and S-series controllers with PAC firmware R9.5a and higher. To configure HTTPS access to your PAC's RESTful server and learn how to call the API, visit developer.opto22.com.

Product Support

If you have problems installing or using PAC Manager and cannot find the help you need in this guide or on our website, contact Opto 22 Product Support.

Phone:	800-TEK-OPTO (800-835-6786 toll-free in the U.S. and Canada) 951-695-3080 Monday through Friday, 7 a.m. to 5 p.m. Pacific Time	NOTE: Email messages and phone calls to Opto 22 Product Support are grouped together and answered in the order received.
Fax:	951-695-3017	
Email:	support@opto22.com	
Opto 22 website:	www.opto22.com	

When calling for technical support, you can help us help you *faster* if you can provide the following information to the Product Support engineer:

- Opto 22 hardware part numbers or models that you're working with
- Software version (available by clicking Help > About in the application's menu bar)
- Firmware version
- Specific error messages you saw
- Version of your computer's operating system

Opto 22 Feature Comparison Chart

This table compares SNAP PAC controllers and brains using version 9.5 firmware and 9.5 PAC Project software (or higher).

	FEATURE			SN	AP	PAC	Cont	rolle	ers				SNAF	PAG	C Bra	ains	
		SW	St	anda	alon	е	F	Rack	-moui	nted			Ether	net		Se	rial
		SoftPAC	SNAP-PAC-S1 SNAP-PAC-S1-FM	C-S2	SNAP-PAC-S1-W	SNAP-PAC-S2-W	SNAP-PAC-R1 SNAP-PAC-R1-FM	SNAP-PAC-R1-B	SNAP-PAC-R2 SNAP-PAC-R2-FM	SNAP-PAC-R1-W	SNAP-PAC-R2-W	SNAP-PAC-EB1 SNAP-PAC-EB1-FM	SNAP-PAC-EB2 SNAP-PAC-EB2	SNAP-PAC-EB1-W	SNAP-PAC-EB2-W	SNAP-PAC-SB1	SNAP-PAC-SB2
		So	NS SN	SN	SN	SN	SN SN	SN	SN SN	SN	SN	SN SN	NS NS	SN	SN	SN	SN
-	et network interfaces (two IP link redundancy or segmenting net-	aa	•	•	•	•	•	•	•	•	•						
Wireless LAN interface (802.11a, b, or g)	aa			•	•				•	•			•	•		
Two switched Ethernet n multi-drop (daisy-chain)	etwork interfaces (one IP address) for network configuration											•	•	•	•		
Works with software		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Runs strategies		•	•	•	•	•	•	•	•	•	•			1			<u> </u>
-	harts running at once (plus host task)	64	32	32	32	32	16	16	16	16	16		1	1	1		<u> </u>
	SNAP PAC EB brains	•	•	•	•	•	•	•	•	•	•						
Compatible brains ^a	SNAP PAC SB brains		•	•	•	•											
	Onboard I/O processor (brain)						•	•	•	•	•						
	Ethernet (UDP/IP, 10/100 Mbps)	•	•	•	•	•	•	•	•	•	•						
Controller-to-brain com- munication	Wireless LAN (802.11a, b, or g)	aa		1	•	•				•	•			n/a	a		
munication	Serial (RS-485)		•	•	•	•											
	Ethernet (TCP/IP, 10/100 Mbps)	•	•	•	•	•	•	•	•	•	•						
Controller-to-PC com-	Wireless LAN (802.11a, b, or g)	aa			•	•				•	•						
munication	PPP over dial-up modem, with hard- ware handshaking		٠	•	•	•	٠	•	•	•	•						
Brain-to-host (PC or	Ethernet (10/100 Mbps)											•	•	•	•		
controller) communica-	Wireless LAN (802.11a, b, or g)	n/a		n/a	a				n/a					•	•		
tion	Serial (RS-485)															•	•
Total number of RS-232	serial ports	bb	2	4 ^b	2	4 ^b	1	1	1	1	1	-0-	-0-	-0-	-0-	-0-	-0-
Number of RS-232 seria modem)	l ports usable for PPP (on dial-up	bb	1 ^c	1 ^c	1 ^c	1 ^c	1 ^c	1 ^c	1 ^c	1 ^c	1 ^c	-0-	-0-	-0-	-0-	-0-	-0-
Total number of RS-485	serial ports	bb	1	4 ^b	1	4 ^b	-0-	-0-	-0-	-0-	-0-	-0-	-0-	-0-	-0-	1	1
EtherNet/IP [™] (Allen-Bra	dley [®] RSLogix [®] systems and others)		•	•	•	•	•	•	•	•	•	•	•	•	•		
Modbus [®] /TCP (slave; m	aximum 8 master connections) ^{cc}		•	•	•	•	•	•	•	•	•	•	•	•	•		
OPC driver support		•	•	•	•	•	•	•	•	•	•	•	٠	•	•	• d	• d
RESTful API			•	•	•	•	•	•	•	•	•						
HTTP/HTTPS			•	•	•	•	•	•	•	•	•						
OptoMMP memory-map	ped protocol	•e	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
SNMP (network managen	nent)		•	•	•	•	•	•	•	•	•	•	•	•	•		
FTP server, file system			•	•	•	•	•	•	•	•	•	•	•	•	•		
FTP client		•	•	•	•	•	•	•	•	•	•						
PPP (for use with dial-up	o modems)		•	•	•	•	•	•	•	•	•						
Email (SMTP client with	authentication and attachments)	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
Scratch Pad area for peo gers, 64-bit integers, and	er-to-peer data (bits, floats, 32-bit inte- d strings)		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

	FEATURE			SN	AP	PAC	Con	troll	ers				SNAF	P PA	C Bra	ains	
		SW	St	anda	lon	е	F	Rack	-mou	nted			Ethe	rnet		Se	rial
		B SoftPAC	SNAP-PAC-S1 SNAP-PAC-S1-FM	SNAP-PAC-S2	SNAP-PAC-S1-W	SNAP-PAC-S2-W	SNAP-PAC-R1 SNAP-PAC-R1-FM	SNAP-PAC-R1-B	SNAP-PAC-R2 SNAP-PAC-R2-EW		SNAP-PAC-R2-W	SNAP-PAC-EB1 SNAP-PAC-EB1-FM	SNAP-PAC-EB2 SNAP PAC-EB2 SNAP PAC EP2 EM	SNAP-PAC-EB1-W	SNAP-PAC-EB2-W	SNAP-PAC-SB1	SNAP-PAC-SB2
-	vork (WPA2-AES, WPA-TKIP, WEP)	aa	•	•	•	•	•	•	•	•	•	•	•	•	•	<u> </u>	
	et network (IP filtering, port access)	aa		•	•	•	•		•	•	•		•			•	
Realtime clock		uu		•	•	•	•		•	•	•		•		•	•	
, ,, ,	es when brain has power) ^r	aa	•		_		•	10	•			-	•			Ľ	•
Physical RAM (MB) RAM available for Strate	av (MB)	64	32 16			28 64		16 4		-	82 0			16)		
Battery-backed RAM (ME		8	8	-	-	8		2			2						
Flash memory (MB)		g	16	-		6		8	-		8			8			
32-bit processor		aa	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Floating-point unit (FPU)		aa	•	•	•	•	•	•	•	•	•						
Removable data storage	(microSD card slot)	aa		GB				32 (GB ma	ax."							
Power requirements		aa	-	-32 \ W–1 ma:	1.3				o 5.2 ' .2–1.9				5.0 @ 75	to 5. 50 m/			
Operating Temperature in Storage Temperature in o	•	aa		20 to 40 to					0 to 6 0 to 8					-20 to -40 to			
Humidity (non-condensin	g)	aa		0–95	5%			C	-95%)				0-95	5%		
Uses SNAP PAC mountin	ng rack (4, 8, 12, or 16 modules)	n/a					٠		•	•	•	•	•	•	•	•	•
Uses SNAP B-series mo	unting rack (4, 8, 12, or 16 modules)	n/a		n/a	a			•									
Maximum number of mod Any mix of 16 digital, 16	dules allowed on largest rack: analog, and 8 serial	n/a					•1	• 1	٠	•	•	•	•	•	•	● m	● m
	Input latching						•	•	•	•	•	•	•	•	•	•	•
	On/off status						•	•	•	•	•	•	•	•	•	•	•
	Watchdog timer						•	•	•	•	•	•	•	•	•	•	•
	High-speed counting (up to 20 kHz) ⁿ						•	•		•		•		•		•	
	Quadrature counting ^o						•	•		•		•		•		•	
Digital I/O point features	On-pulse & off-pulse measurement ⁿ	n/a		n/a	a		•	•		•		•		•		•	
	Frequency & Period measurement ⁿ						•	•		•		•		•	1	•	
	TPO (time-proportional output)						•	•	•	•	•	•	•	•	•	•	•
	Digital totalizing ⁿ						٠	•	•	•	•	•	•	•	•	•	•
	Pulse generation (continuous square wave, N pulses, on-pulse, off-pulse)						٠	•	٠	•	•	٠	•	•	•	•	•

OPTO 22 FEATURE COMPARISON CHART

	FEATURE			SN	AP	PAC	Con	troll	ers				SNA	P PA	C Bra	ains	
		SW	Sta	anda	alon	е	F	Rack	-mou	nted			Ethe	rnet		Se	rial
		SoftPAC	SNAP-PAC-S1 SNAP-PAC-S1-FM	SNAP-PAC-S2	SNAP-PAC-S1-W	SNAP-PAC-S2-W	SNAP-PAC-R1 SNAP-PAC-R1-EM	SNAP-PAC-R1-B	SNAP-PAC-R2 SNAP-PAC-R2	SNAP-PAC-R1-W	SNAP-PAC-R2-W	SNAP-PAC-EB1	SNAP-PAC-EB2	SNAP-PAC-EB2-FIN SNAP-PAC-EB1-W	SNAP-PAC-EB2-W	SNAP-PAC-SB1	SNAP-PAC-SB2
	Thermocouple linearization (32-bit						•	•	•	•	•	•	•	•	•	•	•
	floating point for linearized values) Minimum/maximum values	-					•	•	•	•	•	•	•		•	•	
	Offset and gain	-					•	•	•	•	•	•				•	
	Scaling	-					•	•	•	•	•	•	•	•	•	•	•
Analog I/O point fea-							•	•	•	•	•	•	•	•	•	•	•
tures	TPO (Time-proportional output) ^q Output clamping	n/a		n/a	a		•	•	•	•	•	•	•	•	•	•	•
	Filter weight	-					•	•	•	•	•	•	•	•	•	•	•
	Watchdog timer	-					•	•	•	•	•	•	•	•	•	•	•
	Analog totalizing ^p	-					•	•	•	•	•	•	•	•	•	•	•
	Ramping ^p	-					•	•	•	•	•	•	•	•	•	•	•
PID logic (maximum 96	PID loops per controller or brain)						•	•	•	•	•	•	•	•	•	•	•
Data logging	,						•	•	•	•	•	•	•	•	•	•	•
Digital events, alarm ev	vents, serial events						•	•	•	•	•	•	•	•	•	●r	• r
Event messaging				n/a	a		•	•	•	•	•	•	•	•	•		
UDP streaming of I/O d	lata to host						•	•	•	•	•	•	•	•	•		
I/O point data mirroring	and memory map copying						•	•	•	•	•	•	•	•	•		
 bb SoftPAC cannot comm cc With firmware R9.4b & I a For compatibility with I b Serial ports are software c One port on SNAP-PA flow control on RTS are signals and bidirection and -R2 supports DTR CTS. d Available with OptoOP e SoftPAC includes State 	prosoft Windows computer the software runs of unicate through serial ports on the PC. higher, 8 max connections. Lower firmware, 2 i egacy Opto 22 hardware, see form #1693. re configurable for RS-232 or RS-485. C-S1 supports DTR, DSR, and CD signals ar id CTS. All ports on SNAP-PAC-S2 support D al flow control on RTS and CTS. The port on and CD signals, and bidirectional flow contro CServer and PAC Control, through a SNAP F is Read, Status Write, and Scratch Pad mem before August 2007 and S1s with serial numb	max. c nd bidi DTR ar SNAF bl on F PAC co nory m	rection nd DCE P-PAC-I RTS an ontrolle ap are	al D R1 d er. as.	i l k l k l m l n l o l	manu Units input apply Highe SNAF SNAF SNAF Not s Four- Requ Requ	factur with s voltag ring po er requ P-PAC P-PAC upport chann ires a ires a	e dat erial le rati wer. uirem -R1s -R1-E ted: s lel mo SNA SNA	nd load e older number ing. Ve ent app with so 3s: limit erial, n odules P-IDC P PAC P anale	than ers low erify ve blies t erial r ted to notior only; 5Q qu contr	06/1 werth oltage to -W numb o eigh not cont not cont not cont roller	4 supp nan 50 e on th mode ers lov nt 4-po trol, Pr on high ture in and P.	oorts n 0,000 <i>he unit</i> Is. ver tha int dig ofibus h-dens put mo AC Co	nax. 2 have is face is face ital mo , & Wi ity mo odule. ntrol o	GB r an 8– plate 0,000, odules dules	nicros -24 VI - <i>befo</i> - and s per d mod	SD. DC re all rack. dules.

lower have user- replaceable backup batteries. See original user guide. g Function of Flash memory is implemented via a file; size is limited only by disk space.

Opto 22 Processor Comparison Chart

Some of the features mentioned in this guide apply to some models and not others. See data sheets for details. (Note that E1 and E2 brain boards have additional features if they are used with the Optomux protocol. See Opto 22 form 1563, the *E1 and E2 User's Guide*, for more information.) A few features listed in this table are not available through the OptoMMP memory map; they require PAC Control commands.

								Cı	Irrent I	Hard	ware									Lega	cy Har	dwai	re		
		sw			SN	AP P/	AC Cont	roller				SNA	P PAC	Brai	n			F	R	SNAP Simple	SN/ Ether			SNA Itima	
	Feature	SoftPAC	SNAP-PAC-S1 SNAP-PAC-S1-FM	SNAP-PAC-S1-W	SNAP-PAC-S2	SNAP-PAC-S2-W	SNAP-PAC-R1 SNAP-PAC-R1-B SNAP-PAC-R1-FM	SNAP-PAC-R1-W	SNAP-PAC-R2 SNAP-PAC-R2-FM	SNAP-PAC-R2-W	SNAP-PAC-EB1 SNAP-PAC-EB1-FM	SNAP-PAC-EB1-W	SNAP-PAC-EB2 SNAP-PAC-EB2-FM	SNAP-PAC-EB2-W	SNAP-PAC-SB1	SNAP-PAC-SB2	G4EB2	E1 Brain Board	E2 Brain Board	SNAP-ENET-S64	SNAP-B3000-ENET SNAP-ENET-RTC	SNAP-ENET-D64	SNAP-UP1-ADS	SNAP-UP1-D64	SNAP-UP1-M64
	Input latching						٠	•	•	•	٠	•	•	•	•	•	٠	•		٠	•	•	٠	•	•
	Watchdog timer						٠	•	•	•	•	•	٠	•	•	•	•	•		٠	٠	•	•	•	•
	On/off status						•	•	•	•	•	•	•	•	•	•	•	•		•	•	•	•	•	•
	Low-speed counting ⁰						•	•			•	•			•			•			•		•		
Points	High-speed counting (up to 20 kHz) ¹						•	•			•	•			•						•		•		
I/O b	Quadrature counting ²	n/a		n/	a		٠	•			•	•			•						•		•		
Digital I/	On-pulse and off-pulse measurement ¹			,			•	•			•	•			•						•		•		
Dig	Frequency and period measurement						٠	•			•	•			•										
	TPO (time-proportional output)	1					•	•	•	•	•	•	•	•	•	•	•				•		•		
	Pulse generation (N pulses, continuous square wave, on-pulse, off-pulse)						٠	•	•	•	•	•	•	•	•	•	•				•		•		
	Digital totalizing						٠	•	•	•	•	•	٠	•	•	•	•								

								Cu	Irrent I	Hard	ware									Lega	cy Har	dwa	re		
		sw			SN/	AP P/	AC Contro	oller	,			SNA	P PAC	Brai	in			Ŧ	T	SNAP Simple	SN/ Ethe			SNA Iltima	
	Feature	SoftPAC	SNAP-PAC-S1 SNAP-PAC-S1-FM	SNAP-PAC-S1-W	SNAP-PAC-S2	SNAP-PAC-S2-W	SNAP-PAC-R1 SNAP-PAC-R1-B SNAP-PAC-R1-FM	SNAP-PAC-R1-W	SNAP-PAC-R2 SNAP-PAC-R2-FM	SNAP-PAC-R2-W	SNAP-PAC-EB1 SNAP-PAC-EB1-FM	SNAP-PAC-EB1-W	SNAP-PAC-EB2 SNAP-PAC-EB2-FM	SNAP-PAC-EB2-W	SNAP-PAC-SB1	SNAP-PAC-SB2	G4EB2	E1 Brain Board	E2 Brain Board	SNAP-ENET-S64	SNAP-B3000-ENET SNAP-ENET-RTC	SNAP-ENET-D64	SNAP-UP1-ADS	SNAP-UP1-D64	SNAP-UP1-M64
	Thermocouple linearization (32-bit floating point for linearized values)						٠	•	•	•	•	•	•	•	•	•			•	•	•		•		•
	Minimum/maximum values						•	•	•	•	٠	•	•	•	•	•			•	•	٠		•		•
ú	Offset and gain						•	•	•	•	•	•	•	•	•	•			•	•	٠		•		•
oint	Scaling						٠	•	•	•	•	•	•	•	•	•			•	•	٠		•		•
Analog I/O points	TPO (Time-proportional output) ⁴	n/a		n/	а		•	•	•	•	•	•	•	•	•	•				•	•		•		•
log	Output clamping						٠	•	•	•	•	•	•	•	•	•			•	•	٠		•		•
Ana	Filter weight						٠	•	•	•	•	•	•	•	•	•				•	•		•		•
	Watchdog timer						•	•	•	•	•	•	•	•	•	•				•	•		•		•
	Ramping ³						•	•	•	•	٠	•	•	•	•	•			•		٠		٠		
	Analog totalizing ³						•	•	•	•	•	•	•	•	•	•									
SNAF	P high-density digital modules						•	•	•	•	•	•	•	•	•	•				•	•		•		•
SNAF	P analog modules with more than 4 channels			n/	а		•	•	•	•	•	•	•	•	•	•				•			•		•
Seria	l communication modules						•	•	•	•	•	•	•	•						•	•		•		•
Ether	net network	•	•	•	•	•	٠	•	•	•	٠	•	•	•			•	•	•	•	٠	•	•	•	•
Two i	ndependent Ethernet interfaces (two IP addresses)	10	•	•	•	•	•	•	•	•															
Two s	witched Ethernet interfaces (one IP address)										•	•	•	•			•								
One v	wireless LAN interface (separate IP address)			•		•		•		•		•		•											
Seria	l network (RS-485/422)		•	•	•	•									•	•		•	•						
	ports (RS-232) for PPP or serial devices		•	٠	•	•	•	•	٠	•													•	•	•
Optol	MMP protocol	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Optor	mux protocol (over Ethernet or serial)																	•	•						
Modb	us/TCP		•	•	•	•	•	•	•	•	•	•	•	•			•	•	•	•	•	•	•	•	•
Ether	Net/IP (Allen-Bradley [®] Logix PLCs)		•	•	•	•	٠	•	•	•	•	•	•	•			•								
REST	ful API		•	•	•	•	•	•	•	•															
HTTF	P/HTTPS		•	•	•	•	•	•	•	•															

								Сι	Irrent H	lard	ware									Lega	cy Har	dwai	e		
		sw			SN	AP P/	AC Contro	oller				SNA	P PAC	Brai	n			-	ł	SNAP Simple	SN/ Ether			SNAF Itima	
	Feature	SoftPAC	SNAP-PAC-S1 SNAP-PAC-S1-FM	SNAP-PAC-S1-W	SNAP-PAC-S2	SNAP-PAC-S2-W	SNAP-PAC-R1 SNAP-PAC-R1-B SNAP-PAC-R1-FM	SNAP-PAC-R1-W	SNAP-PAC-R2 SNAP-PAC-R2-FM	SNAP-PAC-R2-W	SNAP-PAC-EB1 SNAP-PAC-EB1-FM	SNAP-PAC-EB1-W	SNAP-PAC-EB2 SNAP-PAC-EB2-FM	SNAP-PAC-EB2-W	SNAP-PAC-SB1	SNAP-PAC-SB2	G4EB2	E1 Brain Board	E2 Brain Board	SNAP-ENET-S64	SNAP-B3000-ENET SNAP-ENET-RTC	SNAP-ENET-D64	SNAP-UP1-ADS	SNAP-UP1-D64	SNAP-UP1-M64
UDP	Streaming		•	•	•	•	•	٠	•	•	•	•	•	٠			•			٠	•	•	•	•	•
SNM	P (network management)		•	•	•	•	•	•	•	•	•	•	•	٠			•				•	•	•	•	•
PPP ((dial-up modems)		•	•	•	•	•	•	•	•											•	•	•	•	•
FTP s	server		•	•	•	•	•	•	•	•	•	•	•	•			•						•	•	•
FTP o	client ⁷	•					•	•	•	•													•	•	•
Email	I (SMTP client)	•					٠	•	•	•	•	•	•	•			•				•	•	•	•	•
OPC	driver	•					•	•	٠	•	•	•	•	•	•9	• 9	•	•	•	٠	•	•	•	•	•
Secur WEP)	rity for wireless network (WPA2-AES, WPA-TKIP,)	10		•		•		•		•		•		•											
Secur acces	rity for wired Ethernet network (IP filtering, port ss)	10	٠	•	•	•	٠	•	•	•	٠	•	•	•			•	•	•	•	•	•	•	•	•
Runs	PAC Control strategies	•	•	•	•	•	•	•	•	•													• 5	• 5	• 5
Comp contro	patible with PAC Control (using SNAP PAC oller)	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	● 5	● 5	● 5	●5	●5	●5
e	Runs ioControl strategies	•	٠	•	•	•	•	•	٠	•													•	•	•
Legacy software support	Compatible with ioControl (through SNAP PAC, SNAP-LCE, or SNAP Ultimate controller running ioControl)	•	•	•	•	•	•	•	•	•								•	•	•	•	•	•	•	•
Lega	Compatible with OptoControl (through Opto 22 controller with Ethernet card)		6	6	6	6	6	6	6	6										٠	٠	•			

								Cu	rrent	Hard	ware									Lega	cy Har	dwaı	e		
	sw			SN	AP P	AC	Contro	oller				SNA	P PAC	Brai	n			7	T	SNAP Simple	SN/ Ether			SNAF Itima	
Feature	SoftPAC	SNAP-PAC-S1 SNAP-PAC-S1-FM	SNAP-PAC-S1-W	SNAP-PAC-S2	SNAP-PAC-S2-W	SNAP-PAC-R1	SNAP-PAC-R1-B SNAP-PAC-R1-FM	SNAP-PAC-R1-W	SNAP-PAC-R2 SNAP-PAC-R2-FM	SNAP-PAC-R2-W	SNAP-PAC-EB1 SNAP-PAC-EB1-FM	SNAP-PAC-EB1-W	SNAP-PAC-EB2 SNAP-PAC-EB2-FM	SNAP-PAC-EB2-W	SNAP-PAC-SB1	SNAP-PAC-SB2	G4EB2	E1 Brain Board	E2 Brain Board	SNAP-ENET-S64	SNAP-B3000-ENET SNAP-ENET-RTC	SNAP-ENET-D64	SNAP-UP1-ADS	SNAP-UP1-D64	SNAP-UP1-M64
PID logic on the brain Number of PIDs available							● 96	● 96	● 96	● 96	● 96	● 96	● 96	● 96	• 96	● 96					● 16		● 32		● 32
Digital events						-	•	•	•	•	9 0	•	9 0	•	•	•	•				•1	• 1		•1	•1
Alarm events							•	•	•	•	•	•	•	•	•	•					•		•		•
Serial events	n/a		n/	/a		-	•	•	•	•	•	•	•	•							•		•		•
Event messages			.,				•	•	•	•	٠	•	•	•			•				٠	•	•	•	•
Data logging in the brain							•	•	٠	•	٠	•	•	•			•				٠		•		٠
I/O point data mirroring							•	•	•	•	•	•	•	•			•				•		•		٠
Memory map data copying							•	•	•	•	٠	•	٠	•			•				٠		•		•
Scratch Pad area (peer-to-peer communication) Bits Floats Strings Integers (32 bit) Integers (64 bit)	• • •	• • •	• • •	0 0 0 0	• • •		•	•	• • •	•	• • •	• • •	• • •	•	• • • •	•	• • •				•	•	••••	••••	•
Realtime clock (RTC)	10	•	•	•	•	Ī	•	•	•	•	٠	•	•	•	•	•	•				● 8		•	•	•

0 E1 brain up to 400 Hz. High-density digital modules up to 50 Hz. Four channel SNAP modules vary; check specifications.

1 Four-channel SNAP digital modules only; speed depends on module specifications. Not available on high-density digital modules.

2 Requires a SNAP quadrature input module (SNAP-IDC5Q).

3 Requires PAC Control commands (PAC Control Pro 8.2 or newer or PAC Control Basic 9.0 or newer) and a SNAP PAC controller.

4 Requires a SNAP analog TPO module (SNAP-AOD-29).

5 Compatible with PAC Control using firmware 7.1 or newer; however, several 8.x features are not available.

6 Converts OptoControl strategies to PAC Control, when used with PAC Control Professional.

7 FTP client provided by PAC Control strategy.

8 Applies to SNAP-ENET-RTC, not to SNAP-B3000-ENET.

9 Available when used with OptoOPCServer, PAC Control, and a SNAP PAC controller.

10 As provided by the Microsoft Windows computer the software runs on.

2: Configuring Devices

Introduction

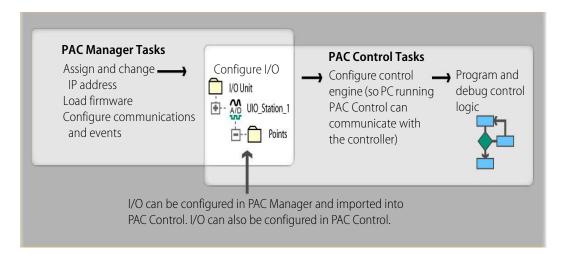
Follow the steps in this chapter to assign IP addresses to Opto 22 devices on an Ethernet network. (Addressing information for SNAP PAC SB serial brains is set on the brain itself. See Opto 22 form 1690, *SNAP PAC Brains User's Guide*, for instructions.) This chapter also includes steps for configuring I/O unit points and features. I/O points must be configured before you can read or write to them.

This chapter assumes that you have already installed the hardware and software according to steps in the device's user's guide. (See "Related Documentation" on page 3.)

If you are using a wireless or modem connection, or if you are using event messages, email, streaming, the Scratch Pad area for peer-to-peer communication, or SNMP for communicating with enterprise management systems, *also* see Chapter 3, which shows you how to set up these optional functions. All this information goes in the configuration file that PAC Manager uploads to I/O units.

When to Use PAC Manager and PAC Control

If you will be running a PAC Control strategy on a SNAP PAC or SNAP Ultimate I/O System to control I/O units, you may be wondering when to use PAC Manager versus when to use PAC Control. These two tools serve different purposes, but some of their functionality overlaps:



Configuring I/O

I/O units and points must be configured to match the PAC Control strategy you will run. You can configure most I/O units and point functions either in PAC Control or in PAC Manager.

IMPORTANT: For mistic I/O units, PAC Manager cannot be used for configuration. Use PAC Control.

NOTE: You can configure E1 and E2 brain boards like any other I/O unit if you have E1/E2 firmware R1.2a (and higher) and PAC Project 9.5000 (and higher). Also, if a SNAP PAC controller communicates with the E1 or E2, the controller must have PAC firmware R9.5a (or higher) to use this simplified configuration method.

If you are not using these firmware and software versions (or if you prefer to use the previous method to reconfigure existing E1s or E2s), see Opto 22 form 1576, I/O Configuration for E1 and E2 Brain Boards.

For most I/O units, if you are already in PAC Control, configuration is easier there and you can use the loopback IP address for SNAP PAC R-series or SNAP Ultimate I/O units controlling themselves. However, some functions for I/O units cannot be configured in PAC Control.

If you use PAC Manager, you can save your configuration to a file, load it to multiple I/O units at once, and use it for referencing points in OPC. However, you cannot use the loopback address in PAC Manager and you cannot use PAC Manager for *mistic* I/O units.

Choose your configuration tool based on what you need to do:

Use PAC Control for I/O configuration if	Use PAC Manager for I/O configuration if
 You have only one I/O unit or I/O unit configurations are different. You are configuring <i>mistic</i> I/O units. The strategy will run on SNAP PAC R-series or SNAP Ultimate I/O units that are controlling themselves using the loopback IP address, 127.0.0.1 You are using an Ethernet network for communications (or using a SNAP PAC controller with an SB brain). The strategy handles all logic; you are not also configuring events and reactions on I/O units. 	 You have multiple I/O units whose configurations are exactly the same or similar. You are using a modem connection (PPP) or SNMP. You are using event messages or email. You are configuring events and reactions on the I/O unit in addition to strategy logic. You are not using PAC Control.

Whichever tool you use for configuring I/O, be aware of the impact if you later change configuration. For example, if you configure I/O in PAC Manager, download the configuration file to I/O units, and then later add a point in PAC Control, remember that your configuration file doesn't contain that point.

Assigning an IP Address



NOTE: If you are using redundant controllers with the SNAP PAC Redundancy Option Kit and PAC Project Professional 9.1, do not use PAC Manager to assign IP addresses. Instead, use the PAC Redundancy Manager.

About IP Addresses

Each Ethernet-based device (controller, brain board, or brain) ships from the factory with a unique hardware Media Access Control (MAC) address and with a default IP address of 0.0.0.0, which is

invalid. Each device must have a valid IP address and subnet mask so that it can communicate on the network.

Opto 22 Ethernet-based hardware falls into two categories that differ in the way IP addresses are assigned:

- SNAP PAC controllers and brains, SNAP Ultimate, SNAP Ethernet, and SNAP Simple I/O—When
 installed and first turned on, each of these devices sends out a BootP broadcast over the wired
 Ethernet interface requesting an IP address. You respond to the broadcast by using PAC
 Manager to assign a *static* IP address. These devices must be given a fixed, static IP address,
 because you communicate with them using the IP address. See steps in "Assigning IP
 Addresses to SNAP PAC, UIO, EIO, and SIO" on page 15.
- E1 and E2 brain boards—When installed and first turned on, each E1 or E2 sends out a DHCP (Dynamic Host Configuration Protocol) broadcast requesting an IP address. Any DHCP server on the network can respond and assign a dynamic IP address to the brain board.

In most cases, you will need to change the E1's or E2's dynamic IP address to a *static* IP address. You must give E1s and E2s static IP addresses if you are using PAC Project software (PAC Control, PAC Display, OptoOPCServer, or OptoDataLink), the OptoMMP Software Development Kit, or the Optomux Protocol Drivers & Utilities to communicate with them.

However, if your application can communicate with E1s and E2s using host names, and your E1s and E2s are on a network that has a DHCP server that automatically updates a DNS (Dynamic Name Service) server, you do not have to assign a static IP address. You will communicate with the brain board using its host name.

Whether you are using a dynamic or a static IP address for E1 and E2 brain boards, see the steps in "Assigning IP Addresses to E1 and E2 I/O Units" on page 21.



Assigning IP Addresses to SNAP PAC, UIO, EIO, and SIO

Before using a PC or laptop computer to assign IP addresses, perform the following checks:

- Will your controller or brain run on a network that has a DHCP server? Dynamic Host Configuration Protocol (DHCP) servers can automatically respond to BootP requests and assign a "dynamic" (changeable) IP address to the requesting device, but SNAP PAC controllers and brains must have static IP addresses. If your network has a DHCP server, Opto 22 recommends you connect the device directly to your computer with a network cable (even if the device is a Wired+Wireless model), and then assign the IP address. After the device has a static IP address, you can connect it to the network.
- If the computer has an active wireless network connection, disable the wireless connection and connect to your Opto 22 device via a wired connection. If you are connecting to a wireless Opto 22 device, you will configure the wireless connection later.
- If the computer has multiple network interface controller (NIC) cards, disable all of them except for the one that will be connecting to your Opto 22 device. You can re-enable them after you complete these steps.
- If you need to modify the computer's network interface settings, you must be logged in with administrative rights.
- Temporarily disable firewalls on the computer running PAC Manager. If disabling firewalls is not an option, configure a firewall exception for PAC Manager.

- Firewalls, such as the ones that come with some anti-virus software programs and the built-in firewall in Windows, can prevent PAC Manager from receiving BootP broadcasts. (Firewalls in a router should not be a problem.)
 - To configure a firewall exception in your system's anti-virus software, see the manufacturer's instructions.
 - To configure a firewall exception in Windows, open Control Panel > System and Security > Windows Firewall > Allow an app or feature through Windows Firewall and add PAC Manager to the list of allowed programs.

You can reenable the firewall (or remove the firewall exception) after you have assigned the IP addresses.

All SNAP PAC R-series and S-series controllers, and SNAP PAC EB, SNAP Ultimate, SNAP Ethernet, and SNAP Simple I/O units must be assigned a unique, static IP address. If the network you're using has a Dynamic Host Configuration Protocol (DHCP) server, either assign a static IP address before connecting the device to the network (preferred), or disable the server. (These servers may respond to BootP requests and assign a dynamic address.)

Wired+Wireless models: These devices have a wireless LAN interface as well as wired interfaces, but they send a BootP request only on the wired interface. First, follow the steps below to connect to them over a wired network and assign their primary IP address. Later, you can configure the wireless interface.

TIP:

For multiple devices, see page 27.

If you are adding an I/O segment to an existing Ethernet network, your network administrator must provide static IP addresses and subnet masks for the I/O units. If you are creating an independent, dedicated Ethernet network just for I/O, you can choose your own addresses.

- 1. Make sure that the Opto 22 hardware is installed according to directions in its user's guide, and that the PAC Manager software is installed on the computer.
- 2. Make sure you know the IP address, subnet mask, and MAC address of each device that will receive an IP address.

The MAC address is on a label on the side of the controller or brain.

SNAP PAC S-series and R-series controllers each have two separate Ethernet network interfaces; wired+wireless models have an additional wireless interface. Each interface has its own MAC address and must be on a separate logical network. The interface's logical network is determined by its IP address and subnet mask. For details, see Opto 22 form 1362, Simplified IP Addressing, or get help from your system administrator.

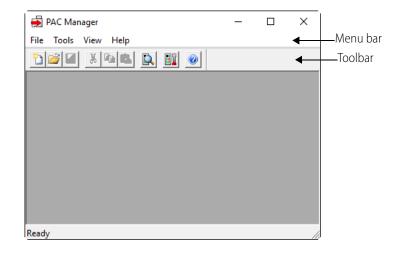
Only Ethernet 1 sends a BootP request. Once you have assigned this primary IP address, you can assign Ethernet 2 (the secondary address) and the wireless address, if applicable. See page 32 for assigning an address to Ethernet 2 and page 36 for wireless configuration.

SNAP PAC brains are different. Since their two Ethernet network interfaces act as an Ethernet switch and share the same IP address, it doesn't matter which interface is attached to the network. The BootP broadcast comes through both. On a wired+wireless EB brain, the wireless interface has a separate IP address. After you assign the primary IP address for the wired network, see page 36 for wireless configuration.

- 3. Turn on the Opto 22 device(s).
- **4.** To open PAC Manager:

In Windows 10 and Windows 8.1, press the Windows Start key , type PAC Manager
 9.5 and then press the Enter key.

The PAC Manager main window opens.



5. In the menu bar, click Tools > Assign IP Address.

The Assign IP Address dialog box opens. Any Opto 22 Ethernet-based devices without IP addresses that are on the computer's network segment appear in the list of units requesting IP addresses.

Status	MAC Address	s IP Ad	ldress S	Subnet Mask	Hostname	Gateway Addr	Assign
Discovered Discovered	00-CC-CC-004 00-CC-3D-00-						Set Static IP
<						>	Assign All
-	DHCP Discovers	s and BootP Re	equests			,	Set All Static IP
		A					
	dress Mappings						Test
		- (MacToIP.m Address	ap) Subnet Mask	k Hostname	Gatewa	/ Addr DNS Addre	Test Add
IAC To IP Add				k Hostname	Gateway	/ Addr DNS Addre	
				k Hostname	Gatewa	/ Addr DNS Addre	Add
				k Hostname	Gatewa	/ Addr DNS Addre	Add Modify

If no MAC address appears, check the following:

- Is the Opto 22 device turned on?
- Is it correctly connected to the computer using a crossover cable or correctly connected to an Ethernet switch using a straight-through cable? (For which type of cable to use, see Step 3, "Replacing Damaged Firmware.")
- Is the computer's network card configured with the same subnet mask as the device? See the computer's user's guide for networking information.

- Does the device already have an IP address? If you want to change the IP address, see page 235.
- Is the device booting to the loader rather than the firmware? If so, see the device's user's guide for more information on STAT LED blink codes.
- Does the computer have firewall software that blocks network broadcasts? If so, disable the firewall software.
- Have you performed all of the checks listed in the NOTE on page 15?
- 6. Double-click the MAC address of the device in the list that matches the device you are assigning the IP address to.

CAUTION: PAC Manager lists ALL Opto 22 devices sending BootP broadcasts. Assign IP addresses only to the devices that are yours.

The Mapping dialog box opens.

🛃 Add MAC To IP I	Mapping		×
MAC Address:	00-00-00-00	0-00-00	•
IP Address:	0.0	. 0	. 0
Subnet Mask:	0.0	. 0	. 0
Gateway Address:	0.0	. 0	. 0
DNS Address:	0.0	. 0	. 0
Host Name:			
ОК	Cancel		

7. Enter the IP Address and the Subnet Mask for the device. If the device will be communicating with a device on another subnet, enter the Gateway (router) address. If it will communicate only on the local subnet, leave the gateway address all zeros (0.0.0.0).

Leave the DNS address at 0.0.0.0 and the Host Name field blank.

WARNING! Each device on your network, including computers, routers, controllers, brains, and so on, must have a unique IP address. Failure to assign unique IP addresses may cause catastrophic network or hardware failures. If you don't know which IP addresses are safe to use, check with your system administrator.

8. When the IP address, subnet mask, and other fields are correct, click OK.

The new IP address information appears in the upper list in the dialog box, and the device's status changes to Mapped. The address information also appears in the lower list to show that this device has been mapped to this address.

Status changes to Mapped

	Assign IP Addres	ddresses					
						ay Addr	Assign
		CCC-01-CCCC 10.1 C-3D-00-9E-CC	99.99.119 255.2	55.199.0	0.0.0.1	J	Set Static IP
							Assign All
	An IP Address has be	en Mapped to this Ur	nit, but not vet Assigne	d		>	Set All Static IF
	,						Test
	MAC To IP Address Ma						
AC address data	MAC Address	IP Address	Subnet Mask	Hostname	Gateway Addr	DNS Addre	Add
pears in lower pan <mark>e</mark>	00-CC-CC-01-CC-CC	10.199.99.119	255.255.199.0		0.0.0.0	0.0.0.0	Modify
							Delete
							Delete
							Save List
	<					>	

9. With the device still highlighted, click Assign.

The address is saved to flash memory, and the status changes to IP Address Assigned.

Status changes to IP Address Assigned.

Status		AC Address	IP Address	Subnet Mask	Hostname	Gateway Addr	Assign
P Address Ass)iscovered		CC-CC-01-CC-CC -CC-3D-00-9E-CC	10.199.99.119	255.255.199.0		0.0.0.0	Set Static IP
							Assign All
C						>	Set All Static IF
nit has been p	permaner	tly assigned an IP <i>i</i>	Address				Doc i m Dedele M
AC To IP Addr	ess Mapp	pings - (MacToIP.m	ap)				Test
AC To IP Addr MAC Address	ess Mapp	oings - (MacToIP.m IP Address	ap) Subnet Mask	Hostname	Gateway Addr	DNS Addre	Test Add
				Hostname	Gateway Addr 0.0.0.0	DNS Addre 0.0.0.0	
MAC Address		IP Address	Subnet Mask	Hostname			Add
MAC Address		IP Address	Subnet Mask	Hostname			Add Modify,

NOTES

1

 Once a device's status becomes Assigned or Static, you can no longer change its IP address information from this dialog box. To change the address, use Tools > Change IP Settings. (See page 235.)

- If the device's status changes from Mapped to IP Address Assigned, and then back to Mapped, and the STAT LED on the device continues to flash (instead of steadily glowing green) this means the IP address was not successfully assigned. This often happens when you try to assign the IP address by using a wireless connection, rather than a wired connection. Connect to the device with a cable and try again, and verify that you've performed all of the checks listed in the NOTE on page 15.
- **10.** To verify that the IP address has been assigned successfully, highlight the device in the upper list and click Test.

A command prompt window opens and the IP address is automatically tested using the PING command. You should see a reply similar to the following:

C:\Windows\system32\cmd.exe	
inging 10.192.54.110 with 32 bytes of data: eply from 10.192.54.110: bytes=32 time=1ms TTL=255 eply from 10.192.54.110: bytes=32 time<1ms TTL=255 eply from 10.192.54.110: bytes=32 time<1ms TTL=255 eply from 10.192.54.110: bytes=32 time<1ms TTL=255	Ê
ing statistics for 10.192.54.110: Packets: Sent = 4, Received = 4, Lost = 0 (0% loss), pproximate round trip times in milli-seconds: Minimum = Oms, Maximum = 1ms, Average = Oms	
ress any key to continue	
	-

If you don't see a reply, make sure the subnet mask you've assigned matches the subnet mask on your computer.

- **11.** For future reference, write the IP address next to the MAC address on the white sticker provided on the device.
- 12. Repeat steps 6 through 11 for any other devices in the list that you are responsible for.
- **13.** To save the list of IP address and MAC address mappings (the lower list in the dialog box) for future reference, click the Save List button. Navigate to the folder where you want to save the file, enter a filename, and then click Save.

The address information is saved. You can load this information into PAC Manager later if you need to see it.

What's Next?

- For a SNAP PAC R-series controller, continue to page 32 to assign an IP address to Ethernet 2.
 - For a Wired+Wireless model, configure the wireless LAN interface (page 36). Then continue with "Creating an I/O Unit Configuration File" on page 40.
- For a Wired+Wireless EB brain, configure the wireless LAN interface on page 36. Then continue with "Creating an I/O Unit Configuration File" on page 40.
- For a SNAP PAC EB, SNAP Ultimate, SNAP Ethernet, or SNAP Simple brain, continue with "Creating an I/O Unit Configuration File" on page 40.

- For a SNAP PAC S-series controller, choose from the following:
 - To set up security on the wired network, see page 98.
 - (SNAP PAC only) To assign an IP address to Ethernet 2 on a wired network, see page 32.
 - (Wired+Wireless models only) To configure the wireless LAN interface, see page 36.
- **To create PAC Control strategies** to run on the controller, see Opto 22 form 1700, the *PAC Control User's Guide*, and form 1701, the *PAC Control Command Reference*. Information on peer-to-peer communication using the Scratch Pad area of the controller can be found in the *PAC Control User's Guide*; see the "peer-to-peer communication" in the index.
- To work with the controller's file system, microSD card, and FTP, see page 251.

E1 E2

Assigning IP Addresses to E1 and E2 I/O Units

Remember that any E1 or E2 used with PAC Project software (PAC Control, PAC Display, OptoOPCServer, or OptoDataLink) or applications built with the OptoMMP Software Development Kit, or the Optomux Protocol Drivers & Utilities, must be assigned a static IP address, because you will use the IP address to communicate with the device.

Discovering the IP Address

1. Make sure you know the MAC address of the E1 or E2.

The MAC address is printed on a white sticker on the brain board.

- 2. Make sure that the Opto 22 hardware is installed according to directions in its user's guide.
- **3.** Turn on the E1 or E2 I/O unit.

The I/O unit sends a DHCP broadcast. The broadcast is usually answered by a DHCP server on the network, and the server assigns a dynamic IP address.

4. On a PC on the same network, open a Command Prompt. Type ping and the host name of the I/O unit.

The default host name for any E1 or E2 is OPTO- followed by the last six digits of the brain board's MAC address. For example, an E1 with a MAC address of 00-a0-3d-00-09-35 would have this default host name: OPTO-00-09-35 So in the command prompt, you would type: ping OPTO-00-09-35

If the ping command works, you know that the I/O unit has been assigned an IP address. The current IP address of the device is returned to you in the reply.

- **5.** Choose one of the following:
 - If the ping command worked and you need to assign a static IP address, write down the IP address from the ping reply. Continue with "Changing the IP Address to a Static IP" on page 24.
 - If the ping command worked and you will communicate with the device using only its host name rather than its IP address, the device is ready to use. Stop here. (You can change the host name if necessary. See "Changing Status Data" on page 155.)
 - If the ping command did not return a reply, continue with the next step.

CAUTION: You may have problems continuing with the next step if your network includes old Opto 22 SNAP Ethernet brains with firmware version R1.3m or earlier, or controllers with M4SENET-100

TIP: For multiple devices,

see page 27.

adapter cards at firmware version R1.3k or earlier. These brains and adapter cards may have to be rebooted if you use the discovery feature in the next steps.

To avoid this problem, either update the older devices to newer firmware before continuing, or ask your network administrator to provide you with the dynamic IP address currently assigned to the E1 or E2, and then skip to "Changing the IP Address to a Static IP" on page 24.

- **6.** If the ping command did not return a reply, make sure that PAC Manager software is installed on a PC on the same network as the brain board.
- On the PC, choose Start > Programs > Opto 22 > PAC Project Software > PAC Manager. The PAC Manager main window opens.

PAC Manager	
File Tools View Help	
Ready	NUM //

8. Choose Tools > Find Opto 22 MMP Devices.

🐳 Find Opto 22 MM	P Devices			
MMP Port: 2001	Timeout: 3000	ms	Devices Found: 0	
MAC Address	IP Address	Firmware	Unit Type	
Find	Copy H	lelp		

9. Click Find.

PAC Manager discovers all Ethernet-based Opto 22 memory-mapped devices on the network and lists their MAC addresses and IP addresses. Opto 22 memory-mapped devices include SNAP PAC controllers and brains, SNAP Ethernet, SNAP Ultimate, and SNAP Simple I/O units, and E1 and E2 I/O units. (Opto 22 M4-series controllers with Ethernet cards are not included. SNAP PAC SB brains are not found because they are serial based.)

🛁 Find Opto 22 MN	IP Devices			x
MMP Port: 2001	Timeout: 300	0 ms	Devices Found: 109	
MAC Address	IP Address	Firmware	Unit Type	~
00-A0-3D-01-7B-7F	10.192.50.84	R8.2a	0x76 SNAP-PAC-EB1	_
00-A0-3D-00-9D-E5	10.192.54.137	R1.1c	0xE2 E2	
00-A0-3D-02-1F-68	10.192.50.15	R9.2a	0x76 SNAP-PAC-EB1	
00-A0-3D-01-87-14	10.192.55.181	S9.1b	0x5C SNAP-PAC-SRA	Ξ
00-A0-3D-01-87-15	10.192.50.85	R9.1b	0x5C SNAP-PAC-SRA	
00-A0-3D-00-D9-2B	10.192.56.229	R8.2a	0x7C SNAP-PAC-S1	
00-A0-3D-01-08-A2	10.192.50.72	R9.2a	0x76 SNAP-PAC-EB1	
00-A0-3D-02-24-8F	10.192.57.32	R8.5e	0x7A SNAP-PAC-R1	
00-A0-3D-00-47-BA	10.192.55.94	R1.0a	0x93 SNAP-UP1-ADS	
00-A0-3D-01-02-2B	10.192.50.43	R9.2a	0x74 SNAP-PAC-EB2	
00-A0-3D-01-77-AF	10.192.55.225	R8.4a	0x76 SNAP-PAC-EB1	
00-A0-3D-01-09-76	10.192.50.11	R9.2a	0x76 SNAP-PAC-EB1	
00-A0-3D-01-B3-CE	10.192.57.3	R8.5d	0x7A SNAP-PAC-R1	
00-A0-3D-02-05-FF	10.192.54.208	R9.1c	0x7A SNAP-PAC-R1	Ŧ
•		11		F
Find	Сору	Help		

- **10.** Find the device's MAC address in the left column and write down its IP address from the next column. Make sure you have the correct MAC address!
- **11.** Close the dialog box.
- 12. Continue with the next section, "Changing the IP Address to a Static IP."



Changing the IP Address to a Static IP

1. Make sure you know the current IP address of each device as well as the static IP address number and subnet mask to assign to it.

You should already know the current IP address from steps in the previous section, "Discovering the IP Address" on page 21. Work with your network administrator to determine the static IP addresses to use for your Ethernet network.

- 2. If PAC Manager is not open, start it:
 - In Windows 7 and Windows Vista, press the Windows Start key 2, and then click
 Programs > Opto 22 > PAC Project > PAC Manager.
 - In Windows 10 and Windows 8.1, press the Windows Start key 20, type рас маладет
 9.5 and then press the Enter key.
- **3.** In PAC Manager's menu bar, click Tools > Change IP Settings.

🛁 Change IP Setti	ngs for ETHERNET 1	×
Current IP Address: Port: Timeout (msec):	2001 10000	Read Current Settings
New IP Address: Subnet Mask: Gateway Address:		Change IP Settings
DNS Address:		

4. From the PAC Manager menu bar, click Tools > Assign IP Address.

The following dialog box opens. Any Opto 22 Ethernet-based devices without IP addresses that are on the PC's network segment appear in the list of units requesting IP addresses:

Status MA	C Address 1	P Address S	Subnet Mask	Hostname	Gatewa	ay Addr	Assign
)iscovered 00-	CC-3D-00-99-9C	,,					
							Set Static I
							Assign All
<						>	Set All Static I
init has been Disci	overed - Add a Map	iping for this Unit					Doct in Dealers
AC To IP Address	Mappings - (MacTo	IP.map)					Test
	Mappings - (MacTol IP Address	IP.map) Subnet Mask	k Hostname	Gatewa	/ Addr	DNS Addre	Test Add
			K Hostname	Gateway	/ Addr	DNS Addre	
			k Hostname	Gatewa	/ Addr	DNS Addre	Add
AC To IP Address			K Hostname	Gatewa	/ Addr	DNS Addre	Add Modify,

If no MAC address appears, check the following:

- Is the Opto 22 device turned on?
- Is it correctly connected to the PC using a crossover cable or correctly connected to an Ethernet hub using a straight-through cable? (For which type of cable to use, see Step 3, "Replacing Damaged Firmware.")
- Is the PC on the same subnet as the device? See its user's guide for networking information.
- Does the device already have an IP address? If you want to change the IP address, see page 235.
- Is the device booting to the loader rather than the firmware? See its user's guide for more information.
- Does the PC have firewall software that blocks network broadcasts? If so, disable the software.
- 5. Double-click the MAC address of the device in the list.

CAUTION: PAC Manager lists ALL Opto 22 devices sending BootP or DHCP broadcasts. Assign IP addresses only to the ones you know are yours! Hint: E1s and E2s show a host name that is OPTO-plus the last six digits of the MAC address (for example: opto-00-9D-75).

The Mapping dialog box opens.

🛃 Add MAC To IP N	🛃 Add MAC To IP Mapping 🛛 🗙 🗙									
MAC Address:	00-C0	2-30	D-00)-99	9-90	;	-			
IP Address:	0		0		0		0			
Subnet Mask:	0	•	0	•	0	•	0			
Gateway Address:	0		0		0		0			
DNS Address:	0		0		0		0			
Host Name:			_		_					
ОК	Cancel									

6. Enter the IP Address and the Subnet Mask for the device. If it will be talking to a device on another subnet, enter the Gateway (router) address. If it will talk only on the local subnet, leave the gateway address all zeros (0.0.0.). Leave the DNS address at 0.0.0.0 and the Host Name field as is, since you will not be communicating with the I/O unit using its host name.

WARNING! Each device on your network, including computers, routers, controllers, brains, and so on, must have a unique IP address. Failure to assign unique IP addresses may cause catastrophic network or hardware failures. If you don't know which IP addresses are safe to use, check with your system administrator.

7. When the IP address, subnet mask, and other fields are correct, click OK.

The new IP address information appears in the upper list in the dialog box, and the device's status changes to Mapped. The address information also appears in the lower list to show that this device has been mapped to this address.

	Status cha	inges to Map	ped.				
	🛃 Assign IP Ad	dress					×
	Units Requesting	IP Addresses					
		MAC Address	IP Address	Subnet Mask	Hostname	Gateway Addr	Assign
		00-CC-3D-00-99-9C	10.199.54.190	255.255.199.0		0.0.0.0	Set Static IP
	<				_	>	Assign All
		as been Mapped to	this Unit, but not ye	et Assigned			Set All Static IPs
	MAC To IP Addre	ess Mappings - <mark>(</mark> Mac	ToIP.map)				Test
	MAC Address	IP Addres				y Addr DNS Addre	Add
Address data appears	00-CC-3D-00-99	9-9C 10.199.54	.190 255.255	.199.0	0.0.0.0	0.0.0.0	Modify
in lower list.							Delete
							Save List,,,
	<					>	Load List
	Close	Help					

8. With the device still highlighted, click Assign.

The status changes to IP Address Assigned.

Assign IP Address						
Inits Requesting IP Ad	dresses					
Status	MAC Address	IP Address	Subnet Mask	Hostname	Gateway A	Assign
IP Address Assigned	00-CC-3D-00-99-90	0 10.199.54.190	255.255.199.0		0.0.0.0	C-L CL-V- TD
						Set Static IP
						A
<					>	Assign All
	ntly assigned an IP A	Address			>	
Unit has been permane				_	>	Set All Static IA
 Unit has been permane MAC To IP Address Map 					>	
Unit has been permane IAC To IP Address Map MAC Address	ppings - (MacToIP.ma		Hostname	Gateway Addr	> DNS Addre	Set All Static IA
Unit has been permane IAC To IP Address Map MAC Address	ppings - (MacToIP.ma	ap)	Hostname	Gateway Addr		Set All Static If Test Add
Unit has been permane IAC To IP Address Map MAC Address	ppings - (MacToIP.ma	ap) Subnet Mask	Hostname		DNS Addre	Set All Static If
Unit has been permane IAC To IP Address Map MAC Address	ppings - (MacToIP.ma	ap) Subnet Mask	Hostname		DNS Addre	Set All Static If Test Add
Unit has been permane IAC To IP Address Map MAC Address	ppings - (MacToIP.ma	ap) Subnet Mask	Hostname		DNS Addre	Set All Static If Test Add Modify
Unit has been permane IAC To IP Address Map MAC Address	ppings - (MacToIP.ma	ap) Subnet Mask	Hostname		DNS Addre	Set All Static If Test Add Modify
Unit has been permane	ppings - (MacToIP.ma	ap) Subnet Mask	Hostname		DNS Addre	Set All Static IF Test Add Modify Delete

NOTE: Once a device's status becomes Assigned, you can no longer change its IP address information from this dialog box. To change the address, use Tools > Change IP Settings. (See page 235.)

9. Now click the Set Static IP button to store the static IP address.

The address information is saved to flash memory and the status changes to Static IP.

10. To verify that the IP address has been successfully assigned, highlight the device in the upper list and click Test.

A DOS window opens and the IP address is automatically contacted using the PING program. You should see a reply similar to the following:

Pinging 10.192.54.110 with 32 bytes of data: Reply from 10.192.54.110: bytes=32 time=467ms TTL=255 Reply from 10.192.54.110: bytes=32 time(ins TTL=255 Reply from 10.192.54.110: bytes=32 time(ins TTL=255 Ping statistics for 10.192.54.110: Packets: Sent = 4, Received = 4, Lost = 0 (0% loss), Approximate round trip times in milli-seconds: Minimum = 0ms, Maximum = 467ms, Average = 116ms Press any key to continue	Reply From 10.192.54.110: bytes=32 time=467ns TIL=255 Reply From 10.192.54.110: bytes=32 time(ins) TIL=255 Ping statistics for 10.192.54.110: bytes=32 time(ins) TIL=255 Packets: Sent = 4, Received = 4, Lost = 0 (0% loss), Approximate round trip times in milli-seconds: TIL=256 Minimum = 0ms, Maximum = 467ms, Average = 116ms	C:\Windows\system32\cmd.exe	
Packets: Sent = 4, Received = 4, Lost = 0 (0% loss), Approximate round trip times in milli-seconds: Minimum = 0ms, Maximum = 467ms, Average = 116ms	Packets: Sent = 4, Received = 4, Lost = 0 (0% loss), Approximate round trip times in milli-seconds: Minimum = 0ms, Maximum = 467ms, Average = 116ms	sply from 10.192.54.110: bytes≦32 time=467ms TTL=255 sply from 10.192.54.110: bytes=32 time<1ms TTL=255 sply from 10.192.54.110: bytes=32 time<1ms TTL=255	
Press any key to continue	Press any key to continue	Packets: Sent = 4, Received = 4, Lost = 0 (0% loss), pproximate round trip times in milli-seconds:	
		ress any key to continue	

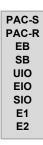
If you don't see a reply, make sure the subnet mask you've assigned matches the subnet mask on your PC.

11. For future reference, write the IP address in the white space on the brain board.

The E1 or E2 brain board is now ready for use with a static IP address.

- **12.** Repeat steps 5 through 11 for any other brain boards in the list that you are responsible for.
- **13.** To save for future reference the list of IP address and MAC address mappings (the lower list in the dialog box), click the Save List button. Navigate to the folder where you want to save the file, enter a filename, and click Save.

The address information is saved. You can load this information into PAC Manager later if you need to see it.



Assigning IP Addresses to Multiple Devices

NOTE: In order to assign IP addresses, you must be logged in with administrative rights.

If you are an OEM, integrator, or customer who has a large number of Opto 22 devices to work with at once, you may find it easier to first create a file of MAC-to-IP address mappings, and then assign IP addresses from the file. This method works for SNAP Ethernet-based controllers, brains, and brain boards.

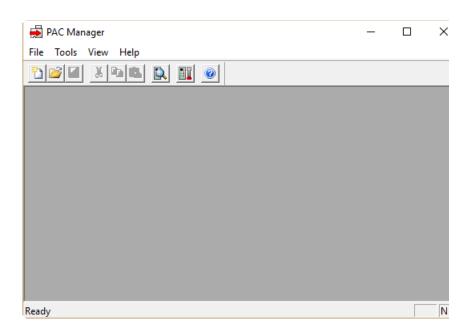
Creating the Map File

1. Make sure you have the MAC addresses for all Opto 22 devices in front of you. Also make sure you know what IP addresses and subnet masks you are going to use for them.

The MAC address for each device appears on a white sticker or space on the device itself. To determine the IP addresses and subnet masks to use, work with the network administrator for the Ethernet network on which the devices will be used.

NOTE: On a SNAP PAC controller, you can assign only the primary IP address using these steps. To assign the secondary IP address (Ethernet 2), follow steps on page 32.

- 2. Before installing the Opto 22 devices, open PAC Manager as follows:
 - In Windows 7 and Windows Vista, press the Windows Start key (20), and then click
 Programs > Opto 22 > PAC Project > PAC Manager.
 - In Windows 10 and Windows 8.1, press the Windows Start key , type PAC Manager
 9.5 and then press the Enter key.



3. From the Tools menu, click Assign IP Address.

The Assign IP Address dialog box opens.

Status	MAC Address	IP Address	Subnet Mask	Hostname	Gateway Addre:	Assign
						Set Static
						Assign A
						Set All Statio
•					+	-
Listening for DHCH	Discovers and BootF	' Hequests				Test
MAC To IP Address	Mappings - (MacTolf	^o man)				
MAC To IP Address MAC Address	Mappings - (MacTolf	P.map) Subnet Mask	Hostname	Gateway Address	DNS Address	Add
			Hostname	Gateway Address	DNS Address	Add Modify
			Hostname	Gateway Address	DNS Address	
			Hostname	Gateway Address	DNS Address	Modify

The upper section of this dialog box lists all Opto 22 devices on the same network that send a BootP or DHCP broadcast while the dialog box is open. When you are ready to assign IP addresses, this is where you do so. For now, ignore anything that appears here.

The lower section shows the contents of a mapping file you create, either while assigning actual addresses or in advance of assigning them. This file can be saved, changed, and reloaded at a later time for reference or to quickly assign addresses using the upper section—but the actual addresses on devices cannot be assigned or changed here. The important thing to remember about this lower section is that *the list does not necessarily reflect actual addresses on devices*. The IP addresses in the list may not have been assigned yet, or a device's address might have been changed at some point and the list not updated.

4. In the lower section of the dialog box, click Add.

🛁 Add MAC To IF	M	lap	pir	ng		×	
MAC Address:	0	D-al	0-3	d٠		•	
IP Address:	Γ	0		0	0	0	
Subnet Mask:	Γ	0		0	0	0	
Gateway Address:	Γ	0		0	0	0	
DNS Address:	Γ	0		0	0	0	
Host Name:	Γ						
ОК	1	Car	nce	:			

- **5.** For the first Opto 22 device, type the correct MAC address (the first six digits are entered for you; they are the same for all Opto 22 devices). Enter the IP address and subnet mask. Enter the Gateway address if needed. Leave the DNS address at 0.0.0.0 and the Host Name field blank.
- 6. Double-check all numbers. When all are correct, click OK.

Upper section is used for live assignment to devices.

Lower section shows contents of a file containing lists of addresses. These addresses may or may not be actual assignments.

	MAC Address	IP Address	Subnet Mask	Hostname	Gateway Addre:	Assign
						Set Static IP
						Assign All
						Set All Static IPs
 Istening for DHCP D 					۴.	Test
IAC To IP Address M MAC Address	IP Address	Subnet Mask		Gateway Address	DNS Address	Add
00-A0-3D-01-85-9C	10.192.54.110	255.255.192.0		0.0.0.0	0.0.0.0	Modify
						Delete
						0.111
						Save List

The device's address information is listed in the lower section of the dialog box.

7. Click Add again and add additional addresses until all of them are listed in the lower section.

Status	MAC Address	IP Address	Subnet Mask	Hostname	Gateway Addre:	Assign
						Set Static IP
						Assign All
						Set All Static II
•						
istening for DHCP D	iscovers and Booth	Hequests				Test
IAC To IP Address N	1appings - (MacTolF	.map)				
IAC To IP Address N MAC Address	tappings - (MacTolF IP Address	P.map) Subnet Mask	Hostname	Gateway Address	DNS Address	Add
			Hostname	Gateway Address 0.0.0.0	DNS Address 0.0.0.0	
MAC Address 00-a0-3d-00-d4-eb 00-a0-3d-00-9d-d3	IP Address 10.192.54.37 10.192.56.230	Subnet Mask 255.255.192.0 255.255.192.0	Hostname	0.0.0.0 0.0.0.0	0.0.0.0	Add Modify
MAC Address 00-a0-3d-00-d4-eb 00-a0-3d-00-9d-d3 00-a0-3d-00-d5-ed	IP Address 10.192.54.37 10.192.56.230 10.192.55.110	Subnet Mask 255.255.192.0 255.255.192.0 255.255.192.0	Hostname	0.0.0.0 0.0.0.0 0.0.0.0	0.0.0.0 0.0.0.0 0.0.0.0	Modify
MAC Address 00-a0-3d-00-d4-eb 00-a0-3d-00-9d-d3 00-a0-3d-00-d5-ed 00-a0-3d-00-c1-48	IP Address 10.192.54.37 10.192.56.230 10.192.55.110 10.192.54.115	Subnet Mask 255.255.192.0 255.255.192.0 255.255.192.0 255.255.192.0 255.255.192.0	Hostname	0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0	0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0	
MAC Address 00-a0-3d-00-d4-eb 00-a0-3d-00-9d-d3 00-a0-3d-00-d5-ed 00-a0-3d-00-c1-48 00-a0-3d-00-c1-40	IP Address 10.192.54.37 10.192.56.230 10.192.55.110 10.192.54.115 10.192.54.70	Subnet Mask 255.255.192.0 255.255.192.0 255.255.192.0 255.255.192.0 255.255.192.0 255.255.192.0	Hostname	0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0	0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0	Modify
MAC Address 00-a0-3d-00-d4-eb 00-a0-3d-00-9d-d3 00-a0-3d-00-d5-ed 00-a0-3d-00-c1-48 00-a0-3d-00-c1-48 00-a0-3d-00-c7-22	IP Address 10.192.54.37 10.192.56.230 10.192.55.110 10.192.54.115 10.192.54.70 10.192.54.70	Subnet Mask 255,255,192,0 255,255,192,0 255,255,192,0 255,255,192,0 255,255,192,0 255,255,192,0 255,255,192,0	Hostname	0.0.00 0.0.00 0.0.00 0.0.00 0.0.00 0.0.00 0.0.00 0.0.00	0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0	Modify
MAC Address 00-a0-3d-00-d4-eb 00-a0-3d-00-9d-d3 00-a0-3d-00-d5-ed 00-a0-3d-00-c1-48 00-a0-3d-00-c1-40	IP Address 10.192.54.37 10.192.56.230 10.192.55.110 10.192.54.115 10.192.54.70	Subnet Mask 255.255.192.0 255.255.192.0 255.255.192.0 255.255.192.0 255.255.192.0 255.255.192.0	Hostname	0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0	0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0	Modify Delete

- **8.** Double-check the addresses. If one is incorrect, click it to highlight it, click Modify, and make the necessary changes.
- **9.** To save the mapping file, click Save List. In the Save dialog box, navigate to the folder where you want to place the file, enter a filename, and click Save.

The .map file is saved as a simple text file. This allows it to be modified in text editors such as Notepad.

10. Continue with the next section to assign the addresses.

PAC-S PAC-R EB UIO EIO SIO E1 E2

Assigning Addresses from the Map File

NOTE: BootP and DHCP broadcasts cannot get through a firewall in the computer where PAC Manager is running. Make sure any firewall in the computer is disabled before you try to assign IP addresses. Firewalls in a router should not be a problem.

1. IMPORTANT: Disable all DHCP servers on the Ethernet network you are using to assign IP addresses.

If a DHCP server is enabled on the network, it may assign IP addresses before PAC Manager has a chance to do so. If that happens, turn off power to the devices, disable all DHCP servers, and turn the devices back on. They should broadcast again.

- **2.** Make sure that each Opto 22 device is installed according to directions in its user's guide. Make sure the computer you use is on the same network segment as the devices.
- **3.** Turn on all the Opto 22 devices.
- 4. If PAC Manager isn't already open, start it:

 - In Windows 10 and Windows 8.1, press the Windows Start key , type PAC Manager
 9.5 and then press the Enter key.
- 5. In the PAC Manager menu bar, click Tools > Assign IP Address.
- 6. If the .map file you want does not appear in the lower section of the Assign IP Address dialog box, click Load List, locate the file, and open it.

The Opto 22 devices begin to appear in the upper section of the dialog box. IP address information from the map file is copied to the corresponding MAC address in the upper section, and the status of each device changes to Mapped.

Assign IP	Addross							
Assign IP /	Auuress							
Jnits Reques	sting IP A	ddresses						
Status	MAC	Address	IP Address	Subnet Mask	Hostname Ga	ateway Address	DNS	Assign
Mapped	00-a0	-3d-00-d4-eb	10.192.54.37	255.255.192.0	0.	0.0.0	0.0.1	
Mapped		-3d-00-9d-d3	10.192.56.230	255.255.192.0		0.0.0	0.0.1	Set Static IP
Mapped		-3d-00-d5-ed	10.192.55.110	255.255.192.0		0.0.0	0.0.1	
Mapped		-3d-00-c1-48	10.192.54.115	255.255.192.0		0.0.0	0.0.1	Assign All
Mapped		-3d-00-c1-40	10.192.54.70	255.255.192.0 255.255.192.0		0.0.0	0.0.1	
Mapped	- III-ali	-3d-00-c7-22	10.192.54.156					
Manage 1						0.0.0	0.0.1	Set All Static IP
Mapped		-3d-00-9d-c5	10.192.56.229	255.255.192.0		0.0.0	0.0.1	Set All Static IP
× P	00-a0	-3d-00-9d-c5	10.192.56.229					
× P	00-a0		10.192.56.229					Set All Static IP
Listening for	00-a0	-3d-00-9d-c5	10.192.56.229					
Listening for	00-a0 DHCP D ddress M	-3d-00-9d-c5 (iscovers and B	10.192.56.229	255.255.192.0		0.0.0		
Listening for	00-a0 DHCP D ddress M	-3d-00-9d-c5 iscovers and B appings - (Mac	10.192.56.229 m ootP Requests ToIP.map) Subnet Mas	255.255.192.0 k Hostname	0.	0.0.0		Test Add
Listening for MAC To IP A MAC Addre	00-a0 DHCP D ddress M ss)-d4-eb	-3d-00-9d-c5 iscovers and B appings - (Mac IP Address	10.192.56.229	255.255.192.0 k Hostname 2.0	0. Gateway Address	0.0.0 s DNS Address		Test
AC To IP A MAC Addre 00-a0-3d-00	00-a0 DHCP D ddress M ss)-d4-eb)-9d-d3	-3d-00-9d-c5 iscovers and B appings - (Mac IP Address 10.192.54.37	10.192.56.229 m ootP Requests ToIP.map) Subnet Mas 255.255.193 2025.255.193	255.255.192.0 k Hostname 2.0 2.0	Gateway Address	0.0.0 DNS Address 0.0.0		Add
AC To IP A MAC Addre 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00	00-a0 DHCP D .ddress M .ss)-d4-eb)-9d-d3)-d5-ed)-c1-48	-3d-00-9d-c5 iscovers and B appings - (Mac IP Address 10.192.54.37 10.192.55.11 10.192.55.11	10.192.56.229 ## ootP Requests ToIP.map) Subnet Mas 255.255.19: 0 255.255.19: 0 255.255.19: 5 255.255.19:	255.255.192.0 k Hostname 2.0 2.0 2.0	0. Gateway Address 0.0.0.0 0.0.0.0 0.0.0.0 0.0.0.0	0.00 DNS Address 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0		Test Add
AC To IP A MAC Addre 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00	00-a0 DHCP D ddress M :ss)-d4-eb)-9d-d3)-d5-ed)-c1-48)-c1-40	3d-00-9d-c5 iscovers and B appings - (Mac IP Address 10.192.54.37 10.192.54.11 10.192.54.11 10.192.54.10	10.192.56.229 ## ootP Requests ToIP.map) Subnet Mas 7 255.255.19; 0 255.255.19; 0 255.255.19; 5 255.255.19; 0 255.255.19; 1 255.255.255.19; 1 255.255.255.19; 1 255.255.255.19; 1 255.255.255.255; 1 255.255.255; 1 255.255.255; 1 255.255; 1 255.255;	255.255.192.0 k Hostname 2.0 2.0 2.0 2.0 2.0 2.0 2.0	Gateway Address 0.0.0 0.	0.00 DNS Address 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0		Add
Listening for MAC To IP A MAC Addre 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00	00-a0 DHCP D ddress M ss)-d4-eb)-9d-d3)-d5-ed)-c1-48)-c1-40)-c7-22	3d-00-9d-c5 iscovers and B appings - (Mac IP Address 10.192.54.37 10.192.55.11 10.192.54.71 10.192.54.71 10.192.54.75	10.192.56.229 	255.255.192.0 k Hostname 2.0 2.0 2.0 2.0 2.0 2.0 2.0 2.0	0. Gateway Address 0.00.0 0.00.0 0.00.0 0.00.0 0.00.0 0.00.0	0.0.0 DNS Address 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0		Add
AC To IP A MAC Addre 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00	00-a0 DHCP D ddress M ss)-d4-eb)-9d-d3)-d5-ed)-c1-48)-c1-40)-c7-22	3d-00-9d-c5 iscovers and B appings - (Mac IP Address 10.192.54.37 10.192.54.11 10.192.54.11 10.192.54.10	10.192.56.229 	255.255.192.0 k Hostname 2.0 2.0 2.0 2.0 2.0 2.0 2.0 2.0	Gateway Address 0.0.0 0.	0.00 DNS Address 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0		Add Modify Delete
Listening for MAC To IP A MAC Addre 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00	00-a0 DHCP D ddress M ss)-d4-eb)-9d-d3)-d5-ed)-c1-48)-c1-40)-c7-22	3d-00-9d-c5 iscovers and B appings - (Mac IP Address 10.192.54.37 10.192.55.11 10.192.54.71 10.192.54.71 10.192.54.75	10.192.56.229 	255.255.192.0 k Hostname 2.0 2.0 2.0 2.0 2.0 2.0 2.0 2.0	0. Gateway Address 0.00.0 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0	0.0.0 DNS Address 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0		Add Modify Delete
4AC To IP A MAC Addre 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00 00-a0-3d-00	00-a0 DHCP D ddress M ss)-d4-eb)-9d-d3)-d5-ed)-c1-48)-c1-40)-c7-22	3d-00-9d-c5 iscovers and B appings - (Mac IP Address 10.192.54.37 10.192.55.11 10.192.54.71 10.192.54.71 10.192.54.75	10.192.56.229 	255.255.192.0 k Hostname 2.0 2.0 2.0 2.0 2.0 2.0 2.0 2.0	0. Gateway Address 0.00.0 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0	0.0.0 DNS Address 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0 0.0.0		Test Add Modify Delete Save List

7. Check the address information. If anything is incorrect, double-click the device in the lower list and change it. Click Save List to save the change to the file.

The change is automatically made to the upper section.

- 8. When all addresses are correct, click Assign All.
 - On DHCP devices, the status changes to Assigned.
 - On BootP devices, the address is saved to flash memory, and the status changes to Static IP.
- **9.** If any E1s and E2s are in the list, click Set All Static IPs to save the IP address information as static addresses.

If you do not save the address as a static IP address, the E1s and E2s will lose their addresses as soon as power is turned off. The next time power is turned on, the brain boards will send out a DHCP broadcast again.

The devices now have their IP addresses. If you need to change an address, use Tools > Change IP Settings (see page 235). To assign an IP address to Ethernet 2 on a SNAP PAC controller, see the steps in the next section.

PAC-S PAC-R Only) Assigning an IP Address to Ethernet 2 (SNAP PAC Controller Only)

NOTE: This section does not apply to SNAP PAC brains; the two Ethernet network interfaces on a SNAP PAC brain have the same IP address.

For Wired+Wireless models, see page 36 to configure the wireless LAN interface.

SNAP PAC R-series and S-series controllers have two independent Ethernet network interfaces, labeled on the top of the controller as Ethernet 1 and Ethernet 2. The controller sends its initial BootP request from Ethernet 1, and the IP address you assign to the controller is for this primary interface. To communicate through Ethernet 2, you must assign it a separate IP address following the steps below.

IMPORTANT: The two Ethernet interfaces will work only if they are on separate IP subnets, so the control engine can clearly determine where to direct communication. (The subnet masks can be the same or different, but when you perform a logical AND on the IP address and subnet mask for each interface, the two results must be different.) For example:

	Ethernet 1	Ethernet 2
IP Address:	192.168.0.12	10.0.0.5
Subnet Mask:	255.255.255.0	255.255.255.0

NOTE: If you need to configure or modify settings for the network interface cards on your computer, you must be logged in with administrative rights.

- 1. If PAC Manager isn't already open, start it:
 - In Windows 7 and Windows Vista, press the Windows Start key 2, and then click
 Programs > Opto 22 > PAC Project > PAC Manager.
 - In Windows 10 and Windows 8.1, press the Windows Start key 2, type PAC Manager
 9.5 and then press the Enter key.

2. In the PAC Manager main window, click the Inspect button

Inspect Opto 22 Device			-	
vice Name:	✓ Options ►	Status: Error reading are	ea: Timeout	
Status Read	1d			
Status Write			^	Refresh
Wireless LAN				
Point Config				
Digital Bank				
Digital Point				
Analog Bank				
Analog Point				
High Density				
System 🕨				
Scratch Pad 🔸				
Data Log 🔸				
PID +				
Events +				
ommunications 🕨				
Other +			×	
Close Help			Auto Refres	h 15000 mse

If this is the first time you have used the Inspect button, the Device Name field will be blank, as shown above. If you have used the Inspect button before, the last Device Name you used is shown, and the most recently used names are available in the drop-down list.

3. In the Device Name field, type the name for the SNAP PAC controller (or choose it from the drop-down list).

If the controller has not been defined in PAC Manager, the Add New Device dialog box appears. Choose Direct Connection to Ethernet Device and enter the IP address of the primary Ethernet interface (Ethernet 1). Leave the Ethernet port at 2001 unless you have changed it on the controller.

4. Click Status Read.

Status information for the controller is shown in the window. Scroll down till you see ETHERNET 2 Interface. If the IP address for Ethernet 2 has not been assigned yet, the IP address information will show all zeros.

	🚔 Inspect Opto 22 D	evice			- [×
	Device Name: 10.192	2.55.67	✓ Options ► Status: Status Read area	a last read at 07/05/16 09:55:	:07	
	Status Read	Status Read				
	Status Write	0xFFFF F030 0018 0xFFFF F030 0000	Loader Version Memory Map Version	R5.1c 1	∧ Re	fresh
	Wireless LAN	0xFFFF F030 0230 0xFFFF F030 001C	Current Boot Device Firmware Version	Flash Memory A9.5a		
	Point Config	0xFFFF F030 00A0 0xFFFF F030 00B0	Firmware Version Date Firmware Version Time	05/03/2016 15:29:32		
	Digital Bank	0xFFFF F030 0020	Unit Type	0x000007A		
	Digital Point	0xFFFF F030 0080 0xFFFF F030 0024	I/O Unit Hardware Revision (Month)	SNAP-PAC-R1 4	3	
	Analog Bank Analog Point	0xFFFF F030 0026		21 2008		
	High Density	0xFFFF F030 024C 0xFFFF F030 0028	I/O Coprocessor Firmware Version Installed Ram	A0.0a 33554432		
	System +	0xFFFF F030 002E	ETHERNET 1 Interface MAC Address	00-A0-3D-01-85-9C		
	Scratch Pad 🔸	0xFFFF F030 0034 0xFFFF F030 0038	IP Address Subnet Mask	10.192.55.67 255.255.192.0		
	Data Log 🕨	0xFFFF F030 003C 0xFFFF F030 0040	Gateway DNS	10.192.51.51		
Secondary IP address	PID +		ETHERNET 2 Interface			
information.	Events +	0xFFFF FFFF F060 0xFFFF FFFF F050	MAC Address IP Address	00-A0-3D-01-85-9D 0.0.0.0		
	Communications	0xFFFF FFFF F058 0xFFFF FFFF F068	Subnet Mask Gateway	0.0.0.0		
	Other	0xFFFF FFFF F070	DNS	0.0.0.0	لا	
	Close H	ielp		🗌 Auto Re	efresh 150	00 msec

5. Click Status Write. Scroll down to see all the IP address fields for Ethernet 2.

	🖶 Inspect Opto 22 De	evice				-		×
	Device Name: 10.192	.55.67	✓ Options ▶	Status: Status Write area las	t read at 07/05/16 09:	58:59		
	Status Read	Status Write						
	Status Write	Address	Description		Value	^	Refresh	
	Status write	0xFFFF F038 02B0	Out Of Range Value (32-Bit)		-2147483648.000			-
	Wireless LAN	0xFFFF F038 0054 0xFFFF F038 0154	Scanner Flags		0x 00000000		Apply	
	Point Config	0xFFFF F038 0194 0xFFFF F408 0004	Domain Name Strategy Download Method		Normal	•		
		0xFFFF F700 2000	Turn-Around Delay for Port 0 (ms	sec)	0			
	Digital Bank	1	ETHERNET 2 Interface			- 11		
	Digital Point	0xFFFF FFFF F050			0.0.0.0	- 11		
Ethernet 2 IP		0xFFFF FFFF F058 0xFFFF FFFF F068			0.0.0.0	-		
address fields	Analog Bank	0xFFFF FFFF F070			0.0.0.0	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~		
address rields			5115		0.0.0.0	~		
	Analog Point High Density	Operation						
Restart command		OptoMMP Device Restart Device fr	A	Send Command				
	System 🕨	Store configurati						
	Scratch Pad 🔸	Erase configurati						
	Data Log 🕨		on and IP settings to microSD					
	PID +	Erase firmware fi						
	Events 🕨	Erase strategy fr Other						
	Communications +		nts - Expanded configuration					
	Other +	Clear Digital Ever	nts - Old configuration					
	Close H	elp			☐ Aut	Refresh	15000 m	nsec

- **6.** Click the Value field for IP Address under Ethernet 2 Interface and type in the IP address. Enter the Ethernet 2 Subnet Mask the same way. If necessary, change the Gateway. Leave the DNS as is.
- 7. When all the secondary IP address fields are correct, click Apply.

The information is sent to the SNAP PAC, but it cannot communicate on the Ethernet 2 interface until it is restarted.

8. In the Operation Commands section, highlight Restart Device from powerup. Then click Send Command.

The SNAP PAC is restarted.

9. Check to make sure the controller is back on line by clicking Status Read again. Click OK at the message. Scroll down a little to see all the IP address information for Ethernet 2.

IP address for primary	🛃 Inspect Opto 22 Device	2		-	□ ×
interface (Ethernet 1) —	Device Name: 10.192.55.6	67	▼ Options ▶ Status: Status Read area	a last read at 07/05/16 10:07:17	
	Status Read Statu	tus Read			
		xFFFF F030 0000 xFFFF F030 0230	Memory Map Version Current Boot Device	1 Flash Memory	Refresh
	Wireless LAN Ox	xFFFF F030 001C xFFFF F030 00A0	Firmware Version Firmware Version Date	A9.5a 05/03/2016	
	Point Config	xFFFF F030 00B0	Firmware Version Time	15:29:32	
	Digital Bank 0x	xFFFF F030 0020 xFFFF F030 0080 xFFFF F030 0024	Unit Type Unit Description I/O Unit Hardware Revision (Month)	0x0000007A SNAP-PAC-R1 4	
		xFFFF F030 0025	I/O Unit Hardware Revision (Month) I/O Unit Hardware Revision (Day) I/O Unit Hardware Revision (Year)	4 21 2008	
	0x	xFFFF F030 024C xFFFF F030 0028	I/O Coprocessor Firmware Version Installed Ram	A0.0a 33554432	
	High Density	(ETHERNET 1 Interface		
Ethernet 1 IP address information	System	xFFFF F030 002E xFFFF F030 0034	MAC Address IP Address	00-A0-3D-01-85-9C 10.192.55.67	
mornation	Scratch Pad	xFFFF F030 0038 xFFFF F030 003C	Subnet Mask Gateway	255.255.192.0 10.192.51.51	
Ethernet 2 IP address		xFFFF F030 0040	DNS ETHERNET 2 Interface	10.192.60.31	
information	Events b	xFFFF FFFF F060 x FFFF FFFF F050 xFFFF FFFF F058	MAC Address IP Address Subnet Mask	00-A0-3D-01-85-9D 10.10.10.7 255.255.255.0	
	Communications	xFFFF FFFF F068 xFFFF FFFF F070	Gateway DNS	0.0.0.0	
	Other		DAD .	v	
	Close Help			🗌 Auto Refresh	15000 msec

10. To verify that the secondary IP address (Ethernet 2) is also communicating, make sure Ethernet 2 is attached to the correct network. On a computer on the same subnet as Ethernet 2, open the PAC Manager Inspect window. Enter the Ethernet 2 IP address (or a different name) in the Device Name field and click Status Read.

P address for secondary	🚔 Inspect Opto 22 I	Device			- 🗆 X
nterface (Ethernet 2) —	Device Name: 10.10	.10.7	Options Status: Status Read are	ea last read at 07/05/16 10:07	:17
	Status Read	Status Read			
	Status Keau				
	Status Write	0xFFFF F030 0000 0xFFFF F030 0230	Memory Map Version Current Boot Device	1	∧ Refresh
			Firmware Version	Flash Memory A9.5a	
	Wireless LAN	0xFFFF F030 001C 0xFFFF F030 00A0			
		OXFFFF F030 00A0	Firmware Version Date Firmware Version Time	05/03/2016 15:29:32	
	Point Config	UXFFFF F030 00B0	firmware version lime	10:29:32	
		0xFFFF F030 0020	Unit Type	0x000007A	
	Digital Bank	0xFFFF F030 0080	Unit Description	SNAP-PAC-R1	
	Digital Point	0xFFFF F030 0024	I/O Unit Hardware Revision (Month)	4	
	Digital Point	0xFFFF F030 0025	I/O Unit Hardware Revision (Day)	21	
	Analog Bank	0xFFFF F030 0026	I/O Unit Hardware Revision (Year)	2008	
		0xFFFF F030 024C	I/O Coprocessor Firmware Version	A0.0a	
	Analog Point	0xFFFF F030 0028	Installed Ram	33554432	
	High Density		ETHERNET 1 Interface)
Ethernet 1 IP address		0xFFFF F030 002E	MAC Address	00-A0-3D-01-85-9C	
	System 🕨	0xFFFF F030 0034	IP Address	10.192.55.67	
information ———	Scratch Pad 🕨	0xFFFF F030 0038	Subnet Mask	255.255.192.0	
	Scratchinda -	OxFFFF F030 003C	Gateway	10.192.51.51	
	Data Log 🕨	0xFFFF F030 0040	DNS	10.192.60.31)
Ethernet 2 IP address			ETHERNET 2 Interface		
	PID +	OxFFFF FFFF F060	MAC Address	00-A0-3D-01-85-9D	
information ———	Events	OXFFFF FFFF F050	IP Address	10.10.10.7	
		OxFFFF FFFF F058	Subnet Mask	255.255.255.0	
	Communications 🕨	OxFFFF FFFF F068	Gateway	0.0.0.0	
		OxFFFF FFFF F070	DNS	0.0.0.0)
	Other •	1			¥
	Close	Help		- tuto 0	efresh 15000 mse

The controller now shows the same information, but through the secondary interface:



Configuring Wireless LAN Communication (Wired+Wireless Models Only)

This section applies only to SNAP PAC controllers and EB brains with wireless LAN interfaces (models ending in -W). These devices send their initial BootP request from Ethernet1, and the IP address you assign to them is for this primary interface. To communicate through the wireless LAN interface, you must assign it a separate IP address and configure communication following the steps below.

IMPORTANT: The wireless LAN interface will work only if it is on a separate IP subnet, so the device can clearly determine where to direct communication. (The subnet masks can be the same or different, but when you perform a logical AND on the IP address and subnet mask for each interface, the two results must be different.) For example, on a SNAP-PAC-S1-W you might use the following addresses and subnet masks:

	Ethernet 1	Ethernet 2	Wireless LAN
IP Address:	11.192.55.162	10.10.10.7	146.87.12.250
Subnet Mask:	255.255.255.0	255.255.255.0	255.255.255.0

NOTE: If you need to configure or modify the settings for the network interface cards on your computer, you must be logged in with administrative rights.

- 1. If PAC Manager isn't already open, start it:
 - In Windows 7 and Windows Vista, press the Windows Start key 2, and then click
 Programs > Opto 22 > PAC Project > PAC Manager.

- In Windows 10 and Windows 8.1, press the Windows Start key , type PAC Manager
 9.5 and then press the Enter key.
- 2. In the PAC Manager main window, click the Inspect button

🛃 Inspect Opto 22 Device	- 🗆 X
Device Name: Options > Status: Error reading area: Timeout	
Status Read	
Status Write	∧ Refresh
Wireless LAN	
Point Config	
Digital Bank	
Digital Point	
Analog Bank	
Analog Point	
High Density	
System	
Scratch Pad 🔸	
Data Log 🔸	
PID +	
Events +	
Communications >	
Other	~
Close Help	Auto Refresh 15000 msec

If this is the first time you have used the Inspect button, the Device Name field will be blank, as shown above. If you have used the Inspect button before, the last Device Name you used is shown, and the most recently used names and IP addresses are available in the drop-down list.

- **3.** In the Device Name field, type the device's name or IP address (or choose it from the drop-down list).
- 4. Click Wireless LAN and choose Wireless LAN Configure from the popup menu.

rice Name: 10,192,50	0.20	Options Status: WiFi Confi	guration area last read at 01/06/	12 11:47:32	
Status Read	Vireless LAN Configur	ation			
0	Address	Description	Value		Refresh
Status Write		WLAN Configuration			
	0xFFFF F800 0000	WLAN Enable	Disabled	-	Apply
ireless LAN OxFFFF	0xFFFF F800 0004	WLAN Logging	Logging Disabled	•	
	0xFFFF F800 0008	Rx Inactivity Reassociation Timeout (sec)	300		
Point Config					View Status
		Network Block Configuration			
Digital Bank	0xFFFF F700 4004	IP Address	0.0.0		
	0xFFFF F700 4008	Subnet Mask	0.0.0		
Digital Point	0xFFFF F700 400C	Primarv Gateway	0.0.0		
Analag Daul	0xFFFF F700 4010	Secondary Gateway	0.0.0		
Analog Bank	0xFFFF F700 4014	Primary DNS	0.0.0		
Analog Point	0xFFFF F700 4018	Secondary DNS	0.0.0		
Shalog Foint	0xFFFF F700 401C	Network Name (SSID)			
High Density	0xFFFF F700 4048	Encryption Type	None	-	

- 5. In the WLAN Enable line, click the arrow next to Disabled and choose Enable.
- 6. Leave WLAN Logging disabled and Rx Inactivity Timeout at the default of 300.

- 7. Under Network Block Configuration, enter the IP address and subnet mask for the wireless network. Remember that it must be on a separate network segment from the wired interfaces on the device.
- **8.** If necessary, enter the Primary and Secondary Gateway addresses. Leave the Primary and Secondary DNS fields blank.
- 9. Type in the name of the wireless network (SSID).
- 10. For Encryption Type, click the arrow next to None.

vice Name: 10.19	2.50.20	Options Status: WiFi Config	guration area last read at 01/06/12 11:47:32	2
Status Read	Wireless LAN Configur	ation		
Status Write	Address	Description	Value	<u>R</u> efresh
Status white		WLAN Configuration		-
	0xFFFF F800 0000	WLAN Enable	Disabled	Apply
Wireless LAN 🕨	0xFFFF F800 0004	WLAN Logging	Logging Disabled	3
	0xFFFF F800 0008	Rx Inactivity Reassociation Timeout (sec)	300	
Point Config				View Status
		Network Block Configuration		
Digital Bank	0xFFFF F700 4004	IP Address	172.20.5.0	
DI NUDIN	0xFFFF F700 4008	Subnet Mask	255.255.192.0	
Digital Point	0xFFFF F700 400C	Primarv Gateway	0.0.0.0	
Analaa Daulu	0xFFFF F700 4010	Secondary Gateway	0.0.0.0	
Analog Bank	0xFFFF F700 4014	Primary DNS	0.0.0.0	
Analog Point	0xFFFF F700 4018	Secondary DNS	0.0.0	
Analog Follin	0xFFFF F700 401C	Network Name (SSID)	WFactory	
High Density	0xFFFF F700 4048	Encryption Type	None 💌	
System			None WEP (64-bit) WEP (128-bit) WPA (TKIP)	

11. From the dropdown list, choose the security used on the wireless network.

Additional fields appear.

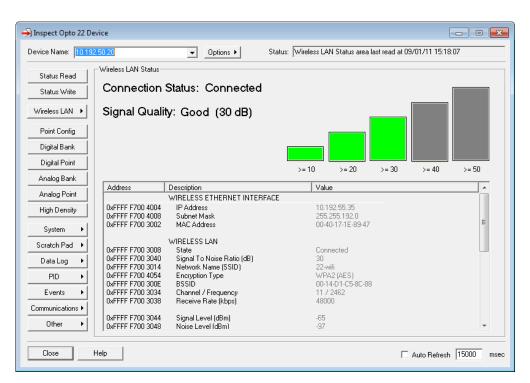
- **12.** Choose the Network Key Input Type, either Hexadecimal or ASCII (WEP is normally Hex; WPA and WPA2 are normally ASCII).
- 13. Enter the Network Key (the password for the network).

This field will show the password when you enter it; however, if you inspect the device later, the field will show only asterisks.

- 14. When all fields are complete, click Apply.
- 15. At the message asking whether you want to restart the device, click Yes.

The configuration information is sent to the device and stored to flash memory, and the device is restarted. The WLAN LED turns orange to indicate that the interface is searching for or authenticating the wireless network. Once the network is found, the LED turns solid green.

16. To see connection status and signal strength, click the View Status button. (You can also see this screen by clicking Wireless LAN > Wireless LAN Status.)



Connecting with a SNAP PAC SB Brain

SB

Most devices you communicate with using PAC Manager are Ethernet-based. That is, they have at least one Ethernet network interface and can be reached directly over an Ethernet network that includes the computer where PAC Manager is installed.

SNAP PAC **SB** brains are an exception: they have no Ethernet interface and instead communicate over a serial network. PAC Manager can communicate with SB brains in two ways, however.

- Through a SNAP PAC controller, via an Ethernet connection to the controller and then a serial connection from the controller to the brain. This method is easy and does not require the brain to be located near the computer.
- Directly from the computer to the brain, using the computer's serial port via a serial cable and an RS-485 adapter, such as an Opto 22 PCI-AC48 adapter card. This method is useful for configuring points and features before brains are deployed to the field, or if you are not using a SNAP PAC controller.

For connections, see wiring instructions in Opto 22 form 1690, the SNAP PAC Brains User's Guide.

Creating an I/O Unit Configuration File

NOTE: You can configure E1 and E2 brain boards like any other I/O unit if you have E1/E2 firmware R1.2a (and higher) and PAC Project 9.5000 (and higher). Also, if a SNAP PAC controller communicates with the E1 or E2, the controller must have PAC firmware R9.5a (or higher) to use this simplified configuration method.

If you are not using these firmware and software versions (or if you prefer to use the previous method to reconfigure existing E1s or E2s), see Opto 22 form 1576, I/O Configuration for E1 and E2 Brain Boards.

NOTE: This section applies to Ethernet-based I/O units and serial SNAP PAC SB brains, but not to serial mistic I/O units. mistic I/O units must be configured in PAC Control.



Before you create a control strategy using PAC Control, or before you read or write to I/O units, you need to configure the I/O points and features the strategy or other application will use. You can use PAC Manager to copy a configuration or to configure all points, save the configuration to a file, and then upload the configuration to one I/O unit or to several at once. You do not need to be attached to the I/O unit while you are creating the configuration file and configuring its points.

NOTE: If you are using OPC to communicate with the I/O unit, you can use the configuration file (tag file) that PAC Manager produces as an easy way to reference points for OPC. See Opto 22 form 1439, the OptoOPCServer User's Guide, for more information about using OPC.

You can start configuration in one of three ways:

- If this is a new configuration, you can create a new configuration file (page 40).
- If an existing I/O unit has the exact configuration you want, you can copy it directly to another I/O unit (page 42).
- If you have a PAC Control (or OptoControl or ioControl) strategy with similar I/O units configured, you can save them as a configuration file (page 45) and modify the configuration. Note that this method transfers I/O unit and point information only; any event messages, email or SNMP settings, and so on are not included when a configuration file is exported from or imported to OptoControl, ioControl, or PAC Control. Also, 4-channel digital module and point information is generic; you will need to reenter specific digital configurations.



Creating a New Configuration File

- 1. If PAC Manager isn't already open, start it:
 - In Windows 7 and Windows Vista, press the Windows Start key , and then click
 Programs > Opto 22 > PAC Project > PAC Manager.
 - In Windows 10 and Windows 8.1, press the Windows Start key , type PAC Manager
 9.5 and then press the Enter key.
- 2. In the PAC Manager main window, click the New button 🛅 or click File > New.
- **3.** In the Create New Tag Database dialog box, navigate to the location where you want the file to be. Type a filename. Click Open.

A new configuration tree appears. (If you are familiar with PAC Control, ioControl, or OptoControl, you'll notice that this window looks like part of a Strategy Tree.)

	🖶 PAC Manager - Main_Process	- • ×
	File Edit Tools View Help	
	Main_Process	
Configuration tree ——	⊟ Company Harris Har	
	C:\Program Files (x86)\Opto22\PAC Project 9.0\SNAP PAC Learning Center\Mair	NUM //

You can expand and collapse the folders to see or hide the I/O units and points in them. Closing the configuration tree is the same as closing the configuration file.

- 4. To save the configuration file, click the Save button 📕 (or in the menu bar, click File > Save).
- 5. Once the file is saved, continue with "Adding an I/O Unit" on page 46.



Copying an I/O Unit Configuration

If you have an I/O unit or a previously saved I/O unit image file with exactly the configuration you want to use, you can copy the configuration information to another I/O unit or to an I/O unit image file. This works with all SNAP PAC Ethernet and serial brains.

D

	→ I/O Unit Import/Copy	_ ×
Source —	Image Source	<u>R</u> ead
estination —	Image Destination	<u>S</u> end

1. In the PAC Manager menu bar, click Tools > Import/Copy I/O Unit.

2. For the source, choose one of the following:

Help

C Create New I/O Unit

Close

Existing I/O Unit Flash Memory: Choose an existing I/O unit. If you want to add or modify an I/O unit, click Options. For help, see "Add/Modify New Device" on page 280.

Previously Saved I/O Unit Image File: Enter the name of the I/O image file you want to use, or click the browse button to find the file.

3. When the source is correct, click Read.

A success message appears when the data has been read. Click OK.

4. For the destination, choose one of the following:

Send Image To I/O Unit Flash Memory. Choose an existing I/O unit. If you want to add or modify an I/O unit, click Options. For help, see "Add/Modify New Device" on page 280.

CAUTION: Make sure you have entered the correct IP address. The configuration will overwrite anything currently in the I/O unit's flash memory.

Save To I/O Unit Image File. Enter the name of the I/O image file you want to write to, or click the browse button to find the file.

Create New I/O Unit: Select this option to copy all the point information from a brain to create a new I/O unit in PAC Manager. You will be prompted to enter an I/O unit name. For more information, see "Creating a New I/O Unit from an Existing One" on page 42.

5. When the destination is correct, click Send, Save, or Create depending on the destination type.

A success message appears when the operation has completed.

Creating a New I/O Unit from an Existing One

The Create New I/O Unit option on the I/O Unit Import/Copy dialog box allows you to create a new I/O unit by importing point information from the flash memory of an existing I/O unit directly into

the tree structure of a configuration file (also known as a tag database). You can then configure, add, or delete points in the new I/O unit just as you would with an I/O unit created from scratch.

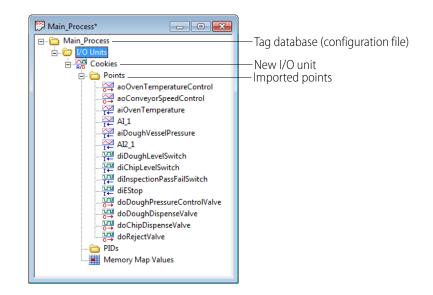
- 1. Make sure to save the existing I/O unit's configuration information to flash memory. See "Saving Configuration to a Device's Flash Memory" on page 222.
- 2. Open an existing configuration file on the File menu, or create a new one. For information, see "Creating a New Configuration File" on page 40.
- 3. In the PAC Manager menu bar, click Tools > Import/Copy I/O Unit.
- **4.** For the Image Source, choose Existing I/O Unit Flash Memory.
- 5. Enter the IP address of the existing I/O unit, and click Read.

A success message appears when the data has been read. Click OK.

6. For the destination, choose Create New I/O Unit, and click Create.

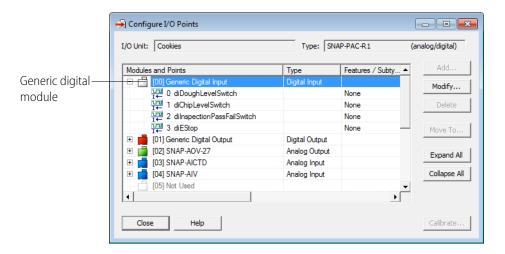
C Send Image To I/O	Unit Flash Memory			Create	——Click (
IP Address: 0	. 0 . 0 . 0	Port: 2001	Timeout: 10000		
C Save To I/O Unit I	nage File				
Oreate New I/O II	-				
Create New I/O U	IT				

- In the Add I/O Unit dialog box that appears, enter a name for the new I/O unit, and click OK. The new I/O unit is added to the open tag database and a success message appears. Click OK.
- 8. Close the I/O Unit Import/Copy dialog box.
- 9. Expand the new I/O unit to see the imported points.

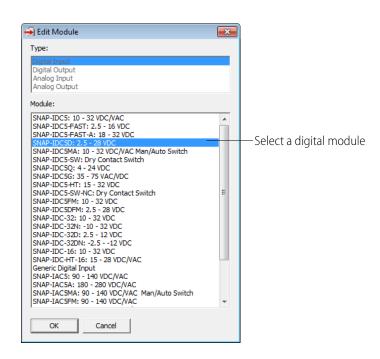


10. Before you can save the new I/O unit, the digital points must be assigned specific modules as follows:

- a. Right-click a digital point and select Configure from the popup menu.
- **b.** Double-click a generic digital module.



c. In the Edit Module dialog box, select a digital module to match the existing I/O unit, and then click OK.



- **d.** Repeat steps **b** and **c** for each generic module on the new I/O unit.
- e. Close the Configure I/O Points dialog box.
- **11.** Save the new I/O unit.

PAC-R EB SB UIO EIO SIO E1 E2

Creating a Configuration File from Another Strategy

If you use PAC Control, ioControl, or OptoControl and have a strategy with SNAP I/O units already configured, you may want to export that file and use it as a starting point, rather than creating a configuration file from scratch. The exported file will contain all the I/O units in the strategy. However, note the following:

- I/O unit and point data is transferred; optional functions such as event messages are not.
- Four-channel digital modules and points do not retain specific configurations but revert to generic ones. Specific data will have to be reentered.
- You cannot save changes you make in PAC Manager back to the strategy file. Instead, you save them to a configuration file, which can then be imported into PAC Control or OptoControl.
- Any *mistic* serial I/O units in the PAC Control, ioControl, or OptoControl strategy file are filtered out in PAC Manager and are no longer included in the configuration file. SB serial I/O units are included, however.

Follow these steps to create a configuration file from an existing strategy:

- 1. In PAC Control, ioControl, or OptoControl, open the strategy that contains the I/O units whose configurations you want to export.
- 2. In the configuration tree, right-click the I/O Units folder and choose Export from the pop-up menu.
- **3.** In the Export I/O Units to an Opto Tag Database dialog box, navigate to the location where you want to save the configuration file. Enter a name for the file, and click Save.
- 4. If PAC Manager isn't already open, start it:
 - In Windows 7 and Windows Vista, press the Windows Start key 2, and then click
 Programs > Opto 22 > PAC Project > PAC Manager.
 - In Windows 10 and Windows 8.1, press the Windows Start key , type PAC Manager
 9.5 and then press the Enter key.
- 5. In the PAC Manager main window, click the Open button 📴 or click File > Open.
- 6. In the Open Tag Database dialog box, locate the file you just saved and open it.

	🖶 PAC Manager - Main_Process	- • •
	File Edit Tools View Help	
Configuration tree ——	Main_Process	
	C:\Program Files (x86)\Opto22\PAC Project 9.0\SNAP PAC Learning Center\Mair	NUM //

- 7. Expand the I/O units folder in the configuration tree to see the units and points that are already configured.
- 8. Continue with the next section to add or change I/O units.

Adding an I/O Unit

NOTE: You can configure E1 and E2 brain boards like any other I/O unit if you have E1/E2 firmware R1.2a (and higher) and PAC Project 9.5000 (and higher). Also, if a SNAP PAC controller communicates with the E1 or E2, the controller must have PAC firmware R9.5a (or higher) to use this simplified configuration method.

If you are not using these firmware and software versions (or if you prefer to use the previous method to reconfigure existing E1s or E2s), see Opto 22 form 1576, I/O Configuration for E1 and E2 Brain Boards.



NOTE: mistic serial I/O units used with a SNAP PAC S-series controller must be configured in PAC Control.

An I/O unit consists of a SNAP I/O mounting rack, plus the I/O processor (brain or on-the-rack controller) and I/O modules mounted on it. Racks used with SNAP Ethernet-based and SB I/O units can hold up to 16 modules. The types of modules and number of points on them depend on the I/O processor model and type of rack.

You must add an I/O unit before you can configure its modules and points.

1. Make sure the configuration file is open. On the configuration tree, double-click the I/O Units folder to open the Configure I/O Units dialog box:

🗟 Configure I/	O Units					×
Name	Туре	Port	Address	Watchdog	Description	<u>A</u> dd
						Modify
						<u>D</u> elete
						Import/Copy
						1/0 Points
						<u>P</u> ID Loops
						Modules 🕨
						Events 🕨 🕨
						Scratch Pad 🕨
						Communications >
						Others 🕨
Close	Help					

2. To configure a new I/O unit, click Add or double-click anywhere in the box below any listed units.

The Add I/O Unit dialog box appears.

	Add I/O Unit
A B	Name: Description:
C — D —	Type: SNAP-PAC-R1 Temp: © Fahrenheit O Celsius
E F G	Port: 2001 Address: 0.0.0.0 Secondary:
Address List area —	Address List Add Modify Delete
H	Watchdog: No C Yes OK Cancel Help

- **3.** For a SNAP PAC SB brain, skip to step 5. For an **Ethernet-based unit**, complete the fields as follows:
 - a. Name. Enter a name for the I/O unit. The name must start with a letter and may contain letters, numbers, and underscores. Spaces are converted to underscores.
 - b. Description. (Optional) Enter a description of the unit.
 - c. Type. Select the type of I/O unit from the drop-down list.
 - d. Temp. Choose whether temperatures will be handled in Fahrenheit or Celsius.
 - e. Port. Specify the communication port to use (2001, unless you have changed it for security purposes according to instructions starting on page 98).
 - f. Address. Enter the IP address for the I/O unit.
 - **g.** Secondary. If it's a SNAP PAC R-series I/O unit with a secondary IP address, enter the secondary IP address.
 - **h. Watchdog.** Select whether you want a Watchdog on the unit. The default is No (disabled). If you select Yes, a new field appears; enter the Watchdog timeout value in seconds. The default timeout is 0.5 seconds. For information on watchdogs, see page 93.
- **4.** The *Address List area* shows IP addresses of the I/O units that should receive this configuration. If this is the only I/O unit to receive the configuration, don't add any addresses here. However, if you have I/O units that are exactly alike, list all of them here. That way you can download the configuration file to all the I/O units at once.
 - a. To add an IP address, click Add.

In the dialog box, you can add a single IP address or a range of addresses.

- Add IP Address

 Add one IP Address / Host Name

 IP Address:
 I 0 0 0 0

 Host Name:

 Add a range of IP Addresses

 From:
 To:
 OK
 Cancel
 Help
- **b.** Enter the IP address(es) and click OK. The addresses appear in the Address List area.
- **c.** Skip to step 6.
- 5. For a SNAP PAC **SB brain**, complete the dialog box as follows:

A B	Add I/O Unit
C D E	Iype: SNAP-PAC-SB1 Temp: © Fahrenheit Celsius Connection: © Serial Direct © Ethernet Passthrough Serial Port: Serial 2 © Baud Rate: 230400 © Baud Rate: 115200
н—	Device Device Serial Address: Image: Operation of the serial Address: Watchdog: Image: Operation of the serial Address:
	OK Cancel <u>H</u> elp

- **a.** Name. Enter a name for the I/O unit. The name must start with a letter and may contain letters, numbers, and underscores. Spaces are converted to underscores.
- b. Description. (Optional) Enter a description of the unit.
- c. Type. Select the type of I/O unit from the drop-down list.
- d. Temp. Choose whether temperatures will be handled in Fahrenheit or Celsius.

- e. Connection. Choose whether you are connecting to the SB brain through a SNAP PAC controller or directly from the computer (for more information, see "Connecting with a SNAP PAC SB Brain" on page 39).
- f. Ethernet Passthrough
 - Enter the controller's IP address. Leave the port at 2001 unless you have changed it.
 - Enter the controller's serial port where the brain is connected. On a SNAP-PAC-S1, it's Serial 2. On a SNAP-PAC-S2, it could be any port.
 - The baud rate on the controller must match the rate set on the brain.
 - Enter the serial address of the brain.
- g. Serial Direct
 - Enter the serial port on the computer where the brain is connected. The baud rate on the controller must match the rate set on the brain.
 - Enter the serial address of the brain.
- **h. Watchdog.** Select whether you want a Watchdog on the unit. The default is No (disabled). If you select Yes, a new field appears; enter the Watchdog timeout value in seconds. The default timeout is 0.5 seconds. For information on watchdogs, see page 93.
- 6. When information in the Add I/O Unit dialog box is complete, click OK.

The new I/O unit appears in the Configure I/O Units dialog box.

Name	Туре	Port	Address	Watchdog	Description	<u>A</u> dd
Preprocess	SNAP-PAC	Ethernet	10.192.54	Enabled		<u>M</u> odify
						<u>D</u> elete
						Import/ <u>C</u> opy
						<u>I</u> /O Points
						PID Loops
						Modules
						Events
						Scratch Pad
						Communications

7. Continue with the next section, "Configuring I/O Modules and Points."

Configuring I/O Modules and Points

NOTE: You can configure E1 and E2 brain boards like any other I/O unit if you have E1/E2 firmware R1.2a (and higher) and PAC Project 9.5000 (and higher). Also, if a SNAP PAC controller communicates with the E1 or E2, the controller must have PAC firmware R9.5a (or higher) to use this simplified configuration method.

If you are not using these firmware and software versions (or if you prefer to use the previous method to reconfigure existing E1s or E2s), see Opto 22 form 1576, I/O Configuration for E1 and E2 Brain Boards.

PAC-R EB SB UIO EIO SIO E1 E2 NOTE: I/O points on mistic serial I/O units must be configured in PAC Control. SNAP PAC SB I/O units can be configured in either PAC Manager or PAC Control.

Once you have added an I/O unit, you can configure its modules and points. See the following pages for configuration steps. For motion control modules (SNAP-SCM-MCH16), see Opto 22 form 1673, the *SNAP PAC Motion Control User's Guide*.

Digital points	page 50
Digital points (G4EB2)	page 54
Analog points	page 56
Serial modules (RS-232 & RS-485/422)	page 62
Wiegand modules	page 67
PID modules	page 69
Profibus modules	page 70
SSI (Serial synchronous interface) modules	page 72
CAN modules	page 73
HART modules	page 78

PAC-R EB SB UIO EIO SIO E1

Configuring SNAP Digital Points

NOTE: You can configure E1 and E2 brain boards like any other I/O unit if you have E1/E2 firmware R1.2a (and higher) and PAC Project 9.5000 (and higher). Also, if a SNAP PAC controller communicates with the E1 or E2, the controller must have PAC firmware R9.5a (or higher) to use this simplified configuration method.

If you are not using these firmware and software versions (or if you prefer to use the previous method to reconfigure existing E1s or E2s), see Opto 22 form 1576, I/O Configuration for E1 and E2 Brain Boards.

NOTE: I/O points on mistic serial I/O units must be configured in PAC Control. SNAP PAC SB I/O units can be configured in either PAC Manager or PAC Control.

For G4 or Quad Pak digital points on a G4EB2, see page 54.

Use the following steps to configure digital points on all digital modules supported by the brain or on-the-rack controller.

1. In the Configure I/O Units dialog box, make sure the I/O unit for the point you are adding is highlighted. Click the I/O Points button.

The Configure I/O Points dialog box appears. The dialog box shown here is for a SNAP I/O unit.

🚽 Configure I/O Points		[
I/D Unit: Preprocess	Туре:	SNAP-PAC-R1 (a	nalog/digital)
Modules and Points	Туре	Features / Subty	Add
[00] Not Used			Modify
[01] Not Used			
[02] Not Used			Delete
[04] Not Used			Move To
[05] Not Used			110V0 10
[06] Not Used			Expand All
[07] Not Used			
[08] Not Used			Collapse All
[09] Not Used		▼	
		r	
Close Help			Calibrate

- 2. Double-click the number that represents the digital module's position on the rack. (For help, see the diagrams starting on page 183.)
- **3.** For a SNAP I/O unit, choose the module type and then the exact module part number from the list.

🚽 Add Module	X
Type:	
Digital Input Digital Output Analog Input Analog Output	
Module:	
SNAP-IDC5: 10 - 32 VDC/VAC SNAP-IDC5-FAST: 2.5 - 16 VDC SNAP-IDC5-FAST: 2.5 - 16 VDC SNAP-IDC5-FAST: 2.5 - 28 VDC SNAP-IDC5D: 2.5 - 28 VDC SNAP-IDC5G: 35 - 75 VAC/VDC SNAP-IDC5-HT: 15 - 32 VDC SNAP-IDC5FM: 10 - 32 VDC SNAP-IDC5DFM: 2.5 - 28 VDC SNAP-IDC5DFM: 2.5 - 28 VDC SNAP-IDC32D: 10 - 32 VDC SNAP-IDC-32D: 10 - 32 VDC SNAP-IDC-32D: 2.5 - 12 VDC SNAP-IDC-16: 10 - 32 VDC </td <td></td>	
OK Cancel	

- 4. Click OK.
- **5.** Back in the Configure I/O Points dialog box, click the plus sign next to the new module to expand it. Notice that the module icon is color-coded to reflect the type of module being configured: white for digital DC input, red for digital DC output, yellow for digital AC input, and black for digital AC output.

	🛁 Configure I/O Points			- • ×
Module icon 🔨	I/O Unit: Preprocess	Type: SN	AP-PAC-R1 (a	nalog/digital)
	Modules and Points	Туре	Features / Subty 🔺	<u>A</u> dd
Expand or collapse points	🔲 📄 🛗 [00] SNAP-IDC5: 10 - 32 VDC/VAC	Digital Input		Modify
on the module by clicking	I 0 Not Used			<u></u> odily
the + or - sign in the box.	Ti⊷ 1 Not Used			<u>D</u> elete
	2 Not Used			
Points //	3 Not Used			Мо <u>v</u> е То
	[01] Not Used			
	[02] Not Used			Expand All
	[03] Not Used			
	[04] Not Used			Collapse All
	[05] Not Used		–	
			P	
				1
	<u>Close</u> <u>H</u> elp			<u>C</u> alibrate

6. Double-click the point you want to configure.

A	dd Digital Poi	nt 💌	
	<u>N</u> ame: <u>D</u> escription:		—А —В
	<u>T</u> ype: <u>M</u> odule: <u>F</u> eatures:	Input	C D
	-	© No C Yes	— E
	OK	Cancel <u>H</u> elp	

- 7. Complete the fields as follows:
 - **a.** Name. Enter a name for the point. The name must start with a letter and may contain letters, numbers, and underscores. Spaces are converted to underscores.
 - **b.** Description. (Optional) Enter a description of the point.
 - c. Type, Module. For a SNAP I/O unit, the type and module are already filled in for you.
 - **d.** Features. To use a feature of the module, choose it from the drop-down list. (See "Using I/O Point Features" on page 89 for explanations of point features. Note that some features, such as pulsing and totalizing, can be configured in PAC Manager but require PAC Control to use them.)
 - e. Watchdog. (Output modules only) To configure a status the point should be set to if the Watchdog timer on this I/O unit expires, click Yes and choose On or Off from the drop-down list.
- 8. When you have completed the fields, click OK.

The new point appears in the list.

	,		-
Modules and Points	Туре	Features / Subty	▲ <u>A</u> dd
[00] SNAP-IDC5: 10 - 32 VDC/VAC	Digital Input		Modify
uter 0 Pump_1_Status		Counter	<u></u>
I Not Used			<u>D</u> elete
1 2 Not Used			
3 Not Used		_	Move To
[01] Not Used			
[02] Not Used			Expand All
[03] Not Used			Expand Air
[04] Not Used			Collapse All
[05] Not Used			-
•		► F	-

9. To configure more digital points, repeat the steps. To configure analog points, see page 56.

Configuring Digital Points for a G4EB2

Use the following steps to configure digital points on all G4 or Quad Pak digital modules supported by the G4EB2 brain. The G4EB2 replaces a 32-channel brain in a *mistic* or Pamux system with an Ethernet-based 32-channel digital brain that uses OptoMMP protocol. The G4EB2 brain is functionally similar to a SNAP-PAC-EB2 brain without analog I/O functionality. Input and output modules can be placed in any order.

1. In the Configure I/O Units dialog box, highlight the digital I/O unit the points are on, and click I/O Points.

Configur	e I/O Points							- • •
1/0 Unit: 👖	G4_Digital_Un	it		• T	ype: G4EB2		(G4 simp	le digil
Channel	Name	Туре	Features	Enable	Ref Co	Descrip	-	Add
00 01	Not Used						E	Modify
02	Not Used Not Used						_	mouny
02	Not Used							Delete
04	Not Used						-	-
05	Not Used							
06	Not Used							
07	Not Used							
08	Not Used							Move To
09	Not Used						-	
10								
Close	Hel	_						
CIOSE		P						

The Configure I/O Points dialog box appears.

Points that have not been configured yet show as Not Used.

For **G4** modules, there is one channel per module. For **Quad Pak** modules, there are four channels per module which must be grouped together as shown.

Module Position	Channels Used
First	0–3
Second	4–7
Third	8–11
Fourth	12–15
Fifth	16–19
Sixth	20–23
Seventh	24–27
Eighth	28–31



First module (channels 0–3)

2. Double-click the channel number for the point you want to add.

The Add Digital Point dialog box appears.

Add Digital Point	
Name:	A B
Iype: Input Module: G4IDC5: 10 - 32 VDC/12-32 VAC Features: None	
Watchdog: • No C Yes	F
OK Cancel <u>H</u> elp	

- **3.** Complete the fields as follows:
 - a. Name. Enter a name for the point. The name must start with a letter and may contain letters, numbers, and underscores. Spaces are converted to underscores.
 - b. Description. (Optional) Enter a description of the point.
 - c. Type. Select the type, either Input or Output.
 - d. Module. Select a module from the drop-down list.
 - e. Features. To use a feature of the module, choose it from the drop-down list. (See "Using I/O Point Features" on page 89 for explanations of point features. Note that some features, such as pulsing and totalizing, can be configured in PAC Manager but require PAC Control to use them.)
 - **f. Watchdog.** (Output modules only) To configure a status the point should be set to if the Watchdog timer on this I/O unit expires, click Yes and choose On or Off from the drop-down list.
- 4. When you have completed the fields, click OK.

The new point is added.

5. To configure more digital points, repeat the steps.



Configuring Analog Points

NOTE: You can configure E1 and E2 brain boards like any other I/O unit if you have E1/E2 firmware R1.2a (and higher) and PAC Project 9.5000 (and higher). Also, if a SNAP PAC controller communicates with the E1 or E2, the controller must have PAC firmware R9.5a (or higher) to use this simplified configuration method.

If you are not using these firmware and software versions (or if you prefer to use the previous method to reconfigure existing E1s or E2s), see Opto 22 form 1576, I/O Configuration for E1 and E2 Brain Boards.

NOTE: I/O points on mistic serial I/O units must be configured in PAC Control. SNAP PAC SB I/O units can be configured in either PAC Manager or PAC Control.

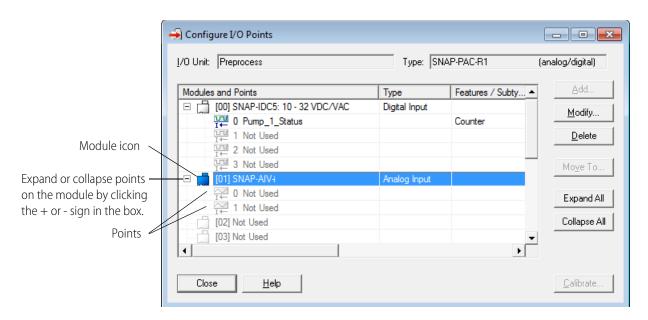
To configure points on analog modules supported by the brain or on-the-rack controller:

- 1. In the Configure I/O Points dialog box, double-click the number that represents the analog module's position on the rack. (For help, see the diagrams starting on page 183.)
- 2. For a SNAP I/O unit, choose the module type and then the exact module part number from the list.

🛁 Add Module	×
<u>Type:</u> Digital Input	_
Digital Output Analog Input Analog Output	
<u>M</u> odule:	
SNAP-AIARMS: 0 - 10 A AC/DC SNAP-AIARMS-i: 0 - 10 A AC/DC SNAP-AICTD: ICTD Temp. Probe SNAP-AICTD-4: ICTD Temp. Probe SNAP-AILTD-8: ICTD Temp. Probe SNAP-AILC: -2 - +2 mV/V Fast	
SNAP-AILC-2: -4 - +4 mV/V Fast SNAP-AIMA: -20 - +20 mA SNAP-AIMA: -20 - +20 mA SNAP-AIMA-iSRC: -20 - +20 mA SNAP-AIMA-4: -20 - +20 mA SNAP-AIMA-8: -20 - +20 mA	E
SNAP-AIMA-32: -20 - +20 mA SNAP-AIMA2-i: -1 - +1 mA SNAP-AIMV-4: -150 - +150 mV SNAP-AIMV-4: -150 - +50 mV SNAP-AIMV-24: -50 - +50 mV	
SNAP-AIPM-3: 0 - 300 VAC/VDC SNAP-AIPM-3 [0Id]: 0 - 250 VAC/VDC SNAP-AIPM-3V: 0 - 300 VAC/VDC SNAP-AIPM-3V [0Id]: 0 - 250 VAC/VDC EMU-AIPM-3V: 0 - 400 VAC/VDC SNAP-AIRATE: Rate (Frequency)	-
OK Cancel	

3. Click OK.

4. In the Configure I/O Points dialog box, click the plus sign next to the new module to expand it. Notice that the module icon is color-coded to reflect the type of module being configured: blue for analog input, green for analog output.



5. Double-click the point you want to configure.

	Add Analog Point	
	Name:	— A — B
	Imput Imput Module: SNAP-AIV-i: -10 · +10 VDC	— (
D -	Units: VDC Zero Scale: -10 Eull Scale: 10	— E — F
	Watchdog: No C Yes	-0
	OK Cancel <u>H</u> elp	

- 6. Complete the fields as follows:
 - **a.** Name. Enter a name for the point. The name must start with a letter and may contain letters, numbers, and underscores. (Spaces are converted to underscores.)
 - **b.** Description. (Optional) Enter a description of the point.
 - **c. Type, Module.** For a SNAP I/O unit, the type and module are inserted for you, but you may be able to choose a different range or module from the drop-down list.
 - **d.** Units, Scale. Units and scaling for this module. See "Using Custom Scaling" on page 58.

- e. Scaling Default. To return the units, zero-scale value, and full-scale value to the defaults for the module, click Default.
- **f.** Scaling Custom. To assign custom units and values to the module, click Custom. For example, you could scale the voltage range of a -10 to +10 VDC module to be interpreted as engineering units of liters per second instead of volts. See "Using Custom Scaling" on page 58.
- **g. Watchdog.** (Outputs only.) To configure a value this point should be set to if the Watchdog timer on this I/O unit expires, click Yes and enter the value.
- 7. When you have completed the fields, click OK.

The new point is added. This image shows a SNAP I/O unit.

🐳 Configure I/O Points			- • ×
I/O Unit: Preprocess	Type: SN	AP-PAC-R1	(analog/digital)
Modules and Points	Туре	Features / Subty	<u>A</u> dd
[00] SNAP-IDC5: 10 - 32 VDC/VAC	Digital Input		Modify
T 0 Pump_1_Status		Counter	
Tite 1 Not Used			<u>D</u> elete
I 2 Not Used			
I → 3 Not Used			Move To
🖻 💼 [01] SNAP-AIV-i	Analog Input		
		-10 - +10 VDC	Expand All
I Not Used			
[02] Not Used			Collapse All
[03] Not Used		-	
		•	
Close <u>H</u> elp			<u>C</u> alibrate

Point types and features are shown in the Features/Subtype column.

8. To add more analog points, repeat the steps. To add digital points, see page 50.

Using Custom Scaling

Analog modules can be set to show something other than the actual inputs or outputs. For example, you could scale the readings of a -10 to +10 VDC input point to measure its input as zero liters per second when the real-world reading is zero VDC, and 1000 liters per second when the real-world reading is five VDC.

Thermocouple values are not linear and cannot be scaled.

NOTE: Custom scaling has no effect on the resolution or accuracy of the module.

1. In the Add Analog Point dialog box, click the Custom button in the Scaling area to open the Scale Analog Readings dialog box.

	Scale Analog Readings	X
A —	- Scaled <u>U</u> nits: Liters per second	
	Lower Value	
В —	Actual: -10	VDC
С —	<u>S</u> caled: 0	Liters per seco
	Upper Value	
D —	A <u>c</u> tual: 5	VDC
Е ——	Scale <u>d</u> : 1000	Liters per seco
	OK Cancel	Help
		1101P

This example shows units scaled to liters per second. At an actual input of 0 VDC, the point will show 0 liters per second. At an actual input of 5 VDC, the point will show 1000 liters per second.

Custom scaled values are floating point values:

- For analog input points, with firmware R8.0a and higher, you can use inverted scaling. Inverted scaling means the lower value is greater than the upper value; inverted scaling can accommodate a sensor, for example, that is wired to the SNAP module in a way that produces a negative current or voltage.
- For analog output points you cannot use inverted scaling. The upper value must be greater than the lower value.
- **2.** Complete the fields as follows:
 - **a. Scaled Units.** Enter new engineering units for the module. The example uses liters per second.
 - **b.** Actual Lower Value. Enter the actual real-world lower value that the scaled lower value corresponds to. Note that inputs typically have under-range capability, which means you can specify a lower actual value that is less than the zero-scale value. Outputs do not have under-range capability.
 - c. Scaled Lower Value. Enter the new scaled lower value. This value can be any floating point value.
 - **d.** Actual Upper Value. Enter the actual real-world upper value that the scaled upper value corresponds to. For inputs, you can specify an upper actual value greater than the full-scale value.
 - e. Scaled Upper Value. Enter the new scaled upper value. For outputs, this value can be any floating point value greater than the scaled lower value. For inputs, it can be greater than or less than the scaled lower value. This example uses 1000, which scales the output to 1000 liters per second when its actual reading is 5 VDC.
- **3.** Click OK.

dd Analog Po]	the new minimum-scale ("Zero Scale") and maximum-scale ("Full Scale") values of -2000 and +2000. The example connects a sensor			
<u>N</u> ame:	Flowmeter_A	with a range of 0–			
Description:		an output of only 0–5 volts, to a SNAP-AIV module with an output of -10 to +10 volts. The			
<u>T</u> ype:	Input	figures shown refle	•		
<u>M</u> odule:	SNAP-AIV-i: -10 - +10 VDC	of the module, not	the sensor.		
<u>U</u> nits: Zero Scale:	Liters per second -2000 Default		Custom scale (Liters/sec)		Module's scale (VDC)
<u>F</u> ull Scale:	[2000	Possible low value for module	-2000		-10
Watchdog:	• No O Yes		-1000		-5
		Upper & lower	0	=	0
OK	Cancel <u>H</u> elp	values entered in dialog box	1000	=	5
		Possible high value for module	2000		10

Notice the new units of liters per second and

The new custom-scaled units appear in the Add Analog Point dialog box.

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Calibrating Offset and Gain

This section describes how you can manually set offset and gain or have them automatically calculated and set for you.

NOTE: You must use the manual method (page 62) if:

- You don't have access to a calibrator, or
- The point uses inverted scaling and your device has PAC firmware R9.5b or lower. (In inverted scaling, the lower scaled value is greater than the upper scaled value.)

Starting with the introduction of SNAP-B3000-ENET, all SNAP PAC brains (including SBs), SNAP Ethernet I/O units, and E2 brain boards can automatically calculate offset and gain for analog input points. If a -50 mV to +50 mV input receives signals that are slightly off (for example, not exactly -50 mV at the lowest point), the offset and gain can be calculated so that values appear accurately when read.

Offset and gain values affect engineering units (EU). For a temperature input, engineering units are in degrees C or F, depending on how the I/O unit is configured.

IMPORTANT: To calibrate the point, the I/O unit must be turned on and attached to the network, and you must have access to the I/O unit in order to use the calibrator. For points on a SNAP PAC SB-series brain, connect directly via serial or through the controller via Ethernet. (See page 39 for details.)

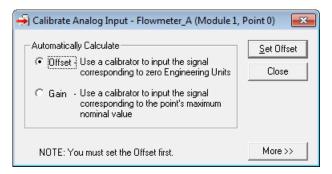
Save the configuration to flash so that it is not lost when power is turned off. Since each calibration is for a specific point on a specific I/O unit, the result cannot be saved to the configuration file and cannot be sent to any other I/O unit.

First, calculate offset, and then calculate gain. The offset must be calculated at the signal corresponding to zero engineering units (EU), and the gain must be calculated at the signal corresponding to the point's maximum input range value (or, for inverted scaling, the point's minimum input range value—in inverted scaling, the lower scaled value is greater than the upper scaled value).

1. In the Configure I/O Points dialog box, highlight the analog input point you want to calibrate.

Modules and Points	Туре	Features / Subty	Add
	Digital Input		Modify
🗆 💼 [01] SNAP-AIV-i	Analog Input		<u>M</u> oully
0 Flowmeter_A		-10 - +10 VDC	<u>D</u> elete
I Not Used			
[02] Not Used			Mo <u>v</u> e To
[03] Not Used			
[04] Not Used			Expand All
[05] Not Used			
[06] Not Used			Collapse All
[07] Not Used		•	-

2. Click the Calibrate button in the lower-right corner of the dialog box.



To have the offset and gain calculated for you:

- 1. On the analog input point, use a calibrator to input the signal that corresponds to zero Engineering Units (EU).
 - Example 1: SNAP-AIV (-10 to +10 VDC) configured with default scaling zero EU = 0 VDC
 - Example 2: SNAP-AIV (-10 to +10 VDC) configured with custom scaling

	Actual	Scaled
Units	VDC	PSI
Lower	-10	0*
Upper	+10	100

*Zero EU is 0 PSI, which corresponds to a -10 VDC field signal

2. Click Offset, and then click the Set Offset button.

3. Use the calibrator to input the signal corresponding to the maximum input range value—or for inverted scaling, to the minimum input range value—for the configured point type. (In inverted scaling, the lower scaled value is greater than the upper scaled value.)

For the exact values, refer to the configured Point Type or see the module's datasheet.

Example: SNAP-AIV module; Point Type of -10 to +10 VCD: Maximum Input Range Value = +10 VDC

For inverted scaling, Minimum Input Range Value = -10 VDC

4. Click Gain, and then click the Set Gain button.

To manually set offset and gain:

a. Click the More button.

🛁 Calibrate Analog Input - Flowmeter_A (Module 1	, Point 0) 🛛 🗾 💌
Automatically Calculate © Offset - Use a calibrator to input the signal corresponding to zero Engineering Units © Gain - Use a calibrator to input the signal corresponding to the point's maximum nominal value	Set Offset Close
NOTE: You must set the Offset first. Manually Set Offset: 0 Gain: 0	<< Less

- **b.** Enter the Offset value. Click the Set Offset button.
- c. Enter the Gain value. Click the Set Gain button.

When you have finished calibrating the point, close the dialog box to return to configuring I/O points.

NOTE: To store offset and gain values permanently, you must save the change to flash when you send the configuration data to the I/O unit (see page 87).

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Configuring RS-232 and RS-485/422 Serial Communication Modules

(Not applicable to SB brains) RS-232 and RS-485/422 serial communication modules do not require configuration unless you need to change communication parameters such as port numbers or baud rates. Because these serial modules require no configuration, they do not appear in the Configure I/O Points dialog box in PAC Manager; you have to remember which positions on the I/O unit are filled with serial modules. For more information on these modules, see Opto 22 form 1191, the form *SNAP Serial Communication Module User's Guide*.

NOTE: For information on connecting a Windows serial application to a remote serial device through a SNAP Ethernet-based system, see form 1191, the SNAP Serial Communication Module User's Guide.

Default port numbers are shown on page 186. Default communication parameters are:

- 1 start bit (not configurable)
- 9600 baud

- No parity
- 8 data bits
- 1 stop bit
- No handshaking
- Send a test message when the module is turned on.
- SNAP-SCM-232: No flow control
- SNAP-SCM-485-422: 2-wire mode

Port numbers and all parameters except the last two (flow control and 2- or 4-wire mode) can be changed in the I/O unit's configuration file using the following steps. For flow control and 2- or 4-wire mode, see the steps on page 64.

1. With the configuration file open, right-click the name of the I/O unit the serial module is on. From the pop-up menu, choose Configure.

The Configure I/O Units dialog box opens.

) Configure I/	O Units					×	
Name	Туре	Port	Address	Watchdog	De	Add	
Preprocess Close	SNAP-PAC	Ethemet	10.192.54.110	Enabled	Þ	Modify Delete Import/Copy I/O Points PID Loops Modules Events Scratch Pad Communications Others ↓	— Mod butte

2. Make sure the correct I/O unit is highlighted. Click the Modules button and choose Serial Modules from the pop-up menu.

Status	Module	Port	IP Port	Baud Rate	Parity	Data Bits	Stop Bits	EOM Chars	Test Message	^
Disabled	0	А								Π
Disabled	0	В								
Disabled	1	A								
Disabled	1	В								E
Disabled	2	A								
Disabled	2	В								
Disabled	3	A								
Disabled	3	В								1
Disabled	4	A								
Disabled	4	В								
Disabled	5	A								
Disabled	5	В								
Disabled	6	A								
Disabled	6	В								
Disabled	7	A								
Disabled	7	В								Ŧ

3. Click the status cell for the module number and port number whose parameters you want to change. From the pop-up menu, choose Enabled.

The Status changes to Enabled.

4. To change a communication parameter, click the cell you want to change within the highlighted line. Choose from the drop-down list, if there is one, or type the new value in the cell.

NOTE: The start bit is not configurable. To set flow control and 2- or 4-wire mode, see the steps on page 64.

NOTE: EOM (end-of-message) characters apply only when using the serial module port with serial events (see page 166). The device can check any one of up to four characters as the EOM indicator, and you enter them in the field in hex. Example: 0x0D0A0000 looks for a 13 (hex 0D) or 10 (hex 0A).

5. When you have finished changing parameters for serial modules, click OK to close the dialog box and return to configuring I/O units.

IMPORTANT: If you have changed a TCP port number, you must save the change to flash and restart the I/O unit when you send the configuration data to the I/O unit (see page 87).

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Configuring Flow Control and 2- or 4-Wire Mode

IMPORTANT: You can configure flow control on a SNAP-SCM-232 and 2- or 4-wire mode on a SNAP-SCM-485-422 using PAC Manager. However, these configurations cannot be saved to the configuration file. The I/O unit that contains the serial module must be on the same network as your computer, and the configuration is sent directly to the I/O unit.

1. In the PAC Manager main window, click the Inspect button

🛃 Inspect Opto 22 Device			- 🗆 X
Device Name:	▼ Options ▶	Status: Error reading area: Timeout	
Status Read			∧ Refresh
Point Config Digital Bank			
Digital Point Analog Bank			
Analog Point High Density			
System Scratch Pad			
Data Log			
Events Communications			
Other			Y
Close Help			Auto Refresh 15000 msec

If this is the first time you have used the Inspect button, the Device Name field will be blank, as shown above. If you have used the Inspect button before, the last name you used is shown, and the most recently used device names are available in the drop-down list.

2. In the Device Name field, type the name of the I/O unit (any unique name, usually the name configured in PAC Control) or choose it from the drop-down list. (You can also enter the IP address.) Then click Refresh.

If the I/O unit has not been defined in PAC Manager, the Add New Device dialog box appears. Choose Direct Connection to Ethernet Device and enter the IP address of the device. Leave the Ethernet port at 2001 unless you have changed it on the device.

3. Click the Communications button and choose Serial Modules from the pop-up menu.

			us: Serial Module area last read at 01/17/	
Status Read	Serial Modules	ber: 🕕 👻 Module 0 is NOT a Seria	1 Martin	
Status Write				
	Address	Description	Value	<u>R</u> efresh
Vireless LAN 🔸		MODULE INFORMATION		
	0xFFFF F0C0 000		Dig/none (0x00)	Apply
Point Config	0xFFFF F03A 7F0		0	
	0xFFFF F03A 7F0		N/A	
Digital Bank	0xFFFF F03A 7F0	16 Loader Version	N/A	
	0xFFFF F03A 7F0	A Firmware Version	N/A	
Digital Point		PORT A		
Analog Bank	0xFFFF F03A 800	0 IP Port Number	22500	
Analog Bank	OxFFFF F03A 800	14 Baud Rate	9600	
Analog Point	0xFFFF F03A 800		None	
Analog Folink	OxFFFF F03A 800		8	
High Density	0xFFFF F03A 800		1	
	OxFFFF F03A 800		Yes	
System 🕨	0xFFFF F03A 820		0x 0D 0A0000	
Jystein P		PORT B		
Scratch Pad	0xFFFF F03A 801		22501	
	0xFFFF F03A 801		9600	
Data Log 🕨	0xFFFF F03A 801		None	
	0xFFFF F03A 801		8	
PID 🕨			1	
-	0xFFFF F03A 801		Yes	
Events 🕨	0xFFFF F03A 821	0 EOM Character List	0x 0D 0A0000	
ommunications 🕨	1			
Other 🕨	1			

Information from the I/O unit is displayed in the window.

- **4.** Click the Serial Module Number drop-down list and choose the module's position number on the rack to see the module's communication parameters.
- **5.** To change a parameter, click its value in the Value column and choose from the drop-down list or enter a new value.

NOTE: This is the only way to change hardware flow control for a SNAP-SCM-232 or 2- or 4-wire mode for a SNAP-SCM-485-422. You can also change other parameters in this dialog box if necessary. However, parameters changed in this dialog box are NOT saved to the configuration file. This example shows how to change Hardware Flow Control on a SNAP-SCM-232:

			,	
Status Read	Serial Modules			
Status Write	Serial Module Numbe	n: 0 Module 0 is NOT a Seria	al Module	
	Address	Description	Value	<u>B</u> efresh
Wireless LAN 🔸		MODULE INFORMATION		
	0xFFFF F0C0 0300	Module Type	0x F0	Apply
Point Config	0xFFFF F03A 7F30	Module Subtype	1	
	0xFFFF F03A 7F32	Hardware Revision Date	2003-06-06	
Digital Bank	0xFFFF F03A 7F36	Loader Version	R1.0e	
	0xFFFF F03A 7F3A	Firmware Version	R1.1e	
Digital Point		PORT A		
Analog Bank	0xFFFF F03A 8060	IP Port Number	22506	
	0xFFFF F03A 8064	Baud Rate	9600	
Analog Point	0xFFFF F03A 8068	Parity	None	
	0xFFFF F03A 8069	Data Bits	8	
High Density	0xFFFF F03A 806A	Stop Bits	1	
riigh bonisiy	0xFFFF F03A 806B	Hardware Flow Control?	No	-
	0xFFFF F03A 806C	Power-up Test Message?	Yes	
System 🕨	0xFFFF F03A 8260	EOM Character List	No	
Scratch Pad		PORT B		
Sciatorinau /	0xFFFF F03A 8070	IP Port Number	22507	
Data Log 🔸	0xFFFF F03A 8074	Baud Rate	9600	
D did Log 1	0xFFFF F03A 8078	Parity	None	
PID ▶	0xFFFF F03A 8079	Data Bits	8	
	0xFFFF F03A 807A	Stop Bits	1	
Events 🕨	0xFFFF F03A 807B	Hardware Flow Control?	No	
	0xFFFF F03A 807C	Power-up Test Message?	Yes	
Communications 🕨	0xFFFF F03A 8270	EOM Character List	0x 0D 0A0000	
Other +				
otnei 💌				

6. When you have finished changing parameters for this module, click Apply.

The configuration changes are sent to the I/O unit.



Configuring Wiegand Modules

(Not applicable to SB brains) Wiegand modules are a type of serial module. Before configuring a Wiegand module, see Opto 22 form 1191, the *SNAP Serial Communication Module User's Guide*, for more information about these modules.

1. With the configuration file open, right-click the name of the I/O unit the Wiegand module is on. From the pop-up menu, choose Configure.

The Configure I/O Units dialog box opens.

	I/O Units				×	
Name	Туре	Port	Address	Watchdog D	€ <u>A</u> dd	
Preprocess	SNAP-PAC	Ethernet	10.192.54.110	Enabled	<u>M</u> odify	
					Delete	
					Import/Copy	
					1/0 Points	
					PID Loops	
					Modules →	Module
					Events 🕨	button
					Scratch Pad	
•				+		
					Communications >	
Close	<u>H</u> elp				Others 🕨	

2. Make sure the correct I/O unit is highlighted. Click the Modules button and choose Wiegand Modules from the pop-up menu.

	Used	
Address	Description	Value
	MODULE INFORMATION	
0xFFFF F0C0 0000	Module Type	Dig/none (0x00)
0xFFFF F03A 8501	Module Subtype	0
0xFFFF F03A 8502	Hardware Revision Date	N/A
0xFFFF F03A 8506	Loader Version	N/A
0xFFFF F03A 850A	Firmware Version	N/A
	PORT A	
0xFFFF F03A 8600	IP Port Number	22500
0xFFFF F03A 8604	Format	0
0xFFFF F03A 8608	Data Length	37
0xFFFF F03A 860C	Site Position	9
0xFFFF F03A 8610	Site Length	9
0xFFFF F03A 8614	Badge Position	18
0xFFFF F03A 8618	Badge Length	19
0xFFFF F03A 861C	Parity Check	No
0xFFFF F03A 8620	Even Parity Position	0
0xFFFF F03A 8624	Odd Parity Position	0
	PORT B	
0xFFFF F03A 8640	IP Port Number	22501
0xFFFF F03A 8644	Format	0
0xFFFF F03A 8648	Data Length	37
0xFFFF F03A 864C	Site Position	9
0xFFFF F03A 8650	Site Length	9
0xFFFF F03A 8654	Badge Position	18
0xFFFF F03A 8658	Badge Length	19
0xFFFF F03A 865C	Parity Check	No
0xFFFF F03A 8660	Even Parity Position	0
0xFFFF F03A 8664	Odd Parity Position	0

- **3.** In the Number field, choose the Wiegand module's position from the drop-down list. Click to put a check mark in the Used box.
- **4.** If you need to change port numbers, enter the new numbers for each port in the TCP port Number fields.
- **5.** Click the Format/Value cell, and from the drop-down list, choose a standard data format (shown by its total data length) or choose C for custom.

NOTE: O is the 37-bit Opto 22 format used in a sample PAC Control strategy available for use with Wiegand modules. See the Serial Communication Module User's Guide for more information.

6. Change the following fields if necessary to match your Wiegand hardware device:

Data Length—total length of data in the transmission Site Position—first bit of the site code Site Length—length of the site code, in bits Badge Position—first bit of the badge code (should be the next bit after the site code) Badge Length—length of the badge code, in bits

- 7. When data for both ports is correct, repeat from step 3 for additional Wiegand modules.
- **8.** When all Wiegand modules are configured, click OK to close the dialog box and return to configuring I/O units.

IMPORTANT: If you have changed a TCP port number, you must save the change to flash and restart the I/O unit when you send the configuration data to the I/O unit (see page 87).

9. When you are ready to send all configuration data to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.



Configuring PID Modules

NOTE: This section is for legacy PID modules. These modules are not recommended for new development. Instead, use the PID loops provided on the I/O unit itself. SNAP PAC R-series, SNAP PAC EB, and SNAP PAC SB I/O units provide 96 PID loops each; SNAP Ultimate I/O units provide 32; SNAP Ethernet I/O units provide 16. See page 81.

To configure PID modules, you will also need Opto 22 form 1263, the *SNAP PID Module User's Guide*, available on our Web site at www.opto22.com.

- 1. In the Configure I/O Points dialog box, double-click the number that represents the PID module's position on the rack.
- 2. In the Add Module dialog box, choose Analog Input as the type and then choose SNAP-PID-V as the module. Click OK.

The module appears in the Configure I/O Points dialog box.

- **3.** Close the Configure I/O Points dialog box and return to the Configure I/O Units dialog box. Choose one of the following ways to enter PID values and set parameters for a SNAP-PID-V module:
 - If you want to iteratively tune a PID loop, use OptoENET PID Module Tuner. This software
 includes graphing features and is available free from the Opto 22 Web site. See the PID
 Module User's Guide for instructions; do NOT continue with the following steps.

- If you have previously calculated PID values and parameters, use PAC Manager. PAC Manager does not provide visual feedback of changes to PID values. You must first calculate optimal PID values for your application using the PID velocity algorithm and the PID variable formulas described in the PID Module User's Guide. After calculating these values, continue with step 4.
- **4.** In the Configure I/O Units dialog box, click the Modules button and choose PID Modules from the pop-up menu.

🛁 Configure PID M	odules	×
PID Module Number: 0	Used	
Address	Description	Value
0xFFFF F400 0000	Control Word	0x 0000000
0xFFFF F400 0004	Status Flags	N/A
0xFFFF F400 0008	Scantime Base	9
0xFFFF F400 000C	Scantime Multiplier	99
0xFFFF F400 0010	TPO Period Multiplier	3
0xFFFF F400 0014	Output	0
0xFFFF F400 0018	Tune, Proportional	256
0xFFFF F400 001C	Tune, Integral Ratio	1024
0xFFFF F400 0020	Tune, Derivative Ratio	0
0xFFFF F400 0024	Setpoint	0
0xFFFF F400 0028	Process Variable	0
LOVEREE F400.002C	File Econe	

- 5. From the Number drop-down list, choose the number of the PID module on the rack.
- 6. Click to place a check mark in the Used box.
- **7.** For each item you want to set, click its cell in the Value column and change the value. For descriptions of items, see the *PID Module User's Guide*.
- 8. Repeat for each PID module you want to configure.
- **9.** When you have finished configuring PID modules, click OK to close the dialog box and return to configuring I/O units.
- **10.** When you are ready to send all configuration data to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.



Configuring Profibus Modules

1. With the configuration file open, right-click the name of the I/O unit the Profibus module is on. From the pop-up menu, choose Configure.

The Configure I/O Units dialog box opens.

Name	Туре	Port	Address	Watchdog De	Add	
Preprocess	SNAP-PAC	Ethernet	10.192.54.110	Enabled	Modify	
					Delete	
					Import/Copy	
					PID Loops	
					Modules +	— Module
					Events +	button
٠		III		4	Scratch Pad Communications	
Close	Help					

2. Make sure the correct I/O unit is highlighted. Click the Modules button and choose Profibus Modules from the pop-up menu.

Configure Profibu Profibus Module Number: 0	1 _		*
Address	Description	Value	
	MODULE INFORMATION		
0xFFFF F0C0 0000	Module Type	Dig/none (0x00)	
0xFFFF F03A 7F00	Module Subtype	0	
0xFFFF F03A 7F02	Hardware Revision Date	N/A	
0xFFFF F03A 7F06	Loader Version	N/A	
0xFFFF F03A 7F0A	Firmware Version	N/A	
	PORT A		
0xFFFF F03A 8000	IP Port Number	22500	
0xFFFF F03A 8004	Baud Rate	19200	-
0xFFFF F03A 8008	Parity	Even	
0xFFFF F03A 8009	Data Bits	8	
0xFFFF F03A 800A	Stop Bits	1	
0xFFFF F03A 800B	Hardware Flow Control?	No	
0xFFFF F03A 800C	Power-up Test Message?	Yes	-
0xFFFF F03A 8200	EOM Character List	0x 0D0A0000	
OK	Cancel <u>H</u> elp		

- **3.** In the Number field, choose the Profibus module's position from the drop-down list. Click to put a check mark in the Used box.
- **4.** If you need to change port numbers, enter the new numbers for each port in the TCP port Number field.
- **5.** Change the Baud Rate and EOM Character List fields if necessary to match your Profibus devices. Choose whether to have the module automatically send a Test Message when turned on (the default is Yes).
- 6. When data is correct, repeat from step 3 for additional Profibus modules.

- 7. When all Profibus modules are configured, click OK to close the dialog box and return to configuring I/O units.
- **8.** When you are ready to send all configuration data to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87. When you are ready to send all configuration data to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.

IMPORTANT: If you have changed a TCP port number, you must save the change to flash and restart the I/O unit when you send the configuration data to the I/O unit (see page 87).



Configuring SSI (Serial Synchronous Interface) Modules

Serial synchronous interface (SSI) modules (part number SNAP-SCM-SSI) are a special type of serial module. Unlike other serial modules, these can be used with SNAP PAC serial brains.

Before configuring an SSI module, see Opto 22 form 1931, the SNAP SSI (Serial Synchronous Interface) Module User's Guide, for information you will need to configure it.

1. With the configuration file open, right-click the name of the I/O unit the SSI module is on. From the pop-up menu, choose Configure.

The Configure I/O Units dialog box opens.

2. Make sure the correct I/O unit is highlighted. Click the Modules button and choose SSI Modules from the pop-up menu.

Number: 0	Used	
Address	Description	Value
	PORT 0	
0xFFFF F03A 1000	Data Frame Length	0
0xFFFF F03A 1004	Clock Divider	0
0xFFFF F03A 1008	Data Delay, Clock Cycles	0
0xFFFF F03A 100C	Most Significant Data Bit Offset	0
0xFFFF F03A 1010	Data Bits in the Data Frame	0 >> 24 Max. <<
0xFFFF F03A 1014	Error Bit Offset in the Data Frame	0
0xFFFF F03A 1018	Error Bit Level	High Bit Indicates Error Binary Disabled
0xFFFF F03A 101C	Data Encoding	Binary
0xFFFF F03A 1020	Enable Scanning	Disabled
	PORT 1	
0xFFFF F03A 1040	Data Frame Length	0
0xFFFF F03A 1044	Clock Divider	0
0xFFFF F03A 1048	Data Delay, Clock Cycles	0
0xFFFF F03A 104C	Most Significant Data Bit Offset	0
0xFFFF F03A 1050	Data Bits in the Data Frame	0 >> 24 Max. <<
0xFFFF F03A 1054	Error Bit Offset in the Data Frame	0
0xFFFF F03A 1058	Error Bit Level	High Bit Indicates Error
0xFFFF F03A 105C	Data Encoding	Binary
0xFFFF F03A 1060	Enable Scanning	Disabled

- **3.** In the Number field, choose the SSI module's position from the drop-down list. Click to put a check mark in the Used box.
- **4.** Configure all parameters for each port used. See the *SNAP SSI Module User's Guide* (form #1931) to obtain the data for these fields. For each port, choose Enabled in the Enable Scanning field.
- 5. Repeat for additional SSI modules.
- 6. When all SSI modules are configured, click OK to close the dialog box and return to configuring I/O units.
- 7. When you are ready to send all configuration data to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.



Configuring CAN Modules

The SNAP-SCM-CAN2B provides an interface to a Controller Area Network (CAN) that allows your SNAP PAC system to receive data from CAN devices. Before configuring a CAN module, see Opto 22 form 1191, the *SNAP Serial Communication Module User's Guide*, for more information about these modules.

Configuration for the SNAP-SCM-CAN2B module is normally done in a PAC Control strategy using the example subroutine from the CAN RX/TX Integration Kit for PAC Project, part number PAC-INT-CAN-RXTX, a free download available on our website, www.opto22.com. As described below, you can also use PAC Manager to change the IP Port Number, Baud Rate, Data Masks, or Filters for the SNAP-SCM-CAN2B serial module. However, the settings in your strategy will override the settings in PAC Manager for each module.

1. With the configuration file open, double-click the I/O Units folder.

The Configure I/O Units dialog box opens.

Configure I	/O Units				×
Name	Туре	Port	Address	Watchdog De	Add
Preprocess	SNAP-PAC	Ethernet	10.192.54.110	Enabled	Modify
					Delete
					Import/ <u>C</u> opy
					<u>I</u> /O Points
					PID Loops
					Modules
					Events 🕨
					Scratch Pad 🔸
•		111		P.	Communications >
Class	1	1			
Close	<u>H</u> elp				Others +

2. Highlight the I/O unit the CAN module is on. Click the Modules button and choose CAN Modules from the pop-up menu.

Information from the I/O unit is displayed in the window.

3. Click the CAN Module number dropdown list and choose the module's position number on the rack to see the module's communication parameters.

N module mber	Configure CAN M CAN Module Number: 0		
	Address	Description	Value
		PORT INFORMATION	
	0xFFFF F03A 9000	Port Number	22500
	0xFFFF F03A 9004	Baud Rate	250000
	0xFFFF F03A 9008	Data Mask 0	0x 00000000
	0xFFFF F03A 900C	Filter 0	0x 00000000
	0xFFFF F03A 9010	Filter 1	0x 00000000
	0xFFFF F03A 9014	Data Mask 1	0x 00000000
	0xFFFF F03A 9018	Filter 2	0x 00000000
	0xFFFF F03A 901C		0x 00000000
	0xFFFF F03A 9020		0x 00000000
	0xFFFF F03A 9024	Filter 5	0x 0000000

4. To change a parameter, click its value in the Value column.

To change the Baud Rate on a SNAP-SCM-CAN2, choose from the drop-down list

0xFFFF F03A 9004	Baud Rate	250000
0xFFFF F03A 9008	Data Mask 0	100000
0xFFFF F03A 900C	Filter 0	500000
0xFFFF F03A 9010	Filter 1	250000
0xFFFF F03A 9014	Data Mask 1	125000
0xFFFF F03A 9018	Filter 2	100000
0xFFFF F03A 901C	Filter 3	50000
0xFFFF F03A 9020	Filter 4	20000
0xFFFF F03A 9024	Filter 5	10000

To change the Filter or Data Mask values, see the next section below.

- 5. When you have finished changing parameters for this module, click OK.
- 6. Repeat the previous step for additional CAN modules.
- 7. When all CAN modules are configured, click OK to close the dialog box and return to configuring I/O units.
- **8.** When you're finished configuring I/O units, close the dialog box. Choose File > Save to save the configuration file.
- **9.** When you are ready to send all configuration data to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.

SNAP-SCM-CAN2B Filters and Data Masks

The filters and data masks for each CAN2B module are normally configured in a PAC Control strategy using the sample subroutines provided in the CAN RX/TX Integration Kit for PAC Project, part number PAC-INT-CAN-RXTX. You can also use PAC Manager to configure these settings. However, the filter and data mask settings in your PAC Control strategy will override the settings in PAC Manager for each module.

In PAC Manager the Data Masks and Filters are all set to 0 by default, which means that all CAN packets will be received. If you want the SNAP-SCM-CAN2B module to provide filtering, then configure the Data Masks and Filters.

Always start with the highest priority mask and filter, Data Mask 0 and Filter 0. Mask 0 uses Filter 0 and Filter 1, in that order. Then Data Mask 1 uses Filters 2–5, in that order.

Address	Description	Value
	PORT INFORMATION	
0xFFFF F03A 9000	Port Number	22500
0xFFFF F03A 9004	Baud Rate	250000
0xFFFF F03A 9008	Data Mask 0	0x 00000000
0xFFFF F03A 900C	Filter 0	0x 00000000
0xFFFF F03A 9010	Filter 1	0x 0000000
0xFFFF F03A 9014	Data Mask 1	0x 00000000
0xFFFF F03A 9018	Filter 2	0x 00000000
0xFFFF F03A 901C	Filter 3	0x 0000000
0xFFFF F03A 9020	Filter 4	0x 00000000
0xFFFF F03A 9024	Filter 5	0x 00000000
	the second s	and the second second second

Masks and filters each consist of 32 bits; in PAC Manager these are entered in hex. The mask determines how broadly or narrowly the filter will be applied, that is, which bits of the CAN ID to pay attention to when deciding to accept or reject a CAN packet. The following table shows how the mask and filter work together.

Mask Bit	Filter Bit	CAN ID Bit	Accept/Reject
0	Х*	Х*	Accept
1	0	0	Accept
1	0	1	Reject
1	1	0	Reject
1	1	1	Accept

* X = Don't Care

The configuration examples below show how to build the masks and filters.

These examples assume you are using module firmware 2.0b or higher.

Example 1

Suppose many CAN frames are placed on the bus at regular intervals (in no particular order). Some are standard CAN frames; others are extended CAN frames. You are interested in only one frame, an extended CAN frame with an Arbitration ID of: 0x14613A2C

This is the only frame you want to capture. How do you configure the Mask and Filter fields to capture it?

Parameter	Value	Description
Mask 0	0x1FFFFFFF	A mask with all bits set means the module should consider each bit of the arbitration ID for acceptance. This makes the filter more stringent.
Filter 0	0x54613A2C	Since this is an extended CAN frame, you want the filter to apply to extended CAN frames received. So bitwise OR the Arbitration ID with the Extended ID Enable (EXIDE) flag. This flag tells the brain that the filter should apply to extended CAN frames. The value of this flag is 0x40000000.
Filter 1	0x0	Not used, since you are interested in only one CAN frame.
Mask 1	0x0	Not used
Filters 2 - 5	0x0	Not used

Here are representations of the 32-bit mask and the 32-bit filter for this example:

	Ma	sk	0																													
Bits:	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Bit values:	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Mask in hex:	x: 1 F							F	-			F	:			F	:			F				F	=		F					

Filter 0

For data in an extended frame, set the EXIDE flag, which is bit 30. The Arbitration ID of 0x14613A2C becomes 0x54613A2C when bit 30 is set:

	Not used	EXIDE flag	Not used												ļ	Arbi	trat	ion	ID													
Bits:	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Bit values:	0	1	0	1	0	1	0	0	0	1	1	0	0	0	0	1	0	0	1	1	1	0	1	0	0	0	1	0	1	1	0	0
Filter in hex:		Ę	5		4 6 1 3 A 2											С																

Example 2

Building on Example 1, suppose now you decide that in addition to the extended CAN frame with Arbitration ID 0x14613A2C you also want to capture a standard CAN frame with Arbitration ID 0x1EC.

For this second frame you have two options:

- You could put the standard frame at Filter 1 so that both frames are using Mask 0.
- You could use a different mask, Mask 1, and use Filter 2.

In either case you need to map the 11-bit (standard) Arbitration ID to the 32-bit value the module is expecting. The module expects the 11-bit standard ID to be in bits 28-18 of the 32-bit filter. So, in terms of math: mask the desired 11-bit Arbitration ID with 0x7FF and then left-shift by 18 bits: ((11-bit Arbitration ID) & 0x7FF)<<18

Using Mask 0. Mask 0 is already considering each bit in the Arbitration ID, and since we only want to look at these two CAN frames, we could use Filter 1.

Parameter	Value	Description
Mask 0	0x1FFFFFFF	A mask with all bits set means the module should consider each bit of the arbitration ID for acceptance. This makes the filter more stringent.
Filter 0	0x54613A2C	Since this is an extended CAN frame, you want the filter to apply to extended CAN frames received. So bitwise OR the Arbitration ID with the EXIDE flag.
Filter 1	0x07B00000	Value of standard Arbitration ID filter after mapping it to its 32-bit value. Do not set the EXIDE flag. In this case the lower 18 bits (the extended arbitration bits) are excluded from the acceptance check, even though the mask would indicate otherwise, since this is a standard CAN frame filter.
Mask 1	0x0	Not used
Filters 2 - 5	0x0	Not used

Using Mask 1. If Mask 0 were less stringent (fewer set bits) so it would not cause acceptance of just the 0x1EC Arbitration ID, then you could use the Mask 1 and Filter 2.

Parameter	Value	Description
Mask 0	0x1C63FFFF	A Mask with much less stringent acceptance criteria. The set mask bits are used in the comparison with the filter, while the cleared bits are don't care.
Filter 0	0x54613A2C	Since this is an extended CAN frame, we want the filter to apply to extended CAN frames received. So bitwise OR the Arbitration value with the EXIDE flag. (Depending on the Arbitration IDs of other CAN frames on the bus, other extended CAN frames will also be accepted, for example 0x15613A2C, 0x16613A2C, 0x17613A2C, 0x14713A2C, and so on.)
Filter 1	0x0	Not used
Mask 1	0x1FFC0000	A mask stringent on the standard arbitration bits but allowing all the extended arbitration bits.
Filter 2	0x07B00000	Value of standard Arbitration ID filter after mapping it to its 32-bit value. Do not set the EXIDE flag. This filter captures only the 0x1EC standard CAN frame.
Filter 3 - 5	0x0	Not used



Configuring HART Modules

HART[®] SNAP I/O are a special type of serial module that provides communication with other Highway Addressable Remote Transducer (HART) current loop devices. For more information, see form 2080, the *HART SNAP I/O Data Sheet*.

1. With the configuration file open, right-click the name of the I/O unit the HART module is on. From the pop-up menu, choose Configure.

The Configure I/O Units dialog box opens.

🛁 Configure I	/O Units				×	
Name	Туре	Port	Address	Watchdog De	<u>A</u> dd	
Preprocess	SNAP-PAC	Ethernet	10.192.54.110	Enabled	<u>M</u> odify	
					<u>D</u> elete	
					Import/Copy	
					1/0 Points	
					PID Loops	
					Modules +	— Module
					Events 🕨	button
					Scratch Pad 🔸	
•		III		4	Communications +	
Close	<u>H</u> elp				Others 🔸	

2. Make sure the correct I/O unit is highlighted. Click the Modules button and choose HART Modules from the pop-up menu.

HART Module	Used	
,		
Address	Description	Value
	PORT A	
0xFFFF F03A 9400	Port Number	22500
0xFFFF F03A 9404	Primary Master	0
0xFFFF F03A 9408		2
0xFFFF F03A 940C	Burst Message	0
0xFFFF F03A 9410	Promiscuous Mode	0
0xFFFF F03A 9414	Preambles Count	5
	PORT B	
0xFFFF F03A 9430	Port Number	22501
0xFFFF F03A 9434	Primary Master	0
0xFFFF F03A 9438		2
0xFFFF F03A 943C	Burst Message	0
0xFFFF F03A 9440	Promiscuous Mode	0
0xFFFF F03A 9444	Preambles Count	5

- **3.** In the Number field, choose the HART module's position from the drop-down list. Click to put a check mark in the Used box.
- 4. Configure all parameters for each port used.
 - Port Number: If you need to change port numbers, enter a new number for each port in the Port Number field.
 - Primary Master: 0 = Secondary Master, 1 = Primary Master

A master is a device that is in control of the HART Bus. Either master (Primary or Secondary) can initiate a transaction with a slave field device attached to the bus.

If you want a permanent master connected to the HART bus, use Primary Master = 1. This allows you to temporarily attach another master device to configure a device or troubleshoot the HART bus.

- **Retry Limit**: 0, 1, 2, 3, 4, or 5

If the module does not receive a valid message from the slave device it is talking to, it will automatically send up to the configured number of retries until it gets a valid response. If it does get a valid response after the maximum number of retries, it will report back that an error occurred.

- Burst Message: 0 = Don't report burst messages, 1 = Report burst messages

A burst message occurs in a special mode where one slave device on the HART Bus is periodically sending data without a request generated by a master device. Burst messages can be retrieved using the Receive HART Burst Response command in your PAC Control strategy. For more information, see the Analog group of commands in form 1701, the PAC Control Command Reference.

 Promiscuous Mode: 0 = Don't report other master requests/responses, 1 = Report other master requests/responses.

When enabled (1), the module reports transactions initiated by the other master on the bus, including requests generated by the other master and responses to those requests by the addressed slave. You can retrieve Promiscuous Mode messages using the Receive HART Burst Response command in your PAC Control strategy. For more information, see the Analog group of commands in Opto 22 form 1701, the *PAC Control Command Reference*.

- Preambles Count: 5 to 20

Preamble characters are sent with every message to indicate that data is about to be transmitted. The default of 5 should work in most situations. However, you might need to increase the number if the slave device requires more preamble characters, which is generally true of older HART devices and can be determined using HART command 0.

- 5. Repeat the previous step for additional HART modules.
- **6.** When all HART modules are configured, click OK to close the dialog box and return to configuring I/O units.
- 7. When you are ready to send all configuration data to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.

Moving a Configured I/O Point

You can move a configured I/O point to an empty position on the same I/O unit or on a different I/O unit.

- 1. In the Configure I/O Unit dialog box, highlight the unit the point is on and click I/O Points. The Configure I/O Points dialog box opens.
- 2. If necessary, expand the modules by clicking Expand All.
- 3. Highlight the point you want to move and click Move To.

🛁 Move Point To		×
I/O Units: Preprocess	Points: [00] (00]: Pump_1_Status [00] (01]: Not Used [00] (02]: Not Used [00] (03]: Not Used [01] (00]: Flowmeter_A [01] (01]: Not Used [02] (02]: Not Used [02] (02]: Not Used [02] (02]: Not Used [03] (00]: Not Used [03] (00]: Not Used [03] (02]: Not Used	* III
OK Cancel <u>H</u> elp		

4. In the Points area of the Move Point To dialog box, highlight the location you are moving the point to. Then click OK.

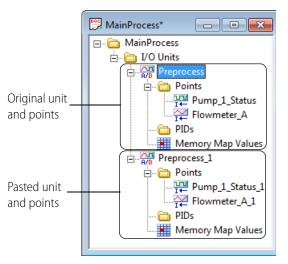
You return to the Configure I/O Points dialog box, and the point has been moved.

Copying and Pasting I/O Units

PAC-R EB SB UIO EIO SIO E1 E2

You can copy configured I/O units and paste them into the same configuration file or into another configuration file.

- 1. In the configuration tree, right-click the name of the I/O unit. On the submenu, click Copy.
- **2.** Choose one of the following:
 - To paste the I/O unit into the same configuration file, right-click the I/O Units folder and click Paste on the submenu. The I/O unit is pasted. As shown in the graphic at right, the names of the pasted I/O unit and points are the same as the originals, except with an underscore and a number added.
 - To paste the I/O unit into a different configuration file, close the first file, and then open the file into which you want to paste the I/O unit.
 Right-click the I/O Units folder in the configuration tree. On the



submenu, click Paste. The I/O unit is pasted. To see it in the configuration tree, you can click the plus sign to expand the folder.

- **3.** To change the name or configuration of the pasted I/O unit, double-click it. Make the changes in the Edit I/O Unit dialog box and then click OK.
- **4.** To change the name or configuration of a point on the pasted unit, double-click the point's name. Make changes in the dialog box and then click OK.

Configuring PID Loops

NOTE: This section applies only to PID loops on SNAP PAC R-series, EB, and SB, SNAP Ultimate, and SNAP Ethernet I/O units. It does not apply to PID loops on mistic brains, such as the B3000 serial. PID loops for mistic brains used with PAC Control must be configured in PAC Control.



What is a PID?

PID loops (or simply PIDs) are used to drive an input (process variable) toward a particular value (the setpoint) and keep the input very close to that value by controlling an output. For example, consider temperature control, where the input is a measurement of ambient temperature, the setpoint is the desired temperature, and the output is a heater. A PID will use a mathematical formula (*algorithm*) that controls the output to maintain a desired temperature, efficiently adjust to changes in setpoint, and compensate for changes in load, such as the influx of cold air. In this example, a temperature

sensor (analog input), a thermostat (analog input), and a heater control (analog output) are components of one system, controlled by a PID loop.

This guide assumes that you are already familiar with using PIDs. PID calculations are complex and the physical qualities of systems suitable for PID control differ greatly. This guide includes only basic information for configuring PIDs on SNAP Ethernet-based I/O units.

SNAP PAC R-series I/O units support 96 PID loops per I/O unit; SNAP PAC EB and SB I/O units support 32 PID loops per I/O unit. Analog/digital SNAP Ultimate I/O units support 32 PID loops per I/O unit, and SNAP Ethernet I/O units support 16. (SNAP Simple I/O units do not have PID capability.) These PIDs can control isolated systems or be part of cascaded systems where one loop controls the setpoints or input variables of others.

NOTE: On SNAP PAC R-series and SNAP Ultimate, PID loops run on the I/O side, independent of any PAC Control strategy. Once it starts running, a PID continues running until the I/O unit loses power or the PID is set to Manual. If you subsequently download a different strategy to the control engine, you'll receive an error message (-700) reminding you that a PID loop is still running and that it may conflict with the new strategy. To turn off the PID loop, use Inspect mode in PAC Manager to change the PID's algorithm to None.

Each PID must be configured with essential parameters and then individually tuned for efficiency. You can configure PIDs through either PAC Manager or PAC Control. For tuning PIDs, it's easier to use the graphic tuning tools in PAC Control (see Opto 22 form 1700, the *PAC Control User's Guide*).

NOTE: PID capabilities in SNAP Ethernet I/O units are compatible with PAC Control, but not with OptoControl.

If you are not using PAC Control, it is possible to configure and tune PIDs through the I/O unit's memory map. The memory map is in Opto 22 form 1465, the *OptoMMP Protocol Guide*. For additional help with PIDs, see Opto 22 form 1641, *OptoTutorial: SNAP PAC PID*.

Algorithm Choices

When you configure a PID loop, choose one of these algorithms¹:

- Velocity (Type C)
- ISA
- Parallel
- Interacting

Velocity (Type C) is typically used to perform velocity control. The ISA, Parallel, and Interacting algorithms are derived from the article "A Comparison of PID Control Algorithms" by John P. Gerry in *Control Engineering* (March 1987). These three equations are the same except for the tuning coefficients; converting from one equation to another is merely a matter of converting the tuning coefficients.

¹The following obsolete algorithms support PID loops configured before PAC Project R9.5 (for details, see Opto-KnowledgeBase article KB82058):

Velocity (Type B) Obsolete

[•] ISA (Obsolete)

Parallel (Obsolete)

Interacting (Obsolete)

You can continue to use these obsolete algorithms, but Opto 22 recommends you use the new algorithms when configuring new PID loops.

Key to Terms Used in Equations

ΡV	Process variable; the input to the PID	TuneD	Derivative tuning parameter. In units of seconds. Increasing magnitude increases influence on output.
SP	Setpoint	Output	Output from the PID
InLo, InHi	Range of the input	Err_1	The Error (PV – SP) from the previous scan
OutLo, OutHi	Range of the output	Integral	Integrator. Anti-windup is applied after the output is determined to be within bounds.
Gain	Proportional tuning parameter. Unitless. May be negative.	PV1, PV2	PV from the previous scan and the scan before that.
TuneI	Integral tuning parameter. In units of seconds. Increasing magnitude increases influence on output.	ScanTime	Actual scan time (time since previ- ous scan)

Equations Common to All Algorithms

Err = PV - SP Span = (OutHi - OutLo) / (InHi - InLo) Output = Output + FeedForward * TuneFF

Equations Common to ISA, Parallel, and Interacting

Integral = Integral + Err TermP = Err TermI = Tunel * ScanTime * Integral TermD = (TuneD / ScanTime) * (PV - PV1)

Velocity (Type C) Algorithm

ISA (or "Ideal") Algorithm

Output = Span * Gain * (TermP + TermI + TermD)0

Parallel (or "Independent") Algorithm

Output = Span * (Gain * TermP + TermI + TermD)

Interacting (or "Classic") Algorithm

Output = Span * Gain * (TermP + TermI) * (1 + TermD)

NOTE: In SNAP Ethernet-based PIDs, the derivative is applied only to the process variable (the input) and not to the setpoint. This means you can change the setpoint without causing spikes in the derivative term. These PIDs also prevent integral windup by back calculating the integral without the derivative term. The feed forward term ("bias") is added before output clamping and has a tuning factor.



Steps for Configuring PIDs

NOTE: This section applies only to PIDs on SNAP PAC, SNAP Ultimate, and SNAP Ethernet I/O units.

1. With the configuration file open, right-click the name of the I/O unit the PID will be on. From the pop-up menu, choose Configure.

The Configure I/O Units dialog box opens.

-	Configure I/	O Units					×	
, San	Name Preprocess	Type SNAP-PAC	Port Ethernet	Address 10.192.54.110	Watchdog Enabled	β	Add Add Delete Import/Copy I/O Points PID Loops Bit D Loops Events Scratch Pad Communications Others	PID Loops button

2. Make sure the correct I/O unit is highlighted. Click the PID Loops button.

🚽 Config	ure PID Loops	
]/O Unit:	Preprocess Type: SNAP-PAC-R1	(analo;
#	Name Input Setp Output Mode Enable Ref Descri	<u>A</u> dd
00	Not	
01	Not	<u>M</u> odify
02	Not	
03	Not	▲ <u>D</u> elete
04	Not	▼
05	Not	
06	Not	
07	Not 👻	
•	4	
Clos	e <u>H</u> elp	

Add PID Loop
Name: Description:
Input: I/O Point Flowmeter_A
 Low Range: 0 High Range: 10
 Setpoint: I/O Point V Flowmeter_A
Output: 1/0 Point
Lower Clamp: 0 Upper Clamp: 0
 Min Change: 0 Max Change: 0
Output options for when the input is out of range Switch to manual mode when input goes out of range Force output when input is out of range (auto mode only) Output value when input is under-range:
Algorithm: Velocity - Type C 💌 <u>G</u> ain: 1 Feed Fwd Initial: 0
 Mode: Auto Tune I: 0 Feed Fwd Gain: 0
Scan <u>R</u> ate: 1 sec. Tune D: 0

3. Double-click the lowest unused PID number.

- **4.** Complete the fields as follows:
 - a. Name. Type a unique, descriptive name for the PID.
 - b. Description. (Optional) Enter a description of the PID.
 - c. Input. Select the type of input: I/O Point, Host, or PID Output.

If the PID's process variable comes from an I/O point on the same unit, select I/O Point. Choose the point from the dropdown list or type a point name to configure a new point. If the PID's process variable comes from a PAC Control strategy, select Host. Enter an initial value for the input.

If the PID's process variable is the output of another PID on this I/O unit (a cascading control loop), select PID Output. Choose the PID from the dropdown list.

- **d.** Square Root. (Optional) If you chose I/O Point or PID for step C, check this box if the error should be calculated based on the square root of the process variable (applies to flow control systems where volumetric flow is proportional to the square root of a signal from a flow transducer).
- e. Low/High Range. Set the valid range of the process variable by entering the low range and the high range. (See J for optional responses to out-of-range input.)
- f. Setpoint. Choose the source for the setpoint: I/O Point, Host, or PID Output.
 To control the setpoint using a device such as a potentiometer, select I/O Point; choose an I/O point from the dropdown list or type a new point name.

To control the setpoint using PAC Control or PAC Display, select Host and enter an initial value. If another PID loop will control the setpoint, select PID Output and choose the PID from the dropdown list.

- **g. Output.** Choose the destination for the PID output: I/O Point or Host. (To use the output for controlling the setpoint or input of another PID, choose Host.)
- **h.** Lower/Upper Clamp. Enter upper and lower clamp values to prevent the output from exceeding a desirable range. These values should equal the range of the output point, if used. Or choose values to make sure that the output device doesn't shut off (for example, keeping a circulation pump running regardless of the PID output) or that the output never reaches a destructively high setting (for example, keeping a motor below maximum).
- i. Min/Max Range. (Optional) Enter minimum and maximum change values. The output won't respond until the minimum change is reached (for example, you may not want a heater to turn on to correct a 1 degree error). Maximum change prevents too drastic a change in output (for example, you could limit the increase in a pump's output to prevent pipe breakage). The default for both minimum and maximum is zero, which disables the feature.
- **j. Output Options.** Choose how the PID should respond if the input goes out of range. If no boxes are checked, the PID will freeze output at the current value. To have PAC Control logic or an operator respond, check Switch to manual mode. To force the output to a specific value, check Force output and type the output values. *NOTE: If both boxes are checked (forced output and manual mode), the output will be forced and the PID put into manual mode; but if the PID is already in manual mode, the output will not be forced.*
- **k.** Algorithm. Choose algorithm: Velocity-Type C, ISA, Parallel, or Interacting. See page 82 for more information.
- I. Mode. Choose Mode. Auto activates the PID. Manual requires that PAC Control logic or an operator control the PID output.
- **m. Scan Rate.** Enter a scan rate to determine how often the input is scanned and the controller output is calculated. Minimum value is 0.001 (1 millisecond). Scan time should be greater than system lag (the time it takes for the controller output to have a measurable effect on the system). Also consider other PIDs and tasks on the I/O unit competing for processing power.
- **n.** Gain. Enter a positive or negative value for Gain. Heating systems usually require a negative value and cooling systems a positive value. *NOTE: Gain is usually refined during the tuning process*.
- **o.** Fd Fwd Initial and Fd Fwd Gain. (Optional) Enter Feed Forward Initial and Feed Forward Gain values if you need to offset the controller output in your application. These values are constants that are multiplied and added to the controller output; often they are not used in PIDs.
- **p.** Tune I, Tune D. (Optional) Enter Integral and Derivative settings if you know the desirable settings. However, Integral and Derivative are not essential to basic configuration and are better determined in the tuning process.

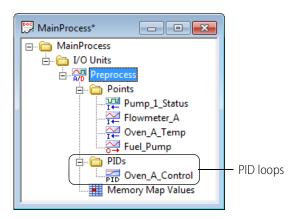
5. Click OK.

The new PID appears in the list.

/O Unit:	Preprocess		-	Type: SNA	.P-PAC-R1		(analoj
# 00 01 02 03 04 05 06 07	Name Input Over Ove. Not Not Not Not Not Not Not Not		utput Mode Iel Auto	Enable Ref Ena 0	Descri A	▲ ▼	<u>A</u> dd <u>M</u> odify <u>D</u> elete
 Clos 	1	p			- F		

6. When you have finished configuring PIDs, click Close.

PIDs appear in the configuration tree under the I/O unit.



Sending Configuration Data to the I/O Unit



After you have configured I/O units and set up optional functions such as security, email, and SNMP from Chapter 3, you must load the configuration file onto the I/O unit.

You can load the configuration file into RAM only, or you can save it to flash memory at the same time. If you don't save to flash, the configuration is lost if the I/O unit is turned off. When you save to flash, the new configuration overwrites any configuration already in the flash memory. Note that for some functions, you must save to flash and restart the I/O unit for the configuration to take effect.

1. With the configuration file open, click Tools > Send Configuration to I/O Unit.

The Send Configuration dialog box appears.

🚑 Send Con	figuration to Opto 22	Device		×
Name Preprocess	Description	Port 2001	Address List 10.192.54.110	Send Clear Flash Close Help
☑ Save to F □ Restart D			Timeout (msec): 10000	

The list on the left shows all the I/O units in this configuration file. (In the case of an SB I/O unit, there is only one.) When you click a unit, the Address List shows the serial address or IP addresses for all I/O units associated with the highlighted unit. This is the address list you set up in the Add I/O Unit dialog box, shown on page 47.

- 2. Highlight the I/O unit configuration(s) you want to send.
- 3. Highlight the IP addresses to receive the I/O unit configuration.

If you don't highlight any addresses, the configuration will be sent to the entire list.

NOTE: If you highlighted more than one unit configuration, each unit configuration will automatically be sent to all the IP addresses associated with it.

4. If necessary, change the Timeout field.

The timeout field shows how long, in milliseconds, PAC Manager will try to communicate with the I/O unit before returning a timeout error.

5. To save the configuration file to flash memory as well as to RAM, check Save to Flash. (If you don't save to flash, the configuration is lost if the I/O unit is turned off.) To also restart the unit, check Restart I/O Unit.

IMPORTANT: For the following configurations, you must save to flash and restart the unit in order for configuration to take effect:

Changes in TCP port for serial modules Email configuration Data logging interval SNMP configuration PPP configuration

NOTE: PID loops are saved, but PID module settings are not saved when you cycle power to the I/O unit and the PID module. PID module settings cannot be saved to the I/O unit's flash memory. If you turn off power to these components, you will need to reenter PID module settings using either PAC Manager or the OptoENET PID Module Tuner software.

6. Click Send.

The configuration data is sent to the I/O units whose IP addresses you chose.



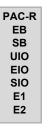
Using PAC Manager to Clear Flash Memory

You can also use PAC Manager to clear configuration data from flash memory in one or more I/O units. (This action does not affect brain or controller firmware, strategy files, or files from the I/O unit's file system that may be stored to flash.)

- 1. With the configuration file open, click Tools > Send Configuration to I/O Unit.
- 2. In the Send Configuration dialog box, highlight the I/O unit configuration and addresses for the I/O units you want to clear.
- **3.** Click Clear Flash.

Configuration data in flash memory is cleared.

Using I/O Point Features



The I/O point features available on I/O units depend on the combined capabilities of the I/O processor (brain, brain board, or on-the-rack controller), the module, and in some cases, the protocol used. See page 9 to determine which features are available for the processor you are using. Note that some features (such as pulsing and totalizing) can be configured in PAC Manager but are currently available for use only through PAC Control. See the *PAC Control User's Guide* for more information.

The following table defines the features. Some have referenced pages for more information.

Feature	Description	See
States	(digital input and output)—A digital point is either on or off. You can read the current state of a digital input or write an on/off state to a digital output.	page 91
Latches	(digital input)—When the value of a digital input point changes from off to on, an on-latch is automatically set. While the value of the point may return to off, the on-latch remains set, as a record of the change, until you clear it. Similarly, an off-latch is set when the value of a digital point changes from on to off, and it remains set until cleared.	page 91
Counters	(digital input)—A counter keeps track of the number of times a digital input changes from off to on. The count accumulates until it reaches the maximum count available in the I/O unit or until you reset the counter to zero. For exam- ple, to count the number of widgets produced per shift, you would clear the counter at the start of each shift and read it at the end of each shift. For points on a 4-channel module, the speed of the counter depends upon the brain or controller's capabilities and the speed of the module used. For points on a high-density module, counting is done in the module.	page 92
Quadrature counters	(digital input)—A quadrature counter requires a SNAP quadrature input mod- ule, which is attached to the encoder device. The module sends a pulse to the I/O unit upon each change in quadrature state, and the I/O unit counts the pulses and keeps track of the direction and rotation.	page 92
Frequency measurement	(digital input)—Frequency is the speed with which a digital point changes state and is usually measured in counts per second. For example, reading the fre- quency can help you determine the speed of rotating machinery.	*

Feature	Description	See		
Period measurement	(digital input)—Period refers to the elapsed time for a complete on-off-on transi- tion on a digital point. Measurement starts on the first transition (either off-to-on or on-to-off) and stops on the next transition of the same type.			
Time-propor- tional output (TPO)	(digital output)—Time-proportional output varies the duty cycle and the percent- age of on time within that cycle. TPO is often combined with a PID loop and used to control the output, for example in a heater or oven.			
Pulse and square wave generation	(digital output)—A pulse turns a digital output on (or off) briefly, either once or for a specified number of times at a specified interval. A digital square wave is a specific pattern of on and off states, repeated continuously.			
Totalization	(digital and analog input)—For a digital input , a totalizer accumulates the total amount of time that a digital input is on (or off). The on-time totalizer shows how long the point has been on; the off-time totalizer shows how long the point has been off. Totalizers are often used to determine maintenance or use schedules. For an analog input , a totalizer accumulates readings by sampling the input point at set intervals and storing the total value, for example to determine total flow based on a varying flow rate signal.			
Watchdog	(digital and analog points)—A watchdog monitors communication on the OptoMMP port (port 2001, unless you have changed it). If nothing accesses the port for the length of time set in the watchdog, the I/O unit automatically sets designated digital and analog I/O points to the values you have determined. A watchdog helps make sure that a communication failure doesn't result in disaster. If communication fails between the host and the I/O unit controlling a process, the watchdog makes sure the process is automatically brought to a safe state. For example, a valve could automatically close to avoid completely emptying a tank. <i>IMPORTANT</i> : A strategy running on a SNAP PAC R-series controller accesses the points on its own rack directly, not through the OptoMMP port. Conse- quently, reads and writes to the local I/O are not seen by the watchdog.			
Scaling	(analog input and output)—Analog input and output points can be scaled as needed. For example, you can scale a -5 V to +5 V input point to reflect 0% to 100%	page 93		
Minimum and maximum values	(analog input)—Minimum and maximum values are sometimes called peaks and valleys. You can read these values at any time, for example, to record min- imum and maximum temperatures. You can also reset min/max values. For example, if you want to record the maximum temperature at point 2 in each 24-hour period, you must reset the values after they are read each day.			
Thermocouple linearization	(analog input)—The I/O unit automatically converts the thermocouple junction's millivolt values into temperature values, so you don't have to. Choose the appropriate module and make sure you configure the point as the correct thermocouple type (E, K, etc.) for your purpose.			
Offset and gain	(analog input)—Offset and gain calculations are used to calibrate analog points. If a -50 mV to +50 mV input receives signals that are slightly off (for example, not exactly -50 mV at the lowest point), the offset and gain can be calculated so that values will appear accurately when read.			
Clamping	(analog output)—Clamping limits values that can be sent to analog output points so they do not go above or below a specific value. For example, if you are using a 0–10 VDC output module, but the device attached to one of its points can handle a maximum of only 5 VDC, you can set an upper clamp of 5 VDC for that point. The values for upper and lower clamp are set in engineering units.	page 95		

Feature	Description	See
Ramping	(analog output)—Some devices attached to analog outputs should not be abruptly stepped up or down, because a sudden change might damage the equipment or cause other problems. Instead, you can gradually ramp the device up or down to the desired value.	*
PID loop control	(analog points)—Proportional integral derivative (PID) loops are used to drive an input toward a particular value (the setpoint) and keep the input very close to that value by controlling an output. PID loops are often used in temperature control.	
Average filter weight	(analog inputs)—A filter weight smooths analog input signals that are erratic or change suddenly.	page 95

* Requires PAC Control and a SNAP PAC controller for use. See the PAC Control User's Guide.

Some I/O point features are discussed in the following sections.



States (Digital Points)

You can read the ON or OFF state of a digital input point or write to a digital output point to turn it on or off. This feature is automatic and needs no configuration.

NOTE: You can configure E1 brain boards this same way if you have E1/E2 firmware R1.2a (and higher) and PAC Project 9.5000 (and higher). Also, if a SNAP PAC controller communicates with the E1, the controller must have PAC firmware R9.5a (or higher) to use this simplified configuration method.

If you are not using these firmware and software versions, then each point on the E1 unit is treated like the first point on a SNAP module; that is, only the first of every four points contains data. To reconfigure existing E1s, see Opto 22 form 1576, I/O Configuration for E1 and E2 Brain Boards.



Latches (Digital Points)

SNAP and G4EB2—Latching is available on both 4-channel and high-density digital points. It is automatic and needs no configuration. Using memory map values, you can read the on-latch or off-latch state of a digital point, and you can clear latches.

E1—Latching is available on all modules used with the E1. Note that latching is different on an E1 depending on the protocol used with the brain board. When the E1 is used with the Optomux protocol, only one latch is available and you must configure it to be an on-to-off latch or an off-to-on latch. When you use an E1 with PAC Control or OptoMMP, however, both types of latches are automatically available for each point, and no configuration is required.

To read and/or clear latches, use PAC Control digital point commands

PAC-R	Counters (Digital Points)						
30	SNAP —Any SNAP digital input can be used as a counter. Note the differences in counting between 4-channel and high-density digital modules:						
		SNAP 4-channel digital counters	SNAP high-density digital counters				
	Processor compatibility	SNAP-PAC-R1 (-B, -FM, -W) SNAP-PAC-EB1 (-FM, -W) SNAP-PAC-SB1 SNAP-B3000-ENET SNAP-ENET-RTC SNAP-UP1-ADS	SNAP-PAC-R1 (-B, -FM, -W) SNAP-PAC-R2 (-FM, -W) SNAP-PAC-EB1 (-FM, -W) SNAP-PAC-EB2 (-FM, -W) SNAP-PAC-SB1 SNAP-PAC-SB2 SNAP-B3000-ENET SNAP-B3000-ENET SNAP-ENET-RTC SNAP-ENET-S64 SNAP-UP1-ADS SNAP-UP1-M64				
	Counting is done on	the brain	the module				
	Counting speed	High speed (depends on speed of mod- ule; modules available up to 20 KHz)	Low speed (up to 50 Hz)				
	Configuration and Use	 Each point to be used as a counter must be configured. Counters start as soon as configured. Counters can be Started, Stopped, Read, and Read & Cleared. 	 Configure points only if using PAC Control. Counters are always counting. Counters can be Read or Read & Cleared. 				

G4EB2—Any digital input can be used as a counter. Counters must be configured. They start as soon as they are configured and can be Started, Stopped, Read, and Read & Cleared.

Counters cannot be Started or

Stopped.

E1—Any digital input can be used as a counter. Use PAC Control digital point commands to work with counters.

PAC-R EB SB UIO EIO

Quadrature Counters (Digital Inputs)

I/O units with the following I/O processors support quadrature counters for quadrature encoder devices:

- SNAP-PAC-R1
- SNAP-PAC-R1-B
- SNAP-PAC-EB1
- SNAP-PAC-SB1
- SNAP-UP1-ADS
- SNAP-B3000-ENET
- **SNAP-ENET-RTC**

A quadrature counter requires a SNAP quadrature input module (SNAP-IDC5Q), which is attached to the encoder device. The module sends a pulse to the processor upon each change in quadrature state, and the processor counts the pulses and keeps track of the direction and rotation. For each axis, the counter counts up if Phase A leads Phase B; it counts down if Phase A lags behind Phase B. Each axis can have counts from 0 to 2,147,483,647.

If your encoder device has an index feature, you can use two separate digital input points as indexes, one for each axis. The index automatically resets the count, and it shows what the count was when the index was triggered. Counts are sometimes lost, due to noise or encoder problems, for example; with the index, you can see whether the count varies too much.

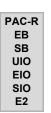


Watchdog (Digital and Analog Points)

To configure a watchdog, set the watchdog when configuring the *I/O unit*. Then when you configure a digital or analog output point, you can choose the status or value the point should be set to if the watchdog timer expires. Some older I/O units do not include watchdogs on high-density digital points. See the comparison chart for details.

NOTE: You can configure E1 and E2 brain boards like any other I/O unit if you have E1/E2 firmware R1.2a (and higher) and PAC Project 9.5000 (and higher). Also, if a SNAP PAC controller communicates with the E1 or E2, the controller must have PAC firmware R9.5a (or higher) to use this simplified configuration method.

If you are not using these firmware and software versions (or if you prefer to use the previous method to reconfigure existing E1s or E2s), see Opto 22 form 1576, I/O Configuration for E1 and E2 Brain Boards.



Scaling (Analog Points)

You can scale analog input or output points to match your needs. For example, you can scale a -5 V to +5 V input point to reflect 0% to 100%. Point types may be unipolar or bipolar.

Examples of Unipolar Points 4–20 mA analog output 0–10 A RMS analog input **Examples of Bipolar Points**

-25 mV to +25 mV analog input -10 to +10 VDC analog output

Unipolar and bipolar points are scaled in the same way, with the lowest reading reflecting the low scale and the highest reading reflecting the high scale. Here are two examples:

	Unipolar Input Point		Bipolar Input Point		
	Low scale	High scale	Low scale		High scale
Actual reading	0 mA	20 mA	-5 V	0 V	+5 V
Scaled for percentage	0%	100%	0%	50%	100%
Scaled for counts*	0	+25,000	-25,000	0	+25,000

*Counts for input points always range -25,000 to +25,000.

	Unipolar Output Point		Bipolar Output Point		
	Low scale	High scale	Low scale		High scale
Actual reading	4 mA	20 mA	-10 VDC	0 VDC	+10 VDC

Scaled for percentage	0%	100%	0%	50%	100%
Scaled for counts*	0	4,095	0	2,047.5	4,095

*Counts for output points always range 0–4,095.

NOTE: With firmware version 8.1 and higher, you can also use inverted scaling. For example:

0 mA 20 mA 742 fpm -27 fpm

NOTE: You can configure E2 brain boards like any other I/O unit if you have E1/E2 firmware R1.2a (and higher) and PAC Project 9.5000 (and higher). Also, if a SNAP PAC controller communicates with the E2, the controller must have PAC firmware R9.5a (or higher) to use this simplified configuration method.

If you are not using these firmware and software versions (or if you prefer to use the previous method to reconfigure existing E2s), see Opto 22 form 1576, I/O Configuration for E1 and E2 Brain Boards.

PAC-R EB SB UIO EIO SIO E2

Minimum and Maximum Values (Analog Points)

Starting with the introduction of SNAP-B3000-ENET, all SNAP PAC brains (including SBs), SNAP Ethernet I/O units, and E2 brain boards automatically keep track of minimum and maximum values on analog points. You can read and clear these values using PAC Manager's Inspect mode.



Offset and Gain (Analog Points)

Starting with the introduction of SNAP-B3000-ENET, all SNAP PAC brains (including SBs), SNAP Ethernet I/O units, and E2 brain boards can automatically calculate offset and gain for analog input points. If a -50 mV to +50 mV input receives signals that are slightly off (for example, not exactly -50 mV at the lowest point), the offset and gain can be calculated so that values appear accurately when read.

Offset and gain values affect engineering units (EU). For a temperature input, engineering units are in degrees C or F, depending on how the I/O unit is configured.

IMPORTANT: To calibrate the point, the I/O unit must be turned on and attached to the network, and you must have access to the I/O unit in order to use the calibrator. For points on a SNAP PAC SB-series brain, connect directly via serial or through the controller via Ethernet. (See page 39 for details.)

Save the configuration to flash so that it is not lost when power is turned off. Since each calibration is for a specific point on a specific I/O unit, the result cannot be saved to the configuration file and cannot be sent to any other I/O unit.

First, calculate offset, and then calculate gain. The offset must be calculated at the signal corresponding to zero engineering units (EU), and the gain must be calculated at the signal corresponding to the point's maximum input range value (or, for inverted scaling, the point's minimum input range value—in inverted scaling, the lower scaled value is greater than the upper scaled value).

For details, see "Calibrating Offset and Gain Using the Default Method" on page 206. If you don't have access to a calibrator, or if the point uses inverted scaling and your device has PAC firmware R9.5b or lower, see "Calculating Offset and Gain Using the Two-Point Method" on page 208.

If you are using **Modbus/TCP**, you will need to calculate the offset and gain yourself. Then you can write offset and gain values to the I/O unit. For details, see page 60.



Clamping (Analog Points)

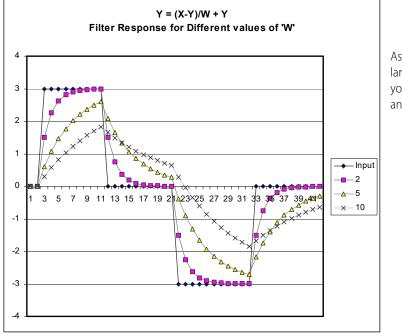
SNAP Ethernet-based I/O units with analog capability and SNAP PAC SB brains can clamp values sent to analog output points so they do not go above or below a specific limit. For example, if you are using a 0–10 VDC output module, but the device attached to one of its points can handle a maximum of only 5 VDC, you can set an upper clamp of 5 VDC for that point. The values for upper and lower clamp are set in engineering units. (See "Configuring I/O Modules, Points, and Features" on page 189.)



Average Filter Weight (Analog Points)

SNAP Ethernet-based I/O units and SNAP PAC SB brains can use a filter weight to smooth analog input signals that are erratic or change suddenly. The formula used for filtering is Y = (X - Y)/W + Y, where Y is the filtered value, X is the new unfiltered value, and W is the filter weight.





As this graph shows, the larger the filter weight (W) you use, the smoother the analog signal.

A filter weight of zero turns off the calculation. Values less than or equal to 0.5 are changed to zero, since those values would cause an unstable signal.

Filtering is applied to values that are in engineering units, including minimum and maximum values. Filtering does not apply to values that are in counts. Set filter weight when configuring the analog point. (see "Configuring I/O Modules, Points, and Features" on page 189)

3: Configuring Optional Functions

Introduction

Chapter 2 showed you how to configure I/O unit points and features. This chapter includes instructions for setting up the following optional functions:

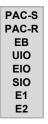
Setting up network security (wired network)	page 98
Logging data	page 108
Sending event messages via email, SNMP, a stream packet, or a serial module	page 112
Using SNMP for communicating with enterprise management systems	page 117
Configuring DNS Servers	page 120
Sending email	page 121
Using the Scratch Pad area for peer-to-peer data sharing	page 124
Streaming data	page 126
Mirroring I/O point data	page 129
Copying memory map data	page 131
Configuring Modbus options	page 134
Setting system date and time	page 138
Communicating serially with devices attached directly to a controller	page 140
Using PPP for communicating via modem with the device	page 146

In most cases, you use the same configuration file in PAC Manager to set up optional functions as you did to configure I/O units, so the complete configuration information can be uploaded to I/O units all at once.

OPTO 22

Setting Up Network Security (Wired Network)

For network security on a wireless LAN, see "Configuring Wireless LAN Communication (Wired+Wireless Models Only)" on page 36.



You can use PAC Manager to set up security on a wired network for an Opto 22 SNAP Ethernet-based device. You can limit access to specific computers or other devices on the network. You can also limit access to specific protocols used with the Opto 22 device, such as SNMP (below). You can require a password for using FTP (see page 101). In addition, you can protect a PAC Control strategy so that it runs without possibility of interference from a host (page 101).

Limiting Access to Specific Computers

You can limit access to the SNAP controller or I/O unit based on the IP address of the computer or other host device attempting to communicate with it. You specify the IP addresses that may access the controller or I/O unit. Anyone on a computer or other host device with an acceptable IP address has access.

Work with your network administrator to make sure you are specifying the correct IP addresses. See "Configuring Ethernet Security on an I/O Unit" on page 103 or "Configuring Ethernet Security on a Standalone Controller" on page 106 for instructions.

Limiting Access to Specific Protocols

You can also limit access to specific protocols the SNAP controller or I/O unit uses. These protocols can travel simultaneously over the Ethernet/TCP/IP link and set up sessions, or ports, on the SNAP device:

- File transfer protocol (FTP), used for exchanging files between the device and a computer (applies to SNAP PAC R-series, S-series, and SoftPAC and SNAP Ultimate I/O units only)
- Modbus/TCP protocol, used by Modbus/TCP software and hardware
- OptoMMP, the IEEE 1394-based memory map protocol, used by most other tools for interfacing with the SNAP device
- Simple network management protocol (SNMP), used to communicate with SNMP-based enterprise management software (SNAP PAC, SNAP Ultimate, and SNAP Ethernet I/O units only)

For security purposes, you can hide or disable one or more of the protocols by changing the port number from its default. The following table shows these default ports.

NOTE: If you change any port number, you must restart the device before the changes will take effect.

Protocols for Default Ports:

Protocol	Used by	Default Port
FTP	PCs for file exchange	21
SNMP	enterprise management system	161
Modbus/TCP	Modbus/TCP software and hardware	502
OptoMMP	PAC Manager and most other tools	2001

Preventing Access. For example, suppose you want to prevent any device from accessing a controller using FTP. To do so, you would change the port number for the FTP protocol from the default of 21 to zero. Since zero is an invalid port, no device could access the controller using FTP.

Limiting Access. If you wanted to limit FTP access, you could change the port number from 21 to a non-reserved number between 1 and 65,535 (see list of reserved port numbers, below). If you change the number, anyone (or any application) that needs to access the controller using FTP can do so by adding the changed port number to the controller's IP address. For example, if the controller's IP address is 10.22.56.3 and the port number is changed to 85, you would enter the following to access the controller:

10.22.56.3:85

Reserved Port Numbers

Port	Used by	Port	Used by
20	FTP	2222	EtherNet/IP (UDP for I/O)
21	FTP	22000	Reserved
25	SMTP	22001	PAC Control/ioControl Host
67	BootP Server	22002	PAC Control Background Downloading
68	BootP Client	22003	Reserved
161	SNMP	22004	PAC Control User Chart
162	SNMP Traps	22005	PAC Control User Chart
502	Modbus/TCP	22500-22531	Serial Communication Modules
2001	OptoMMP Host	23567	PAC Controller Redundancy
2002	OptoControl Peer	44818	EtherNet/IP (TCP & UDP Explicit mes
2003	OptoControl Peer	50000-50999	PAC controller internal use

If you change port numbers, do not use any number in the following list. These numbers are reserved for Opto 22 firmware:

For more information, see "Configuring Ethernet Security on an I/O Unit" on page 103 or "Configuring Ethernet Security on a Standalone Controller" on page 106.

Configuring the PAC as an HTTP/HTTPS Server

In addition to working as a client (for example, to send email) SNAP PAC R-series or S-series controllers with PAC firmware R9.5a or higher include a built-in HTTP/HTTPS server and a REST API. The PAC listens for HTTP and HTTPS requests, and then sends I/O point or strategy variable data to the client that requested it. The complete SNAP PAC REST API and instructions to get started are on developer.opto22.com.

To prevent unauthorized access, the HTTP/HTTPS server feature in PAC R-series or S-series controllers is disabled by default. To configure the server in your controller, you enable either HTTPS or HTTP protocol on the controller and configure a listening port for TCP communication.

IMPORTANT: Opto 22 strongly recommends using **HTTPS** for secure, encrypted access to your controller.

Use **HTTP** for testing purposes only.

- **1.** In PAC Manager, click Tools > Inspect, or click the Inspect button \square .
- 2. In the Inspect Opto 22 Device window, enter the IP address for the R- or S-series controller you want to configure, or select it from the list.
- 3. Click Communications, and choose Network Security from the pop-up menu.
- **4.** In the WEB SERVER section:
 - **a.** Change the default value of TCP Listen Port (address 0xFFFF F03A 0014). Typically, port 443 is used for HTTPS, and port 80 is used for HTTP.
 - **b.** Verify the value of HTTPS (address 0xFFFF F03A 007C).
 - For HTTPS, the value should be Enabled.
 - For HTTP, change the value to Disabled.
 - **c.** Click Apply to save the changes.

evice Name: Opto	22 Controller	✓ Options ▶	Status: Network Security area last re
Status Read	Network Security		
Charles Market	Address	Description	Value
Status Write	0xFFFF F03A 0004	OptoMMP	2001
	0xFFFF F03A 0008	Modbus	502
Wireless LAN 🕨	0xFFFF F03A 000C	SNMP	161
	0xFFFF F03A 0010	FTP	21
Point Config	DIFFEF FORA 0071	Control Engine	22001
		WEB SERVER	
Digital Bank	0xFFFF F03A 0014	TCP Listen Port	443
Digital Point	0xFFFF F03A 007C	HTTPS	Enabled

- **5.** To immediately enable the HTTP/HTTPS server feature in the controller, click Status Write, and then, in the Operation area:
 - a. Click Store configuration to flash, and then click Send Command.
 - **b.** Click Restart Device from powerup, and then click Send Command.

		Options Status: Restart Device from	
Status Read	Status Write		1
Status Write	Address	Description	
Status write	0xFFFF F038 0004	Always BootP/DHCP On Powerup	1
	0xFFFF F038 0008	Degrees F/C	2
Wireless LAN 🕨	0xFFFF F038 0010	Comm Watchdog Time (msec), 0 = Disable	1
	0xFFFF F038 0014	TCP Minimum Retransmission Timeout (msec)	1
Point Config	0xFFFF F038 0018	TCP Initial Retransmission Timeout (msec)	1
	0xFFFF F038 001C	TCP Retransmission Attempts	<.
Digital Bank	0xFFFF F038 0020	TCP Idle Session Timeout (msec), 0 = Disable	
	0xFFFF F038 0294	Digital Feature Scan Interval (msec)	1
Digital Point	0xFFFF F038 0050		Send Command
Analog Bank	0xFFFF F038 0298	Out Of Range Value (16-Bit)	X
Analog bank	0xFFFF F038 02B0		
Analog Point	0xFFFF F038 0054	Scanner Flags)
-	Orrenting		1
High Density	Operation		1
	OptoMMD Dovice	Send Command	1
System 🕨	Restart Device fr		6
	Store configuration		\$
Scratch Pad 🕨	the second s	and Restart Device	4

Requiring a Password for FTP

You can configure security so that anyone who wants to access the device using FTP is required to enter a username and password. If you are using the Opto iPAC app for iPhone, iPod Touch, or iPad, we strongly recommend you require a password.

See "Configuring Ethernet Security on an I/O Unit" on page 103 or "Configuring Ethernet Security on a Standalone Controller" on page 106 for instructions.

Protecting a PAC Control Strategy from Interference

You can set up a standalone or on-the-rack controller to run a stable strategy without the possibility of interference from a host. This means that no one can alter or stop the strategy using PAC Control or PAC Terminal; but it also means that PAC Display cannot communicate with the control engine.

To protect a PAC Control strategy from interference, finalize the strategy, download it, save it to flash memory, and then set the autorun flag. (For the steps, see Opto 22 form 1700, the *PAC Control User's Guide*, for steps.) Then follow steps in the next section to change the Control Engine port number from the default of 22001 to zero, and save that setting to flash as well. The strategy will automatically run when power is turned on, but a host cannot communicate with it.

If you need to change the Control Engine port number back to 22001, you can do so in PAC Manager, because PAC Manager uses the OptoMMP protocol to communicate with the controller.

Turning Off EtherNet/IP

If you are not using the EtherNet/IP protocol on a SNAP PAC device, you can turn the protocol off. Note that you must restart the device after this change.

Since this procedure sends the configuration directly to the device, the device must be on the same network as your computer.

1. In the PAC Manager main window, click the Inspect button [].

ice Name: 10.19	92.55.67	Options Status: Status Read are	a last read at 07/05/16 10:34	:58	
	Status Read				_
Status Read					
Status Write	ADDRESS	DESCRIPTION	VALUE	∧ Refr	ash
	0xFFFF F030 0004	Powerup Clear Flag PUC Needed	PUC Received (0)		
Vireless LAN 🕨	0xFFFF F030 0008	Busy Flag	0		
Point Config	0xFFFF F030 0018	Loader Version	R5.1c		
-	0xFFFF F030 0000	Memory Map Version	1		
Digital Bank	0xFFFF F030 0230	Current Boot Device	Flash Memory		
	0xFFFF F030 001C	Firmware Version	A9.5a		
Digital Point	OXFFFF F030 00A0	Firmware Version Date	05/03/2016		
Analog Bank	OxFFFF F030 00B0	Firmware Version Time	15:29:32		
Analog Point	0xFFFF F030 0020	Unit Type	0x000007A		
	0xFFFF F030 0080	Unit Description	SNAP-PAC-R1		
High Density	0xFFFF F030 0024	I/O Unit Hardware Revision (Month)	4		
	0xFFFF F030 0025	I/O Unit Hardware Revision (Day)	21		
System 🕨	0xFFFF F030 0025	I/O Unit Hardware Revision (Year)	2008		
	0xFFFF F030 024C	I/O Coprocessor Firmware Version	2008 A0.0a		
Scratch Pad 🔸	0xFFFF F030 0028	Installed Ram	33554432		
Data Log 🕨					
		ETHERNET 1 Interface			
PID 🕨	0xFFFF F030 002E	MAC Address	00-A0-3D-01-85-9C		
	0xFFFF F030 0034	IP Address	10.192.55.67		
Events	0xFFFF F030 0038	Subnet Mask	255.255.192.0		
ommunications >	0xFFFF F030 003C	Gateway	10.192.51.51		
ommunications •	0xFFFF F030 0040	DNS	10.192.60.31		
Other +		ETHERNET 2 Interface		<u> </u>	

If you have used the Inspect button before, the last Device Name you used is shown and current Status Read information from that IP address appears. The most recently used devices are available in the drop-down list.

2. In the Device Name field, type the name or IP address of the controller (or choose it from the drop-down list).

3. Click Communications and choose Network Security from the submenu. Scroll down till you see ETHERNET/IP.

vice Name: 10.19	2.55.67	✓ Options ► Statu	is: Network Security area las	t read at 07/05/16 10:42:09
Status Read	Network Security			
Status Write	Address	Description	Value	∧ Refresh
Status write	0xFFFF F03D 0000	FTP Username		
	0xFFFF F03D 0040	FTP Password		Apply
Wireless LAN 🔸		BROADCAST FILTER		
	0xFFFF F03A 0070	Stop incoming broadcasts	No	•
Point Config		IP FILTERS		
	0xFFFF F03A 0020	Filter 0 - Address	0.0.0.0	
Digital Bank	0xFFFF F03A 0024	Filter 0 - Mask	0.0.0.0	
	0xFFFF F03A 0028	Filter 1 - Address	0.0.0.0	
Digital Point	0xFFFF F03A 002C	Filter 1 - Mask	0.0.0.0	
	0xFFFF F03A 0030	Filter 2 - Address	0.0.0.0	
Analog Bank	0xFFFF F03A 0034	Filter 2 - Mask	0.0.0.0	
Analog Point	0xFFFF F03A 0038	Filter 3 - Address	0.0.0.0	
Analog Foint	0xFFFF F03A 003C	Filter 3 - Mask	0.0.0.0	
High Density	0xFFFF F03A 0040	Filter 4 - Address	0.0.0.0	
high behalty	0xFFFF F03A 0044	Filter 4 - Mask	0.0.0.0	
	0xFFFF F03A 0048	Filter 5 - Address	0.0.0.0	
System 🕨	0xFFFF F03A 004C	Filter 5 - Mask	0.0.0.0	
Scratch Pad	0xFFFF F03A 0050	Filter 6 - Address	0.0.0.0	
Suaturrau /	0xFFFF F03A 0054	Filter 6 - Mask	0.0.0.0	
Data Log 🕨	0xFFFF F03A 0058	Filter 7 - Address	0.0.0.0	
	0xFFFF F03A 005C	Filter 7 - Mask	0.0.0.0	N
PID 🕨	0xFFFF F03A 0060	Filter 8 - Address	0.0.0.0	3
	0xFFFF F03A 0064	Filter 8 - Mask	0.0.0.0	
Events 🕨	0xFFFF F03A 0068	Filter 9 - Address	0.0.0.0	
	0xFFFF F03A 006C	Filter 9 - Mask	0.0.00	
ommunications 🕨	1	ETHERNET/IP		
	0xFFFF F03A 0078	EtherNet/IP Protocol	Enabled	- <i>)</i>
Other 🕨				

- **4.** In the Value column, click the down arrow and choose Disabled. To enable EtherNet/IP again, choose Enabled.
- 5. Click Apply to send the configuration change to the device.
- **6.** Click Status Write. In the Operations Commands section, highlight Store configuration to flash. Click Send Command.
- **7.** In the same section, highlight Restart Device from powerup. Click Send Command. The change is stored to flash memory and the device restarts.

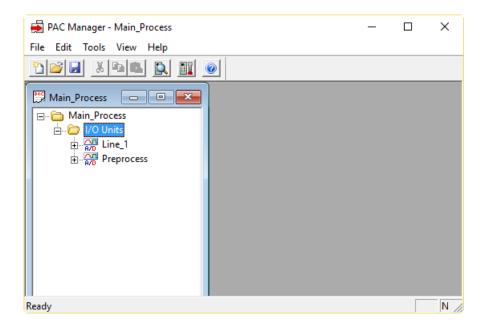


Configuring Ethernet Security on an I/O Unit

Use these steps for an Ethernet-based I/O unit on a wired network. For security on a wireless LAN, see page 36. For a SNAP PAC S-series standalone controller, use the steps on page 106.

1. In PAC Manager, click the Open button 🧉 (or in the menu bar, click File > Open).

2. In the Open Tag Database dialog box, navigate to the configuration file and double-click it to open it.



3. In the configuration tree, right-click the name of the I/O unit on which you want to set up security and choose Configure from the pop-up menu.

Configure	e I/O Units					×
Name	Туре	Port	Address	Watchdog	Description	Add
Line_1 Preprocess	SNAP-PAC SNAP-PAC	Ethernet Ethernet	10.192.55	Disabled Disabled		Modify
						Delete
						Import/Copy
						I/O Points
						PID Loops
						Modules +
						Events +
						Scratch Pad
						Communications +
						Others +
Close	Help					

Address	Description	Value	A
	PORTS		
0xFFFF F03A 0004	OptoMMP	2001	
0xFFFF F03A 0008	Modbus	502	
0xFFFF F03A 000C	SNMP	161	
0xFFFF F03A 0010	FTP	21	
0xFFFF F03A 0074	Control Engine	22001	
	WEB SERVER		
0xFFFF F03A 0014	TCP Listen Port	0	
0xFFFF F03A 007C	HTTPS	Enabled	-
	FTP LOGIN		
0xFFFF F03D 0000	FTP Username		
0xFFFF F03D 0040	FTP Password		
	BROADCAST FILTER		
0xFFFF F03A 0070	Stop incoming broadcasts	No	-
	IP FILTERS		
0xFFFF F03A 0020	Filter 0 - Address	0.0.0.0	
0xFFFF F03A 0024	Filter 0 - Mask	0.0.0.0	
0xFFFF F03A 0028	Filter 1 - Address	0.0.0.0	
0xFFFF F03A 002C	Filter 1 - Mask	0.0.0.0	
0xFFFF F03A 0030	Filter 2 - Address	0.0.0.0	
0xFFFF F03A 0034	Filter 2 - Mask	0.0.0.0	
0xFFFF F03A 0038	Filter 3 - Address	0.0.0.0	
0xFFFF F03A 003C	Filter 3 - Mask	0.0.0.0	
0xFFFF F03A 0040	Filter 4 - Address	0.0.0.0	
0xFFFF F03A 0044	Filter 4 - Mask	0.0.0.0	
0xFFFF F03A 0048	Filter 5 - Address	0.0.0.0	
0xFFFF F03A 004C	Filter 5 - Mask	0.0.0.0	
0xFFFF F03A 0050	Filter 6 - Address	0.0.0.0	
0xFFFF F03A 0054	Filter 6 - Mask	0.0.0.0	~

4. Click the Communications button and choose Network Security from the pop-up menu.

- 5. If there is no check mark in the Used box, click the box to place a check mark there.
- 6. To limit access to a specific protocol, change the Port number in the Value column.

CAUTION: If you change the Control Engine port to zero, a strategy that is already in the control engine will still run, but PAC Display, PAC Control, and other hosts will not be able to communicate with it. See "Protecting a PAC Control Strategy from Interference" on page 101.

- **7.** To use the built-in HTTP/HTTPS server on a SNAP PAC R-series or S-series controller, see "Configuring the PAC as an HTTP/HTTPS Server" on page 99.
- **8.** To set up an FTP login, enter the Username and Password to be required from anyone who uses FTP to access the device.
- 9. To limit access to specific computers, set up to ten filter addresses and filter masks.

The filter address is the IP address that is allowed to access the I/O unit; the filter mask indicates a range of allowed addresses. If only one IP address may access the I/O unit, enter 255.255.255 for the filter mask. If a range of IP addresses may access the I/O unit, enter a mask that reflects the subnet range.

For example, if only IP address 1.2.3.4 may access the I/O unit, enter 1.2.3.4. as the filter address and 255.255.255.255 as the filter mask. If any IP address that starts with 1.2.3 may access the I/O unit, enter 1.2.3.4 (or 1.2.3.1, or any address in the range) as the filter address and 255.255.255.0 as the filter mask.

NOTE: For troubleshooting purposes, you can use the Broadcast Filter value to temporarily turn off incoming broadcasts to the I/O unit. Normally you would NOT want to do this; a BootP response, for example, is an incoming broadcast.

- **10.** When you have finished configuring security, click OK.
- 11. Configure other optional functions, or return to the PAC Manager main window and click the

Save button 🛃 to save the configuration file.

IMPORTANT: If you changed a port number, you must restart the device when you send the configuration to the I/O unit. Otherwise the port change will not take effect.

When you are ready to upload the configuration file to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.

PAC-S

Configuring Ethernet Security on a Standalone Controller

These steps are for a wired network. For security on a wireless LAN, see page 36.

Since this procedure sends the configuration directly to the controller, the controller must be on the same network as your computer.

NOTE: If you change a port number, you must restart the device in order for the port change to take effect.

vice Name: 10.19	2.55.67	✓ Options ► Status: Status Read are	ea last read at 07/05/16 10:34	:58
Status Read	Status Read			
Status Write	ADDRESS	DESCRIPTION	VALUE	∧ Refresh
Status Write				
Wireless LAN		Powerup Clear Flag PUC Needed	PUC Received (0)	
	0xFFFF F030 0008	Busy Flag	0	
Point Config	0xFFFF F030 0018	Loader Version	R5.1c	
-	0xFFFF F030 0000	Memory Map Version	1	
Digital Bank	0xFFFF F030 0230	Current Boot Device	- Flash Memory	
Digital Point	0xFFFF F030 001C	Firmware Version	A9.5a	
Digital Point	0xFFFF F030 00A0	Firmware Version Date	05/03/2016	
Analog Bank	0xFFFF F030 00B0	Firmware Version Time	15:29:32	
Analog Point	0xFFFF F030 0020	Unit Type	0x000007A	
	0xFFFF F030 0080	Unit Description	SNAP-PAC-R1	
High Density	0xFFFF F030 0024	I/O Unit Hardware Revision (Month)	4	
	0xFFFF F030 0025	I/O Unit Hardware Revision (Day)	21	
System 🕨	0xFFFF F030 0026	I/O Unit Hardware Revision (Year)	2008	
Scratch Pad	0xFFFF F030 024C	I/O Coprocessor Firmware Version	A0.0a	
Scratch Pad	0xFFFF F030 0028	Installed Ram	33554432	
Data Log 🔹 🕨				
DID		ETHERNET 1 Interface		
PID 🕨	OxFFFF F030 002E	MAC Address	00-A0-3D-01-85-9C	
Events	0xFFFF F030 0034	IP Address	10.192.55.67	
	0xFFFF F030 0038	Subnet Mask	255.255.192.0	
Communications 🕨	0xFFFF F030 003C	Gateway	10.192.51.51	
	0xFFFF F030 0040	DNS	10.192.60.31	
Other 🕨		ETHERNET 2 Interface		¥

1. In the PAC Manager main window, click the Inspect button 🔯 .

If you have used the Inspect button before, the last Device Name you used is shown and current Status Read information from that IP address appears. The most recently used devices are available in the drop-down list.

- **2.** In the Device Name field, type the name or IP address of the controller (or choose it from the drop-down list).
- 3. Click Communications and choose Network Security from the submenu.

vice Name: 10.19	2.55.67	✓ Options ► Statu	is: Network Security area las	t read at 07/05/16 11:1	11:21
Status Read	Network Security				
Status Write	Address	Description	Value	^	Refresh
Status write		PORTS			
	0xFFFF F03A 0004	OptoMMP	2001		Apply
Vireless LAN 🕨	0xFFFF F03A 0008	Modbus	502		
	0xFFFF F03A 000C	SNMP	161		
Point Config	0xFFFF F03A 0010	FTP	21		
-	0xFFFF F03A 0074	Control Engine	22001		
Digital Bank		FTP LOGIN			
	0xFFFF F03D 0000	FTP Username			
Digital Point	0xFFFF F03D 0040	FTP Password			
Analog Bank		BROADCAST FILTER			
Analog bank	0xFFFF F03A 0070	Stop incoming broadcasts	No	-	
Analog Point		IP FILTERS			
Androg Fourte	0xFFFF F03A 0020	Filter 0 - Address	0.0.0.0		
High Density	0xFFFF F03A 0024	Filter 0 - Mask	0.0.0.0		
2	0xFFFF F03A 0028	Filter 1 - Address	0.0.0.0		
System	0xFFFF F03A 002C	Filter 1 - Mask	0.0.0		
System •	0xFFFF F03A 0030	Filter 2 - Address	0.0.0.0		
Scratch Pad	0xFFFF F03A 0034	Filter 2 - Mask	0.0.0.0		
	0xFFFF F03A 0038	Filter 3 - Address	0.0.0.0		
Data Log 🔹 🕨	0xFFFF F03A 003C	Filter 3 - Mask	0.0.0.0		
-	0xFFFF F03A 0040	Filter 4 - Address	0.0.0.0		
PID 🕨	0xFFFF F03A 0044	Filter 4 - Mask	0.0.0.0		
	0xFFFF F03A 0048	Filter 5 - Address	0.0.0.0		
Events 🕨	0xFFFF F03A 004C	Filter 5 - Mask	0.0.0.0		
ommunications >	0xFFFF F03A 0050	Filter 6 - Address	0.0.0.0		
ommunications 🕨	0xFFFF F03A 0054	Filter 6 - Mask	0.0.0.0		
Other 🕨	0xFFFF F03A 0058	Filter 7 - Address	0.0.0.0		
oulei •	0xFFFF F03A 005C	Filter 7 - Mask	0.0.0.0	¥	

4. To limit access to a specific protocol, change the Port number in the Value column.

CAUTION: If you change the Control Engine port to zero, a strategy that is already in the control engine will still run, but PAC Display, PAC Control, and other hosts will not be able to communicate with it. See "Protecting a PAC Control Strategy from Interference" on page 101.

- 5. To set up an FTP login, enter the Username and Password to be required from anyone who uses FTP to access the device.
- 6. To limit access to specific computers, set up to ten filter addresses and filter masks.

The filter address is the IP address that is allowed to access the controller; the filter mask indicates a range of allowed addresses. If only one IP address may access the controller, enter 255.255.255 for the filter mask. If a range of IP addresses may access the controller, enter a mask that reflects the subnet range.

For example, if only IP address 1.2.3.4 may access the controller, enter 1.2.3.4. as the filter address and 255.255.255.255.255 as the filter mask. If any IP address that starts with 1.2.3 may access the controller, enter 1.2.3.4 (or 1.2.3.1, or any address in the range) as the filter address and 255.255.255.0 as the filter mask.

NOTE: For troubleshooting purposes, you can use the Broadcast Filter value to temporarily turn off incoming broadcasts to the controller. Normally you would NOT want to do this; a BootP response, for example, is an incoming broadcast.

7. When all the values are correct, click Apply to send the configuration to the controller. If you changed a port number, also restart the controller:

- a. Click the Status Write button in the upper left.
- **b.** In the Operation Command list, highlight Restart Device from powerup.
- c. Click Send Command.The device is restarted and a Success message appears.

Logging Data from Memory Map Addresses



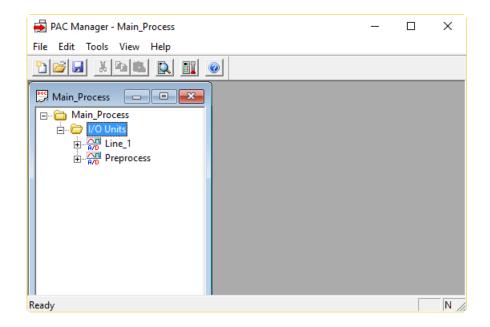
You can use a SNAP PAC R-series, EB, or SB, SNAP Ultimate, or SNAP Ethernet I/O unit to log data from up to 64 memory map addresses. The data from all addresses goes into the same data log file, which you can view from PAC Manager. For Ethernet-based I/O units, data from this composite file can also be emailed to someone at a time interval you set. For a complete list of memory map addresses, see Opto 22 form 1465, the *OptoMMP Protocol Guide*.

NOTE: SNAP PAC R-series and SNAP Ultimate on-the-rack controllers have a greater memory capacity than Ethernet brains and can store multiple files for data logging or other purposes. If you are using SNAP PAC-R or SNAP Ultimate, especially with PAC Control, you may prefer to log data in a different way. See page 251 and the PAC Control User's Guide for more information about the controller's file system.

Note that SNAP PAC and SNAP Ethernet brains cannot save logged data if power to the unit is cycled.

Configuring Data Logging

- 1. In PAC Manager, click the Open button (or in the menu bar, click File > Open).
- 2. In the Open Tag Database dialog box, navigate to the configuration file and double-click it to open it.



3. In the configuration tree, right-click the name of the I/O unit on which you want to set up data logging and choose Configure from the pop-up menu.

🚽 Configure	I/O Units					×
Name	Туре	Port	Address	Watchdog	Description	Add
Line_1	SNAP-PAC	Ethernet	10.192.55	Disabled	,,,,,,,,,,,,,,,,,,,	Modify
Preprocess	SNAP-PAC	Ethernet	10.192.55	Disabled		
						Delete
						Import/Copy
						I/O Points
						PID Loops
						Modules +
						Events +
						Scratch Pad 🔸
						Communications •
						Others +
Close	Help					

4. Click the Others button and choose Data Logging from the pop-up menu.

🚑 Configure Data L	ogging	×	
Log Point Number: 0	Used		, Since emails
Address	Description	Value	/ include values
0xFFFF F300 0700 0xFFFF F300 0704 0xFFFF F300 0000 0xFFFF F300 0008 0xFFFF F300 0010 0xFFFF F300 0014 0xFFFF F300 0018	E-MAIL E-mail Enabled for all data logging Number of Datalog entries per E-mail TRIGGER Trigger ON Trigger OFF LOGGING Address of value to log Data Format Current Value Logging interval in milliseconds (0 = log once)	No ▼ 0 0 0x 00000000 00000000 00000000 0x 00000000 00000000 0 0x F0A00000 Float (0x66) ▼ N/A 5000 √	from all memory map addresses set up for data logging, entries in this section apply to all data logging points.

5. Choose the lowest empty Log Point number from the drop-down list and click to put a check mark in the Used box.

NOTE: To reduce scanning time, the I/O unit stops scanning log points when it reaches an unused data logging number. Make sure you use these numbers in order, starting with the lowest.

6. (Not applicable to SB brains) To have the data log emailed, click the Value column cell and enable email. Also enter the number of data entries in the log you want each email message to contain.

A maximum of 140 log entries can go in each email. Remember that email applies to all points that are logged, since all the data goes into one file.

- 7. In the Value column, click the cell and then enter the Scratch Pad On mask and Off mask to trigger this data log point. Also enter the memory map address of the data you want to log and choose the format of data in that address. Finally, enter how often data should be logged for this address, in milliseconds (to log data just once, enter 0).
- 8. When all values are correct, click OK. Repeat from step 5 for additional log points.
- **9.** Remember to also configure email to indicate where the data log should be sent. See page 121.
- 10. Configure other optional functions, or return to the PAC Manager main window and click the

Save button 🛃 to save the configuration file.

IMPORTANT: If you have changed the data logging interval, you must save the configuration file to flash memory and restart the I/O unit for the configuration to take effect.

When you are ready to upload the configuration file to the I/O unit, see page 87.

PAC-R
EB
SB
UIO
EIO

Reading the Data Log

The data log is a single file that records data from all the memory map addresses you have configured to log data from (see steps starting on page 108). The data from up to 64 memory map addresses can be logged, and all logged data is recorded in one file. The log file holds up to 300 lines of data; when it is filled, new entries replace the oldest ones.

This composite log file can be viewed through PAC Manager. (On Ethernet-based I/O units, it can also be emailed to someone at regular intervals you set.) Each line in the log file consists of the date and time stamp, the memory map address the data is coming from, the type of data, and the data itself.

- 1. To view logged data, click the Inspect button 👔 in the PAC Manager main window.
- 2. In the Device Name field, enter the name of the I/O unit or choose it from the drop-down list.

1	in		<u> </u>	otions 🕨 🛛 S	itatus. į Data Ebg	ging sample o	area last read at 10/03	10.40.1	•
Status Read	Data Lo	ogging Sample	S						
Status Write	#	Address	YYYY-MM-DD	HH:MM:SS.hh	Src Addr	Туре	Data	<u>^</u>	Refresh
	0	F3020000	2006-10-09	14:31:38.04	F0A00300	Float	28.412872		
Point Config	1	F3020014	2006-10-09	14:31:39.04	F0A00300	Float	28.379028		
Digital Bank	2	F3020028	2006-10-09	14:31:40.04	F0A00300	Float	28.345215		
	3	F302003C	2006-10-09	14:31:41.04	F0A00300	Float	28.277527		
Digital Point	4	F3020050	2006-10-09	14:31:42.04	F0A00300	Float	28.277527		
	5	F3020064	2006-10-09	14:31:43.05	F0A00300	Float	28.226746		
Analog Bank	6	F3020078	2006-10-09	14:31:44.05	F0A00300	Float	28.209839		
A 1 D 1 1	7	F302008C	2006-10-09	14:31:45.05	F0A00300	Float	28.192932		
Analog Point	8	F30200A0	2006-10-09	14:31:46.05	F0A00300	Float	28.159088		
High Density	9	F30200B4	2006-10-09	14:31:47.05	F0A00300	Float	28.108307		
System 🕨	10	F30200C8	2006-10-09	14:31:48.05	F0A00300	Float	28.125244		
System /	11	F30200DC	2006-10-09	14:31:49.05	F0A00300	Float	28.074493		
Scratch Pad 🔸	12	F30200F0	2006-10-09	14:31:50.05	F0A00300	Float	28.057556		
	13	F3020104	2006-10-09	14:31:51.05	F0A00300	Float	28.057556		
Data Log 🔸	14	F3020118	2006-10-09	14:31:52.05	F0A00300	Float	28.023712		
PID >	15	F302012C	2006-10-09	14:31:53.05	F0A00300	Float	28.006805		
PID •	16	F3020140	2006-10-09	14:31:54.05	F0A00300	Float	27.854523		
Events +	17	F3020154	2006-10-09	14:31:55.05	F0A00300	Float	27.922211		
L'IONO I	18	F3020168	2006-10-09	14:31:56.05	F0A00300	Float	28.074493		
ommunications 🕨	19	F302017C	2006-10-09	14:31:57.05	F0A00300	Float	28.142151		
Other 🕨	20	F3020190	2006-10-09	14:31:58.05	F0A00300	Float	28.209839		
	21	F30201A4	2006-10-09	14:31:59.05	F0A00300	Float	28.277527		
								~	

Click Data Log and choose Data Logging Samples from the pop-up menu.

The log includes the following information:

Column	Notes
Address	Address of the data item within the data log itself. Data is logged in memory map addresses F3020000–F302175C. Each data item takes 20 bytes.
YYYY-MM-DD	Date the data was logged
HH:MM:SS.hh	Time the data was logged
Src Addr	Memory map address the data came from
Туре	Format of the data
Data	Data from the memory map address. <i>NOTE: -nan means "not a number" and indicates that data is not in the form of an IEEE float.</i>



Clearing All Data from the Log

1. In the PAC Manager main window, click the Inspect button

2. In the Device Name field, type the name (or IP address) of the I/O unit or choose it from the drop-down list. Click Status Write.

Status Read	Status Write		
Status Write	Address Description	Value 🔨	Refresh
Status write	0xFFFF F038 0004 Always BootP/DHCP On Powerup	No 👻	
	0xFFFF F038 0008 Degrees F/C	Degrees F 🔹	Apply
Wireless LAN 🕨	0xFFFF F038 0010 Comm Watchdog Time (msec), 0 = Disable	0	
	0xFFFF F038 0014 TCP Minimum Retransmission Timeout (msec)	250	
Point Config	0xFFFF F038 0018 TCP Initial Retransmission Timeout (msec)	3000	
	0xFFFF F038 001C TCP Retransmission Attempts	5	
Digital Bank	0xFFFF F038 0020 TCP Idle Session Timeout (msec), 0 = Disable	240000	
	0xFFFF F038 0294 Digital Feature Scan Interval (msec)	1	
Digital Point	0xFFFF F038 0050 Max Analog and High Density Digital Scan Interval (msec)	1000	
Analog Bank	0xFFFF F038 0298 Out Of Range Value (16-Bit)	-32768.000	
Analog Bank	0xFFFF F038 02B0 Out Of Range Value (32-Bit)	-2147483648.000	
Analog Point	0xFFFF F038 0054 Scanner Flags	0x 00000000 Y	+
Ogging	Operation Store configuration and IP settings to microSD Erase configuration and IP settings from microSD Erase firmware from microSD Other Switch to loader mode Clear Digital Events - Expanded configuration Clear Amm Events configuration Clear Amm Events configuration Clear PPP configuration Clear Data Logging samples Send Dowerup dear		

3. In the Operation Commands list, scroll down and click to highlight Clear Data Logging Samples. Click Send Command.

The data log is cleared and a Success message appears.

Configuring Event Messages

PAC-S	
PAC-R	
SoftP	
EB	
UIO	
EIO	

Clea Sam

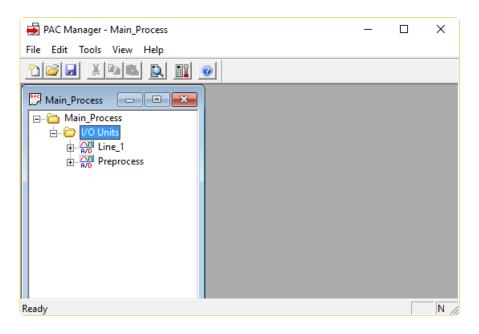
(Not available on SNAP PAC SB brains.) You may need to send a message—via email, data streaming, SNMP, or a serial module—from an I/O unit or a controller when a specific event occurs. For example, you could send a message if a digital point is on, if an analog point reaches a certain value, if a specific string is received through a serial module, or if a variable contains a specific value. You can send one type of message or more.

NOTE: You must be using a PAC Control strategy or PAC Manager 9.0 or newer to configure event messages in this way. In the PAC Control strategy, your flowchart monitors the event and triggers the message using the command Set I/O Unit Event Message State. Messages must be configured before they can be used in PAC Control.

If you are NOT using a PAC Control strategy or are using a PAC Manager version less than 9.0, you cannot configure event messages in a configuration file. You must configure them using Inspect mode. See page 169.

Follow these steps to configure up to 128 event messages for use with a PAC Control strategy.

- 1. In PAC Manager, click the Open button 🧉 (or in the menu bar, click File > Open).
- **2.** In the Open Tag Database dialog box, navigate to the configuration file and double-click it to open it.



3. In the configuration tree, right-click the name of the I/O unit on which you want to set up event messages and choose Configure from the pop-up menu.

For a SNAP PAC S-series or SoftPAC controller, if it does not already appear in the list, add it as an I/O unit of the type Generic OptoMMP Device with the loopback address (127.0.0.1).

Name	Туре	Port	Address	Watchdog	Description	Add	
ine_1	SNAP-PAC	Ethernet	10.192.55	Disabled			
reprocess	SNAP-PAC	Ethernet	10.192.55	Disabled		Modify	
						Delete	
						Import/Copy	
						I/O Points	
						PID Loops	
						Modules +	
						Events	— Ever
						Scratch Pad 🔸	butt
						Communications +	
						Others 🕨	

4. Click the Events button and choose Event Messages from the pop-up menu.

🚔 Configure Event Messag	es		×
# Message Name 0 1 2	Message Text	^	Modify
3 4 5 6 7			
8 9 10 11		¥	
Close Help]		

5. Highlight an empty message number in the list and click Modify.

	Add Event Message #0 ×	:
A B	Message Name: Hessage Text:	
	<u></u>	
c —	Scratch Pad Trigger ON Mask: 0x 00000000 00000000 Scratch Pad Trigger OFF Mask: 0x 00000000 00000000	
D —	Streaming Disabled Period (sec): 0 Disabled	— н
E	E-mail Period (sec): 0 Trap Type: 0	
F	Serial Module Disabled Priority: High	
G—	MemMap Copy Destination Disabled MemMap Address: 0x IP Address: . . . Port: 2001	
	OK Cancel Help	

- **6.** Complete the fields as follows:
 - a. Message Name. Enter a name for the message.
 - **b.** Message Text. For an email or serial message, and optionally for an SNMP message, enter the message text. Message text is not sent in the streaming packet.

Message text is limited to 127 characters. You can place data from the I/O unit's memory map into the message by using a plugin (see page 116). If you are sending a serial

message, make sure the text is formatted so the serial device that receives it will understand it.

- c. Scratch Pad. To trigger bits in the Scratch Pad, enter the On and Off masks to set.
- **d. Streaming.** To send a stream of data as the message, choose Enabled from the drop-down list. Enter how often in seconds to send the stream (0 sends it only once).
- e. E-mail. To send an email message, choose Enabled from the drop-down list. Enter how often in seconds to send the email (0 sends it only once).
- **f. Serial Module.** To send a message through a serial module to a serial device, choose Enabled from the drop-down list. Enter a mask representing the modules and ports to receive the message.
- g. Mem Map Copy Configuration. To copy memory map data, see page 131.
- h. SNMP Trap. To send an SNMP trap as the message, choose Enabled from the drop-down list. Enter how often to send the trap (0 sends it only once). Also enter the trap type (determined by your SNMP management software). If you are using SNMP with outgoing PPP and want the trap stored in the I/O unit until the next communication, set Priority to Low. If you want the I/O unit to immediately dial out and send the trap, set Priority to High.

NOTE: SNMP messages must be acknowledged. If the Period is set to more than zero, the alarm will continue to be sent until the trap is acknowledged and the Scratch Pad trigger is reset to zero.

In PAC Control, you can use the command Set I/O Unit Event Message State to build the acknowledgment into the flowchart logic.

In PAC Manager, you can acknowledge the trap and reset the Scratch Pad by using Inspect > Events > Event Messages (change State to Acknowledged and reset Scratch Pad bits).

- 7. When all fields are correct, click OK.
- 8. When you have configured all event messages, click Close.
- 9. For each type of message you configure, make sure you also set up basic configuration:

Streaming:	page 126	Serial:	page 62
Email:	page 121	SNMP:	page 117

10. Configure other optional functions, or return to the PAC Manager main window and click the

Save button 🛃 to save the configuration file.

When you are ready to upload the configuration file to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.

Using Plugins

```
PAC-R
EB
UIO
EIO
```

Several plugins are available for use in event messages and memory map copying. The following table guides you in using them.

To do this	Use this plugin	In these places	See
Include the pattern string from a serial commu- nication module.	\$!_str_	Serial messages	page 112
Show which serial port sent the pattern string.	\$!_port_	Serial messages	page 112
Include data from a memory map address. X = type of data (S=string representation of the data, D=integer, F=float, P=IP address, B=4 binary bytes) YYYYYYYYY = memory map address (see examples below)	\$!X_YYYYYYY_	Event messages Memory map copying	page 112 page 131
Number emails with a sequence ID	\$!_seqid_	Email messages	page 112
Turn digital points on or off using a bit mask	�_	Memory map copying	page 131

NOTE: For email messages, message text including plugins must be 127 bytes (characters) or less. The message length after all plugins have been expanded into their data values must be 255 bytes or less.

Examples: Including Data from Memory Map Addresses

See the appendix in the *OptoMMP Protocol Guide* for the complete list of memory map addresses. Here are a couple of examples:

To include the on/off state of a switch on module 0, point 3, you would put this in the message: \$!D_F08000C0_

To include the temperature of an ICTD input on module 4, point 0, you would use:

\$!F_F0A00400_

Sending Binary Data in Event Messages

To send binary data in the text of an event message, begin with $_{\&}#x$ and end with _. You can include any number of ASCII hex digits up to the 127-byte limit for the message field. You can also include multiple $_{\#}x$ plugins. This plugin is resolved after all other plugins have been resolved, and only just before sending the contents of the message field out of the specified serial ports. Examples:

To include an embedded null (one binary character):

�_

To include a number of binary characters:

�_

Configuring SNMP



(Not available on SB brains) The Simple Network Management Protocol (SNMP) is used to communicate with an SNMP-based enterprise management system, such as Computer Associates' Unicenter[®], Hewlett-Packard's OpenView[®], or IBM's Tivoli[®], over Ethernet. These enterprise management systems can manage analog, digital, or serial devices through a SNAP PAC controller or SNAP PAC, SNAP Ultimate, or SNAP Ethernet I/O unit just as they manage computer equipment on the Ethernet network.

SNMP Traps

You can set up the controller or I/O unit to send messages to the management system in the form of SNMP traps. The device can send three kinds of traps:

- Authentication trap—sent when a host requests data that is outside its access permissions
- Cold start trap—sent whenever the I/O unit is turned on
- Exception trap—sent in reaction to an event; an exception trap is a type of event message.

Authentication and cold start traps can be enabled using the steps in this section. To configure exception traps, see "Configuring Event Messages" on page 112.

SNMP Access Privileges

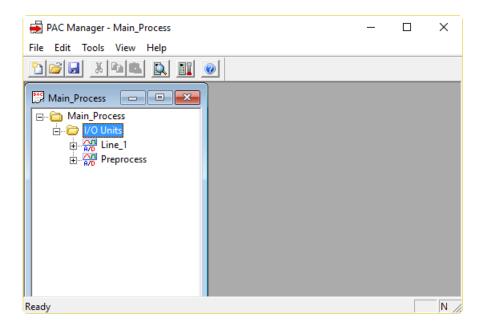
Community groups control access to SNMP information from the controller or I/O unit. When you set up a community group, you determine its privileges to read, write to, and receive traps from the system.

In order to receive traps, a host must be a registered *management host* and be part of a community group that has access privileges for traps. Once a registered management host becomes part of a community group, that group is no longer available to non-registered hosts. It includes only the hosts registered to it.

To set up community groups, follow the steps in this section. You can define up to eight community groups.

Configuring the SNMP Agent

1. In PAC Manager, click the Open button 📓 (or in the menu bar, click File > Open).



3. In the configuration tree, right-click the name of the I/O unit on which you want to set up SNMP and choose Configure from the pop-up menu.

For a SNAP PAC S-series or SoftPAC controller, if it does not already appear in the list, add it as an I/O unit of the type Generic OptoMMP Device with the loopback address (127.0.0.1).

Name	Туре	Port	Address	Watchdog	Description	Add	
Line_1	SNAP-PAC	Ethernet	10.192.55	Disabled			
Preprocess	SNAP-PAC	Ethernet	10.192.55	Disabled		Modify	
						Delete	
						Import/Copy	
						I/O Points	
						PID Loops	
						Modules +	
						Events +	
						Scratch Pad 🔸	
						Communications	— Communicati
						Others +	button

2. In the Open Tag Database dialog box, navigate to the configuration file and double-click it.

4. Make sure the correct I/O unit is highlighted in the list. Click the Communications button and choose SNMP from the pop-up menu.

🚔 (Configur	e SNN	/IP Ag	jent								
	ystem — SysName:								aps ersion: v1	Tra	ip	•
s	SysLocatio	on:			 				estination Authent	icati	162	, –
 s	ysConta	:t:							Cold Sta			
Cor	nmunity (Groups										
#	String				Rea	ad	Wr	ite	Trap			~
0												
1												
2												
3												~
Mar	nagemen	t Hosts	s									
#	Comm	unity S	tring		Hos	st IP Ad	Idress					~
0			-									
1												
2												
3												\sim

- **5.** Complete the fields as follows:
 - **a. SysName.** Enter the name assigned to the I/O unit as a managed node within the SNMP management system.
 - b. SysLocation. Enter the physical location of the I/O unit.
 - c. SysContact. Enter the ID of the contact person for the I/O unit.
 - **d. Community Groups.** To set up the Community Groups you need, highlight a line in the list. Click the String cell within the line and type the name of the group. Then click in the Read, Write, and Trap cells and choose Yes or No from the drop-down list to indicate whether that group has privileges to read, write, and receive traps.
 - e. Management Hosts. To set up Management Hosts, highlight a line in the list. Start with hosts on the local network first, because the system sends messages to hosts in numeric order. Click the Community String cell and enter the name of the community group the host belongs to. Click the Host IP Address cell and enter its IP address, including the dots (for example, 10.192.55.60).
 - **f.** Version. (All I/O units except SNAP Simple and SNAP Ethernet) From the drop-down list, choose the version of SNMP you are using.
 - **g.** Destination Port. 162 is the default port for SNMP traps. If you know that your application will use a different port, enter the number of that port here.
 - **h.** Authentication/Cold Start Trap. To enable authentication or cold start traps, click the box to check it.
- 6. When all fields are correct, click OK.

IMPORTANT: For the configuration to take effect, you must upload the configuration file to the I/O unit, save it to flash memory, and restart the I/O unit.

7. Configure other optional functions, or return to the PAC Manager main window and click the

Save button 🛃 to save the configuration file.

When you are ready to upload the configuration file to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.

Configuring DNS Servers

If you want to use host names in PAC Control comm handles or in SMTP messaging configuration, use the DNS Resolver to designate one or two DNS servers to resolve host names into IP addresses. The servers are queried one at a time in the order listed.

1. In Inspect mode, click the Communications button and choose DNS Resolver from the pop-up menu.

ice Name: 10.19	2.54.110	▼ Options ► Status: SS	I Module area last read at 06/14/12 13:40	:24
Status Read	DNS Resolver			
	Address	Description	Value	Refresh
Status Write	0xFFFF F810 0100	Retries	1	
	0xFFFF F810 0104	Timeout	2	Apply
/ireless LAN 🕨		DNS Address Servers In Use		
	0xFFFF F810 0300	DNS Address Server #0	0.0.0.0	
Point Config	0xFFFF F810 0304	DNS Address Server #1	0.0.0.0	
Digital Bank				

0.0.0.0 indicates that the DNS server is not being used.

2. To add a DNS server address or to change the Retries or Timeout, click the appropriate value in the Value column.

Memory Map Address	Description	Purpose
0xF8100100	Retries	Number of times DNS resolution will be retried. (Default values is 1.)
0xF8100104	Timeout	Number of seconds DNS resolver waits for a response to a request. (Default value is 2.)
0xF8100300	DNS Address Server #0	Address of the Primary DNS Server
0xF8100304	DNS Address Server #1	Address of the Secondary DNS Server

3. When you have finished changing values, click Apply.

The values are sent to the controller and stored to flash memory. Then you are prompted to restart the controller.

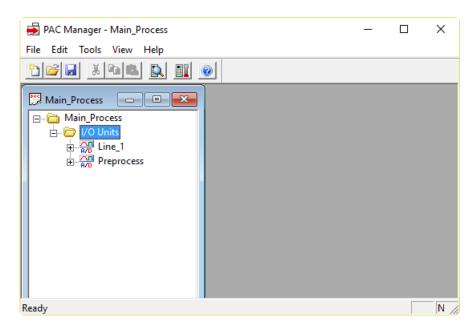
4. Restart the controller to use the new configuration.

Configuring Email



(Not available on SB brains) You can send an email message or page someone in response to an event. Follow the steps in this section to set up email parameters. See "Configuring Event Messages" on page 112 to set up the message itself.

- 1. In PAC Manager, click the Open button 🧉 (or in the menu bar, click File > Open).
- **2.** In the Open Tag Database dialog box, navigate to the configuration file and double-click it to open it.



3. In the configuration tree, right-click the name of the I/O unit on which you want to set up email and choose Configure from the pop-up menu.

For a SNAP PAC S-series or SoftPAC controller, if it does not already appear in the list, add it as an I/O unit of the type Generic OptoMMP Device with the loopback address (127.0.0.1).

🚔 Configure I/O Units	×	
Name Type Port Address Watchdog Description Line_1 SNAP-PAC Ethernet 10.192.55 Disabled Preprocess SNAP-PAC Ethernet 10.192.55 Disabled	Add Modify Delete Import/Copy I/O Points PID Loops Modules • Events • Scratch Pad • Communications • Others • button	atio

4. Make sure the correct I/O unit is highlighted in the list. Click the Communications button and choose E-mail from the pop-up menu.

	🛃 Configure E-mail 🛛 🗙	
A B	SMTP Server IP Address: Port: 25 Timeout (milliseconds): 30000	
C D E	E-mail Header	
	OK Cancel Help	

- **5.** Complete the fields as follows:
 - **a. IP Address.** Enter the IP address and port number of the Simple Mail Transfer Protocol (SMTP) server the I/O unit will use to send email. You should be able to get this information from your network administrator.
 - **b.** Timeout. Enter the length of time in milliseconds the I/O unit should wait for a response from the email server. The default is 30,000.
 - **c.** From. Enter a valid email address that will identify the I/O unit to the person who receives the email.
 - d. To. Enter the email address of the person who will receive the email.
 - e. Subject. Enter a phrase that will indicate the purpose of the email to the person receiving it. Note that this subject line applies to all email messages sent by this I/O unit. Plugins can

be used in this field. For example, if a similar email will be sent at intervals (such as an email of the data log), you can use the *seqid* plugin to put a sequence number at the end of each subject line. This plugin is in the format:

\$!_seqid_

So, for example, if you enter Process Data Log \$!_seqid_ in the subject field, the first email message will have a subject line of Process Data Log 0, the next message will have a subject line of Process Data Log 1, and so on. For information on other plugins, see "Using Plugins" on page 116.

6. When all fields are correct, click OK.

IMPORTANT: For the configuration to take effect, you must upload the configuration file to the I/O unit, save it to flash memory, and restart the I/O unit.

7. Configure other optional functions, or return to the PAC Manager main window and click the

Save button 🛃 to save the configuration file.

When you are ready to upload the configuration file to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.

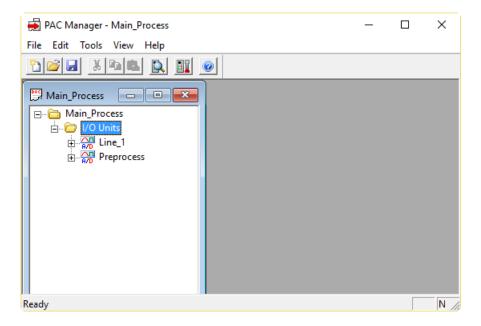
Setting Up Initial Values in the Scratch Pad Area



Before you use this section, read "Event/Reaction Concepts" on page 151.

To set initial Scratch Pad values and save them as part of the configuration file, follow these steps. (To see Scratch Pad values or change them in real time, see "Reading and Writing to the Scratch Pad Area" on page 217.)

- 1. In PAC Manager, click the Open button 🧭 (or in the menu bar, click File > Open).
- **2.** In the Open Tag Database dialog box, navigate to the configuration file and double-click it to open it.



3. If you are using a SNAP PAC S-series or SoftPAC controller, configure an I/O unit to represent the controller for Scratch Pad purposes. Configure this I/O unit as a Generic OptoMMP Device, using the loopback address (127.0.0.1). (Do not add any points or configure other features.)

4. In the configuration tree, right-click the name of the I/O unit on which you want to configure the Scratch Pad and choose Configure from the pop-up menu.

Name	Туре	Port	Address	Watchdog	Description	Add	
Line_1 Preprocess	SNAP-PAC SNAP-PAC	Ethernet Ethernet	10.192.55	Disabled		Modify	
Preprocess	SNAP-PAC	culemet	10, 192, 55,	Disabled		- Houry	
						Delete	
						Import/Copy	
						I/O Points	
						PID Loops	
						Modules 🕨	
						Events +	
						Scratch Pad	— Scratch
						Communications +	button
						Others 🕨	

5. Make sure the correct I/O unit is highlighted in the list. Click the Scratch Pad button and choose Bits, Integers, Floats, or Strings from the pop-up menu.

Scratch Pad Bits

PAC-S PAC-R SoftP EB SB UIO EIO

Address	Description	Value
	DIRECT ACCESS	
xFFFF F0D8 0000	Scratch Pad Bits	0x 0000000 0000000
	MOMO ACCESS	
xFFFF F0D8 0400	ON Mask	0x 0000000 0000000
xFFFF F0D8 0408	OFF Mask	0x 0000000 00000000

- 1. Click to put a check mark in the Used box.
- **2.** Click the cell in the Value column to set initial values for either the bits in the Direct Access area or the MOMO masks in the MOMO Access area.
- **3.** Click OK.

Scratch Pad Integers, Floats, or Strings

The Configure Scratch Pad Floats dialog box is shown as an example. The dialog boxes for strings, 32-bit integers, and 64-bit integers are similar.

Used	Address	Value	^	Select All
0	0xFFFF F0D8 2000	0		
1	0xFFFF F0D8 2004	0		Unselect All
2	0xFFFF F0D8 2008	0		
3	0xFFFF F0D8 200C	0		Clear All
4	0xFFFF F0D8 2010	0		
5	0xFFFF F0D8 2014	0		
6	0xFFFF F0D8 2018	0		
7	0xFFFF F0D8 201C	0		
8	0xFFFF F0D8 2020	0		
9	0xFFFF F0D8 2024	0		
10	0xFFFF F0D8 2028	0		
11	0xFFFF F0D8 202C	0		
12	0xFFFF F0D8 2030	0		
13	0xFFFF F0D8 2034	0		
14	0xFFFF F0D8 2038	0		
15	0xFFFF F0D8 203C	0		
16	0xFFFF F0D8 2040	0	¥ .	

- 1. For each integer you want to use, click to put a check mark in its box in the Used column. Click the cell in the Value column and enter the initial value.
- 2. Repeat for each integer. When all integers have been set, click OK.

Configuring Streaming

PAC-R EB UIO EIO SIO (Not available on SB brains) Most Ethernet communication involves the two-step process of request and response. A faster way of getting information from the I/O unit, however, is by streaming data. Streaming does not use TCP/IP; it uses the User Datagram Protocol (UDP/IP) instead.

NOTE: Because Modbus/TCP runs on TCP, not UDP, streaming data via Modbus/TCP is not possible. However, you can stream to a non-Modbus host at the same time you are using the Modbus/TCP protocol for another purpose.

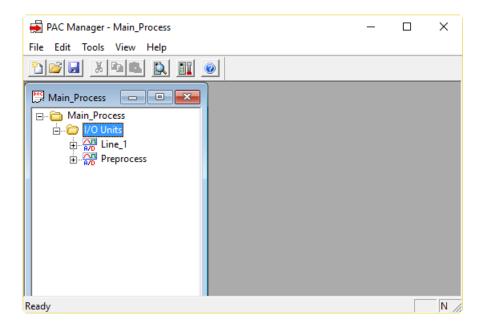
Streaming is a fast way to get continuous data from the I/O unit and is ideal for data acquisition applications. When it streams, the system sends data at regular intervals to specified IP addresses. You set up the interval, the IP addresses to receive the data, and (optionally) the port number. The system sends the data at the specified interval. The communication is one-way; the system does not wait for a response.

CAUTION: If you stream to multiple IP addresses, and one or more of the streaming targets is either offline or not running the application that receives the stream, delays may occur. If a target is offline, the I/O system will stop streaming while it tries to resolve the IP address. If the application is not running on the

computer that receives the stream, the computer will send the I/O system an error message; if the stream occurs frequently, the additional error messages can slow down the network.

Streaming involves two steps: setting up parameters on the I/O unit for streaming, and receiving data in your application. Follow the steps in this section to set up the parameters. For information on receiving data in your application, see Opto 22 form 1465, the *OptoMMP Protocol Guide*.

- 1. In PAC Manager, click the Open button 😂 (or in the menu bar, click File > Open).
- **2.** In the Open Tag Database dialog box, navigate to the configuration file and double-click it to open it.



3. In the configuration tree, right-click the name of the I/O unit on which you want to set up streaming and choose Configure from the pop-up menu.

		1	1				
Name	Туре	Port	Address	Watchdog	Description	Add	
ine_1 reprocess	SNAP-PAC SNAP-PAC	Ethernet Ethernet	10.192.55 10.192.55	Disabled Disabled		Modify	
						Delete	
						Import/Copy	
						I/O Points	
						PID Loops	
						Modules 🔸	
						Events +	
						Scratch Pad 🕨	
						Communications 🕨	— Communicatior
						Others 🕨	button

4. Make sure the correct I/O unit is highlighted in the list. Click the Communications button and choose Streaming from the pop-up menu.

<u>م</u>	Enable Streaming: No	Target Device Infor	rmation —	 		
	Enable I/O Mirroring: No	Port:	5001			—
	,	Stream Target #1:	•	•	-	— I
	Source Memory Map Information	Stream Target #2:				
	Interval (milliseconds): 1000	Stream Target #3:		•		
	Use Default Streaming Area	Stream Target #4:	•	•		
) ——	C Specify Streaming Area	Stream Target #5:		•		
	MemMap Address: 0x	Stream Target #6:		•		
	Size of Data; 0	Stream Target #7:		•		
		Stream Target #8:		•		

- **5.** Complete the fields as follows:
 - a. Enable Streaming. To enable streaming, choose Yes from the drop-down list.
 - **b.** Enable I/O Mirroring. I/O mirroring is a separate function. It's generally not a good idea to use both streaming and mirroring on the same I/O unit. See "Mirroring I/O Point Data" on page 129 for more information.
 - **c. Interval.** Enter how often in milliseconds you want the I/O unit to send the streamed data. If you are configuring streaming to use only as an event message, set the streaming interval to 0. Zero means that the stream will be sent only once.
 - d. Use Default Streaming Area. To stream all addresses in the Streaming section of the I/O unit's memory map, click Use Default Streaming Area. See the memory map appendix in Opto 22 form 1465, the OptoMMP Protocol Guide, for more information. (Note that the Streaming section does not include data from high-density digital modules.)
 To stream only part of the Streaming section, or to stream a different part of the memory

map, click Specify Streaming Area. Enter the starting address in the Memory Map Address field (the address must be entered in hex), and enter the size in bytes of the data to stream in the Size Of Data field.

- **e. Port.** Enter the port on the computers or devices that receive the streamed data. Your application must refer to this port number. Use the default of 5001 unless you know it is already being used for another purpose.
- f. Stream Target. Enter the IP addresses of up to eight devices to receive the streamed data.
- **6.** When all fields are correct, click OK.
- 7. Configure other optional functions, or return to the PAC Manager main window and click the

Save button 🛃 to save the configuration file.

When you are ready to upload the configuration file to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.

Mirroring I/O Point Data



(Not available on SB brains) Mirroring I/O point data is a way to automatically change all the points on one I/O unit to match all the points on another I/O unit. A simple example of mirroring is controlling whether lights in one facility are on or off by having them mirror the on or off status of switches in another facility.

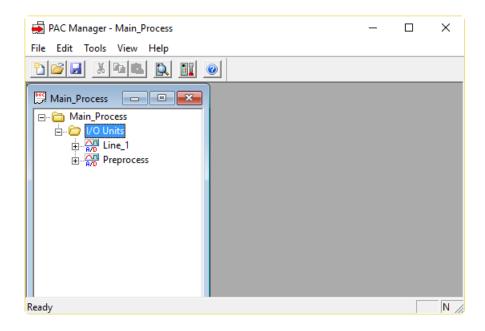
Mirroring reads the current analog bank values (in Engineering Units) and the current digital bank status (4-channel digital modules only, not high-density digital modules) of the points on a system and writes the data to the same point numbers on a second system. The reading and writing occurs as often as you specify. In our lighting system example, the status of switches in Facility A could be read every minute and automatically written to the lights in Facility B. When someone turns on the switches in Facility A, the lights in Facility B would automatically be turned on within a minute.

It's generally not a good idea to use both mirroring and streaming on the same I/O unit. If you do use both, streaming target #1 will receive both mirroring and streaming packets; the streaming packets are ignored, but they unnecessarily add to network traffic.

NOTE: Due to the size limit of the mirroring packet, mirroring for digital points occurs on the first 32 points of the I/O unit only (points on the modules in positions 0–7). Mirroring cannot be used with high-density digital modules.

Follow these steps to set up I/O point data mirroring:

- 1. In PAC Manager, click the Open button 🧉 (or in the menu bar, click File > Open).
- **2.** In the Open Tag Database dialog box, navigate to the configuration file and double-click it to open it.



3. In the configuration tree, right-click the name of the I/O unit on which you want to set up mirroring and choose Configure from the pop-up menu.

lame	Туре	Port	Address	Watchdog	Description	Add	
ne_1 reprocess	SNAP-PAC SNAP-PAC	Ethernet Ethernet	10.192.55 10.192.55	Disabled Disabled		Modify	
						Delete	
						Import/Copy	
						I/O Points	
						PID Loops	
						Modules +	
						Events +	
						Scratch Pad 🔸	
						Communications	— Communicati
						Others +	button

4. Make sure the correct I/O unit is highlighted in the list. Click the Communications button and choose Streaming from the pop-up menu.

	🖶 Configure Streaming		×
A —	Enable Streaming: No	Target Device Information	
B ——	Enable I/O Mirroring: No	Port: 5001	D
	,	Stream Target #1:	E
	Source Memory Map Information	Stream Target #2:	
с —	Interval (milliseconds): 1000	Stream Target #3:	
	Use Default Streaming Area	Stream Target #4:	
	C Specify Streaming Area	Stream Target #5:	
	MemMap Address: 0x	Stream Target #6:	
	Size of Data; 0	Stream Target #7:	
		Stream Target #8:	
	OK Cancel Help		

- 5. Complete the fields as follows:
 - **a.** Enable Streaming. Streaming is a separate function. It's generally not a good idea to use both streaming and mirroring on the same I/O unit. See "Configuring Streaming" on page 126 for more information.
 - **b.** Enable I/O Mirroring. To enable mirroring, choose Yes from the drop-down list.
 - c. Interval. Enter how often in milliseconds the data should be mirrored.

- **d.** Port. Enter the port number. This is the primary port number used to communicate with the I/O unit. The default shown is 5001; enter 2001 instead. (Exception: if you changed the MMP port for security reasons, use the number you changed it to.)
- e. Stream Target. Enter the IP address of the I/O unit to receive the mirrored data.

CAUTION: Since all digital and analog points are mirrored, make sure that the points on the second I/O unit are configured to accept the values that will be written to them.

- 6. When all fields are correct, click OK.
- 7. Configure other optional functions, or return to the PAC Manager main window and click the

Save button 🛃 to save the configuration file.

When you are ready to upload the configuration file to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.

Copying Memory Map Data

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(Not available on SB brains) You can use memory map copying to do the following:

- Copy data on the same I/O unit
 - Copy data to a memory map location on another unit

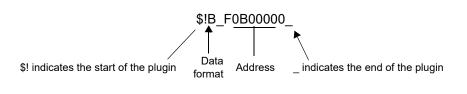
Copying Binary or Memory Map Data on the Same I/O Unit

You can copy data on the same I/O unit, for example to write the value of an analog point to another analog point.

1. Follow the steps in "Configuring Event Messages" on page 112 until you reach the Add Event Message # dialog box.

	🖶 Add Event Message #0	×		
A —	Message Name:			
B ——	Message Text:			
		< >		
	Scratch Pad Trigger ON Mask: 0x 00000000 00000000			
	Scratch Pad Trigger OFF Mask: 0x 00000000 00000000			
	Streaming SNMP Trap Disabled Period (sec): 0 Disabled	•		
	E-mail Period (sec): 0	0		
	Trap Type:	0		
	Serial Module Priority: Disabled Serial Ports Mask: 0x	High 💌		
c —	MemMap Copy Destination Disabled 	ec): 0		
	IP Address: Port:	2001		
	OK Cancel Help			

- 2. Complete the fields as follows:
 - a. Message Name. Enter a descriptive name for the message.
 - **b.** Message Text. In the Message Text section, enter a plugin containing a memory map address to write *from* (the source address), in the following format:



or a four-byte constant, in this format:

_

Constants must be written in exactly four bytes (8 characters).

While the data format indicator in the plugin can be other types (D=integer, F=float, B is typically used for memory map copying. The other types copy a *string representation* of the data, since plugins are primarily used for generating messages and emails.

c. MemMap Copy Destination. In the MemMap Copy Destination area, choose Enabled from the drop-down list. Enter the Memory Map Address you are copying *to* (the

destination address) as an eight-digit hex number (the last eight digits of the address, for example, F0B00040). In the Period field, enter how often to send the data, in milliseconds. Since the points you are copying to are on the same I/O unit, enter 0.0.0.0 for the IP Address, and ignore the TCP port field.

- 3. When all fields are correct, click OK.
- 4. Configure other optional functions, or return to the PAC Manager main window and click the

Save button 📙 to save the configuration file.

When you are ready to upload the configuration file to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.

PAC-R EB UIO EIO

Copying Binary or Memory Map Data to a Different I/O Unit

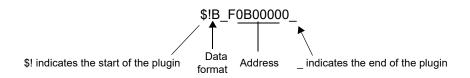
You can also copy data to an address on a different system. Configure the event message in the source system (the one you are copying *from*), but make sure that any points you are affecting on the destination system are configured to accept the data.

1. Follow the steps in "Configuring Event Messages" on page 112 until you reach the Add Event Message # dialog box.

	🚔 Add Event Message #0	×
A ——	Message Name:	
в ——	Message Text:	
		\sim
	Scratch Pad Trigger ON Mask: 00000000 00000000	
	Scratch Pad Trigger OFF Mask: 0x 00000000 00000000	
	Streaming	SNMP Trap
	Disabled Period (sec): 0	Disabled 💌
	E-mail	Period (sec): 0
	Disabled Period (sec): 0	Trap Type: 0
	Serial Module Disabled Serial Ports Mask: 0x	Priority: High v
с —	MemMap Copy Destination Disabled MemMap Address: 0x	Period (msec): 0
	IP Address:	Port: 2001
	OK Cancel Help	

- 2. Complete the fields as follows.
 - a. Message Name. Enter a descriptive name for the message.

b. Message Text. In the Message Text section, enter a plugin containing a memory map address to write *from* (the source address), in the following format:



or a four-byte constant, in this format:

_

Constants must be written in exactly four bytes (8 characters).

While the data format indicator in the plugin can be other types (D=integer, F=float, B is typically used for memory map copying. The other types copy a *string representation* of the data, since plugins are primarily used for generating messages and emails.

- c. MemMap Copy Destination. In the MemMap Copy Destination area, choose Enabled from the drop-down list. Enter the Memory Map Address you are copying to (the destination address) as an eight-digit hex number (the last eight digits of the address, for example, F0B00040). In the Period field, enter how often to send the data, in milliseconds. Also enter the IP Address and TCP port for the I/O unit whose point you are copying to (the destination system). TCP port is usually 2001.
- 3. When all fields are correct, click OK.
- 4. Configure other optional functions, or return to the PAC Manager main window and click the

Save button 🛃 to save the configuration file.

When you are ready to upload the configuration file to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.

Configuring Modbus Options



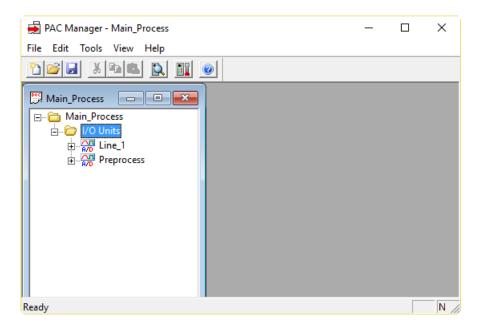
(Not available on SB brains) If you are using Modbus/TCP to communicate with a SNAP device, see the *Modbus/TCP Protocol Guide* (form #1678).

Using PAC Manager, you can change the Modbus float format. In addition, if you need to read or write data in areas of the device's memory map that are not included in the Modbus memory map (shown in the protocol guide), you can use PAC Manager to determine the Modbus Unit ID and Register Address that are equivalent to the memory map address you want to use.

Changing Modbus Float Format

1. In PAC Manager, click the Open button (or in the menu bar, click File > Open).

2. In the Open Tag Database dialog box, navigate to the configuration file and double-click it to open it.



3. In the configuration tree, right-click the name of the I/O unit on which you want to change Modbus float format and choose Configure from the pop-up menu.

For a SNAP PAC S-series or SoftPAC controller, if it does not already appear in the list, add it as an I/O unit of the type Generic OptoMMP Device with the loopback address (127.0.0.1). (Do not add any points.)

Name	Туре	Port	Address	Watchdog	Description	Add	
Line_1	SNAP-PAC	Ethernet	10.192.55	Disabled			
Preprocess	SNAP-PAC	Ethernet	10.192.55	Disabled		Modify	
						Delete	
						Import/Copy	
						I/O Points	
						PID Loops	
						Modules +	
						Events +	
						Scratch Pad 🔸	
						Communications +	— Communication
						Others +	button

4. Click the Communications button and choose Modbus from the pop-up menu.

🖶 Configure Modb	us		×
Used			
Address	Description	Value	
	MODBUS		
0xFFFF F039 0000	Modbus 32-bit Float Format	Big Endian	-
OK	Cancel	Ad	vanced

5. Click to place a check mark in the Used box. In the Value column, click the value shown for float format. Choose the format you want from the drop-down list.

NOTE: Word swapped is still Big Endian, but places the most significant bit in the most significant register.

- 6. When the value you want is shown, click OK.
- 7. Configure other optional functions, or return to the PAC Manager main window and click the

Save button 🛃 to save the configuration file.

When you are ready to upload the configuration file to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.

PAC-S PAC-R SoftP EB UIO EIO SIO E1 E2

Determining Modbus Unit ID and Register Address

If you need to read or write data to the device's memory map in areas not included in the Modbus memory map (see Opto 22 form 1678, the *Modbus/TCP Protocol Guide*), you can use PAC Manager to convert memory map addresses to Modbus Unit ID and Register Addresses, or vice versa.

1. Determine the device's memory map address (or the Modbus Unit ID and Register Address) you want to convert.

To find out the memory map address, you can use the memory map appendix in the *OptoMMP Protocol Guide* or copy and paste the address from the Inspect dialog box in PAC Manager.

- **2.** In the PAC Manager main window, with a configuration file open, right-click an I/O unit and choose Configure from the pop-up menu.
- **3.** In the Configure I/O Units dialog box, click the Communications button and choose Modbus from the pop-up menu.

Ę	Configure Modb	us	×
	Used		
	Address	Description	Value
		MODBUS	
	0xFFFF F039 0000	Modbus 32-bit Float Format	Big Endian 🔄
	ОК	Cancel	Advanced

4. Click the Advanced button to see the rest of the dialog box.

Address		Description			Value		
0xFFFF F0	39 0000	MODBUS Modbus 32-	oit Float Forma	t	Big Er	ndian	
Address C	onversion						
		lemory Map Ad		ange F000 00	00 to F1EB F	FFE)	
		For example:		000			
			\leq				
Ľ	1111	0 0 0 1 1 8b		0 0 0 10	0 0 0 0 0 16 bits	0 0 0 0 0 0	
			011000	00010		00000	
			Convert to	decimal	Conve	ert to decimal	
			108				
		Add 2	+ 2				
	Nodbus:	Unit ID	110 Re	gister Addre	ss 2048		
		ations that use		ber			
		f Register Addr ss to a Register		Add	1 +1		
	Modbus:	Unit ID	110 Re	gister Numb	er 2049		
				2		gister Addresses	
start	at 0. For e	xample, Regist	er Number 20	49 is at Regist	er Address 2	048.	
				, Modb	us Unit ID:		
MemM	lap Addre	ss: 0x		Regis			

To convert an I/O unit memory map address to a Modbus Unit ID and Register Address, type the last eight digits of the I/O unit's memory map address in the MemMap Address field.
 Make sure there are no spaces in the address (for example, type reasonable).

Make sure there are no spaces in the address (for example, type $\tt f0300020$).

6. Click the right-arrow button **•** .

The equivalent Modbus address appears. Note that the Modbus numbers are decimal.

Used	1			
Address	Description	Value		
	MODBUS		_	
xFFFF F039 000	00 Modbus 32-bit Float Format	Big Endian	-	
Address Conver	sion			
Opto	2 Memory Map Address (Valid range F000 0	1000 to F1EB FFFE)		
То сог	overt to Modbus address			
	For example: F0D8 1000			
1.1.1	10000110100000000	0 0 0 0 0 0 0 0 0 0 0 0 0 0	1	
	8 bits	16 bits	1	
	0 010	00000000000		
	011011000 0001	00000000000		
	Convert to decimal	Convert to decimal		
	108			
	Add 2 + 2			
Modb	us: Unit ID 110 Register Add	ress 2048		
	plications that use Register Number			
	d of Register Address, convert			
the ac	Idress to a Register Number: Ac	ld1 +1		_ Memory map
Modb	us: Unit ID 110 Register Num	ber 2049		address (in hex)
	ous Register Numbers start at 1, but the corre			
start at 0. F	or example, Register Number 2049 is at Regi	ister Address 2048.		
(dbus Unit ID: 5		Faultural and Madk
MemMap Ad	dress: 0x F00763E4) ◀ ▶ (jister 45554		— Equivalent Modk
			/	address (decima

7. To convert from Modbus to a memory map address, type the Unit ID and Register Address and click the left-arrow button.

The equivalent memory map address appears.

Setting Up System Date and Time

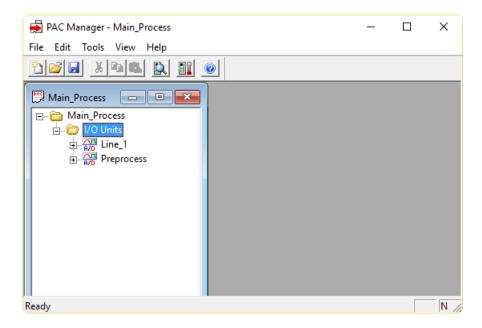
PAC-R	
EB	
SB	
UIO	
EIO	

SNAP PAC devices and SNAP Ultimate controllers and SNAP-ENET-RTC Ethernet brains have a built-in clock. (Other SNAP Ethernet-based brains do not have this feature.) The clock is set at the factory before the device is shipped to you. If necessary, you can set the date and time on an I/O unit by following these steps. (For a SNAP PAC S-series controller, see "Reading System Date and Time" on page 216.)

NOTE: If you are using PAC Control and want to synchronize the I/O unit's time with your computer's time, don't use these steps; instead, follow instructions in Opto 22 form 1700, the PAC Control User's Guide.

1. In PAC Manager, click the Open button 🧉 (or in the menu bar, click File > Open).

2. In the Open Tag Database dialog box, navigate to the configuration file and double-click it to open it.



3. In the configuration tree, right-click the name of the I/O unit on which you want to set the time and date and choose Configure from the pop-up menu.

Name	Туре	Port	Address	Watchdog	Description	Add	
ine_1	SNAP-PAC	Ethernet	10.192.55	Disabled	Description	Aud	
Preprocess	SNAP-PAC		10.192.55	Disabled		Modify	
						Delete	
						Import/Copy	
						I/O Points	
						PID Loops	
						Modules 🕨	
						Events 🕨	
						Scratch Pad 🔸	
						Communications +	Othe
						Others F	— butto

4. Click the Others button and choose Date and Time from the pop-up menu.

Address	Description	Value
	TIME	
0xFFFF F035 0000	Hours	08
0xFFFF F035 0000	Minutes	00
0xFFFF F035 0000	Seconds	00
0xFFFF F035 0000	Hundredths of a Second	00
	DATE	
0xFFFF F035 0000	Month	01
0xFFFF F035 0000	Day	01
0xFFFF F035 0000	Year	2003

- 5. Click to put a check mark in the Used box. Enter the correct time and date values in the Value column. Click OK.
- 6. Configure other optional functions, or return to the PAC Manager main window and click the

Save button 🛃 to save the configuration file.

When you are ready to upload the configuration file to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.

Configuring Direct Communication to Serial Devices



Applies to SNAP PAC and SNAP Ultimate controllers only. (Requires firmware version 5.1c or newer on UIO.)

Serial connectors are located on the top of SNAP PAC and SNAP Ultimate controllers. For the type, number, and function of serial ports on each device, see the device's user guide. Depending on the device, these ports may be used for several purposes:

- Maintenance, such as loading new firmware (see page 237).
- Point-to-Point Protocol (PPP) communication via modem (see page 146).
- Connection to serial I/O units (PAC-S only).
- Sending or receiving data directly from a serial device, such as an RFID or barcode reader, a weigh scale, or any intelligent device with a serial port. For this use, communication occurs through PAC Control communication handles. (For more information, see "Communication Commands" in Chapter 10 of Opto 22 form 1700, the PAC Control User's Guide.)

NOTE: This section shows you how to configure the controller to talk serially with devices directly connected to it. Serial devices attached to an I/O unit through serial communication modules on the rack are configured differently. See page 62.

Follow steps in the next section for on-the-rack controllers; see page 142 for standalone controllers.



Configuring Serial Ports on an On-the-Rack Controller

Use these steps for SNAP PAC R-series and SNAP Ultimate I/O.

- 1. If you are using a SNAP Ultimate brain, make sure it has firmware version 5.1c or newer. New firmware can be downloaded from our website, www.opto22.com.
- 2. In PAC Manager, click the Open button (or in the menu bar, click File > Open).
- **3.** In the Open Tag Database dialog box, navigate to the configuration file and double-click it to open it.
- **4.** In the configuration tree, right-click the name of the I/O unit on which you want to configure direct serial communications and choose Configure from the pop-up menu.

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Сору
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ops
les 🕨
its 🕨
Pad 🕨
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5. Click the Communications button and choose Communication Port Control from the pop-up menu.

consignic contra	nunication Port Control		
Used			
Address	Description	Value	
	COMMUNICATION PORT 0		
0xFFFF F031 0400	Control Function For Communication Port 0	PPP	
0xFFFF F031 0404	Logging For Communication Port 0	Disabled	•
0xFFFF F031 1100	Mode For Communication Port 0	RS232	
	COMMUNICATION PORT 1		
0xFFFF F031 0408	Control Function For Communication Port 1	None	
0xFFFF F031 040C	Logging For Communication Port 1	Disabled	•
0xFFFF F031 1104	Mode For Communication Port 1	RS232	
	COMMUNICATION PORT 2		
0xFFFF F031 0410	Control Function For Communication Port 2	None	

Because a configuration file could be built for any controller or brain PAC Manager supports, this window shows the possible ports and settings for all devices. Only a few apply to R-series PACs.

- **6.** If there is no check mark in the Used box, click the box to place a check mark there. Ports shown in the window are as follows:
 - Port 0 = RS-232 connector on controller's top
 - Ports 1, 2, and 3 = Not used on the R-series controller
- 7. If Port 0 is used for modem communication, do the following:
 - **a.** In the Value field for Control Function for Communication Port 0, choose PPP from the drop-down list.
 - In the Logging for Communication Port field, leave logging Disabled unless you are troubleshooting serial communication (see page 268).
 NOTE: Logging adds significant overhead to serial communication; do not enable it unless you need to.
- **8.** If Port 0 is directly connected to a serial device, do the following:
 - **a.** In the Control Function for Communication Port 0 value field, choose None from the drop-down list.
 - In the Logging for Communication Port field, leave the value field set to Disabled.
 Although you can use this log file for troubleshooting, when the control function is set to None, the log file logs only characters received by the PAC Control strategy. It is better to have PAC Control log the data rather than using the log file. The log file adds significant overhead to communication. (For more about the log file, see page 268.)
 - **c.** In the Mode for Communication Port 0 field, leave the value set to RS232. (The R-series controller does not support RS-485.)
- 9. When you have finished configuring the port, click OK.
- 10. Configure other optional functions, or return to the PAC Manager main window and click the

Save button 🛃 to save the configuration file.

When you are ready to upload the configuration file to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.

PAC-S

Configuring Serial Ports on a Standalone Controller

These steps apply to SNAP PAC S-series controllers.

1. In the PAC Manager main window, click the Inspect button

The Inspect window opens.

vice Name: 10.19	2.50.21	Options Status: Status Read are	ea last read at 07/05/16 12:03	:48	
Status Read	Status Read				
Status Read					
Status Write	ADDRESS	DESCRIPTION	VALUE	<u>^</u> L	Refresh
Vireless LAN	0xFFFF F030 0004	Powerup Clear Flag PUC Needed	PUC Received (0)		
Vireless LAN	0xFFFF F030 0008	Busy Flag	0		
Point Config	0xFFFF F030 0018	Loader Version	R6.1a		
	0xFFFF F030 0000	Memory Map Version	1		
Digital Bank	0xFFFF F030 0230	Current Boot Device	Flash Memory		
Digital Point	0xFFFF F030 001C	Firmware Version	R9.5a	_	
Digital Point	0xFFFF F030 00A0	Firmware Version Date	07/05/2016		
Analog Bank	0xFFFF F030 00B0	Firmware Version Time	07:58:52		
Analog Point	0xFFFF F030 0020	Unit Type	0x000007C		
	0xFFFF F030 0080	Unit Description	SNAP-PAC-S1		
High Density	0xFFFF F030 0024	I/O Unit Hardware Revision (Month)	11		
1	0xFFFF F030 0025		22		
System 🕨	0xFFFF F030 0026	I/O Unit Hardware Revision (Year)	2005		
Scratch Pad	0xFFFF F030 024C	I/O Coprocessor Firmware Version	A0.0a		
Scratch Pag	0xFFFF F030 0028	Installed Ram	33554432		
Data Log 🕨					
		ETHERNET 1 Interface			
PID 🕨	0xFFFF F030 002E	MAC Address	00-A0-3D-00-D9-0B		
Events 1	0xFFFF F030 0034	IP Address	10.192.50.21		
Events •	0xFFFF F030 0038	Subnet Mask	255.255.192.0		
ommunications •	0xFFFF F030 003C	Gateway	10.192.51.50		
	0xFFFF F030 0040	DNS	10.192.60.91		
Other 🕨		ETHERNET 2 Interface		~	

If you have used the Inspect window before, the last device name you used is shown and current Status Read information appears in the window. The most recently used device names are available in the drop-down list. If you have not used the Inspect window before, the window will not show any data.

2. In the Device Name field, type the name (or IP address) of the controller (or choose it from the drop-down list). Click Communications and choose Communication Port Control from the submenu.

evice Name: 10.19	2.50.21		nm Port Control area last	read at 07/05/16	12:04:58
Status Read	Communication Port Co	ontrol			
Status Write	Address	Description	Value		Refresh
	0xFFFF F031 0400	COMMUNICATION PORT 0 Control Function For Communication Port 0	PPP	-	Apply
Wireless LAN 🔸	0xFFFF F031 0400	Logging For Communication Port 0	Disabled		(APP)
		COMMUNICATION PORT 1	Dibabled		
Point Config	0xFFFF F031 0408	Control Function For Communication Port 1	None	-	
Digital Bank	0xFFFF F031 040C	Logging For Communication Port 1	Disabled	•	
Digital Dalik	0xFFFF F031 0410	COMMUNICATION PORT 2 Control Function For Communication Port 2	None	-	
Digital Point	0xFFFF F031 0410	Logging For Communication Port 2	Disabled		
Analog Bank				_	
Analog Point					
High Density					
System 🕨					
Scratch Pad 🔸					
Data Log 🔹 🕨					
PID 🔸					
Events					
Communications 🕨					
Other +					

The Inspect window shows the ports and features that apply to the controller you're inspecting. The example above is for a SNAP-PAC-S2, which has four ports. The following table shows how ports are labeled on the top covers of S1 and S2 controllers.

Port	= SNAP-PAC-S1	= SNAP-PAC-S2
0	S0	Serial 0
1	S1	Serial 1
2	S2	Serial 2
3		Serial 3

- **3.** If you are using a modem, do the following:
 - **a.** In the Control Function for Communication Port field for the port the modem is attached to, choose PPP from the drop-down list. Note that the lowest numbered port with PPP function configured is the only port that can be used for PPP. See page 146 for more on setting up PPP.
 - **b.** In the Logging for Communication Port field, leave logging Disabled unless you are troubleshooting serial communication (see page 268). Logging adds significant overhead to serial communication; do not enable it unless you need to.
- 4. If you are using ports on a PAC-S2 to connect to serial I/O units, do the following for each port:
 - **a.** In the Control Function for Communication Port value field, choose None from the drop-down list.

- **b.** In the Mode for Communication value field, choose the connection type, termination, and bias from the drop-down list.
- C. In the Logging for Communication Port field, leave the value field set to Disabled. Although you can use this log file for troubleshooting, when the control function is set to None, the log file logs only characters received by the PAC Control strategy. It is better to have PAC Control log the data rather than using the log file. The log file adds significant overhead to communication. (For more about the log file, see page 268.)
- 5. For each port that is directly connected to a serial device, do the following:
 - **a.** In the Control Function for Communication Port value field, choose None from the drop-down list.
 - In the Logging for Communication Port field, leave the value field set to Disabled.
 Although you can use this log file for troubleshooting, when the control function is set to None, the log file logs only characters received by the PAC Control strategy. It is better to have PAC Control log the data rather than using the log file. The log file adds significant overhead to communication. (See page 268.)
 - **c.** (PAC-S2 only) In the Mode for Communication value field, choose the connection type, termination, and bias from the drop-down list.
- 6. When you have finished configuring the ports, click Apply.

Configuration data is sent to the controller.

7. Click the Status Write button on the left side of the Inspect window. In the Operation Command list, highlight Store configuration to flash.

vice Name: 10.19	2.50.21 • Options • Status: Status Write area la	ast read at 07/05/16 1	2:06:40	
Status Read	Status Write			
	Address Description	Value	^	Refresh
Status Write	0xFFFF F038 0004 Always BootP/DHCP On Powerup	No		
1	0xFFFF F038 0008 Degrees F/C	Degrees C		Apply
Vireless LAN 🕨	0xFFFF F038 0010 Comm Watchdog Time (msec), 0 = Disable	0		
	0xFFFF F038 0014 TCP Minimum Retransmission Timeout (msec)	250		
Point Config	0xFFFF F038 0018 TCP Initial Retransmission Timeout (msec)	3000		
	0xFFFF F038 001C TCP Retransmission Attempts	5		
Digital Bank	0xFFFF F038 0020 TCP Idle Session Timeout (msec), 0 = Disable	240000		
	0xFFFF F038 0294 Digital Feature Scan Interval (msec)	0		
Digital Point	0xFFFF F038 0050 Max Analog and High Density Digital Scan Interval (msec)	0		
	0xFFFF F038 0298 Out Of Range Value (16-Bit)	0.000		
Analog Bank	0xFFFF F038 02B0 Out Of Range Value (32-Bit)	0.000		
Analog Point	0xFFFF F038 0054 Scanner Flags	0x 00000000	¥	
Analog Point				
High Density	Operation			
right behaley	OptoMMP Device Send Command			
System	Restart Device from powerup			
System •	Store configuration to flash			
Scratch Pad	Erase configuration from flast			
Jord Chin Gu	Reset to defaults and Restart Device			
Data Log 🕨	microSD			
	Store configuration and IP settings to microSD			
PID 🕨	Erase configuration and IP settings from microSC Erase firmware from microSD			
	Erase strategy from microSD			
Events 🕨	Other			
	Switch to loader mode			
ommunications 🕨	Clear Digital Events - Expanded configuration			
Other +	Clear Digital Events - Old configuration			
other •				

8. Click Send Command.

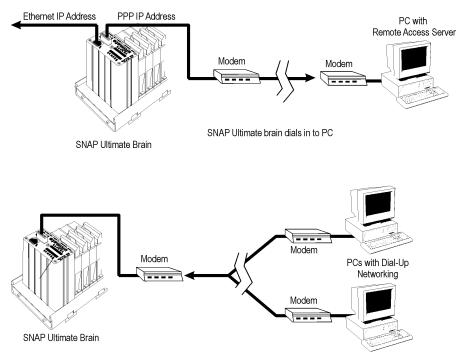
The port configuration data is stored to flash memory and a Success message appears.

Configuring PPP

PAC-R EB UIO EIO Use this section only if you have SNAP PAC, SNAP Ultimate, or SNAP Ethernet I/O units installed at remote locations or in other places where an Ethernet network is not available, and you are using modems to communicate between the device and a computer. You can set up communication so that the device can dial in to a computer, so that computers can dial into the device, or both.

NOTE: If you are using PPP with a SNAP PAC S-series controller, see instructions in the controller user's guide.

(A SNAP Ultimate I/O unit is shown in the following examples.)



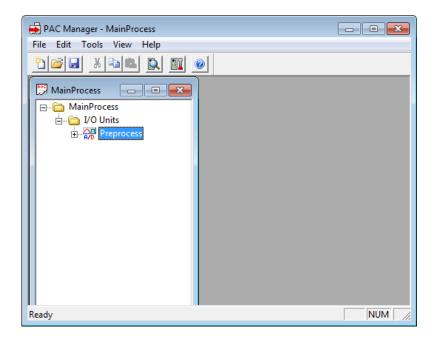
PCs dial in to SNAP Ultimate brain

IMPORTANT: After you have followed the steps in this section to configure PPP on the I/O unit, see the I/O units user's guide for information on attaching the modem to the system and setting up Windows dial-up networking or remote access server on the computer.



Configuring PPP on the I/O Unit

- 1. In the PAC Manager main window, click the Open button if or choose File > Open.
- **2.** In the Open Tag Database dialog box, navigate to the configuration file and double-click it to open it.



3. In the configuration tree, right-click the name of the I/O unit on which you want to set up PPP and choose Configure from the pop-up menu.

Name	Туре	Port	Address	Watchdog	De	Add	
Preprocess	SNAP-PAC	Ethernet	10.192.54.110	Enabled		Modify	
						<u>D</u> elete	
						Import/ <u>C</u> opy	
						1/0 Points	
						PID Loops	
						Modules 🔸	
						Events +	
						Scratch Pad 🔸	
•		III			Þ.	Communications >	
Close	<u>H</u> elp	1				Others +	button

4. Make sure the correct I/O unit is highlighted in the list. Click the Communications button and choose PPP from the pop-up menu.

General PPP		Serial Port
	onnection Timeout: 60 cho Request Period: 10	Baud Rate: 19200 💌
Max Authentication Retries: 3	cho Request Retries: 3	Parity: None 💌
Modem Strings		Data Bits: 8
Listen: ATS0=1^M~		Stop Bits: 1
Hangup:ATH0^M~~~		Flow None 💌
- Incoming PPP	Outgoing PPP	-
Incoming Connections: Disabled	Outgoing Connections: Disabled 💌	Inactivity Timeout: 30
Set As Default Gateway: No	Use Local IP Address: No 💌	Max Connect Time: 0
Inactivity Timeout: 30	Set As Default Gateway: No 💌	Max Dial Retries: 0
Login:	Login:	Retry Interval: 0
Password:	Password:	Disable Time: 0
Remote IP Address: 192 . 168 . 0 . 2	Phone Number:	PPP Link Always Connected
OK Cancel Help		

- **5.** Complete the fields as follows:
 - **a.** Local IP Address. Enter the Local IP Address for the PPP interface on the I/O unit. Enter the local Subnet Mask only if you are using classless IP addressing. If you are not using classless IP addressing, leave the Subnet Mask at zero, and the I/O unit will calculate the subnet mask.

IMPORTANT: The network address for the PPP interface must be different from the network ID for the Ethernet interface. (The network address is obtained by ANDing the IP address and the subnet mask.)

- **b.** Max Authentication Retries. Enter the maximum number of times a login/password combination can be retried.
- **c.** Connection Timeout and Echo Request. Change these values if necessary to establish and maintain the connection.
- **d.** Modem Initialization String. Change the modem initialization string, listen string, and hangup string if necessary. Make sure you use the setting to ignore DTR signal in the modem initialization string:

The default modem initialization string is AT&D0^M~~~~

Consult the command reference that came with your modem to determine the correct initialization command strings. A sample modem initialization string might look like this:

AT&F^M~~AT&D0&K0^M~~AT&W0^M~~AT&Y0^M~~

The &F command sets the modem back to factory defaults. The ^M tells the Ethernet I/O unit to insert a carriage return. The ~ tells it to insert a 500ms pause. The &W0 writes the current settings to NVRAM profile 0 on the modem. The &Y0 instructs the modem to use NVRAM profile 0 after resetting.

This initialization string is just a sample; command strings for your modem may differ.

e. Outgoing PPP. If the I/O unit will send outgoing calls, complete the Outgoing PPP section:

Choose Enabled from the drop-down list.

In the Use Local IP Address field, choose Yes to have the I/O unit use the Local IP Address you entered for the PPP link; choose No to have the remote device assign the I/O unit an IP address for the PPP link. The default is No.

If you want the I/O unit to use the device the I/O unit is calling as the default gateway for all communication, choose Yes for Set As Default Gateway. The default is No.

Enter the Login and Password the I/O unit should use for authentication when it calls the remote device.

In the Phone number field, enter the number the modem should dial for outgoing calls from the I/O unit.

Change the following fields if necessary:

- Inactivity Timeout—If the I/O unit sends no packets and receives no packets for this number of seconds after the PPP session is negotiated, the modem will hang up. The default is 30.
- Max Connect Time—The maximum amount of time in seconds an outgoing PPP connection can stay connected after successful negotiation. Default is zero, which disables the timer.
- Max Dial Retries—The number of times the I/O unit will redial if the first attempt fails.
 Default is zero.
- Retry Interval—The number of seconds the I/O unit will wait before trying to redial after the first attempt fails. Default is zero.
- Disable Time—If the maximum connect time or maximum number of retries has been reached, the outgoing PPP dialer waits this number of seconds before doing anything. Default is zero.
- PPP Link Always Connected—If you want outgoing PPP to always be connected, so there is no need for the I/O unit to dial out, check this box.
- **f. Incoming PPP.** If the I/O unit will receive incoming calls via modem, complete the Incoming PPP section:

Choose Enabled from the drop-down list so the modem will listen for incoming calls. If you want the I/O unit to use the device calling the I/O unit as the default gateway for all communication, choose Yes for Set As Default Gateway. The default is No.

Change the Inactivity Timeout if necessary. The default is 30.

Enter the Login and Password the I/O unit should accept for incoming calls.

In the Remote IP Address field, enter the IP address the I/O unit should give to devices that dial into the I/O unit and ask for an address. This address must be on the same subnet as the local IP address.

Enter a modem listen string to make sure the modem automatically answers calls. The default modem listen string is $\mathtt{ATS0=1^M}$, which instructs the modem to answer any incoming calls on the first ring. Again, refer to your modem's command reference for the correct listen string.

6. When all fields are correct, click OK.

IMPORTANT: For the configuration to take effect, you must upload the configuration file to the I/O unit, save it to flash memory, and restart the I/O unit.

NOTE: On a SNAP PAC R-series or SNAP Ultimate I/O unit, if the serial port you are using for PPP was previously used for a direct connection with a serial device, you must use PAC Manager's Inspect window to reset the port configuration from None to PPP. See page 140 for more information.

7. Configure other optional functions, or return to the PAC Manager main window and click the

Save button 📕 to save the configuration file.

When you are ready to upload the configuration file to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.

See Opto 22 form 1460, the *SNAP Ethernet-Based I/O Units User's Guide*, or form 1595, the *SNAP PAC R-Series Controller User's Guide*, for information on attaching the modem to the system and setting up Windows dial-up networking or remote access server on the computer.

4: Setting Up Events and Reactions

Introduction



Events and reactions are automatic responses to conditions monitored by SNAP PAC, SNAP Ultimate, and SNAP Ethernet I/O units. (E1, E2, and SNAP Simple I/O units do not support this feature.)

The monitored conditions, called events, and the responses to them, called reactions, can be simple or complex. An example of a simple event/reaction is turning on a fan in response to a rise in temperature. Complex event/reactions may involve multiple events and multiple reactions, with a time delay in between. For example, you could set up a temperature limit as an event that triggers a warning light, and a higher temperature limit as an event that sets off an audible alarm and sends an email message.

CAUTION: Event/reactions you set up using these instructions in this chapter operate on the I/O side of a SNAP PAC R-series or SNAP Ultimate controller, independently of any PAC Control strategy running on the processor's control side. If you are using PAC Control with a SNAP PAC R-series or SNAP Ultimate I/O system, do not use this chapter. Instead, use the flowchart logic in the PAC Control strategy to handle reactions to events. The only reason you might set up event/reactions that operate independently on the I/O side of the controller would be a need for very fast reactions. If that is the case, be very careful that the event/reactions you set up do not conflict with PAC Control logic.

The chapter introduces you to the Scratch Pad and other basic event/reaction concepts. It also shows you how to use PAC Manager to configure the following:

Digital event/reactions	see page 157
Alarm event/reactions	see page 163
Serial or Wiegand event/reactions	see page 166
Event messages	see page 169

Event/Reaction Concepts

This section describes using the Scratch Pad to track events and alarms, and types of events, alarms, and reactions.

PAC-S
PAC-R
SoftP
EB
SB
UIO
EIO

The Scratch Pad

SNAP PAC S-series and SNAP-LCE standalone controllers, SNAP PAC R-series and SNAP Ultimate on-the-rack controllers, and SNAP PAC and SNAP Ethernet brains contain Scratch Pad areas within their memory maps. (SNAP Simple brains and E1 and E2 brain boards do not contain a Scratch Pad.) Scratch Pad areas can be used for two main purposes:

- as a place to hold data being transferred from one peer to another on the network (SNAP PAC S-series and R-series, SNAP-LCE, and SNAP Ultimate only)
- as a virtual notebook for keeping track of events and alarms (SNAP PAC R-series, SNAP PAC brains, SNAP Ultimate, and SNAP Ethernet only)

The Scratch Pad is user-defined, meaning that you define and use its addresses to fit your needs, and you can redefine them whenever necessary. The Scratch Pad area includes up to four sections, depending on device type, to accommodate different types of data: bits, strings, floats, and integers.

- The Scratch Pad bits section is a 64-bit mask.
- The Scratch Pad strings section is a table of 64 elements. Each element can hold 128 characters or 128 bytes of binary data.
- The Scratch Pad float section is a table of 10,240 elements; each float is four bytes.
- The Scratch Pad 32-bit integer section is also a table of 10,240 four-byte elements.
- The Scratch Pad 64-bit integer section is a table of 1024 eight-byte elements.

NOTE: Scratch Pad float and 32-bit integer tables are not made up of contiguous addresses in the memory map; each table is in two address sections. You won't notice this if you are using PAC Control Scratch Pad commands, but if you are addressing these tables in another application, check the memory map appendix in the OptoMMP Protocol Guide to make sure you have the correct addresses for the table elements you want.

Scratch Pad strings, floats, and integers are available for SNAP PAC R-series, S-series, and SNAP Ultimate I/O and are primarily used to transfer data from one peer to another on the network. For more information on using the Scratch Pad in this way, see "I/O Units—Scratch Pad Commands" in Chapter 10 of the *PAC Control User's Guide*. (You can also use PAC Manager for one-time reads and writes.)

Scratch Pad bits are available for both standalone and on-the-rack controllers and for SNAP Ethernet I/O units. Controllers and Ultimate I/O units usually use them in the same way as strings, floats, and integers—they're just another data format—but in Ethernet I/O units, Scratch Pad bits are primarily used for tracking events and alarms.

PAC-R EB SB UIO EIO

Using Scratch Pad Bits for Events and Alarms

When Scratch Pad bits are used to track events and alarms, the 64 bits in the mask do not represent point numbers. Instead, they represent whatever you decide they should be. For example, you might decide that bit 1 in the Scratch Pad will indicate a temperature level in Vat #12 (if the temperature reaches 48 °C, bit 1 is turned on). Bit 2 might indicate the status of Pump A (if the pump is off, the bit is off; if the pump is on, the bit is on).

Because you can use Scratch Pad bits to keep track of events and alarms, you can set up reactions based on a variety of conditions. In the example above, you could set up a reaction on an EB brain that sends a stream packet if bit 1 is on and bit 2 is off.

Cascading Events, Alarms, and Reactions

Scratch Pad bits are really a way to set up cascading events and reactions (that is, a series of events and reactions dependent on each other). For example, the first event in the cascade could be the temperature in Vat #12 reaching 40 degrees, and the reaction to it is setting Scratch Pad bit 1. The second event in the cascade is that Scratch Pad bit #1 is set, and the reaction to that is some other action. A cascade of any number of events and reactions can be configured, as needed.



Types of Events, Alarms, and Reactions

NOTE: SB brains do not support serial events and reactions nor reactions requiring an Ethernet network, such as sending email.

The event or reaction can consist of one or a combination of the following. The reaction can take place immediately or after a delay.

Events:

- On/off state of a digital point on a 4-channel module
- State of on-latch or off-latch for a digital point on a 4-channel module
- On/off state of a digital point on an HDD (high-density digital) module
- State of an on-latch or off-latch fora digital point on an HDD module
- High or low value of an analog point (in engineering units)
- Number on a digital counter or high or low number on a quadrature counter
- Analog point value or quadrature counter that is outside allowable range
- State of a bit in the Scratch Pad bits area
- State of a bit in the Scratch Pad integer 64 area
- Specific string received by a serial module

Reactions:

- Turn on/off digital point
- Clear on-latch or off-latch
- Copy data from one memmap location to another
- Log data
- Turn on or off a bit in the Scratch Pad bits area
- Turn on or off a bit in the Scratch Pad integer 64 area
- Send a stream packet
- Send an email message
- Send a string through a serial module to a serial device
- Send an SNMP trap

Effect of Firmware on Events and Reactions

The following table shows the types of events and reactions available, depending on your processor and the firmware version you are using. The event or reaction can consist of one or a combination of the following. The reaction can take place immediately or after a delay.

	Firmware \geq 8.1		Firmward	e ≤ 8.0
	PAC-R, EB	SB	PAC-R, EB	UIO, EIO
Events			1	
On/off state of digital point on 4-channel module				
State of on-latch or off-latch for digital point on 4-ch mod				
On/off state of digital point on HDD module				
State of on-latch or off-latch for digital point on HDD mod				
High or low value of analog point (in EU)				
Number on a digital counter or high or low number on quadrature counter				
Analog point value or quadrature counter that is outside allowable range				
State of a bit in the Scratch Pad bits area				
State of a bit in the Scratch Pad integer 64 area				
Specific string received by serial module				
Reactions				
Turn on/off digital point on 4-channel module				
Turn on/off digital point on HDD module				
Clear on-latch or off-latch on 4-channel or HDD module				
Copy data from one memmap location to another				
Log data				
Turn on or off a bit in the Scratch Pad bits area				
Turn on or off a bit in the Scratch Pad integer 64 area				
Send stream packet				
Send email message				
Send string through a serial module to a serial device				
Send SNMP trap				

Event Type	Firmware \geq 8.1		Firmware \leq 8.0	
	PAC-R, EB	SB	PAC-R, EB	UIO, EIO
Digital events–Expanded (formerly called Timers)	512	512	64	64
Digital events–Old	128	128	128	128
Alarm events	64	64	64	64
Serial events	32	n/a	32	32

The following table shows the number and type of events available, depending on the processor and the firmware version.

Note that the memory map section formerly called Timers, which provided digital events with a delay between an event and the reaction to it, has been expanded in firmware 8.1 to include additional options such as latches and HDD modules. All new digital events should be configured in Digital Events - Expanded to take advantage of the new flexibility.

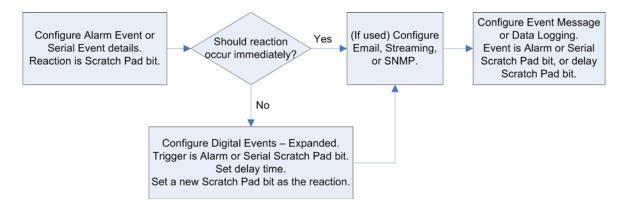
Digital events you already configured still exist in Digital Events - Old. Timers you already configured still exist in Digital Events - Expanded.

The following table details steps for configuring events and reactions. See page references for more. A flowchart following the table summarizes Alarm and Serial event and reaction configuration.

Event	Reaction	Configuration Steps	See
	Turn digital point on/off (on same I/O unit)	Configure Digital Events - Expanded	page 157
If digital point is on/off	Turn digital point on/off (on different I/O unit) OR Log data OR Copy memory map data OR Send message (stream, e-mail, serial, or SNMP trap).	 Configure Digital Events - Expanded—set Scratch Pad bit (Email message only) Configure Email (Streaming only) Configure Streaming (SNMP only) Configure SNMP (Except data logging) Configure Event Messages—send message or data (Data logging) Configure Data Logging and configure Email (optional) 	page 157 page 121 page 126 page 117 page 112 page 108 page 121
	Turn digital point on/off (on same I/O unit).	 Configure Alarm Events (high alarm or low alarm)—set Scratch Pad bit Configure Digital Events - Expanded—turn on/off point 	page 163 page 157
If analog point value (Engineering Units) goes above or below a specified value OR If digital counter reaches a specified value	Turn digital point on/off (on different I/O unit) OR Copy memory map data OR Log data OR Send message (stream, email, serial, or SNMP trap).	 Configure Alarm Events (high alarm or low alarm)—set Scratch Pad bit (Optional for a delay) Configure Digital Events - Expanded— use the alarm Scratch Pad bit as the event, set the time delay, and set a Scratch Pad bit after the delay (Email message only) Configure Email (Streaming only) Configure Streaming (SNMP only) Configure SNMP (Except data logging) Configure Event Messages—send message or data based on alarm bit or delay bit (Data logging) Configure Data Logging based on alarm bit or delay bit and configure Email (optional) 	page 163 page 157 page 121 page 126 page 117 page 112 page 108 page 121

Event	Reaction	Configuration Steps	See
	Turn digital point on/off (on same I/O unit)	 Configure Alarm Events (deviation alarm)—set Scratch Pad bit Configure Digital Events - Expanded—turn on/off point 	page 163 page 157
If analog point value (Engineering Units) or quadrature counter goes outside an allow- able range	Turn digital point on/off (on different I/O unit) OR Copy memory map data OR Log data OR Send message (stream, email, serial, or SNMP trap).	 Configure Alarm Events (deviation alarm)—set Scratch Pad bit (Optional for a delay) Configure Digital Events - Expanded— set time delay and set a Scratch Pad bit after the delay (Email message only) Configure Email (Streaming only) Configure Streaming (SNMP only) Configure SNMP (Except data logging) Configure Event Messages—send message or data immediately or based on delay bit (Data logging) Configure Data Logging immediately or based on delay bit and configure Email (optional) 	page 163 page 157 page 121 page 126 page 117 page 112 page 108 page 121
	Turn digital point on/off (on same I/O unit)	 Configure Serial Events—set Scratch Pad bit Configure Digital Events - Expanded—turn on/off point 	page 166 page 157
	Send SNMP trap	 Configure Serial Events—set Scratch Pad bit (Optional for a delay) Configure Digital Events - Expanded— set time delay and set a Scratch Pad bit after the delay Configure SNMP Configure Event Messages—send trap immediately or based on delay bit 	page 166 page 157 page 117 page 112
If a specific string is received by a serial module	Send one-time email	 Configure Serial Events—send email Configure Email 	page 166
	Turn digital point on/off (on different I/O unit) OR Copy memory map data OR Log data OR Send message (stream, serial, or multiple emails)	 Configure Serial Events—set Scratch Pad bit (Optional for a delay) Configure Digital Events - Expanded— set time delay and set a Scratch Pad bit after the delay (Email message only) Configure Email (Streaming only) Configure Streaming (Except data logging) Configure Event Messages—send message or data immediately or based on delay bit (Data logging) Configure Data Logging immediately or based on delay bit and configure Email (optional) 	page 166 page 157 page 121 page 126 page 112 page 108 page 121

The following flowchart summarizes Alarm and Serial event and reaction configuration.



Configuring Digital Events and Reactions



In a digital event, the I/O unit monitors one or more inputs, outputs, and Scratch Pad bits for a match to a specific pattern (the event). When the pattern is matched, the I/O unit reacts in a predetermined way. The reaction can turn digital points on or off and can also set bits in the Scratch Pad. You can configure up to 512 digital events and reactions for SNAP PAC controllers and brains, up to 128 for SNAP-ENET-D64 and SNAP-UP1-M64, and up to 64 for other SNAP Ultimate I/O controllers and SNAP Ethernet I/O brains.

Digital event/reactions can be as simple as turning on a light (reaction) when a door opens (event). They can also be very complex, depending on your needs. For example, suppose you need to monitor a critical group of switches. If switches 1, 2, and 3 are all off at once, you want to turn on an emergency light and sound an alarm. You can set up a digital event for the state of the three switches, and a reaction that automatically turns on the emergency light and alarm.

In addition to digital states, events can include alarm or other conditions noted in the Scratch Pad. For instance, to regulate the temperature of a room, you might set up an alarm event that turns on a bit in the Scratch Pad when the temperature reaches 78° F (see "Configuring Alarms and Reactions" on page 163). Then you would set up a digital event/reaction to turn on a fan when that Scratch Pad bit is on.

NOTE: If you want to turn on or off digital points that are located on a different I/O unit, you can do so by using the memory map copying feature. See "Copying Memory Map Data" on page 131 for details.

Digital Point and Scratch Pad Masks

Both events and reactions are in the form of a mask. Digital point masks represent 64 possible digital states; you choose whether these are point states or on-latch or off-latch states. Scratch Pad masks represent whatever you decide each bit should be. (Digital data options vary depending on your processor and firmware. See the tables on page 91.)

For each digital event/reaction, you set up two to eight masks: up to four for the event and up to four for the reaction.

For the event: The table below shows possible triggers for the event, in the form of four masks. You can configure only Trigger #1, only Trigger #2, or both. If you configure both, both must be true for the event to be true. Choose the trigger(s) you want to use; then set up the masks.

Trigg	jer #1	Trigger #2		
On mask Off mask		On mask	Off mask	
Digital Point State Digital Point On Latch Digital Point Off Latch HDD Point State HDD Point On Latch HDD Point Off Latch Scratch Pad Bits Scratch Pad Integer 64	Digital Point State Digital Point On Latch Digital Point Off Latch HDD Point State HDD Point On Latch HDD Point Off Latch Scratch Pad Bits Scratch Pad Integer 64	Digital Point State Digital Point On Latch Digital Point Off Latch HDD Point State HDD Point On Latch HDD Point Off Latch Scratch Pad Bits Scratch Pad Integer 64	Digital Point State Digital Point On Latch Digital Point Off Latch HDD Point State HDD Point On Latch HDD Point Off Latch Scratch Pad Bits Scratch Pad Integer 64	

For the reaction: This table shows possible reactions, again in the form of four masks. You can configure only Reaction #1, only Reaction #2, or both. When the event occurs, all configured reactions will take place. Choose the reaction(s) you want to occur, and then set up the masks.

React	ion #1	Reaction #2				
On mask Off mask		On mask	Off mask			
Digital Point States Clear Digital Point On/Off Latches HDD Point States Clear HDD Point On/Off Latches Scratch Pad Bits Scratch Pad Integer 64	Digital Point States Clear Digital Point On/Off Latches HDD Point States Clear HDD Point On/Off Latches Scratch Pad Bits Scratch Pad Integer 64	Digital Point States Clear Digital Point On/Off Latches HDD Point States Clear HDD Point On/Off Latches Scratch Pad Bits Scratch Pad Integer 64	Digital Point States Clear Digital Point On/Off Latches HDD Point States Clear HDD Point On/Off Latches Scratch Pad Bits Scratch Pad Integer 64			

NOTE: Trigger #1 does NOT control Reaction #1; Trigger #2 does not control Reaction #2. Instead, all the masks work as a group. All the event masks must be a match for the I/O unit to set the reaction(s), and if the event occurs, any and all reactions will be set. If it doesn't matter whether a specific point or bit is on or off, leave its value at zero in both the on mask and the off mask.

When you configure events and reactions, the masks are in hex notation. If you are setting up a Digital On mask for points 0–7, for example, you might do so as follows:

Module position:			1		0			
Point number:	3	2	1	0	3	2	1	0
State:	On		On	On				On
Binary notation:	1	0	1	1	0	0	0	1
Hex notation:		В				1	1	

For more information on mask data format, see page 229. See the following pages for a step-by-step example to set up event/reactions.

You can also configure the I/O unit to send a message as a reaction to digital events. See page 112.

How Digital Events Trigger Reactions

Reactions to digital events can be level-triggered (occur continuously) or edge-triggered (occur once). The I/O unit continually checks the digital state to see if it matches the event, and the I/O unit sends the reaction as soon as the state matches the event. If you configure the reaction to occur continuously, the I/O unit continues to send the reaction until the state changes. If you configure it to occur once, the reaction is sent only once.

In either case, however, if the state changes so that it no longer matches the event, the I/O unit does NOT reverse the reaction.

Example: Digital Event/Reaction

For example, suppose you have set up an event/reaction to turn on a light when a door is open. As soon as the event occurs (the door opens), the I/O unit sends the reaction (turn on the light).

When the door is shut, the I/O unit stops turning on the light, but it does NOT turn the light off. To turn off the light when the door is shut, you need to set up a second event/reaction.

Suppose the input for the door's status is on point 0 on the module in position 0, and the output for the light is on point 1 on the module in position 1. Here are the two event/reactions to turn on the light when the door is open, and turn off the light when the door is shut:

Event #0:	IF	Mod 0 Pt 0 (Door) is	OFF (Open)
Reaction #0:	THEN	Turn Mod 1 Pt 1 (Light)	ON
Event #1:	IF	Mod 0 Pt 0 (Door) is	ON (Closed)
Reaction #1:	THEN	Turn Mod 1 Pt 1 (Light)	OFF

Since this example is a simple one-to-one correspondence, it is pretty easy to set up.

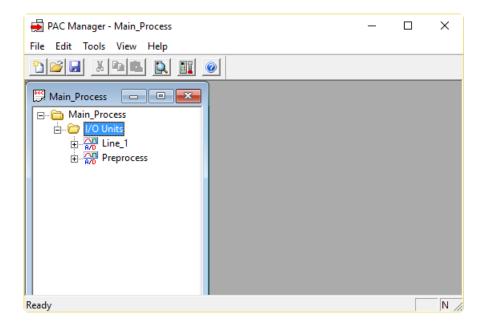
- 1. If PAC Manager isn't already open, start it:
 - In Windows 7 and Windows Vista, press the Windows Start key
 (2), and then click
 Programs > Opto 22 > PAC Project > PAC Manager.
 - In Windows 10 and Windows 8.1, press the Windows Start key , type PAC Manager
 9.5 and then press the Enter key.

The PAC Manager main window opens.

🚔 PAC Manager	_	×
File Tools View Help		
Ready		N //

2. Click the Open button \overrightarrow{e} or choose File > Open.

3. In the Open Tag Database dialog box, navigate to the configuration file and double-click it to open it.



4. In the configuration tree, right-click the name of the I/O unit on which you want to set up digital events and choose Configure from the pop-up menu.

Name	Туре	Port	Address	Watchdog	Description	Add	
Line_1	SNAP-PAC	Ethernet	10.192.55	Disabled			
Preprocess	SNAP-PAC	Ethernet	10.192.55	Disabled		Modify	
						Delete	
						Import/Copy	
						I/O Points	
						PID Loops	
						Modules	
						Events 🔹	— Even
						Scratch Pad 🔸	butto
						Communications +	
						Others +	

5. For processors with firmware 8.1 or higher, click the Events button and choose Digital Events - Expanded from the pop-up menu.

If your processor has firmware 8.0 or lower, expanded digital events are not available; choose Digital Events - Old. Choices are more limited with older firmware; see tables on page 91.

IMPORTANT: If you configured digital events in a version of PAC Manager prior to 8.1, you will find them in Digital Events - Old. If you configured timed events in a PAC Manager version prior to 8.1, you'll see them here in Digital Events - Expanded.

🛃 Configure Digita	al Events - Expanded	×
Event Number: 0	Used	
Address	Description	Value
	EVENT	
0xFFFF F0D4 004C	Event Enable/Disable	Enabled 👻
0xFFFF F0D4 0044	Use which data for trigger #1?	Digital Point State
0xFFFF F0D4 0000	ON Mask	0x 0000000 0000000
0xFFFF F0D4 0008	OFF Mask	0x 0000000 0000000
0xFFFF F0D4 0044	Use which data for trigger #2?	Digital Point State
0xFFFF F0D4 0010	ON Mask	0x 0000000 0000000
0xFFFF F0D4 0018	OFF Mask	0x 0000000 0000000
0xFFFF F0D4 0040	Length of Delay Before Reaction (msec.)	0
	REACTION	
0xFFFF F0D4 0044	Reaction Occurs	Continuously
0xFFFF F0D4 0044	Use which data for reaction #1?	Digital Point State
0xFFFF F0D4 0020	ON Mask	0x 0000000 0000000
0xFFFF F0D4 0028	OFF Mask	0x 0000000 0000000
0xFFFF F0D4 0044	Use which data for reaction #2?	Digital Point State
0xFFFF F0D4 0030	ON Mask	0x 0000000 0000000
0xFFFF F0D4 0038	OFF Mask	0x 0000000 0000000
ОК	Cancel	

6. In the drop-down list, choose the lowest unused Event Number. Click to place a check mark in the Used box.

NOTE: To reduce scanning time, the I/O unit stops scanning digital events when it reaches an unused event. Make sure you use event numbers in order, starting with the lowest.

- **7.** Configure the Event by clicking in the Value column and entering a value or choosing from the drop-down list.
 - **a.** Choose Enabled.
 - **b.** Choose which digital data to use as the trigger; in this example it is Digital Point State.
 - Leave the Digital ON mask all zeros. Enter the Digital OFF mask for the open door.
 Remember that the masks are in hex notation. Here's how you might figure out the Digital ON mask to turn on the light:

Module position:	15				1			0				
Digital point:	3	2	1	0	 3	2	1	0	3	2	1	0
State:					 		On					
Binary notation:	0	0	0	0	 0	0	1	0	0	0	0	0
Hex notation:		()			2	2			C)	

You don't need to enter anything for Trigger #2, because the open door is the only dependency for this event.

d. If you want a delay between the event and the reaction, enter the delay in milliseconds.

- **8.** Configure the Reaction.
 - **a.** Choose whether the reaction should occur once or continuously; for this example, it's continuously.
 - **b.** Choose the digital data and/or Scratch Pad bits to use for the reaction, and enter the masks.

Here's how the Event and Reaction sections might appear for the door/light example.

🚔 Configure Digit	al Events - Expanded	×	
Event Number: 0	▼ I✓ Used		
Address	Description	Value	
0xFFFF F0D4 004C		Enabled	Event: Digital
0xFFFF F0D4 0044 0xFFFF F0D4 0000 0xFFFF F0D4 0008	ON Mask	Digital Point State	Event: Digital — OFF mask—
0xFFFF F0D4 0044 0xFFFF F0D4 0010		Digital Point State	door on mod 0 pt 0 is open.
0xFFFF F0D4 0018 0xFFFF F0D4 0040		0x 00000000 00000000 0	pt o is open.
	REACTION		
0xFFFF F0D4 0044 0xFFFF F0D4 0044		Continuously Digital Point State	
0xFFFF F0D4 0020 0xFFFF F0D4 0028	ON Mask OFF Mask	0x 00000000 00000020 0x 00000000 00000000	
0xFFFF F0D4 0044 0xFFFF F0D4 0030		Digital Point State	ON mask—turn on light at mod 1
0xFFFF F0D4 0038	OFF Mask	0x 0000000 0000000	pt 1.
OK	Cancel		

9. Now choose Event Number 1 from the drop-down list and click Used. In the Event and Reaction sections, enter the Digital ON mask for the closed door and the Digital OFF mask to turn off the light.

🛃 Configure Digita	I Events - Expanded	×	(
Event Number: 1	Used		
Address	Description	Value	
	EVENT		
0xFFFF F0D4 00CC	Event Enable/Disable	Enabled 🔹	
0xFFFF F0D4 00C4	Use which data for trigger #1?	Digital Point State	Event: Digital
0xFFFF F0D4 0080	ON Mask	0x 00000000 00000001	ON mask—
0xFFFF F0D4 0088	OFF Mask	0x 0000000 0000000 /	orringsh
0xFFFF F0D4 00C4	Use which data for trigger #2?	Digital Point State	door on mod 0
0xFFFF F0D4 0090	ON Mask	0x 0000000 0000000	pt 0 is closed.
0xFFFF F0D4 0098	OFF Mask	0x 0000000 0000000	pt o is closed.
0xFFFF F0D4 00C0	Length of Delay Before Reaction (msec.)	0	
	REACTION		
0xFFFF F0D4 00C4	Reaction Occurs	Continuously	
0xFFFF F0D4 00C4	Use which data for reaction #1?	Digital Point State	
0xFFFF F0D4 00A0	ON Mask	0x 0000000 00000000	Reaction: Digital
0xFFFF F0D4 00A8	OFF Mask	0x 0000000 0000020	J
0xFFFF F0D4 00C4	Use which data for reaction #2?	Digital Point State	OFF mask—turn
0xFFFF F0D4 00B0	ON Mask	0x 0000000 0000000	off light at mod
0xFFFF F0D4 00B8	OFF Mask	0x 0000000 0000000	on light at mou
			1 pt 1.
,			
OK	Cancel		

10. Click OK.

Both event/reactions are configured.

11. Configure other event/reactions, or return to the PAC Manager main window and click the Save

button 🛃 to save the configuration file.

Configuring Alarms and Reactions



A reaction can also be set up as a response to an alarm. You can configure alarms for analog points or digital counters. For example, you could monitor the pressure in a tank and set up an alarm if it rises above a certain level, or you could trigger an alarm when a specific number of boxes on a conveyor have passed through a beam sensor. For each alarm, you configure a suitable reaction.

For analog points, alarms are based on the analog input value. For digital points, alarms are based on the counter value (applies to points on 4-channel digital modules only). For each point, you can configure any or all of the following alarms:

• **Deviation alarm**—sets a range on either side of the current value that is acceptable; beyond that range, the reaction occurs. For example, suppose you are monitoring temperature. If the current value is 80 and you set a deviation limit of 6, the reaction will not occur unless the value drops below 74 or rises above 86.

If you have an Alarm Event that is configured as a deviation alarm, in order to capture that an alarm occurred you need to set a scratch pad bit (such as bit 0) as the reaction of the alarm event. Also, you need to create another event, such as a Digital Event - Expanded, that triggers

based on that scratch pad bit. The Digital Event would set a different scratch pad bit (such as bit 1) to be used for other logic or events. For example, digital event 0 sees set bit 0 and sets bit 1. Now bit one remains set until cleared. Set bit 1 can be used to start a timer that clears bit 1 when it expires. Bit 1 could also trigger an event message that requires acknowledgement.

NOTE: When a reaction occurs, the deviation limit stays the same, but the value that set off the reaction becomes the new deviation value. In this example, if the temperature drops to 73, the reaction occurs. Six is still the deviation limit, but now 73 is the deviation value; another reaction will not occur unless the value drops below 67 or rises above 79.

- **High-limit alarm**—sets a fixed upper limit. If the analog value or counter is higher than the high limit, the reaction occurs.
- Low-limit alarm—sets a fixed lower limit. If the analog value or counter is lower than the low limit, the reaction occurs.

How Alarms Trigger Reactions

Reactions to alarms are edge-triggered, not level-triggered, and when the alarm state changes, the reaction is automatically reversed. The I/O unit sends the reaction just once, as soon as the alarm occurs (at the "edge" of the alarm). The I/O unit does not send the reaction again until the alarm occurs again. If the alarm stops, however, the I/O unit *reverses* the reaction.

For example, suppose you set up a high-limit alarm that turns on a Scratch Pad bit that will turn on a fan if the temperature goes over 70°. As soon as the alarm state occurs (the temperature goes over 70°), the I/O unit sends the reaction (turns on the bit to turn on the fan). If the temperature remains above 70°, the I/O unit does not continue to turn on the fan bit; the bit just stays on.

When the temperature falls back below the high limit (70° minus whatever deadband you have set), the I/O unit automatically reverses the reaction by turning the Scratch Pad bit off. (To turn the fan off, you would have to set up a reaction for the off bit, turning the fan off.)

Notice that the reaction and its reversal are absolute; they do not depend on the pre-alarm condition. For example, if the bit to turn on the fan was already on at the time the temperature rose above 70°, the reaction would turn the bit on even though it was already on. When the temperature fell back below 70°, the I/O unit would not return the fan bit to its pre-alarm condition (on); it would turn the bit off.

Example: Alarms Event/Reaction

1. In the PAC Manager main window, with a configuration file open, right-click the name of the I/O unit on which you want to set up alarm events. Choose Configure from the pop-up menu.

Configure	e I/O Units					×
Name	Туре	Port	Address	Watchdog	Description	Add
L ine_1 Preprocess	SNAP-PAC SNAP-PAC	Ethernet Ethernet	10.192.55 10.192.55	Disabled Disabled		Modify
						Delete
						Import/Copy
						I/O Points
						PID Loops
						Modules
						Events 🔸
						Scratch Pad 🔸
						Communications +
						Others +
Close	Help					

2. Click the Events button and choose Alarm Events from the pop-up menu.

Alarm Number: 0	▼ □ Used		
Address	Description	Value	
	DEVIATION ALARM		_
0xFFFF F110 0000	In Alarm State?	N/A	
0xFFFF F110 0004	Enable/Disable Alarm	Disabled	
0xFFFF F110 0008	Middle of deviation range	0.000000	1
0xFFFF F110 000C	Deviation Amount (Scaled Units)	0.000000	
0xFFFF F110 0010	Scratch Pad Bits ON	0x 0000000 0000000	
0xFFFF F110 0018	Scratch Pad Bits OFF	0x 0000000 0000000	
	HIGH ALARM		
0xFFFF F110 0020	In Alarm State?	N/A	
0xFFFF F110 0024	Enable/Disable Alarm	Disabled	
0xFFFF F110 0028	Limit (Scaled Units)	0.000000	
0xFFFF F110 002C	Limit Deadband (Scaled Units)	0.000000	
0xFFFF F110 0030	Scratch Pad Bits ON	0x 0000000 0000000	
0xFFFF F110 0038	Scratch Pad Bits OFF	0x 0000000 0000000	
	LOW ALARM		
0xFFFF F110 0040	In Alarm State?	N/A	
0xFFFF F110 0044	Enable/Disable Alarm	Disabled	
0xFFFF F110 0048	Limit (Scaled Units)	0.000000	
0xFFFF F110 004C	Limit Deadband (Scaled Units)	0.000000	
0xFFFF F110 0050	Scratch Pad Bits ON	0x 0000000 0000000	
0xFFFF F110 0058	Scratch Pad Bits OFF	0x 0000000 0000000	
	ADVANCED VALUE SELECTION		
0xFFFF F110 0060	Address of value to check	0x F0A00000	
0xFFFF F110 0064	Is Value a Float?	Yes	
	CURRENT VALUE		
0xFFFF F0A0 0000	Value being alarmed	N/A	

3. In the drop-down list, choose the Alarm Number you want to use (by default, it is the same number as the point the alarm will monitor). Click Used.

The alarm number can be any unused number, but it is best to use the point number, since by default that point's memory map address and value are shown in the Value Being Alarmed field.

If you need to set two or more alarms on the same point, however, you can do so. For additional alarms, choose a different alarm number, configure the alarm, and enter the memory map address for the point in the Advanced Value Selection section. (A complete list of memory map addresses is in the *OptoMMP Protocol Guide*.)

4. Find the section for the type of alarm you want to use (deviation, high, or low). In the Value column, click the Enable/Disable Alarm cell and choose Enabled from the drop-down list. Click in other cells to set deviation or alarm limits. For high and low alarms, also set the deadband for the limit.

A deadband is an allowable variation in the limit to account for signal noise. If the signal fluctuates slightly, the deadband limit keeps the I/O unit from sending out another alarm.

- 5. For each alarm, also configure the reaction in two parts:
 - Scratch Pad bits that should be turned on
 - Scratch Pad bits that should be turned off

See "The Scratch Pad" on page 152.

- 6. (Optional) If you are setting two or more alarms on the same point, use the Advanced Value Selection area to enter the memory map address for the point to monitor, and indicate whether the value on that point is a float.
- 7. Repeat from step 3 for additional alarms. When you have finished configuring alarms, click OK.
- **8.** Click the Save button 🛃 to save the configuration file.

Configuring Serial or Wiegand Events and Reactions



If you are using Opto 22 serial communication modules—RS-232, RS-485/422, or Wiegand—with SNAP PAC, SNAP Ultimate, or SNAP Ethernet I/O units, you can configure a serial or Wiegand event to send a serial message, to send an SNMP trap, or to turn bits in the Scratch Pad on or off when a specific string is received from one or more modules.

Before you configure serial events and reactions, make sure you have configured the serial modules (page 62).

1. In the PAC Manager main window, with a configuration file open, right-click the name of the I/O unit on which you want to set up serial or Wiegand events and choose Configure from the pop-up menu.

lame	Туре	Port	Address	Watchdog	Description	Add	
ne_1	SNAP-PAC	Ethernet	10.192.55	Disabled			
reprocess	SNAP-PAC	Ethernet	10.192.55	Disabled		Modify	
						Delete	
						Import/Copy	
						I/O Points	
						PID Loops	
						Modules 🕨	
						Events	— Even
							butto
						Scratch Pad 🔸	
						Communications +	
						Others +	

2. Click the Events button and choose Serial Events from the pop-up menu, or if you are configuring events for a Wiegand serial communication module, choose Wiegand Events.

Number: 0	Used		
Address	Description	Value	
	EVENT		
0xFFFF F 154 0000	Serial Ports Mask	0x 00000000	
0xFFFF F 154 00 10	Pattern String (wildcards allowed - e.g. *,?)		
	REACTION		
0xFFFF F154 0038	Resulting String (plug-ins allowed)		
0xFFFF F154 000C	SNMP Trap Period (seconds)	0	
0xFFFF F154 0008	SNMP Specific Trap Type	0	
0xFFFF F154 0E80	SNMP Trap Priority	High	l
0xFFFF F154 0F00	Disable SNMP Trap	No	ī
0xFFFF F154 0060	Scratch Pad Bits ON	0x 0000000 0000000	ົ
0xFFFF F154 0068	Scratch Pad Bits OFF	0x 0000000 0000000)
0xFFFF F154 0070	Enable E-mail Message	Disabled	Ī
	-		1

The example above shows the Configure Serial Events dialog box; the Wiegand Events dialog box is similar.

3. In the drop-down list, choose the lowest unused Event Number. Click Used.

NOTE: To reduce scanning time, the I/O unit stops scanning serial events when it reaches an unused event. Make sure you use event numbers in order, starting with the lowest.

4. In the Event section, enter a mask in hex notation indicating the serial ports to monitor.

The I/O unit monitors all ports set as "on" bits in the mask (on = 1; off = 0). If the string is received from *any* of those serial ports, the event triggers the reaction. For example, suppose you have serial modules in positions 1 and 2 on the rack. (Other kinds of modules are in positions 0 and 3.) The following table shows how you might figure out the mask to monitor three of these serial ports:

Module position:	-	3		2		1		0	
Serial port:				В	А	В	А		
Default TCP port number:		-	1	22505	22504	22503	22502		-
Monitor? (Y or N):		-		Y	Ν	Y	Y	-	
Mask (binary notation):		0	0	1	0	1	1	0	0
Mask (hex notation):				2			С		

The complete hex mask you would enter to monitor these ports is: 0000002C.

5. Enter the pattern string the event should match.

The string is limited to 40 characters. Wildcards (* and ?) can be used.

- 6. In the Reaction section, do any or all of the following:
 - **a.** To send text in an SNMP trap or a one-time email message, complete the Resulting string field.

If you send a string, it is limited to 126 characters. You can place data from the serial module or the I/O unit's memory map into the string by using any or all of the following plugins:

\$!_str_	Includes the pattern string in the resulting string.
\$!_port_	Shows which serial port sent the pattern string.
\$!X_YYYYYYYY_	Includes data from a memory map address. See "Using Plugins" on page 116 for more information.

For example, a resulting string that includes the pattern string, the serial port that sent it, and the text *Overload* would look like this:

\$!_str_ \$!_port_ Overload

- b. To send an SNMP trap, also enter how often in seconds to send the trap (use zero to send it only once), and enter the trap type. Remember to configure email (page 121).
 Trap types are determined by your SNMP management system.
- **c.** To send a one-time email notification, also enable E-mail Message. Make sure to configure email (page 121).

To send multiple emails, don't enable email here. Instead, turn on a Scratch Pad bit (step e) and set up the email when you configure event messages (page 112).

- **d.** To send a serial message out a serial port, don't put the message here. Instead, turn on a Scratch Pad bit (step e) and set up the serial message when you configure event messages (page 112).
- e. To set Scratch Pad bits, enter masks for the bits to turn on and the bits to turn off when the serial event occurs.
- 7. Repeat from step 3 for other serial events and reactions. When you have finished configuring serial events and reactions, click OK.

8. Click the Save button **I** to save the configuration file.

Configuring Event Messages



If you are using PAC Control or PAC Manager 9.0 or higher, configure event messages in the configuration file as shown on page 112.

If you are not using PAC Control or are using a PAC Manager version less than 9.0, you cannot configure event messages in a configuration file. Instead, use PAC Manager's Inspect mode and follow the steps below. Note that event messages are not available on SB brains, since messaging requires an Ethernet connection.

1. In the PAC Manager main window, click the Inspect button

vice Name: 10.1	92.55.67	Options Status: Status Read are	ea last read at 07/05/16 13:30	:03	
Status Read	Status Read				
Status Reau	L			_	
Status Write	ADDRESS	DESCRIPTION	VALUE	^	Refresh
	0xFFFF F030 0004	Powerup Clear Flag PUC Needed	PUC Received (0)		
Wireless LAN 🔸	0xFFFF F030 0008	Busy Flag	0		
Point Config	0xFFFF F030 0018	Loader Version	R5.1c		
	0xFFFF F030 0000	Memory Map Version	1		
Digital Bank	0xFFFF F030 0230	Current Boot Device	Flash Memory		
Distal Dates	0xFFFF F030 001C	Firmware Version	A9.5a		
Digital Point	OXFFFF F030 00A0	Firmware Version Date	05/03/2016		
Analog Bank	0xFFFF F030 00B0	Firmware Version Time	15:29:32		
Analog Point					
Analog Point	0xFFFF F030 0020	Unit Type	0x000007A		
High Density	0xFFFF F030 0080	Unit Description	SNAP-PAC-R1		
	0xFFFF F030 0024	I/O Unit Hardware Revision (Month)	4		
System +		I/O Unit Hardware Revision (Day)	21		
System 7		I/O Unit Hardware Revision (Year)	2008		
Scratch Pad	0xFFFF F030 024C	I/O Coprocessor Firmware Version	A0.0a		
	0xFFFF F030 0028	Installed Ram	33554432		
Data Log 🔹 🕨					
PID +		ETHERNET 1 Interface			
PID •	OxFFFF F030 002E	MAC Address	00-A0-3D-01-85-9C		
Events +	0xFFFF F030 0034	IP Address	10.192.55.67		
Literita i	0xFFFF F030 0038	Subnet Mask	255.255.192.0		
Communications 🕨	0xFFFF F030 003C	Gateway	10.192.51.51		
	0xFFFF F030 0040	DNS	10.192.60.31		
Other 🕨		ETHERNET 2 Interface		\checkmark	

If you have used the Inspect button before, the last device name you used is shown and current Status Read information appears in the window. The most recently used device names are available in the drop-down list.

2. In the Device Name field, type the name (or IP address) of the I/O unit (or choose it from the drop-down list).

3. Click Events and choose Event Messages from the submenu.

vice Name: 10.19	2.55.67	Options Status:	Event Message area last read at 07/05/16	13:31:00
Status Read	Event Message	er: 0 🗸		
Status Write	Event Message NumL			
	Address	Description	Value	Refresh
Wireless LAN 🕨		MESSAGE		
	0xFFFF F120 0040	Message Text		Apply
Point Config	0xFFFF F120 9000	Most Recent Message Sent		
	0xFFFF F120 0000	State	Inactive	-
Digital Bank	0xFFFF F120 0004	Scratch Pad Trigger ON	0x 0000000 0000000	_
	0xFFFF F 120 000C	Scratch Pad Trigger OFF	0x 0000000 0000000	
Digital Point		STREAMING		
Analog Bank	0xFFFF F120 0014	Enable Stream Packet	Disabled	•
Analog bank	0xFFFF F120 0018	Stream Period (seconds)	0	
Analog Point		E-MAIL		
Andioground	0xFFFF F120 001C	Enable E-mail Message	Disabled	•
High Density	0xFFFF F120 0020	E-mail Period (seconds)	0	
		SERIAL MODULE		
System +	0xFFFF F120 0038	Enable Serial Module Message	Disabled	-
System •	0xFFFF F120 003C	Serial Ports Mask	0x 00000000	
Scratch Pad		SNMP		
	0xFFFF F120 0024	Enable SNMP Trap	Disabled	-
Data Log 🕨 🕨	0xFFFF F120 0028	Trap Period (seconds)	0	
	0xFFFF F120 002C	Trap Type	0	
PID 🕨	0xFFFF F120 0030	Priority	High	▼
		MEMMAP COPY DESTINATION		
Events 🕨	0xFFFF F120 8000	MemMap Address	0x 0000000	
	0xFFFF F120 8004	IP Address of Destination	0.0.0.0	
ommunications 🕨	0xFFFF F120 8008	Port	0	
Other 🕨	0xFFFF F120 800C	Period (milliseconds)	0	

4. From the drop-down list, choose the lowest unused message number.

Unused message numbers have no asterisk.

5. For an email or serial message, or optionally for an SNMP message, enter the message text.

Message text is not sent in the streaming packet. Message text is limited to 127 characters. You can place data from the I/O unit's memory map into the message by using a plugin (see page 116). If you are sending a serial message, make sure the text is formatted so the serial device that receives it will understand it.

- **6.** Enter two masks indicating the Scratch Pad on and off bits that should trigger the message. For help in figuring out the masks, see "Digital Point and Scratch Pad Masks" on page 157.
- Streaming section: To send a stream of data as the message, choose Enabled from the drop-down list. Enter how often in seconds to send the stream (0 sends it only once).
 For information on streaming, see page 117.
- **8.** E-mail section: To send an email message, choose Enabled from the drop-down list. Enter how often in seconds to send the email (0 sends it only once).
- **9.** Serial Module section: To send a message through a serial module to a serial device, choose Enabled from the drop-down list. Enter a mask representing the modules and ports to receive the message.

Information in "Configuring Serial or Wiegand Events and Reactions" on page 166 may be helpful.

10. SNMP section: To send an SNMP trap as the message, change Disabled to Enabled. Enter how often to send the trap (0 sends it only once). Also enter the trap type (determined by your SNMP management software). If you are using SNMP with outgoing PPP and want the trap

stored in the I/O unit until the next communication, set Priority to Low. If you want the I/O unit to immediately dial out and send the trap, set Priority to High.

For information on SNMP, see page 117.

NOTE: SNMP messages must be acknowledged. You can do so in your application or in PAC Manager's Inspect window: in the Message section, change the State to Acknowledge and click Apply.

- **11.** Memmap Copy Destination section: To copy memory map data, complete this section using information from "Copying Memory Map Data" on page 131.
- **12.** When all fields are correct, click Apply.
- **13.** Repeat from step 4 to configure additional event messages.
- **14.** For each type of message you configure, make sure you also set up basic configuration:

Streaming:	page 126	Serial:	page 62
Email:	page 121	SNMP:	page 117

- **15.** When you have finished configuring all event messages and any additional configuration required for them, in the PAC Manager Inspect window, make sure the IP address shown is the correct one. Then click the Status Write button in the upper-left part of the window.
- **16.** In the Operation Commands list, highlight Store configuration to flash.

🛃 Inspect Opto 22 D	evice	-	X
Device Name: 10.19	2.50.11 Options Status: Status Write area la	ast read at 05/02/16 16:30:29	
Status Read	Status Write		
Status Write	Address Description 0xFFFF F038 0004 Always BootP/DHCP On Powerup	Value A	Refresh
Wireless LAN 🔸	0xFFFF F038 0008 Degrees F/C 0xFFFF F038 0010 Comm Watchdog Time (msec), 0 = Disable	Degrees F 0	Apply
Point Config	0xFFFF F038 0014 TCP Minimum Retransmission Timeout (msec) 0xFFFF F038 0018 TCP Initial Retransmission Timeout (msec)	250 3000	
Digital Bank	0xFFFF F038 001C TCP Retransmission Attempts 0xFFFF F038 0020 TCP Idle Session Timeout (msec), 0 = Disable	5 240000	
Digital Point	0xFFFF F038 0294 Digital Feature Scan Interval (msec) 0xFFFF F038 0050 Max Analog and High Density Digital Scan Interval (msec)	1 1000	
Analog Bank	0xFFFF F038 0298 Out Of Range Value (16-Bit) 0xFFFF F038 0280 Out Of Range Value (32-Bit)	-32768.000 -2147483648.000	
Analog Point	0xFFFF F038 0054 Scanner Flags	0x 00000000 *	
High Density	Operation OptoMMP Device A Send Command		
System 🕨	Restart Device from powerup Store configuration to flash		
Scratch Pad 🔸	Erase configuration from flash 😾 Reset to defaults and Restart Device		
Data Log 🕨	microSD Store configuration and IP settings to microSD		
PID •	Erase configuration and IP settings from microSD Erase firmware from microSD		
Events •	Erase strategy from microSD Other		
Communications ►	Switch to loader mode Clear Digital Events - Expanded configuration		
Other +	Clear Digital Events - Old configuration		
Close	Help	Auto Refres	h 15000 msec

17. Click Send Command.

The configuration data is stored to flash memory and a Success message appears. Continue on next page.

IMPORTANT: For the following configurations, you must also restart the unit in order for configuration to take effect:

Changes in TCP port for serial modules SNMP configuration Email configuration

PPP configuration

Data logging interval

18. If you have configured any of these items, in the Operation Commands list, highlight Restart I/O Unit from powerup. Click Send Command.

The I/O unit is restarted and a success message appears.

5: Reading and Writing to Specific Devices

Introduction

This chapter shows you how to read and write to an Ethernet-based controller or I/O unit directly by using PAC Manager's Inspect window. In addition to reading and writing specific values, you can configure points and functions using the steps in this chapter. However, **these configurations cannot be saved to a configuration file.**

Because all reads and writes using the steps in this chapter are sent directly to the controller or I/O unit, the device you are reading from or writing to must be on the same network as your PC or laptop computer. For a SNAP PAC SB brain, you can read or write to the brain through a SNAP PAC S-series controller, or you can connect the computer directly to the brain using a PCI-AC48 adapter card and a serial cable. See the *SNAP PAC Brain User's Guide* for more information on these connections.

CAUTION—If you are using PAC Control: When you read and write to specific devices using the instructions in this chapter, the reads and writes occur independently of PAC Control strategy logic. If you are using PAC Control, you normally use the flowchart logic in the PAC Control strategy to read and write to the I/O unit. It's not a problem to read directly, but if you use the instructions in this chapter to write to an I/O unit, be very careful that your actions do not conflict with PAC Control logic.

As you use PAC Manager's Inspect window, you'll notice that the starting memory map address for each item is shown. This can be a handy way to determine addresses you need for programming or configuration. You can also highlight an address and right-click it to copy it; then you can paste it where you are using it.

You can also copy and paste part or all of the data you read in the Inspect window. Just highlight the data you want to copy and use standard Microsoft[®] Windows[®] commands such as Ctrl+C to copy the data, and Ctrl+V to paste it into a text, email, or other file.

Reading Basic Device Information

- PAC-S PAC-R SoftP EB SB UIO EIO SIO E1 E2
- 1. If PAC Manager isn't already open, start it:
 - - In Windows 10 and Windows 8.1, press the Windows Start key , type PAC Manager
 9.5 and then press the Enter key.

The PAC Manager main window opens.

🖶 PAC Manager	_	\times
File Tools View Help		
Ready		N //

2. In the PAC Manager main window, click the Inspect button (or in the PAC Manager menu bar, click Tools > Inspect).

🛃 Inspect Opto 22	Device	_	
Device Name:	Options Status: Error reading area: T	īmeout	
Status Read	Status Read		
Status Write		^ F	Refresh
Wireless LAN 🔸			
Point Config			
Digital Bank			
Digital Point			
Analog Bank			
Analog Point			
High Density			
System 🕨			
Scratch Pad 🔸			
Data Log 🔹 🕨			
PID 🕨			
Events 🕨			
Communications •			
Other 🕨		~ ~	
Close	Help	Auto Refresh 1	5000 msec

If this is the first time you have used the Inspect window, the device name will be blank, as shown above. If you have used the Inspect window before, the last device name you used is shown, and the most recently used names are available in the drop-down list.

3. In the Device Name field, type the name (or IP address) of the controller or I/O unit (or choose it from the drop-down list). Click Status Read.

Information from the device is displayed in the window.

Inspect Opto 22 D	evice	\checkmark		- 🗆	>
evice Name: 10.192	2.55.67	▼ Options ▶ Status: Status Read are	ea last read at 07/05/16 13:30	:03	
Status Read	Status Read			×	
Status Write	ADDRESS	DESCRIPTION	VALUE	∧ Refre	sh
Wireless LAN 🔸	0xFFFF F030 0004 0xFFFF F030 0008	Powerup Clear Flag PUC Needed Busy Flag	PUC Received (0) 0		
Point Config	0xFFFF F030 0018	Loader Version	R5.1c		
Digital Bank	0xFFFF F030 0000 0xFFFF F030 0230	Memory Map Version Current Boot Device	1 Flash Memory		
Digital Point	0xFFFF F030 001C 0xFFFF F030 00A0	Firmware Version Firmware Version Date	A9.5a 05/03/2016		
Analog Bank	0xFFFF F030 00B0	Firmware Version Time	15:29:32		
Analog Point	0xFFFF F030 0020	Unit Type	0x000007A		
High Density	0xFFFF F030 0080 0xFFFF F030 0024		SNAP-PAC-R1 4		
System 🔸	0xFFFF F030 0025 0xFFFF F030 0026		21 2008		
Scratch Pad 🔸	0xFFFF F030 024C 0xFFFF F030 0028	I/O Coprocessor Firmware Version Installed Ram	A0.0a 33554432		
Data Log 🔹 🕨	0000020		00001102		
PID 🔸	0xFFFF F030 002E	ETHERNET 1 Interface MAC Address	00-A0-3D-01-85-9C		
Events +	0xFFFF F030 0034 0xFFFF F030 0038	IP Address Subnet Mask	10.192.55.67 255.255.192.0		
Communications 🕨	0xFFFF F030 003C 0xFFFF F030 0040	Gateway DNS	10.192.51.51 10.192.60.31		
Other 🔸		ETHERNET 2 Interface		~	

Scroll down to see all of the information. Data is current as of the date and time shown in the Status field at the top right corner of the window. (Note that date and time are from the computer, not from the I/O unit.) To update data, click the Refresh button. See the next two pages for help in interpreting data.

PAC-S	
PAC-R	
SoftP	
EB	
SB	
UIO	
EIO	
SIO	
E1	
E2	

Interpreting Status Data

The following table may help you interpret the information you see in the Status Read window. Some items may not appear, depending on the Opto 22 device you are using. Some of this information can be changed (see page 181). Much of it is used only for troubleshooting. If you have additional questions about status data, contact Product Support (see page 5).

The term "device" is used in this table to refer to a SNAP Ethernet-based I/O unit, E1 or E2 brain board, or SNAP PAC controller or brain.

Description	Explanation	
Powerup Clear Flag PUC needed	Since a powerup clear (PUC) is automatically sent by the device whenever it is turned on, this value should show PUC Received.	
Busy Flag	Zero means the device is not busy and can process your requests.	
Loader Version	Revision number of the device's loader. The loader is like a basic input/output system (BIOS).	
Memory Map Version	Revision number of the device's memory map	
Current Boot Device	(PAC-R and PAC-S only) Whether the PAC booted from its Flash memory or from a microSD card	
Firmware Version		
Firmware Version Date	Revision number of the device's firmware, and the date and time of the revision	
Firmware Version Time		
Unit Type	Hex code indicating the device type.	
Unit Description	Part number of the device (brain, brain board, or controller)	
I/O Unit Hardware Revision (Month)		
I/O Unit Hardware Revision (Day)	Version date of the device's hardware	
I/O Unit Hardware Revision (Year)		
Installed Ram	Number of bytes of RAM in the device	
Product Serial Number	(SB brains only) Barcoded product number inside the brain	
Address	(SB brains only) Current serial address of the brain	
Baud Rate	(SB brains only) Current baud rate of the brain	
Number of Framing Errors	(SB brains only) A serial transmission error; normally zero. If it's not zero, verify baud rate or check for noise on the serial bus.	
Number of FIFO Overrun Errors	(SB brains only) Normally zero. Any value other than zero indicates that serial characters are being dropped.	
Communications Debug Flag	(SB brains only) A value of 1 indicates that Communication Error Blink Codes are enabled. See the brain user's guide for details.	
MAC Address	Unique hardware Media Access Control (MAC) identifier for the device, assigned at the Opto 22 factory. MAC addresses for all Opto 22 devices start with 00-A0-3D.	

Description	Explanation	
IP Address		
Subnet Mask	IP address, subnet mask, and default gateway for the device on the Ethernet network. You assign these numbers; see page 14.	
Gateway	,, _,, _	
DNS or Name Server	Not currently used; leave at 0.0.0.0	
Ethernet 2 MAC Address	(SNAP PAC controllers only) Unique hardware Media Access Con- trol (MAC) identifier for the second Ethernet interface on the device.	
Ethernet 2 IP Address	(SNAP PAC controllers only) IP address, subnet mask, and default	
Ethernet 2 Subnet Mask	gateway for the second Ethernet interface on the device. You assign these numbers; see	
Ethernet 2 Gateway	page 32.	
Ethernet 2 DNS	(SNAP PAC controllers only) Not currently used; leave at 0.0.0.0	
Wireless LAN MAC Address	(Wired+Wireless devices only) Unique hardware Media Access Control (MAC) identifier for the device's wireless LAN interface.	
WLAN IP Address		
WLAN Subnet Mask	(Wired+Wireless devices only) IP address, subnet mask, and gate-	
WLAN Primary Gateway	 ways for the wireless LAN interface on the device. You assign these numbers; see page 36. 	
WLAN Secondary Gateway		
WLAN Primary DNS		
WLAN Secondary DNS	 (Wired+Wireless devices only) Not currently used; leave at 0.0.0.0 	
Host Name	(E1 and E2 only) The device's current host name. See "E1 and E2 brain boards" on page 187 for more information on host names.	
Domain Name	(E1 and E2 only) If you are using host names, the domain name for the device. See "E1 and E2 brain boards" on page 187.	
Always BootP/DHCP On Powerup	A value of 0 (the normal setting) means the device sends a request (a BootP or DHCP request) for an IP address only if its IP address is 0.0.0.0. A value of 1 means the device sends a BootP or DHCP request every time it is turned on. See page 14 for more informa- tion.	
Degrees F/C ¹	Whether temperatures on the I/O unit are handled in Fahrenheit or Celsius. Set when you configure the I/O unit (page 46). Celsius is the default.	
Comm Watchdog Time (msec.) ¹	If the I/O unit has a watchdog, the watchdog timeout in millisec- onds. Set when you configure the I/O unit (page 46). Default is 0 (no watchdog).	
Out of Range Value (16-bit)	Only for SNAP PAC analog input modules that return 16-bit values. If a value goes out of range, this number appears as the value. Default is -32,768. Can be changed; see page 181.	
Out of Range Value (32-bit)	Only for SNAP PAC analog input modules that return 32-bit values, such as the SNAP-AIRATE-HFi and SNAP-AIRTD-8U modules. If a value goes out of range, this number appears as the value. Default is -2147483648. Can be changed; see page 181.	

Description	Explanation	
Scanner Flags	Shows scanner and control engine options. Value can be any of the following or a combination of them, in hex. See "Scanner Flags" on page 183 for more information. 1 = Alarms are being processed in the digital scanner rather than the analog scanner. ^{1,2} 2 = Analog/HDD scanner is disabled. (Disables scanning of high-density digital modules as well as analog modules.) ^{1,2} 4 = Digital scanner is disabled. ^{1,2} 8 = (applies to all standalone and on-the-rack controllers) PAC Con-	
4-Channel Digital Scan Count ^{1,2}	trol engine is stopped. Shows the number of times the processor (brain or on-the-rack con- troller) has scanned the digital points for 4-channel digital modules on the I/O unit. Can be used for benchmarking.	
Analog & High Density Dig Scan Count ^{1,2}	Shows the number of times the processor has scanned the analog and high-density digital module points on the I/O unit. Can be used for benchmarking.	
Milliseconds Since Powerup ²	Milliseconds since the last time the device was turned on. Value rolls over after 4,294,967,295 ms, which is equal to 49.71 days.	
Elapsed Time Since Powerup	Time since the device was last turned on. Time is shown in the for- mat days:hh:mm:ss	
TCP Minimum RTO (msec.) ²		
TCP Initial RTO (msec.) ²	TCP communication settings; see page 266.	
TCP Retransmits ²		
TCP Idle Session Timeout (msec.) ²		
TCP Idle Session Timeout Count ²	Number of times the device closed the session because it was idle.	
Ethernet Errors: Late Collisions ²		
Ethernet Errors: Excessive Collisions ²	Values other than 0 may indicate network problems. See page 267.	
Ethernet Errors: Others ²		
Smart Modules Present ^{1,2}	Mask in hex showing location of analog, serial, high-density digital, and PID modules on the rack. Module 15 is in bit position 15; mod- ule 0 is in bit position 0. (For help in understanding masks, see "Mask Data" on page 229.)	
PID Loops Supported ^{,2}	(PAC-R, PAC EB & SB brains, UIO, and EIO only) Maximum num- ber of PID loops possible on the device (96 on PAC-R, EB, and SB brains; 32 on UIO; 16 on EIO). See page 81.	
Digital Modules Supported	Number of 4-channel digital modules supported (0, 8, or 16). Added in firmware 8.1; older firmware doesn't include this address. Useful for SNAP-PAC-R1 and SNAP-PAC-R1-B. Due to B-series rack limitations, R1-Bs support 4-channel I/O modules only in the first 8 rack positions. R1s with serial numbers below 600,000 support 8 digital modules in the first 8 rack positions; newer R1s support 16.	

Description	Explanation
Arcnet Reconfigs Detected ^{1,2}	Indicates that a smart module has been added, removed, or reset. (ARCNET is used on the rack for communication between the pro- cessor and analog, serial, high-density digital, or PID modules.) NOTE: If the rack contains only 4-channel digital modules, ignore this value.
Arcnet Reconfigs Initiated by I/O Unit ^{1,2}	Error on the rack's ARCNET bus. Not a concern unless it happens frequently.
Arcnet Transmit Attempts Since Powerup ^{1,2}	
Arcnet ACKs ^{1,2}	
Arcnet Timeouts ^{1,2}	Refers to the ARCNET bus on the rack. May be useful in trouble- shooting communication to analog, serial, high-density digital, and
Arcnet Other (node not found, etc.) ^{1,2}	PID modules.
Arcnet Timeout Value (msec.) ^{1,2}	
Arcnet Receive Interrupts ^{1,2}	
Ethernet MAC Resets Since Powerup ²	
Dig. Output Point Resets Since Powerup ^{1,2}	Caused by EMI, RFI, or other electrical noise.
Dig. Interrupt Failures Since Powerup ^{1,2}	Related to digital counters. May have missed counts. Contact Opto 22 Product Support.
Analog & High Density Digital Scan- ner ^{1,2}	(milliseconds per scan) Average length of time the processor takes to scan all analog and high-density digital points on the rack. Based on the last 100 scans (last 50 scans for points on high-density digi- tal modules, as they are included in every second scan). A value of -1 means the scanner is not running.
4-Channel Digital Scanner ^{1,2}	(milliseconds per scan) Average length of time the processor takes to scan all 4-channel digital points on the rack, based on the last 100 scans. A value of -1 means the scanner is not running.
Module X - Times Discovered ^{1,2}	How many times the processor has rediscovered a smart module (analog, serial, high-density digital). Normal value is zero; values over 1 may indicate that a module is resetting.

1 Does not apply to SNAP PAC S-series and SoftPAC controllers

2 Does not apply to E1 and E2 brain boards

PAC-S	
PAC-R	
SoftP	
EB	
SB	
UIO	
EIO	
SIO	
E1	
E2	

Changing Status Data

The following items in the Status Read/Status Write windows can be changed in PAC Manager if the device supports them.

Always BootP/DHCP on Powerup Degrees F/C Comm Watchdog Time TCP Settings Digital Feature Scan Interval Max Analog and High Density Digital Scan Interval Out of Range Value (16-bit) Out of Range Value (32-bit) Scanner Flags Host Name Domain Name Strategy Download Method Turnaround Delay Communication Error Blink Codes Ethernet 2 Interface Settings

1. In the PAC Manager main window, click the Inspect button 👔

🚔 Inspect Opto 22 De	evice			- 🗆 X
Device Name: 10.192	.55.67	▼ Options ▶ Status: Status Read are	a last read at 07/05/16 13:30	:03
Status Read	Status Read			
Status Write	ADDRESS	DESCRIPTION	VALUE	∧ Refresh
Wireless LAN 🕨	0xFFFF F030 0004 0xFFFF F030 0008	Powerup Clear Flag PUC Needed Busy Flag	PUC Received (0) 0	
Point Config	0xFFFF F030 0018	Loader Version	R5.1c	
Digital Bank	0xFFFF F030 0000 0xFFFF F030 0230	Memory Map Version Current Boot Device	1 Flash Memory	
Digital Point	0xFFFF F030 001C 0xFFFF F030 00A0	Firmware Version Firmware Version Date	A9.5a 05/03/2016	
Analog Bank	0xFFFF F030 00B0	Firmware Version Time	15:29:32	
Analog Point	0xFFFF F030 0020 0xFFFF F030 0080	Unit Type Unit Description	0x0000007A SNAP-PAC-R1	
High Density	0xFFFF F030 0024	I/O Unit Hardware Revision (Month)	4	
System +	0xFFFF F030 0025 0xFFFF F030 0026	I/O Unit Hardware Revision (Day) I/O Unit Hardware Revision (Year)	21 2008	
Scratch Pad 🔸	0xFFFF F030 024C 0xFFFF F030 0028	I/O Coprocessor Firmware Version Installed Ram	A0.0a 33554432	
Data Log 🔸		ETHERNET 1 Interface		
PID •	0xFFFF F030 002E 0xFFFF F030 0034	MAC Address IP Address	00-A0-3D-01-85-9C	
Events >	0xFFFF F030 0038	Subnet Mask	10.192.55.67 255.255.192.0	
Communications >	0xFFFF F030 003C 0xFFFF F030 0040	Gateway DNS	10.192.51.51 10.192.60.31	
Other 🕨		ETHERNET 2 Interface		¥
Close	lelp		Auto R	efresh 15000 msec

If you have used the Inspect button before, the last device name you used is shown and current Status Read information appears in the window. The most recently used device names are available in the drop-down list.

- 2. In the Device Name field, type the name of the device (or choose it from the drop-down list).
- 3. Click Status Write.

,				
Status Read	Status Write			
Status Write	Address Description	Value	^	Refresh
Status Write	0xFFFF F038 0004 Always BootP/DHCP On Powerup	No	•	
	0xFFFF F038 0008 Degrees F/C	Degrees F	-	Apply
Wireless LAN 🕨	0xFFFF F038 0010 Comm Watchdog Time (msec), 0 = Disable	0		
	0xFFFF F038 0014 TCP Minimum Retransmission Timeout (msec)	250		
Point Config	0xFFFF F038 0018 TCP Initial Retransmission Timeout (msec)	3000		
	0xFFFF F038 001C TCP Retransmission Attempts	5		
Digital Bank	0xFFFF F038 0020 TCP Idle Session Timeout (msec), 0 = Disable	240000		
	0xFFFF F038 0294 Digital Feature Scan Interval (msec)	1		
Digital Point	0xFFFF F038 0050 Max Analog and High Density Digital Scan Interval (msec)	1000		
Analog Bank	0xFFFF F038 0298 Out Of Range Value (16-Bit)	-32768.000		
Analog bank	0xFFFF F038 02B0 Out Of Range Value (32-Bit)	-2147483648.000		
Analog Point	0xFFFF F038 0054 Scanner Flags	0x 00000000	~	
	Operation			
High Density				
1	OptoMMP Device A Send Command			
System 🕨	Store configuration to flash			
	Erase configuration from flash			
Scratch Pad 🔸	Reset to defaults and Restart Device			
Data Log	microSD			
Data Log	Store configuration and IP settings to microSD			
PID +	Erase configuration and IP settings from microSD			
	Erase firmware from microSD			
Events 🕨	Erase strategy from microSD			
	Other Switch to loader mode			
Communications 🕨	Clear Digital Events - Expanded configuration			
	Clear Digital Events - Old configuration			
Other ▶				

4. Items that can be changed are listed in the upper section of the dialog box. To change one, click its Value field and either choose from the drop-down list or enter the new value as described below:

Always BootP/DHCP on Powerup (All devices): If you change this field to Yes, the current IP address becomes temporary and the device will send a BootP or DHCP broadcast the next time it is turned on. If you change this field to No, the current IP address is saved to flash memory and becomes a static IP address.

Degrees F/C and **Comm Watchdog Time** (I/O units only): Changes settings for the whole I/O unit. *IMPORTANT*: Set Degrees F/C before configuring temperature inputs. If some inputs are already configured, reset their Upper and Lower Scaled Units after changing Degrees F/C.

TCP settings (All devices except E1 and E2): *CAUTION:* Before changing TCP settings, see page 266.

Digital Feature Scan Interval (PAC-R, EB, SB) or **Max 4-Channel Digital Scan Interval** (UIO, EIO, SIO) and **Max Analog and High Density Digital Scan Interval** : Default is 1000 msec for analog and 1 msec for digital. You can decrease the scan interval (to make it scan more frequently) to make sure the scanner isn't slowed or stopped by heavy communication on the network. (This is not a problem for E1s and E2s because they scan differently.) You can also shut down the scanner immediately by changing its scan interval value to -1 (does not require restarting the I/O unit). As of firmware version 8.1, analog modules with more than 4 points are scanned no faster than every 30 msec, and analog modules with four or fewer points are scanned no faster than every 6 msec, to maintain synchronization with the module. Note that scan interval changes revert to default values when power is lost, unless you save your changes to flash.

Out of Range Value (16-Bit) and Out of Range Value (32-Bit): Set the value that an analog input module returns when a signal is above or below a defined range. If the default out-of-range value is potentially a valid in-range value, you can enter a different value to

indicate an out-of-range condition. Most SNAP analog input modules use the 16-bit out-of-range value, which has a default value of -32,768. Analog input modules that return a 32-bit value (such as the SNAP-AIRATE-HFi and SNAP-AIRTD-8U modules) use the 32-bit out-of-range value, whose default value is -2147483648.

Scanner Flags: To change the way scanners work or stop/start the control engine, enter one or a combination of the following values in hex.

- (PAC-R, EB, SB, UIO, EIO, and SIO only) To process alarms in the digital scanner rather than the analog scanner, enter 1.
- (PAC-R, EB, SB, UIO, EIO, and SIO only) To disable the analog scanner, enter 2.
- (PAC-R, EB, SB, UIO, EIO, and SIO only) To disable the digital scanner, enter 4.
- (PAC-R, and UIO only) To stop the PAC Control engine runtime, enter 8.

For example, if you have a SNAP-PAC-R1 I/O unit with digital I/O only and are not using a PAC Control strategy, you can get faster reactions to events by entering 1 + 2 + 8, which would be 0x0000000B. *NOTE: You must save to flash and restart for this change to take effect.*

Host name (E1s and E2s only): The I/O unit's host name can be changed here. The host name can include letters, numbers, and minus signs (hyphens). The first character must be a letter and the last letter must be a letter or a number. Host names are not case sensitive and can be from two to 63 characters long. See "E1 and E2 brain boards" on page 14 "About IP Addresses" for more information on host names.

Strategy Download Method (SNAP PAC controllers only): Choose Background to enable background downloading. See the PAC Control User's Guide for more information.

Turnaround Delay (controllers or brains with serial ports): Enter how long the controller or brain should wait to send a response to serial communication. Default is zero (no delay).

Communication Error Blink Codes (SB brains only): For troubleshooting, choose Enabled from the drop-down list to see communication error blink codes. (See the Troubleshooting section in the brain user's guide for details.) Be sure you turn off blink codes after troubleshooting; they will degrade performance.

Ethernet 2 IP Address information (SNAP PAC controllers only): See "Assigning an IP Address to Ethernet 2 (SNAP PAC Controller Only)" on page 32 for information.

5. When you have finished entering changes, click Apply.

Most changes take effect immediately. If you change the Scanner Flags, secondary IP address information, or strategy download method, however, you must **store the configuration to flash and then restart** the controller or brain. Also see "Assigning an IP Address to Ethernet 2 (SNAP PAC Controller Only)" on page 32.

Referencing I/O Points



The following sections show input and output point numbers for I/O units.

For **SNAP serial communication modules**, see page 186. You will also need Opto 22 form 1191, *SNAP Serial Communication Module User's Guide*.

CAUTION: Make certain you are using the correct rack for the processor. Using an incompatible rack can cause severe damage to the brain or controller.

To reference I/O points, see the section for the rack you are using:

SNAP PAC rack (SNAP-PAC-RCK4, SNAP-PAC-RCK8, etc.) SNAP M-series rack (SNAP-M16, SNAP-M64, etc.)	SNAP-PAC-R1 SNAP-PAC-R2 SNAP-UP1-M64 SNAP-ENET-S64	see page 184
SNAP B-series rack (SNAP-B4M, SNAP-B8MC, SNAP-B12MC-P, SNAP-B16M, etc.)	SNAP-PAC-R1-B SNAP-UP1-ADS SNAP-B3000-ENET SNAP-ENET-RTC	see page 185
SNAP-D64RS rack	SNAP-UP1-D64 SNAP-ENET-D64	see page 186
Racks for G4, G1, or Quad Pak digital modules	E1	see page 187
Racks for G1 analog modules	E2	see page 187

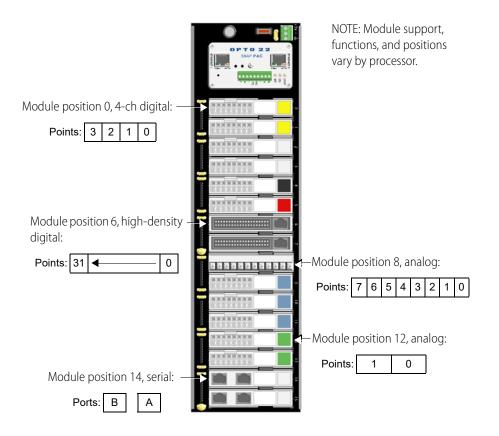
PAC-R EB SB UIO EIO SIO

SNAP PAC Racks

Use any of these racks	With any of these processors
SNAP-PAC-RCK4 (or SNAP-M16)	SNAP-PAC-R1, SNAP-PAC-R1-FM, SNAP-PAC-R1-W
SNAP-PAC-RCK4-FM	SNAP-PAC-R2, SNAP-PAC-R2-FM, SNAP-PAC-R2-W
SNAP-PAC-RCK8 (or SNAP-M32)	SNAP-PAC-EB1, SNAP-PAC-EB1-FM, SNAP-PAC-EB1-W
SNAP-PAC-RCK8-FM	SNAP-PAC-EB2, SNAP-PAC-EB2-FM, SNAP-PAC-EB2-W
SNAP-PAC-RCK12 (or SNAP-M48)	SNAP-PAC-SB1
SNAP-PAC-RCK12-FM	SNAP-PAC-SB2
SNAP-PAC-RCK16 (or SNAP-M64)	SNAP-ENET-S64
SNAP-PAC-RCK16-FM	SNAP-UP1-M64

SNAP PAC mounting racks can hold up to 4, 8, 12, or 16 Opto 22 SNAP I/O modules. Point features and modules supported vary by processor; see the processor's data sheet for specifications.

Each module contains 1 to 32 points (channels), depending on the module. Examples of modules are shown in the following diagram.

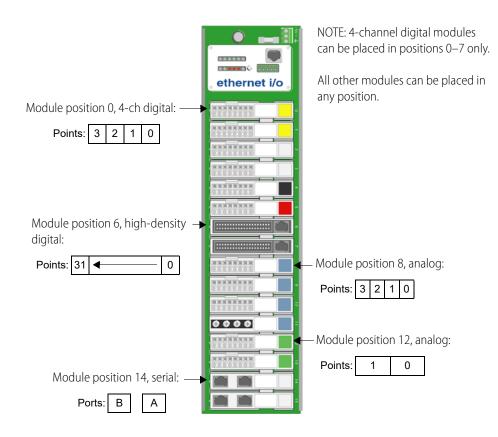


SNAP B-Series Racks

Use any of these racks		With any of these processors		
SNAP-B4 SNAP-B8 SNAP-B12 SNAP-B16	SNAP-B8MC SNAP-B12MC SNAP-B16MC	SNAP-B8MC-P SNAP-B12MC-P SNAP-B16MC-P	SNAP-PAC-R1-B SNAP-UP1-ADS SNAP-B3000-ENET SNAP-ENET-RTC	

NOTE: SNAP B-series racks and the processors compatible with them are not recommended for new development. Use SNAP PAC racks and processors instead.

SNAP B-series mounting racks can hold up to 4, 8, 12, or 16 Opto 22 SNAP I/O modules. (Not all modules are supported by these processors; see Opto 22 form 1693, *Legacy and Current SNAP Product Comparison and Compatibility Charts*, for details.) Analog, serial, and high-density digital modules (digital modules with more than four points) can be placed in any position. For the larger racks, 4-channel digital modules can be placed in positions 0–7 only. Each module contains 1 to 32 points (channels), depending on the module. Examples of modules are shown in the following diagram.



SNAP Digital-Only Rack

NOTE: Digital-only racks and processors are not recommended for new development. Use SNAP PAC racks and processors instead.

The SNAP-D64RS mounting rack is compatible with SNAP-UP1-D64 and SNAP-ENET-D64 processors. The rack holds up to16 4-channel SNAP digital I/O modules. Analog, serial, and high-density digital modules are not supported. Module position 0 is the position closest to the processor.

Serial Modules

The following table applies to these I/O units only:

SNAP-PAC-R1	SNAP-ENET-S64
SNAP-PAC-R2	SNAP-UP1-ADS
SNAP-PAC-EB1	SNAP-UP1-M64
SNAP-PAC-EB2	SNAP-ENET-RTC
SNAP-B3000-ENET	

SNAP-SCM-232, SNAP-SCM-485, SNAP-SCM-485-422, and SNAP-SCM-W2 modules each have two serial ports, A and B. Profibus modules (SNAP-SCM-PROFI) have one serial port.

To establish an Ethernet connection between the I/O unit and a serial module, you use the IP address of the I/O unit the module is on, plus the TCP port number for the module's serial port. The following table shows default port numbers for each port in each position on the largest rack. For a Profibus module, use the Port A port number.

Module Position	Port	TCP port Number
0	А	22500
0	В	22501
1	А	22502
I	В	22503
2	А	22504
Z	В	22505
3	А	22506
5	В	22507
4	А	22508
-	В	22509
5	А	22510
5	В	22511
6	А	22512
5	В	22513
7	А	22514
•	В	22515

These port numbers can be changed if necessary. See page 62 for instructions.

E1 E2

E1 and E2 Brain Boards

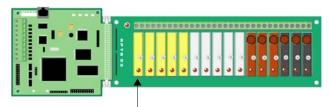
NOTE: You can configure E1 and E2 brain boards like any other I/O unit if you have E1/E2 firmware R1.2a (and higher) and PAC Project 9.5000 (and higher). Also, if a SNAP PAC controller communicates with the E1 or E2, the controller must have PAC firmware R9.5a (or higher) to use this simplified configuration method.

If you are not using these firmware and software versions, then when you use the memory map with E1s and E2s, each module on the E1 or E2 corresponds to the first point on a similar SNAP module.

E1 brain boards can be used with a variety of modules. The maximum number of points is 16 on the largest rack, as shown below.

E1 shown with G4 modules.

Since each module has just one point, use only the first point for each module in the memory map.



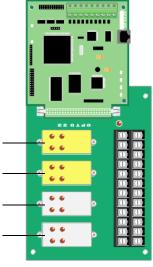
Module #	Point #
00	0
Ļ	↓ ↓
15	0

Module position 0

E1 with Quad Pak modules.

Quad Pak modules have four input or four output points, but each point is treated as if it were a separate one-point module.

Module position on Quad Pak rack	Module number	Point number
0	00 01 02 03	0 0 0 0
1	04 05 06 07	0 0 0 0
2	08 09 10 11	0 0 0 0
3	12 13 14 15	0 0 0 0



E2 brain boards are used with analog G1 modules only. The largest rack (shown below) holds 16 single-point modules.

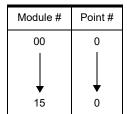
0

3

E2 with G1 modules.

Since each module has just one point, use only the first point for each module in the memory map.





Module position 0

Configuring I/O Modules, Points, and Features

PAC-R	
EB	
SB	
UIO	
EIO	
SIO	

Before you can read or write to I/O points, you must configure point types and point features. You can do so using PAC Manager's Inspect window. Remember, however, that configurations you set in the Inspect window cannot be saved to a configuration file. They are sent directly to an individual I/O unit. To use a configuration file, see "Chapter 2: Configuring Devices," especially "Configuring I/O Modules and Points" on page 50.

NOTE: You can configure E1 and E2 brain boards like any other I/O unit if you have E1/E2 firmware R1.2a (and higher) and PAC Project 9.5000 (and higher). Also, if a SNAP PAC controller communicates with the E1 or E2, the controller must have PAC firmware R9.5a (or higher) to use this simplified configuration method.

If you are not using these firmware and software versions and you are communicating with your E1 or E2 I/O units using Optomux only, you do not need to configure them in PAC Manager. However, if you are also communicating with E2 I/O units using OptoMMP, Modbus/TCP, or PAC Project software (including OptoOPCServer), you must configure them. For details, see Opto 22 form 1576, I/O Configuration for E1 and E2 Brain Boards.

Point Types Requiring Configuration

For point types, configuration requirements vary based on the type of processor.

SNAP PACs, SNAP Ultimate, SNAP Ethernet, and SNAP Simple I/O processors with analog capability. The processor can recognize analog, serial, and high-density digital modules, and it assumes a default configuration for all points on those modules. Any module position not occupied by an analog, serial, or high-density module is assumed to be a 4-channel digital input module.

For these processors, you must configure the following point types:

- All digital output points on 4-channel digital modules. Use point type 180.
- Analog points that do not use the default point type for the module. For example, if the points on a SNAP-AIRTD module are 120 Ohm Nickel 3-wire RTDs (-80 to +260 °C), they must be configured, because the default for that module is 100 Ohm Platinum 3-wire RTDs (-200 to +850 °C). Point types for analog modules are shown in the tables beginning on page 192. Default point types are indicated.

NOTE: You can configure E1 and E2 brain boards like any other I/O unit if you have E1/E2 firmware R1.2a (and higher) and PAC Project 9.5000 (and higher). Also, if a SNAP PAC controller communicates with the E1 or E2, the controller must have PAC firmware R9.5a (or higher) to use this simplified configuration method.

If you are not using these firmware and software versions, then these rules apply:

Digital-only SNAP Ethernet-based brains and E1 brain boards: The brain or brain board assumes that all points are digital input points. You must configure all digital output points with point type 180.

E2 brain boards: You must configure point types for all points on the rack. Point types are shown in the tables beginning on page 192.

For more information, see Opto 22 form 1576, I/O Configuration for E1 and E2 Brain Boards.

Point Features Requiring Configuration

Point features vary based on the processor and the module. The following point features are not automatic and must be configured for each point that uses them:

- High-speed digital input counters and quadrature counters
- Digital and analog watchdogs
- Analog scaling, clamping, offset and gain, and average filter weight

See "Using I/O Point Features" on page 89 for a description of features.

PAC-R EB SB UIO EIO SIO E1 E2

Configuring Analog and Digital Points and Features

NOTE: You can configure E2 brain boards like any other I/O unit if you have E1/E2 firmware R1.2a (and higher) and PAC Project 9.5000 (and higher). Also, if a SNAP PAC controller communicates with the E2, the controller must have PAC firmware R9.5a (or higher) to use this simplified configuration method.

If you are not using these firmware and software versions (or if you prefer to use the previous method to reconfigure existing E2s), see Opto 22 form 1576, I/O Configuration for E1 and E2 Brain Boards.

🛃 Inspect Opto 22 I	Device			-		×
Device Name: 10.19	92.55.67	Options Status: Status Read are	ea last read at 07/05/16 13:30	:03		
Status Read	Status Read					
Status Write	ADDRESS	DESCRIPTION	VALUE	^ [Refresh	
Wireless LAN 🔸	0xFFFF F030 0004 0xFFFF F030 0008	Powerup Clear Flag PUC Needed Busy Flag	PUC Received (0) 0			
Point Config	0xFFFF F030 0018	Loader Version	R5.1c			
Digital Bank	0xFFFF F030 0000 0xFFFF F030 0230	Memory Map Version Current Boot Device	1 Flash Memory			
Digital Point	0xFFFF F030 001C 0xFFFF F030 00A0	Firmware Version Firmware Version Date	A9.5a 05/03/2016			
Analog Bank	0xFFFF F030 00B0	Firmware Version Time	15:29:32			
Analog Point	0xFFFF F030 0020	Unit Type	0x000007A			
High Density	0xFFFF F030 0080 0xFFFF F030 0024	Unit Description I/O Unit Hardware Revision (Month)	SNAP-PAC-R1 4			
System 🕨	0xFFFF F030 0025 0xFFFF F030 0026	I/O Unit Hardware Revision (Day)	21 2008			
Scratch Pad 🔸	0xFFFF F030 024C 0xFFFF F030 0028	I/O Coprocessor Firmware Version Installed Ram	A0.0a 33554432			
Data Log 🕨		ETHERNET 1 Interface				
PID 🕨	OxFFFF F030 002E	MAC Address	00-A0-3D-01-85-9C			
Events 🕨	0xFFFF F030 0034 0xFFFF F030 0038	IP Address Subnet Mask	10.192.55.67 255.255.192.0			
Communications +	0xFFFF F030 003C 0xFFFF F030 0040	Gateway	10.192.51.51 10.192.60.31			
Other 🔸	040	ETHERNET 2 Interface	10.192.00.31	~		
Close	Help		🗌 Auto R	efresh	15000	msec

1. In the PAC Manager main window, click the Inspect button [].

If you have used the Inspect button before, the last device name you used is shown, and current Status Read information appears in the window. The most recently used device names are available in the drop-down list.

2. In the Device Name field, type the name (or IP address) of the I/O unit (or choose it from the drop-down list). Click Point Config.

Module position number	🖶 Inspect Opto 22 De	vice			- 🗆 X
Point numbers for this module are shown in yellow.	Status Read Status Write Wireless LAN	Point Configuration Step 1: Choose a mode Module 0 1 Step 2: Choose a point	2 3 4 5 6 7 8 con the selected module 2 3 4 5 6 7 8	Status: Point Configuration are 8 9 10 11 12 13 14 11 8 9 10 11 12 13 14 11 8 9 10 11 12 13 14 11 8 9 10 11 12 13 14 11 8 9 10 11 12 13 14 11 14 25 26 27 28 29 30 3	Type: 0 to 10 VDC Single (0x85) Feature: None (0x00)
Point zero is currently being	Point Config Digital Bank	Address	Description	Value	Name: ao 12Vout_0000
read here. Since this is not an	Digital Point		ALL POINTS		
analog point, analog values are	Analog Bank	0xFFFF F010 0000 0xFFFF F010 0004 0xFFFF F010 0008	Module Type Point Type Point Feature	AOV-5 (0x85) 0 to 10 VDC Single (0x85) 0x 00000000	Apply
grayed out.	Analog Point	0xFFFF F010 0024	Watchdog Output Value	0.000	
<u> </u>		0xFFFF F010 0028	Watchdog Enabled	Disabled	•
	High Density	0xFFFF F010 0030	Point Name	ao12Vout_0000	
To update values, click the	System 🕨	0xFFFF F010 000C	ANALOG ONLY Offset	0.00000	
Refresh button. To modify	Scratch Pad 🔸	0xFFFF F010 0010 0xFFFF F010 0014	Gain Upper Scaled Units	0.00000 10.000	
values, change the parameters		0xFFFF F010 0018	Lower Scaled Units	0.000	
values, change the parameters	Data Log 🕨	0xFFFF F010 0020	Filter Weight (0=disable)	0.000	
(if applicable) and click Apply.	PID 🕨	0xFFFF F010 00BC	Upper Clamp	0.000	
(in applicable) and eller(hppi).		0xFFFF F010 00B8	Lower Clamp	0.000	
	Events				_
	Communications •				
	Other +				
	Close H	elp			Auto Refresh 15000 msec

Module position numbers are shown near the top of the page; point numbers for multi-point modules are shown below. For more information on locating modules and points, see "Referencing I/O Points" on page 183.

- 3. Click the module position and the point number you want to view or configure.
- **4.** Choose or enter the following as necessary for the point.
 - a. Choose the point type from the drop-down list.
 For help, see "Point Type Configuration Tables" on page 192 and "Using I/O Point Features" on page 89.
 - **b.** Configure digital input counters in the Point Feature field as shown below:

0x00000000	Disables all digital point features
0x00000001	Enables and starts counter on digital input
0x00000004	Simple quadrature counter input (requires SNAP quadrature input module)
0x00000041	Quadrature counter input with index (requires SNAP quadrature input module)

- **c.** For automatic reaction to analog or digital watchdogs, enable the watchdog and enter the value that the output point should be set to if the watchdog is tripped.
- **d.** (Analog points only) To set offset and gain for the point manually, enter values in those fields. (To have the processor compute offset and gain, see "Calibrating Offset and Gain Using the Default Method" on page 206.)

- e. (Analog points only) Set upper and lower scaled units, filter weight, and upper and lower clamps as necessary. (For help, see "Using I/O Point Features" on page 89.)
- 5. When all lines are correct, click Apply to send the configuration to the I/O unit.

All other points on the same module are automatically configured with the same features and the same point name.

- 6. Click another point on the same module and change its point name and features as necessary.
- 7. Repeat steps for each module you need to configure.

To save configuration to flash memory, see "Saving Configuration to a Device's Flash Memory" on page 222.

PAC-R EB SB UIO EIO SIO

Point Type Configuration Tables

The following tables help you configure points by showing the part number, the point type in decimal and in hex, and the module type in hex (module type is read-only). For analog modules, tables also include the number of points per module, the unit of measurement for the module, and its range.

Digital Input and Output Modules	page 192
Analog Input Modules	page 192
Analog Output Modules	page 199

Digital Input and Output Modules

Module & Description	Point Type (Dec)	Point Type (Hex)	Module Type (Hex)
Digital input module*	256	100	00
Digital output module*	384	180	00

* Does not apply to SNAP high-density digital modules, which are recognized by the processor.

Analog Input Modules

Use this data for configuring point types and features (see page 189). If a module has multiple listings, the default point type is shaded.

Part Number & Description	Point Type (Dec)	Point Type (Hex)	Module Type (Hex)	Points per Module	Default Unit of Measurement	Underrange	Low Scale	Full Scale	Overrange
SNAP-AIARMS: 0 - 10 A AC/DC	71	47	71	2	А	0.0	0.0	10.0	11.0
SNAP-AIARMS-i: 0 - 10 A AC/DC	71	47	29	2	А	0.0	0.0	10.0	11.0
SNAP-AIARMS-i-FM: 0 - 10 A AC/DC	71	47	29	2	А	0.0	0.0	10.0	11.0

Part Number &			0	۵					
Description	Point Type (Dec)	Point Type (Hex)	Module Type (Hex)	Points per Module	Default Unit of Measurement	Underrange	Low Scale	Full Scale	Overrange
SNAP-AICTD: ICTD Temp. Probe	4	4	04	2	Degrees C	-273.0	-40.0	150.0	150.0
SNAP-AICTD-4: ICTD Temp. Probe	4	4	42	4	Degrees C	-273.0	-40.0	150.0	150.0
SNAP-AICTD-8: ICTD Temp. Probe	4	4	4C	8	Degrees C	-273.0	-40.0	150.0	150.0
SNAP-AILC: -2 - +2 mV/V Fast	34	22	0B	2	Percent	-110.0	-100.0	100.0	110.0
SNAP-AILC: -2 - +2 mV/V Slow	36	24	0B	2	Percent	-110.0	-100.0	100.0	110.0
SNAP-AILC: -3 - +3 mV/V Fast	35	23	0B	2	Percent	-110.0	-100.0	100.0	110.0
SNAP-AILC: -3 - +3 mV/V Slow	37	25	0B	2	Percent	-110.0	-100.0	100.0	110.0
SNAP-AILC: Filter of 1st channel	0	0	0B	2	Percent	-110.0	-100.0	100.0	110.0
SNAP-AILC-2: -3 - +3 mV/V Fast	35	23	0C	2	Percent	-110.0	-100.0	100.0	110.0
SNAP-AILC-2: -3 - +3 mV/V Slow	37	25	0C	2	Percent	-110.0	-100.0	100.0	110.0
SNAP-AILC-2: -4 - +4 mV/V Fast	34	22	0C	2	Percent	-110.0	-100.0	100.0	110.0
SNAP-AILC-2: -4 - +4 mV/V Slow	36	24	0C	2	Percent	-110.0	-100.0	100.0	110.0
SNAP-AILC-2: Filter of 1st channel	0	0	0C	2	Percent	-110.0	-100.0	100.0	110.0
SNAP-AIMA : -20 - +20 mA	64	40	64	2	mA	-22.0	-20.0	20.0	22.0
SNAP-AIMA: 0 - +20 mA	2	2	64	2	mA	-22.0	0.0	20.0	22.0
SNAP-AIMA: 4 - +20 mA	3	3	64	2	mA	-22.0	4.0	20.0	22.0
SNAP-AIMA2-i: -1 to +1 mA	85	55	27	2	mA	-1.1	-1.0	1.0	1.1
SNAP-AIMA-i : -20 - +20 mA	64	40	22	2	mA	-22.0	-20.0	20.0	22.0
SNAP-AIMA-i: 0 - +20 mA	2	2	22	2	mA	-22.0	0.0	20.0	22.0
SNAP-AIMA-i: 4 - +20 mA	3	3	22	2	mA	-22.0	4.0	20.0	22.0
SNAP-AIMA-iH: 4 - +20 mA	3	3	2A	2	mA	3.2	4.0	20.0	24.0
SNAP-AIMA-iSRC: -20 - +20 mA	64	40	26	2	mA	-22.0	-20.0	20.0	22.0
SNAP-AIMA-iSRC: 0 - +20 mA	2	2	26	2	mA	-22.0	0.0	20.0	22.0
SNAP-AIMA-iSRC: 4 - +20 mA	3	3	26	2	mA	-22.0	4.0	20.0	22.0
SNAP-AIMA-iSRC-FM: -20 - +20 mA	64	40	26	2	mA	-22.0	-20.0	20.0	22.0
SNAP-AIMA-iSRC-FM: 0 - +20 mA	2	2	26	2	mA	-22.0	0.0	20.0	22.0
SNAP-AIMA-iSRC-FM: 4 - +20 mA	3	3	26	2	mA	-22.0	4.0	20.0	22.0
SNAP-AIMA-4 : -20 - +20 mA	64	40	40	4	mA	-22.0	-20.0	20.0	22.0
SNAP-AIMA-4: 0 - +20 mA	2	2	40	4	mA	-22.0	0.0	20.0	22.0
SNAP-AIMA-4: 4 - +20 mA	3	3	40	4	mA	-22.0	4.0	20.0	22.0
SNAP-AIMA-8 : -20 - +20 mA	64	40	4A	8	mA	-22.0	-20.0	20.0	22.0
SNAP-AIMA-8: 0 - +20 mA	2	2	4A	8	mA	-22.0	0.0	20.0	22.0
SNAP-AIMA-8: 4 - +20 mA	3	3	4A	8	mA	-22.0	4.0	20.0	22.0
SNAP-AIMA-32: -20 to +20 mA	64	40	4D	32	mA	-22.0	-20.0	20.0	22.0
SNAP-AIMA-32: 0 - +20 mA	2	2	4D	32	mA	-22.0	0.0	20.0	22.0
SNAP-AIMA-32: 4 - +20 mA	3	3	4D	32	mA	-22.0	4.0	20.0	22.0
SNAP-AIMA-32-FM: -20 to +20 mA	64	40	4D	32	mA	-22.0	-20.0	20.0	22.0

Part Number & Description	Point Type (Dec)	Point Type (Hex)	Module Type (Hex)	Points per Module	Default Unit of Measurement	Underrange	Low Scale	Full Scale	Overrange
SNAP-AIMA-32-FM: 0 - +20 mA	2	2	4D	32	mA	-22.0	0.0	20.0	22.0
SNAP-AIMA-32-FM: 4 - +20 mA	3	3	4D	32	mA	-22.0	4.0	20.0	22.0
SNAP-AIMV-4 : -150 - +150 mV	66	42	44	4	mV	-165.0	-150.0	150.0	165.0
SNAP-AIMV-4: -75 - +75 mV	68	44	44	4	mV	-82.5	-75.0	75.0	82.5
SNAP-AIMV2-4 : -50 - +50 mV	9	9	45	4	mV	-55.0	-50.0	50.0	55.0
SNAP-AIMV2-4: -25 - +25 mV	67	43	45	4	mV	-27.5	-25.0	25.0	27.5
SNAP-AIPM (point 0 only)	70	46	0A	*	AC VRMS	0.0	0	250	275
SNAP-AIPM (point 1 only)	71	47	0A	*	AC ARMS	0.0	0	10	11.0
SNAP-AIPM (point 2 only)	82	52	0A	*	True power	n/a	n/a	n/a	n/a
SNAP-AIPM (point 3 only)	83	53	0A	*	Volt/Amps	n/a	n/a	n/a	n/a
SNAP-AIPM-3 (points 0, 4, & 8)	70	46	49	*	AC VRMS	0.0	0	300	330
SNAP-AIPM-3 (points 1, 5, & 9)	71	47	49	*	AC ARMS	0.0	0	5	5.5
SNAP-AIPM-3 (points 2, 6, & 10)	82	52	49	*	True power	n/a	n/a	n/a	n/a
SNAP-AIPM-3 (points 3, 7, & 11)	83	53	49	*	Volt/Amps	n/a	n/a	n/a	n/a
SNAP-AIPM-3 (points 12 & 13)	86	56	49	*	True power	n/a	n/a	n/a	n/a
SNAP-AIPM-3V (points 0, 4, & 8)	100	64	48	*	AC VRMS	0.0	0	300	330
SNAP-AIPM-3V (points 1, 5, & 9)	89	59	48	*	VAC from CT	0.0	0	0.333	0.366
SNAP-AIPM-3V (points 2, 6, & 10)	90	5A	48	*	True power	n/a	n/a	n/a	n/a
SNAP-AIPM-3V (points 3, 7, & 11)	90	5A	48	*	Volt/Amps	n/a	n/a	n/a	n/a
SNAP-AIPM-3V (points 12 & 13)	184	B8	48	*	True power	n/a	n/a	n/a	n/a
SNAP-AIRATE: Rate (Frequency)	69	45	69	2	Hz	0.0	0.0	25000.0	27500.0
SNAP-AIRATE-HFi : Rate (0.1 s data freshness)	68	44	2B	2	Hz	2	2	500,000	500,000
SNAP-AIRATE-HFi: Rate (1 s data freshness)	69	45	2B	2	Hz	20	20	500,000	500,000
SNAP-AIRTD: 100 Ohm Pt 3-wire	10	0A	10	2	Degrees C	-200.0	-200.0	850.0	850.0
SNAP-AIRTD: 100 Ohm Ni 3-wire	46	2E	10	2	Degrees C	-60.0	-60.0	250.0	250.0
SNAP-AIRTD: 0 - 400 Ohms, Lead Compensated	15	0F	10	2	Ohms	0	0	400	440
SNAP-AIRTD: 120 Ohm Ni 3-wire	48	30	10	2	Degrees C	-80.0	-80.0	260.0	260.0
SNAP-AIRTD-10: 10 Ohm Cu 3-wire	14	0E	0E	2	Degrees C	-180.0	-180.0	260.0	260.0
SNAP-AIRTD-10: 0 - 25 Ohms, Lead Compensated	15	0F	0E	2	Ohms	0	0	25	27.5
SNAP-AIRTD-1K: 1000 Ohm Pt 3-wire	92	5C	0F	2	Degrees C	-200.0	-200.0	850.0	850.0
SNAP-AIRTD-1K: 1000 Ohm Ni 3-wire	93	5D	0F	2	Degrees C	-60.0	-60.0	250.0	250.0
SNAP-AIRTD-1K: 1000 Ohm Ni 3-wire	94	5E	0F	2	Degrees F	-50.0	-50.0	275.0	275.0
SNAP-AIRTD-1K: 0 - 4000 Ohms, Lead Compensated	15	0F	0F	2	Ohms	0	0	4000	4400
SNAP-AIRTD-8U: 0-8000 Ohms - Fixed	155	9B	55	8	Ohms	0	0	8000	8800

Part Number &	<u></u>	0	(X)	le					
Description	Point Type (Dec)	Point Type (Hex)	Module Type (Hex)	Points per Module	Default Unit of Measurement	Underrange	Low Scale	Full Scale	Overrange
SNAP-AIRTD-8U: 1000 Ohm Ni 3-wire @ 70° F	182	B6	55	8	Degrees F	-46	-46	148.9	148.9
SNAP-AIRTD-8U: 1000 Ohm Ni 3-wire @ 0 °C	181	B5	55	8	Degrees C	-40	-40	135	135
SNAP-AIRTD-8U: 1000 Ohm Pt @ 0 °C	180	B4	55	8	Degrees C	-200	-200	850	850
SNAP-AIRTD-8U: 120 Ohm Ni @ 0 °C	179	B3	55	8	Degrees C	-80	-80	260	260
SNAP-AIRTD-8U: 100 Ohm Ni @ 0 °C	178	B2	55	8	Degrees C	-60	-60	250	250
SNAP-AIRTD-8U: 100 Ohm Pt @ 0 °C	177	B1	55	8	Degrees C	-200	-200	850	850
SNAP-AIRTD-8U: 10 Ohm Cu	176	B0	55	8	Degrees C	-60	-60	355	355
SNAP-AIRTD-8U: 0-8000 Ohms - Auto	171	AB	55	8	Ohms	0	0	8000	8800
SNAP-AIRTD-8U: 0-4000 Ohms - Auto	170	AA	55	8	Ohms	0	0	4000	4400
SNAP-AIRTD-8U: 0-2000 Ohms - Auto	169	A9	55	8	Ohms	0	0	2000	2200
SNAP-AIRTD-8U: 0-1000 Ohms - Auto	168	A8	55	8	Ohms	0	0	1000	1100
SNAP-AIRTD-8U: 0-800 Ohms - Auto	167	A7	55	8	Ohms	0	0	800	880
SNAP-AIRTD-8U: 0-400 Ohms - Auto	166	A6	55	8	Ohms	0	0	400	440
SNAP-AIRTD-8U: 0-200 Ohms - Auto	165	A5	55	8	Ohms	0	0	200	220
SNAP-AIRTD-8U: 0-100 Ohms - Auto	164	A4	55	8	Ohms	0	0	100	110
SNAP-AIRTD-8U: 0-80 Ohms - Auto	163	A3	55	8	Ohms	0	0	80	88
SNAP-AIRTD-8U: 0-40 Ohms - Auto	162	A2	55	8	Ohms	0	0	40	44
SNAP-AIRTD-8U: 0-20 Ohms - Auto	161	A1	55	8	Ohms	0	0	20	22
SNAP-AIRTD-8U: 0-10 Ohms - Auto	160	A0	55	8	Ohms	0	0	10	11
SNAP-AIRTD-8U: 0-4000 Ohms - Fixed	154	9A	55	8	Ohms	0	0	4000	4400
SNAP-AIRTD-8U: 0-2000 Ohms - Fixed	153	99	55	8	Ohms	0	0	2000	2200
SNAP-AIRTD-8U: 0-1000 Ohms - Fixed	152	98	55	8	Ohms	0	0	1000	1100
SNAP-AIRTD-8U: 0-800 Ohms - Fixed	151	97	55	8	Ohms	0	0	800	880
SNAP-AIRTD-8U: 0-400 Ohms - Fixed	150	96	55	8	Ohms	0	0	400	440
SNAP-AIRTD-8U: 0-200 Ohms - Fixed	149	95	55	8	Ohms	0	0	200	220
SNAP-AIRTD-8U: 0-100 Ohms - Fixed	148	94	55	8	Ohms	0	0	100	110
SNAP-AIRTD-8U: 0-80 Ohms - Fixed	147	93	55	8	Ohms	0	0	80	88
SNAP-AIRTD-8U: 0-40 Ohms - Fixed	146	92	55	8	Ohms	0	0	40	44
SNAP-AIRTD-8U: 0-20 Ohms - Fixed	145	91	55	8	Ohms	0	0	20	22
SNAP-AIRTD-8U: 0-10 Ohms - Fixed	144	90	55	8	Ohms	0	0	10	11
SNAP-AITM : -150 - +150 mV	66	42	66	2	mV	-165.0	-150.0	150.0	165.0
SNAP-AITM: -75 - +75 mV	68	44	66	2	mV	-82.5	-75.0	75.0	82.5
SNAP-AITM: Type E Thermocouple	19	13	66	2	Degrees C	-270.0	-270.0	1000.0	1000.0
SNAP-AITM: Type J Thermocouple	5	5	66	2	Degrees C	-210.0	-210.0	1200.0	1200.0
SNAP-AITM: Type K Thermocouple	8	8	66	2	Degrees C	-270.0	-270.0	1372.0	1372.0
SNAP-AITM-i : -150 - +150 mV	66	42	20	2	mV	-165.0	-150.0	150.0	165.0

Part Number &	c) ex) f								
Description	Point Type (Dec)	Point Type (Hex)	Module Type (Hex)	Points per Module	it of ient	e	le	e	e
	/pe	/pe	[ype	er M	Default Unit of Measurement	Underrange	Low Scale	Full Scale	Overrange
	ut T	ntT	nle .	lts p	easu	Inde	Low	Full	Over
	Poi	Poi	Mod	Poin	9 Ž				Ū
SNAP-AITM-i: -75 - +75 mV	68	44	20	2	mV	-82.5	-75.0	75.0	82.5
SNAP-AITM-i: Type E Thermocouple	19	13	20	2	Degrees C	-270.0	-270.0	1000.0	1000.0
SNAP-AITM-i: Type J Thermocouple	5	5	20	2	Degrees C	-210.0	-210.0	1200.0	1200.0
SNAP-AITM-i: Type K Thermocouple	8	8	20	2	Degrees C	-270.0	-270.0	1372.0	1372.0
SNAP-AITM-4i : -150 - +150 mV	66	42	32	4	mV	-165.0	-150.0	150.0	165.0
SNAP-AITM-4i: -75 - +75 mV	68	44	32	4	mV	-82.5	-75.0	75	82.5
SNAP-AITM-4i: -50 - +50 mV	9	9	32	4	mV	-55.0	-50.0	50.0	55.0
SNAP-AITM-4i: -25 - +25 mV	67	43	32	4	mV	-27.5	-25.0	25.0	27.5
SNAP-AITM-4i: Type B Thermocouple	24	18	32	4	Degrees C	42.0	42.0	1820.0	1820.0
SNAP-AITM-4i: Type C Thermocouple	32	20	32	4	Degrees C	0.0	0.0	2320.0	2320.0
SNAP-AITM-4i: Type D Thermocouple	33	21	32	4	Degrees C	0.0	0.0	2320.0	2320.0
SNAP-AITM-4i: Type E Thermocouple	19	13	32	4	Degrees C	-270.0	-270.0	1000.0	1000.0
SNAP-AITM-4i: Type G Thermocouple	31	1F	32	4	Degrees C	0.0	0.0	2320.0	2320.0
SNAP-AITM-4i: Type J Thermocouple	5	5	32	4	Degrees C	-210.0	-210.0	1200.0	1200.0
SNAP-AITM-4i: Type K Thermocouple	8	8	32	4	Degrees C	-270.0	-270.0	1372.0	1372.0
SNAP-AITM-4i: Type N Thermocouple	30	1E	32	4	Degrees C	-270.0	-270.0	1300.0	1300.0
SNAP-AITM-4i: Type R Thermocouple	17	11	32	4	Degrees C	-50.0	-50.0	1768.0	1768.0
SNAP-AITM-4i: Type S Thermocouple	23	17	32	4	Degrees C	-50.0	-50.0	1768.0	1768.0
SNAP-AITM-4i: Type T Thermocouple	18	12	32	4	Degrees C	-270.0	-270.0	400.0	400.0
SNAP-AITM-8 : -75 - +75 mV	68	44	4F	8	mV	-82.5	-75.0	75.0	82.5
SNAP-AITM-8: -50 - +50 mV	9	9	4F	8	mV	-55.0	-50.0	50.0	55.0
SNAP-AITM-8: -25 - +25 mV	67	43	4F	8	mV	-27.5	-25.0	25.0	27.5
SNAP-AITM-8: Type B Thermocouple	24	18	4F	8	Degrees C	42.0	42.0	1820.0	1820.0
SNAP-AITM-8: Type C Thermocouple	32	20	4F	8	Degrees C	0.0	0.0	2320.0	2320.0
SNAP-AITM-8: Type D Thermocouple	33	21	4F	8	Degrees C	0.0	0.0	2320.0	2320.0
SNAP-AITM-8: Type E Thermocouple	19	13	4F	8	Degrees C	-270.0	-270.0	1000.0	1000.0
SNAP-AITM-8: Type G Thermocouple	31	1F	4F	8	Degrees C	0.0	0.0	2320.0	2320.0
SNAP-AITM-8: Type J Thermocouple	5	5	4F	8	Degrees C	-210.0	-210.0	1200.0	1200.0
SNAP-AITM-8: Type K Thermocouple	8	8	4F	8	Degrees C	-270.0	-270.0	1372.0	1372.0
SNAP-AITM-8: Type N Thermocouple	30	1E	4F	8	Degrees C	-270.0	-270.0	1300.0	1300.0
SNAP-AITM-8: Type R Thermocouple	17	11	4F	8	Degrees C	-50.0	-50.0	1768.0	1768.0
SNAP-AITM-8: Type S Thermocouple	23	17	4F	8	Degrees C	-50.0	-50.0	1768.0	1768.0
SNAP-AITM-8: Type T Thermocouple	18	12	4F	8	Degrees C	-270.0	-270.0	400.0	400.0
SNAP-AITM-8-FM : -75 - +75 mV	68	44	4F	8	mV	-82.5	-75.0	75.0	82.5
SNAP-AITM-8-FM: -50 - +50 mV	9	9	4F	8	mV	-55.0	-50.0	50.0	55.0
SNAP-AITM-8-FM: -25 - +25 mV	67	43	4F	8	mV	-27.5	-25.0	25.0	27.5
SNAP-AITM-8-FM: Type B Thermocple	24	18	4F	8	Degrees C	42.0	42.0	1820.0	1820.0

Part Number &			0	е					
Description	Point Type (Dec)	Point Type (Hex)	Module Type (Hex)	Points per Module	Default Unit of Measurement	Underrange	Low Scale	Full Scale	Overrange
SNAP-AITM-8-FM: Type C Thermocple	32	20	4F	8	Degrees C	0.0	0.0	2320.0	2320.0
SNAP-AITM-8-FM: Type D Thermocple	33	21	4F	8	Degrees C	0.0	0.0	2320.0	2320.0
SNAP-AITM-8-FM: Type E Thermocple	19	13	4F	8	Degrees C	-270.0	-270.0	1000.0	1000.0
SNAP-AITM-8-FM: Type G Thermocple	31	1F	4F	8	Degrees C	0.0	0.0	2320.0	2320.0
SNAP-AITM-8-FM: Type J Thermocple	5	5	4F	8	Degrees C	-210.0	-210.0	1200.0	1200.0
SNAP-AITM-8-FM: Type K Thermocple	8	8	4F	8	Degrees C	-270.0	-270.0	1372.0	1372.0
SNAP-AITM-8-FM: Type N Thermocple	30	1E	4F	8	Degrees C	-270.0	-270.0	1300.0	1300.0
SNAP-AITM-8-FM: Type R Thermocple	17	11	4F	8	Degrees C	-50.0	-50.0	1768.0	1768.0
SNAP-AITM-8-FM: Type S Thermocple	23	17	4F	8	Degrees C	-50.0	-50.0	1768.0	1768.0
SNAP-AITM-8-FM: Type T Thermocple	18	12	4F	8	Degrees C	-270.0	-270.0	400.0	400.0
SNAP-AITM2 : -50 - +50 mV	9	9	09	2	mV	-55.0	-50.0	50.0	55.0
SNAP-AITM2: -25 - +25 mV	67	43	09	2	mV	-27.5	-25.0	25.0	27.5
SNAP-AITM2: Type B Thermocouple	24	18	09	2	Degrees C	42.0	42.0	1820.0	1820.0
SNAP-AITM2: Type C Thermocouple	32	20	09	2	Degrees C	0.0	0.0	2320.0	2320.0
SNAP-AITM2: Type D Thermocouple	33	21	09	2	Degrees C	0.0	0.0	2320.0	2320.0
SNAP-AITM2: Type G Thermocouple	31	1F	09	2	Degrees C	0.0	0.0	2320.0	2320.0
SNAP-AITM2: Type N Thermocouple	30	1E	09	2	Degrees C	-270.0	-270.0	1300.0	1300.0
SNAP-AITM2: Type R Thermocouple	17	11	09	2	Degrees C	-50.0	-50.0	1768.0	1768.0
SNAP-AITM2: Type S Thermocouple	23	17	09	2	Degrees C	-50.0	-50.0	1768.0	1768.0
SNAP-AITM2: Type T Thermocouple	18	12	09	2	Degrees C	-270.0	-270.0	400.0	400.0
SNAP-AITM2-i : -50 - +50 mV	9	9	21	2	mV	-55.0	-50.0	50.0	55.0
SNAP-AITM2-i: -25 - +25 mV	67	43	21	2	mV	-27.5	-25.0	25.0	27.5
SNAP-AITM2-i: Type B Thermocouple	24	18	21	2	Degrees C	42.0	42.0	1820.0	1820.0
SNAP-AITM2-i: Type C Thermocouple	32	20	21	2	Degrees C	0.0	0.0	2320.0	2320.0
SNAP-AITM2-i: Type D Thermocouple	33	21	21	2	Degrees C	0.0	0.0	2320.0	2320.0
SNAP-AITM2-i: Type G Thermocouple	31	1F	21	2	Degrees C	0.0	0.0	2320.0	2320.0
SNAP-AITM2-i: Type N Thermocouple	30	1E	21	2	Degrees C	-270.0	-270.0	1300.0	1300.0
SNAP-AITM2-i: Type R Thermocouple	17	11	21	2	Degrees C	-50.0	-50.0	1768.0	1768.0
SNAP-AITM2-i: Type S Thermocouple	23	17	21	2	Degrees C	-50.0	-50.0	1768.0	1768.0
SNAP-AITM2-i: Type T Thermocouple	18	12	21	2	Degrees C	-270.0	-270.0	400.0	400.0
SNAP-AIV : -10 - +10 VDC	12	С	12	2	VDC	-11.0	-10.0	10.0	11.0
SNAP-AIV: -5 - +5 VDC	11	В	12	2	VDC	-5.5	-5.0	5.0	5.5
SNAP-AIV-i : -10 - +10 VDC	12	С	23	2	VDC	-11.0	-10.0	10.0	11.0
SNAP-AIV-i: -5 - +5 VDC	11	В	23	2	VDC	-5.5	-5.0	5.0	5.5
SNAP-AIV-4 : -10 - +10 VDC	12	С	41	4	VDC	-11.0	-10.0	10.0	11.0
SNAP-AIV-4: -5 - +5 VDC	11	В	41	4	VDC	-5.5	-5.0	5.0	5.5
SNAP-AIV-8 : -10 - +10 VDC	12	С	4B	8	VDC	-11.0	-10.0	10.0	11.0

Part Number & Description	Point Type (Dec)	Point Type (Hex)	Module Type (Hex)	Points per Module	Default Unit of Measurement	Underrange	Low Scale	Full Scale	Overrange
SNAP-AIV-8: -5 - +5 VDC	11	В	4B	8	VDC	-5.5	-5.0	5.0	5.5
SNAP-AIV-32 : -10 - +10 VDC	12	С	4E	32	VDC	-11.0	-10.0	10.0	11.0
SNAP-AIV-32: -5 - +5 VDC	11	В	4E	32	VDC	-5.5	-5.0	5.0	5.5
SNAP-AIV-32-FM : -10 - +10 VDC	12	С	4E	32	VDC	-11.0	-10.0	10.0	11.0
SNAP-AIV-32-FM: -5 - +5 VDC	11	В	4E	32	VDC	-5.5	-5.0	5.0	5.5
SNAP-AIV2-i : -100 - +100 VDC	72	48	24	2	VDC	-110.0	-100.0	100.0	110.0
SNAP-AIV2-i: -50 - +50 VDC	73	49	24	2	VDC	-55.0	-50.0	50.0	55.0
SNAP-AIVRMS: 0 - 250 VAC/VDC	70	46	70	2	VAC/VDC	0.0	0.0	250.0	275.0
SNAP-AIVRMS-i: 0 - 250 VAC/VDC	70	46	28	2	VAC/VDC	0.0	0.0	250.0	275.0
SNAP-AIVRMS-i-FM: 0-250 VAC/VDC	70	46	28	2	VAC/VDC	0.0	0.0	250.0	275.0
SNAP-AIR40K-4: 0 to 40K Ohms	74	4A	43	4	Ohms	0	0	40,000	44,000
SNAP-AIR40K-4: 0 to 20K Ohms	75	4B	43	4	Ohms	0	0	20,000	22,000
SNAP-AIR40K-4: 0 to 10K Ohms	76	4C	43	4	Ohms	0	0	10,000	11,000
SNAP-AIR40K-4: 0 to 5K Ohms	77	4D	43	4	Ohms	0	0	5000	5500
SNAP-AIR400K-8: 0 to 400K Ohms	105	69	54	8	Ohms	0	0	400,000	440,000
SNAP-AIR400K-8: 0 to 400K Autorange	188	BC	54	8	Ohms	0	0	400,000	440,000
SNAP-AIR400K-8: 0 to 200K Ohms	106	6A	54	8	Ohms	0	0	200,000	220,000
SNAP-AIR400K-8: 0 to 100K Ohms	107	6B	54	8	Ohms	0	0	100,000	110,000
SNAP-AIR400K-8: 0 to 50K Ohms	108	6C	54	8	Ohms	0	0	50,000	55,000
SNAP-AIR400K-8: 0 to 40K Ohms	74	4A	54	8	Ohms	0	0	40,000	44,000
SNAP-AIR400K-8: 0 to 20K Ohms	75	4B	54	8	Ohms	0	0	20,000	22,000
SNAP-AIR400K-8: 0 to 10K Ohms	76	4C	54	8	Ohms	0	0	10,000	11,000
SNAP-AIR400K-8: 0 to 5K Ohms	77	4D	54	8	Ohms	0	0	5000	5500
SNAP-AIR400K-8: 0 to 4K Ohms	38	26	54	8	Ohms	0	0	4000	4400
SNAP-AIR400K-8: 0 to 2K Ohms	39	27	54	8	Ohms	0	0	2000	2200
SNAP-AIR400K-8: 0 to 1K Ohms	40	28	54	8	Ohms	0	0	1000	1100
SNAP-AIR400K-8: 0 to 500 Ohms	41	29	54	8	Ohms	0	0	500	550
SNAP-pH/ORP: -1 - +1 VDC	78	4E	25	2	VDC	-1.1	-1.0	1.0	1.1
SNAP-pH/ORP: 0 - 14 pH	79	4F	25	2	pН	-1.4	0.0	14.0	15.4
SNAP-pH/ORP: -0.5 - +0.5 VDC	80	50	25	2	VDC	-0.55	-0.5	0.5	0.55
SNAP-PID-V	99	63	D0	4	Percent	0	0	100.0	110.0

* The SNAP-AIPM module monitors one device from point 0 (volts) and point 1 (amps). Points 2 and 3 return calculated values. The SNAP-AIPM-3 and SNAP-AIPM-3V monitor three phases from points 0,4, & 8 (volts) and points 1,5, & 9 (amps). All other points return calculated values. See Opto 22 form 1453, the *SNAP AIPM Modules Data Sheet*, for details.

Analog Output Modules

Part Number & Description	Point Type (Dec)	Point Type (Hex)	Module Type (Hex)	Points per Module	Default Unit of Measurement	Underrange	Low scale	Full scale	Overrange
SNAP-AOA-3: 4 - 20 mA	131	83	83	1	mA	4.0	4.0	20.0	20.0
SNAP-AOV-5: 0 - 10 VDC	133	85	85	1	VDC	0.0	0.0	10.0	10.0
SNAP-AOA-23: 4 - 20 mA	163	A3	A3	2	mA	4.0	4.0	20.0	20.0
SNAP-AOA-23-iSRC: 4 - 20 mA	163	A3	B3	2	mA	4.0	4.0	20.0	20.0
SNAP-AOA-23-iSRC-FM: 4 - 20 mA	163	A3	B3	2	mA	4.0	4.0	20.0	20.0
SNAP-AOA-23-iH: 4 - 20 mA	163	A3	AB	2	mA	4.0	4.0	20.0	20.0
SNAP-AOV-25: 0 - 10 VDC	165	A5	A5	2	VDC	0.0	0.0	10.0	10.0
SNAP-AOV-27: -10 - +10 VDC	167	A7	A7	2	VDC	-10.0	-10.0	10.0	10.0
SNAP-AOA-28: 0 - 20 mA	168	A8	A8	2	mA	0.0	0.0	20.0	20.0
SNAP-AOVA-8: 0 - 5 VDC	144	90	CF	8	VDC	0.0	0.0	5.0	5.0
SNAP-AOVA-8: 0 - 10 VDC	145	91	CF	8	VDC	0.0	0.0	10.0	10.0
SNAP-AOVA-8: -5 to +5 VDC	146	92	CF	8	VDC	-5.0	-5.0	5.0	5.0
SNAP-AOVA-8: -10 to +10 VDC	147	93	CF	8	VDC	-10.0	-10.0	10.0	10.0
SNAP-AOVA-8: 4 - 20 mA	148	94	CF	8	mA	4.0	4.0	20.0	20.0
SNAP-AOVA-8: 0 - 20 mA	149	95	CF	8	mA	0.0	0.0	20.0	20.0
SNAP-AOD-29: TPO 5 - 60 VDC	169	A9	A9	2	percent	n/a	0.0	100.0	n/a
SNAP-AOD-29-HFi: TPO 2.5-24 VDC	131	83	B9	2	percent	n/a	0.0	100.0	n/a

Use this data for configuring point types and features (see page 189).



Configuring Serial Modules in the Inspect Window

(Not available on SB brains) Using the Inspect window you can change many previously configured parameters for a serial module. However, keep in mind that any changes you make in the Inspect window are sent directly to the controller or I/O unit and cannot be saved to a configuration file. Therefore, you should save the configuration to flash memory. For instructions, see "Saving Configuration to a Device's Flash Memory" on page 222. To use a configuration file, see "Chapter 2: Configuring Devices" on page 13.

- 1. In the PAC Manager main window, click the Inspect button 🕵 .
- 2. In the Inspect Opto 22 Device dialog box, type the IP address of the I/O unit (or choose it from the drop-down list). Click Communications and then click the type of module from the submenu.
- 3. Choose the module's position number from the drop-down list.

ta for this module is		Serial Modules		, .			
	Status Read			$\overline{}$			
nown in the window. —	Status Write Serial Module Number: 5 Vodule 5 is a Serial Module						
		Address	Description	Value	Refresh		
	Wireless LAN 🕨		MODULE INFORMATION				
		0xFFFF F0C0 0500	Module Type	RS232 (0xF0)	Apply		
	Point Config	0xFFFF F03A 7F50	Module Subtype	1 (Revision A)			
		0xFFFF F03A 7F52	Hardware Revision Date	2003-06-06			
	Digital Bank	0xFFFF F03A 7F56	Loader Version	R1.0e			
		0xFFFF F03A 7F5A	Firmware Version	R1.1e			
	Digital Point		PORT A				
	Analog Bank	0xFFFF F03A 80A0	Port Number	22510			
		0xFFFF F03A 80A4	Baud Rate	9600	-		
	Analog Point High Density	0xFFFF F03A 80A8	Parity	None			
		0xFFFF F03A 80A9	Data Bits	8	<u>•</u>		
		0xFFFF F03A 80AA	Stop Bits	1	<u>•</u>		
		0xFFFF F03A 80AB	Hardware Flow Control?	No	<u>•</u>		
	System	0xFFFF F03A 80AC	Power-up Test Message?	Yes	<u>•</u>		
	- System -	0xFFFF F03A 82A0	EOM Character List	0x 0D0A0000			
	Scratch Pad		PORT B				
		0xFFFF F03A 80B0	Port Number	22511			
	Data Log 🕨	0xFFFF F03A 80B4	Baud Rate	9600	<u>•</u>		
		0xFFFF F03A 80B8	Parity	None	* * * *		
	PID 🕨	0xFFFF F03A 80B9	Data Bits	8	<u>•</u>		
		0xFFFF F03A 80BA	Stop Bits	1	<u>•</u>		
	Events 🕨	0xFFFF F03A 80BB	Hardware Flow Control?	No	<u>•</u>		
		0xFFFF F03A 80BC	Power-up Test Message?	Yes	•		
	Communications >	0xFFFF F03A 82B0	EOM Character List	0x 0D0A0000			
	Other +						

For help in understanding or changing data, see the following sections:

- "Configuring RS-232 and RS-485/422 Serial Communication Modules" on page 62
- "Configuring Wiegand Modules" on page 67
- "Configuring PID Modules" on page 69
- "Configuring Profibus Modules" on page 70
- "Configuring SSI (Serial Synchronous Interface) Modules" on page 72
- "Configuring CAN Modules" on page 73
- "Configuring HART Modules" on page 78

Also see Opto 22 form 1191, the SNAP Serial Communication Module User's Guide.

4. To save configuration to flash memory, see "Saving Configuration to a Device's Flash Memory" on page 222.



Configuring, Viewing, or Changing PID Loops

For information about PID loops, see "Configuring PID Loops" on page 81. PIDs are normally configured in a configuration file following the steps on page 84. However, you can also configure, view, or change them using PAC Manager's Inspect window. (Remember that changes made here cannot be saved to a configuration file.)

1. In the PAC Manager main window, click the Inspect button

rice Name: 10.19	92.55.67	✓ Options → Status: Status Read are	a last read at 07/05/16 13:30	:03	
Status Read	Status Read				
Status Write	ADDRESS	DESCRIPTION	VALUE	<u>^</u> [Refresh
	0xFFFF F030 0004	Powerup Clear Flag PUC Needed	PUC Received (0)		
Wireless LAN 🔸	0xFFFF F030 0008	Busy Flag	0		
Point Config	0xFFFF F030 0018	Loader Version	R5.1c		
	0xFFFF F030 0000	Memory Map Version	1		
Digital Bank	0xFFFF F030 0230	Current Boot Device	- Flash Memory		
Digital Point	0xFFFF F030 001C	Firmware Version	A9.5a	_	
Digital Point	OXFFFF F030 00A0	Firmware Version Date	05/03/2016		
Analog Bank	0xFFFF F030 00B0	Firmware Version Time	15:29:32		
Analog Point	0xFFFF F030 0020	Unit Type	0x000007A		
	0xFFFF F030 0080	Unit Description	SNAP-PAC-R1		
High Density	0xFFFF F030 0024	I/O Unit Hardware Revision (Month)	4		
	0xFFFF F030 0025	I/O Unit Hardware Revision (Day)	21		
System 🕨	0xFFFF F030 0026	I/O Unit Hardware Revision (Year)	2008		
	0xFFFF F030 024C	I/O Coprocessor Firmware Version	A0.0a		
Scratch Pad 🔸	0xFFFF F030 0028	Installed Ram	33554432		
Data Log 🕨		Induired Nam	00001102		
		ETHERNET 1 Interface			
PID 🕨	OxFFFF F030 002E	MAC Address	00-A0-3D-01-85-9C		
Events +	0xFFFF F030 0034	IP Address	10.192.55.67		
LVEIIUS	0xFFFF F030 0038	Subnet Mask	255.255.192.0		
communications •	OxFFFF F030 003C	Gateway	10.192.51.51		
	0xFFFF F030 0040	DNS	10.192.60.31		
Other 🕨		ETHERNET 2 Interface		¥	

If you have used the Inspect button before, the last device name you used is shown and current Status Read information appears in the window. The most recently used device names are available in the drop-down list.

2. In the Device Name field, type the name (or IP address) of the I/O unit (or choose it from the drop-down list). Click PID and choose PID Loops from the submenu.

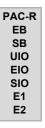
nformation for this DID loop	Device Name: 10	. 192. 55. 67	▼ Options ► Status:	PID Loop area last read at 05/	04/16 11:35:31		
nformation for this PID loop – s shown in the window.	Status Read	PID Loops					
	Status Write	PID Loop Number.					
		Address	Description	Value	^	Refresh	
	Wireless LAN 🕨		STATUS				
	Point Config	0xFFFF F210 0064	Current Value Of Input	0.000000		Apply	
	Point Cornig	0xFFFF F210 0068	Current Value Of Setpoint	0.000000			
	Digital Bank	0xFFFF F210 000C 0xFFFF F210 0008	Current Value Of Output Current Value Of Feed Forward	0.000000			
		0xFFFF F210 0008	Last Scanned Value Of Input	0.000000			
	Digital Point	0xFFFF F210 0000	Last Scanned Value Of Input	0.000000			
	Analog Bank	0xFFFF F200 0028	Scan Counter	0			
		0xFFFF F200 0028	Status Flags	0000000			
	Analog Point	0xFFFF F200 0030	Status Flags On Mask	00000000			
		0xFFFF F200 0034	Status Flags Off Mask	00000000			
	High Density	0xFFFF F200 0000	Current Value Of Error	0.000000			
		0xFFFF F200 0004	Current Value Of P (Gain)	0.000000			
	System 🕨	1 0xFFFF F200 0008	Current Value Of I (Integral)	0.000000			
		0xFFFF F200 000C	Current Value Of D (Derivative)	0.000000			
	Scratch Pad 🔸	0xFFFF F200 0010	Current Value Of Integral	0.000000			
			TUNING				
	Data Log 🕨	0xFFFF F210 0010	Gain	0.000000			
		0xFFFF F210 0014	Tune I (Integral)	0.000000			
	PID 🕨	0xFFFF F210 0018	Tune D (Derivative)	0.000000			
		0xFFFF F210 001C	Feed Forward Gain	0.000000			
	Events 🕨		CONFIGURATION				
		0xFFFF F210 0050	Algorithm	None	- -		
	Communications >	0xFFFF F210 0054	Mode	Automatic	•		
	Other +	0xFFFF F210 0038	Scan Time (seconds)	1.000000			
	other •	0vFFFF F210 0044	MemMan Address For Input	0x 0000000	~		

- **3.** From the drop-down list, choose the PID loop number you want to configure, view, or change. Existing PID loops are indicated by an asterisk (*) next to the number.
- **4.** To configure or change the PID, click inside the cell in the Value column and type the new value or choose it from a drop-down list, if one is available. When you have finished making changes, click Apply to send them to the I/O unit.

NOTE: If you are using PAC Control, it is easiest to tune PID loops in your PAC Control strategy running in Debug mode. See the PAC Control User's Guide for more information.

For information on memory map addresses and what they contain, see Opto 22 form 1465, OptoMMP Protocol Guide.

Reading and Writing to Points



You can use PAC Manager to read or change I/O point values. You must configure points before you can read or write to them.

CAUTION: If you are using PAC Control, reading and writing is normally done in the PAC Control strategy logic or in Debug mode. If you use the steps in this section to write to an I/O unit, be very careful you do not interfere with strategy logic.

1. In the PAC Manager main window, click the Inspect button [].

vice Name: 10.19	92.55.67	✓ Options ► Status: Status Read are	ea last read at 07/05/16 13:30	:03	
Status Read	Status Read				
Status Read					
Status Write	ADDRESS	DESCRIPTION	VALUE	^	Refresh
Vireless LAN	0xFFFF F030 0004		PUC Received (0)		
VILCIESS LAIN	0xFFFF F030 0008	Busy Flag	0		
Point Config	0xFFFF F030 0018	Loader Version	R5.1c		
Digital Bank	0xFFFF F030 0000	Memory Map Version	1		
Digital Bank	0xFFFF F030 0230	Current Boot Device	Flash Memory		
Digital Point	0xFFFF F030 001C	Firmware Version	A9.5a		
	0xFFFF F030 00A0	Firmware Version Date	05/03/2016		
Analog Bank	0xFFFF F030 00B0	Firmware Version Time	15:29:32		
Analog Point	0xFFFF F030 0020	Unit Type	0x000007A		
High Density	0xFFFF F030 0080	Unit Description	SNAP-PAC-R1		
High Density	0xFFFF F030 0024	I/O Unit Hardware Revision (Month)	4		
	0xFFFF F030 0025	I/O Unit Hardware Revision (Day)	21		
System 🕨	0xFFFF F030 0026	I/O Unit Hardware Revision (Year)	2008		
Scratch Pad	0xFFFF F030 024C	I/O Coprocessor Firmware Version	A0.0a		
Suatur Pau P	0xFFFF F030 0028	Installed Ram	33554432		
Data Log 🔹 🕨					
		ETHERNET 1 Interface			
PID 🕨	OxFFFF F030 002E	MAC Address	00-A0-3D-01-85-9C		
Events	0xFFFF F030 0034	IP Address	10.192.55.67		
Evenus	0xFFFF F030 0038	Subnet Mask	255.255.192.0		
mmunications •	OxFFFF F030 003C	Gateway	10.192.51.51		
	0xFFFF F030 0040	DNS	10.192.60.31		
Other 🕨		ETHERNET 2 Interface		~	

If you have used the Inspect button before, the last device name you used is shown and current Status Read information appears in the window. The most recently used device names are available in the drop-down list.

- 2. In the Device Name field, type the name (or IP address) of the I/O unit (or choose it from the drop-down list).
- **3.** Click Digital Point or Analog Point, depending on the type of point you want to read or write to. For digital points, see "Reading and Writing to Digital Points." For analog points, see page 206.

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Reading and Writing to Digital Points

NOTE: For points on high-density digital modules, you can read or write to individual points using the steps in this section. To read or write to all points at one time, see "Reading and Writing to SNAP High-Density Digital Points" on page 214.

Digital Input Points

Here's an example showing a SNAP digital input point. Module position numbers are shown near the top of the page, with the point numbers for each module listed just below the position number. For more information on locating modules and points, see "Referencing I/O Points" on page 183.

	🖶 Inspect Opto 22 D	evice – 🗆 🗙
	Device Name: 10.19	2.55.67 • Options • Status: Digital Point area last read at 05/04/16 11:39:56
Module position number	Status Read	Digital Point Step 1: Choose a module
	Status Write	Module 0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 Type: Dig/none (0x00)
Point numbers for this ———	Wireless LAN 🔸	Step 2: Choose a point on the selected module Type: Digital Input (0x100) Point 0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 Point 0 1 2 3
module. Point 1 is	Point Config	16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 Name: diChipLevelSwitch
currently being read here. —	Digital Bank	Read Area
	Digital Point	Address Description Value Refresh
To update values, click the	Analog Bank	STATUS
Refresh button.	Analog Point	0xFFFF F080 0044 On-Latch ON
	High Density	0xFFFF F080 0048 Off-Latch ON COUNTER
	System +	0xFFFF F080 004C Active 0 0xFFFF F080 0050 Data 0
	Scratch Pad 🔸	
	Data Log 🔸	Output Clear:
	PID +	Turn On 0xF090 0040 Counter On 0xF090 0048 Counter 0xF0F0 0004
	Events •	Turn Off 0xF090 0044 Counter Off 0xF090 004C On-Latch 0xF0F0 0104
Since point 1 is an input	Communications >	Off-Latch 0xF0F0 0204
point, you can turn counting –	Other +	
on and off or clear counters		
and latches.	Close	Help Auto Refresh 15000 msec

1. Click the point number you want to read or write to.

The current values for that point number appear in the Read Area. The Status data at the top right corner of the window shows the date and time values were last read. The Read Area and the Write Area change depending upon the point type.

2. To turn counting on or off or to clear counters and latches, click the buttons in the Counter State and Clear areas near the bottom of the window. (For more information on these features, see page 92.)

Your changes are immediately sent to the I/O unit, and the window is updated to reflect your changes.

Digital Output Points

The following example shows a digital output point.

🖶 Ir	nspect Opto 22 De	evice												- 🗆 X
Devic	ce Name: 10.192	2.55.67			•	Options	•	Stat	tus: Dig	tal Poir	nt are	a last v	vritten and r	read at 05/04/16 11:42:36
S	Status Read	Digital Point												
S	Status Write	Step 1: Ch Module				56	7	89	10 11	12	13	14 1	5 Type:	Dig/none (0x00)
Wi	ireless LAN 🔸	Step 2: Ch Point							10 11	12	10	14 1	Type:	Digital Output (0x180)
P	Point Config	Point	16	17 18	3 4 19 20	21 22	2 23	24 25	26 27	28	29	30 3	¹ Feature Name:	e: None (0x00) doDoughDispenseValve
	Digital Bank	Read Ar	ea —											
Current values for point	Digital Point	Addre	SS		Descriptio	n			Value				Refi	resh
1 on this digital output	Analog Bank	0xFFF	F F080		STATUS Point S	tate			ON					
module.	Analog Point													
Click the Refresh button	High Density													
to update values.	System 🕨													
So	cratch Pad 🔸	-Write Ar												
1	Data Log 🔹 🕨	Output	ea			Count	er			İc	lear:			
Change point state on	PID 🔸	Turr	n On	0xF0	90 0 1 40	Cour	nter On	0xF0	90 0 1 48		Co	unter	0xF0F0	0014
	Events •	Turr	Off	 0xF0	90 0 144	Cour	iter Off] 0xF0	90 0 14C		On-	Latch	0xF0F0	0114
an output point by clicking a button in the	nmunications 🕨			_				1			Off	-Latch		0214
Write Area.	Other 🕨										511			
	Close H	ielp												Auto Refresh 15000 msec

1. Click the point number you want to read or write to.

The current values for that point number appear in the Read Area. The Status data at the top right corner of the window shows the date and time values were last read. The Read Area and the Write Area change depending upon the point type.

2. To turn an output point on or off, click a button in the Write Area.

The change is immediately sent to the I/O unit, and the window is updated.

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Reading and Writing to Analog Points

Analog Input Points

This example shows an analog input point. Module position numbers are shown near the top of the page, with the point numbers for each module listed just below the position number. For more on locating modules and points, see "Referencing I/O Points" on page 183.

	🛃 Inspect Opto 22 D	evice (UDP)								-	×
	Device Name: R1Co	ntroller	▼ Op	otions 🕨	Stat	us: Analo	g Point a	rea last re	ad at 09/23	3/16 12:02:32	
Module position number —	Status Read Status Write	Analog Point Step 1: Choose a modul Module 0 1 2		567	8 9	10 11	~) More In 14 15		AICTD (0x04)	^
Point numbers for this module. Point 1 is	Wireless LAN	Step 2: Choose a point Point 0 1 2 16 17 18	3 4 5	5 6 7	8 9 24 25	10 11 26 27	12 13 28 29	14 15 30 31	- Type: Feature: Name:	ICTD (0x04) None (0x00) aiOvenTemperature	
currently being read here. —	Digital Bank	Read Area Address	Description			Value			Refre	sh	
Click the Refresh button to update values.	Digital Point Analog Bank	0xFFFF F026 3000 0xFFFF F026 3004 0xFFFF F026 3008 0xFFFF F026 300C	Min. Value (S			102.026 18434.00 0.000 108.422	00				
to update values.	Analog Point High Density	0xFFFF F026 3024		calca ornay		-1					
	System	Output Values:		Clear:			Offse	t and Gair	יייי ו		
	Data Log	Output Scaled (8xF-02	A 3000): pply	Min. Value Max. Value		ID 4900 ID 4904	corre	sponds to		input the signal that eering Units (i) More I	nfo
Since point 1 is an input point, you can clear- minimum and maximum values or set offset and gain	Events Communications	TPO Period (0xF02A 3	EA 3004); pply 000C); pply				Step corre (posi	3: Use a o sponds to tive scalin ative scalin	alibrator to	input the signal that im input range value inimum input range valu re Info	2
The Two-Point Method										Two-Point Method	
for offset and gain.	Close	Help							Г	Auto Refresh 1500	0 msec

1. Click the point number you want to read or write to.

The current values for that point number appear in the Read Area.

- **2.** To clear minimum and maximum values, click the buttons in the Clear area (see page 94 for information).
- **3.** To set offset and gain, use the default method (described below), or click the Two-Point Method and follow the steps on page 208.

Your changes are immediately sent to the I/O unit, and the window is updated to reflect your changes.

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Calibrating Offset and Gain Using the Default Method

You adjust an analog point's *offset* and *gain* to ensure that the measured values are accurate. This section describes how to have the offset and gain automatically calculated and set for you. NOTE: See "Calculating Offset and Gain Using the Two-Point Method" on page 208 if:

- You don't have access to a calibrator, or
- The point uses inverted scaling and your device has PAC firmware R9.5b or lower. (In inverted scaling, the lower scaled value is greater than the upper scaled value.)

Starting with the introduction of SNAP-B3000-ENET, all SNAP PAC brains (including SBs), SNAP Ethernet I/O units, and E2 brain boards can automatically calculate offset and gain for analog input points. If a -50 mV to +50 mV input receives signals that are slightly off (for example, not exactly -50 mV at the lowest point), the offset and gain can be calculated so that values appear accurately when read.

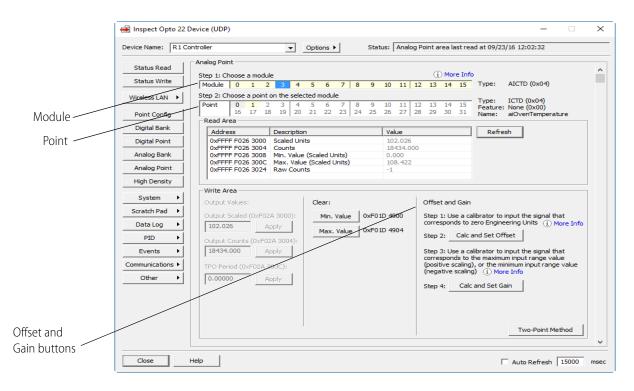
Offset and gain values affect engineering units (EU). For a temperature input, engineering units are in degrees C or F, depending on how the I/O unit is configured.

IMPORTANT: To calibrate the point, the I/O unit must be turned on and attached to the network, and you must have access to the I/O unit in order to use the calibrator. For points on a SNAP PAC SB-series brain, connect directly via serial or through the controller via Ethernet. (See page 39 for details.)

Save the configuration to flash so that it is not lost when power is turned off. Since each calibration is for a specific point on a specific I/O unit, the result cannot be saved to the configuration file and cannot be sent to any other I/O unit.

First, calculate offset, and then calculate gain. The offset must be calculated at the signal corresponding to zero engineering units (EU), and the gain must be calculated at the signal corresponding to the point's maximum input range value (or, for inverted scaling, the point's minimum input range value—in inverted scaling, the lower scaled value is greater than the upper scaled value).

- 1. In Inspect mode, click the Analog Point button.
- 2. Click the module and analog input point you want to calibrate.



3. On the analog input point, use a calibrator to input the signal that corresponds to zero Engineering Units (EU).

Example 1: SNAP-AIV (-10 to +10 VDC) configured with default scaling zero EU = 0 VDC

Example 2:

	Actual	Scaled
Units	VDC	PSI
Lower	-10	0*
Upper	+10	100

SNAP-AIV (-10 to +10 VDC) configured with custom scaling

*Zero EU is 0 PSI, which corresponds to a -10 VDC field signal

- 4. Click the Calc and Set Offset button.
- Use the calibrator to input the signal corresponding to the maximum input range value—or for inverted scaling, to the minimum input range value—for the configured point type. (In inverted scaling, the lower scaled value is greater than the upper scaled value.)

For precise values, refer to the configured Point Type or see the module's datasheet.

Example:	SNAP-AIV module; Point Type of -10 to +10 VCD:
	Maximum Input Range Value = +10 VDC
	For inverted scaling, Minimum Input Range Value = -10 VDC

6. Click the Calc and Set Gain button.

NOTE: To store offset and gain values permanently, you must save the change to flash when you send the configuration data to the I/O unit (see page 87).

Calculating Offset and Gain Using the Two-Point Method

You adjust an analog point's offset and gain to ensure that the measured values are accurate.

- Offset represents the low scale offset from the correct value.
- Gain represents the slope of the scaling equation.

The two-point method allows you to use any real-world range of Engineering Units to calculate offset and gain. Use this method when it isn't convenient or possible to input a signal that equates to either the zero-scale or full-scale engineering units for a module's point type. Also, you must use the two-point method if the analog point you're calibrating uses inverted scaling and you're using PAC firmware R9.5b or lower. (PAC firmware R9.5c and higher can automatically calculate offset and gain for analog points that use inverted scaling.)

When using the two-point method, choose two points that are as far apart as possible.

- 1. If it isn't already open, open the Inspect Opto 22 Device dialog box for the point you want to calibrate (Tools > Inspect | Analog Point button).
- **2.** Click the Two-Point Method button in the Offset and Gain area in the bottom-right corner of the Write Area.

NOTE: You may have to scroll down to see the button.

for the second s	
Coffset and Gain	
Step 1: Use a calibrator to input the signal that corresponds to zero Engineering Units ① More Info Step 2: Calc and Set Offset Step 3: Use a calibrator to input the signal that corresponds to the maximum input range value (positive scaling), or the minimum input range value (negative scaling) ① More Info Step 4: Calc and Set Gain	
Two-Point Method	– Two-Point Method buttor
Auto Refresh 15000 msec	

3. Use a calibrator to input a signal corresponding to the low end of the desired range.

For example, a SNAP-AIV module has a range of -10 to +10 VDC, so you might choose a range of 1.0 to 8.0 if it's convenient. In that case, you would use the calibrator to input a low end of 1.0 VDC on the input point.

NOTE: For best results, choose two points that are as far apart as possible.

4. Note the signal's value on the calibrator and type this value in the Expected Value field.

	Write Area		
	White Area		
	Low Values	High Values	Offset and Gain
	Step 1: Use calibrator to input a signal corresponding to the low end of the desired range.	Step 4: Use calibrator to input a signal corresponding to the high end of the desired range.	Step 7: Calculate offset and gain required to produce given expected values,
	Step 2: Enter the value the input should return in response to this signal.	Step 5: Enter the value the input should return in response to this signal.	Calculated Offset; Calculated Gain;
Expected Value —	Expected Value:	Expected Value:	Step 8: Send the offset and gain to the device. Send Values
	Step 3: Read the value the input is currently returning in response to this signal.	Step 6: Read the value the input is currently returning in response to this signal.	
	Actual Value: Read	Actual Value: Read	
	For best results, choose a low and	d high point as far apart as possible.	Default Method
	L		

Read button

- **5.** Click the Read button to read the value that the input point is returning in response to this signal. This value appears in the Actual Value field.
- **6.** Use the calibrator again to input a signal corresponding to the high end of the desired range. Using the SNAP-AIV example in step 2, for the high end you would use the calibrator to input 8.0 VDC on the input point.
- 7. Type the Expected Value for the high-end value, and then click Read.
- **8.** Click the Calculate button to calculate the offset and gain.
- 9. Click Send Values to send the offset and gain to the device.

10. Save the settings to flash memory to make sure that the data is not lost when power to the device is turned off. See "Saving Configuration to a Device's Flash Memory" on page 222.

Analog Output Points

The following example shows an analog output point.

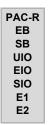
	🛃 Inspect Opto 22 D	evice — 🗆 🗙
	Device Name: 10.19	2.55.67 • Options • Status: Analog Point area last read at 05/04/16 11:46:30
	Status Read	Analog Point
	Status Write	Step 1: Choose a module ① More Info Module 0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 Type: AOV-27 (0xA7)
	Wireless LAN	Step 2: Choose a point on the selected module Point 0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 Type: +/- 10 VDC Dual (0xA7)
	Point Config	Point 0 1 2 3 4 5 0 7 8 9 10 11 12 13 14 15 Feature: None (0x00) 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 Name: aoConveyorSpeedControl Read Area
	Digital Bank	Address Description Value Refresh
Current values for point	Digital Point	0xFFFF F026 2040 Scaled Units 5.000
1 on module 2. To	Analog Bank	0xFFFF F025 2044 Counts 204.000 0xFFFF F025 2048 Min. Value (Scaled Units) NaN 0xFFFF F025 204C Max. Value (Scaled Units) NaN
update values, click the	Analog Point	0xFFFF F026 2064 Raw Counts -1
Refresh button.	High Density	
	System	Write Area Offset and Gain Output Values: Clear: Offset and Gain Output Scaled (0xF02A 2040): Min. Value 0xF01D 460C
	Data Log 🔸	
Change the value on	PID +	J. Stool Appry Max. Value 0xF01D 4610 Step 2: Calc and Set Offset Output Counts (0xF02A 2044): 0xF01D 4610 Step 2: Calc and Set Offset
an output point by	Events +	204.000 Apply Step 3: Use a calibrator to input the signal that corresponds to the maximum input range value
using the Write Area.	Communications +	(positive scaling), or the minimum input range value TPO Period (0xF02A 204C); (negative scaling) () More Info
	Other 🕨	0.00000 Apply Step 4: Calc and Set Gain
	Close	telp Auto Refresh 15000 mse

1. Click the point number you want to read or write to.

The current values for that point number appear in the Read Area.

2. To change the value of an output point, enter the value in the Write Area (either Scaled or Counts) and click Apply.

The change is immediately sent to the I/O unit, and the window is updated.



Reading Analog and Digital Banks

You can use PAC Manager to read a bank of points at one time. (Currently it is not possible to write to a bank of points using PAC Manager.) **You must configure points before you can read them.**

NOTE: Bank reading cannot be done on digital or analog modules containing more than four points. To read or write to all points on a high-density digital module, see page 214.

1. In the PAC Manager main window, click the Inspect button 🕵.

1	. 192. 55. 67		Options Status: Status Read are	a last read at 07/05/16 13:30	:03	
Status Read	Status Read	ł				
Status Write	ADDRESS	3	DESCRIPTION	VALUE	<u>^</u>	Refresh
Wireless LAN		F030 0004 F030 0008	Powerup Clear Flag PUC Needed Busy Flag	PUC Received (0)		
Point Config	OxFFFF	F030 0018	Loader Version	R5.1c		
Digital Bank		F030 0000 F030 0230	Memory Map Version Current Boot Device	1 Flash Memory		
Digital Point		F030 001C F030 00A0	Firmware Version Firmware Version Date	A9.5a 05/03/2016		
Analog Bank	OxFFFF	F030 00B0	Firmware Version Time	15:29:32		
Analog Point		F030 0020 F030 0080	Unit Type Unit Description	0x0000007A SNAP-PAC-R1		
High Density	OxFFFF	F030 0024	I/O Unit Hardware Revision (Month)	4		
System	0xFFFF	F030 0025 F030 0026	I/O Unit Hardware Revision (Day) I/O Unit Hardware Revision (Year)	21 2008		
Scratch Pad		F030 024C F030 0028	I/O Coprocessor Firmware Version Installed Ram	A0.0a 33554432		
Data Log	j		ETHERNET 1 Interface			
PID		F030 002E F030 0034	MAC Address	00-A0-3D-01-85-9C		
Events	OxFFFF	F030 0038 F030 003C	Subnet Mask	255.255.192.0 10.192.51.51		
ommunications)		F030 003C	Gateway DNS ETHERNET 2 Interface	10.192.60.31	J	

If you have used the Inspect button before, the last device name you used is shown and current Status Read information appears in the window. The most recently used device names are available in the drop-down list.

2. In the Device Name field, type the name (or IP address) of the I/O unit (or choose it from the drop-down list). Click Digital Bank or Analog Bank.

Digital Bank Window

Inspect Opto 22	Device					\-	
evice Name: 10.1	92.55.67	✓ Options ►	Status:	Digital Bank area	a last read at 05/02/1	6 16:07:34	
Status Read	Digital Bank Read						1
Status Write	ADDRESS	DESCRIPTION		VALUE		^	Refresh
Wireless LAN 🔸	0xFFFF F040 0000 0xFFFF F040 0008	State of Digital State of On-Latch	es	0x00000000 0x00000000	OOFCCCFA		
Point Config	0xFFFF F040 0010 0xFFFF F040 0018	State of Off-Latc Active Counters	nes	0x00000000 0x00000000			
Digital Bank							
Digital Point	ADDRESS	MODULE POINT	COUNTER	VALUE			
Analog Bank	0xFFFF F040 0100	0 0	1				
Analog Point	0xFFFF F040 0104 0xFFFF F040 0108	0 1 0 2	0				
High Density	0xFFFF F040 010C	0 3 1 4	0				
System 🕨	0xFFFF F040 0114 0xFFFF F040 0118	1 5 1 6	0				
Scratch Pad 🔸	0xFFFF F040 011C 0xFFFF F040 0120	1 7 2 8	0				
Data Log 🔹 🕨	0xFFFF F040 0124 0xFFFF F040 0128	2 9 2 10	0				
PID 🔸	0xFFFF F040 012C	2 11	0				
Events +	0xFFFF F040 0130 0xFFFF F040 0134	3 12 3 13	0				
Communications 🕨	0xFFFF F040 0138 0xFFFF F040 013C	3 14 3 15	0				
Other 🕨	0xFFFF F040 0140	4 16	0			~	

Remember that values for points on high-density digital modules are not included.

You can copy part or all of the data in this window and paste it into another file, such as a text file or email. Just highlight what you want to copy, right-click it, and choose Copy from the pop-up menu (or use Ctrl+C). To highlight all data in the window, right click in the window and choose Select All.

Data Formats. Most digital bank data is in the form of a mask. For example, the State of Digital Points value shown in the previous figure is this mask:

0x0000000 000000C

This mask shows, in hex, the state of all 64 possible points (maximum rack of 16 modules with four points per module). The lowest points are on the right:

Hex:	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	С
Binary:	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	1100
Points:	3-0	3-0	3-0	3-0	3-0	3-0	3-0	3-0	3-0	3-0	3-0	3-0	3-0	3-0	3-0	3-0
Modules:	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0

In this case, all points are OFF except for points 2 and 3 on the module in position 0, which are ON. For more help in interpreting bank data, see page 230.

Bank *counter* data, however, uses unsigned 32-bit integers; for help in interpreting counter data, see page 230.

Analog Bank Window

Values are current as of the Status date and time. Click Refresh to update values.

evice Name: 10.1	92.50.15	▼ Op	tions 🕨	Status: Analog	g Bank area last read at 05/02/1	16 16:00:18
Status Read	Analog Bank Read					
Status Write	ADDRESS	MODULE	POINT	VALUE		∧ Refresh
	0xFFFF F026 0000	0	0	4.000		
Wireless LAN 🕨	0xFFFF F026 1000	1	0	4.000		
	0xFFFF F026 2000	2	0	4.000		
Point Config	0xFFFF F026 2040	2	1	4.000		
Distribution of	0xFFFF F026 3000	3	0	4.000		
Digital Bank	0xFFFF F026 3040	3	1	4.000		
Digital Point	0xFFFF F026 4000	4	0	0.000		
origital to office	0xFFFF F026 4040	4	1	0.000		
Analog Bank	0xFFFF F026 5000	5	0	4.000		
	0xFFFF F026 6000	6	0	4.000		
Analog Point	0xFFFF F026 7000	7	0	4.000		
High Density	0xFFFF F026 7040	7	1	4.000		
righteensity	0xFFFF F026 8000	8	0	4.000		
Sustan 1	0xFFFF F026 9000	9	0	0.000		
System 🕨	0xFFFF F026 9040	9	1	0.000		
Scratch Pad	0xFFFF F026 A000	10	0	4.000		
	0xFFFF F026 A040	10	1	4.000		
Data Log 🔹 🕨	0xFFFF F026 B000	11	0	4.000		
	0xFFFF F026 B040	11	1	4.000		
PID 🕨	0xFFFF F026 C000	12	0	4.000		
Events +	0xFFFF F026 D000	13	0	4.000		
Events ,	0xFFFF F026 E000	14	0	4.000		
Communications 🕨	0xFFFF F026 E040	14	1	4.000		
	0xFFFF F026 F000	15	0	4.000		
Other 🕨	0xFFFF F026 F040	15	1	4.000		¥

For help in interpreting analog point data, see "IEEE Float Data" on page 232.

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Reading and Writing to SNAP High-Density Digital Points

In PAC Manager, you can read or write to points on high-density digital modules in two ways: one at a time using the Digital Point button (see page 204), or all at once as shown below.

- **1.** To read or write to points on high-density digital modules, click the Inspect button in the PAC Manager main window.
- 2. In the Inspect Opto 22 Device window, type the Device Name (or IP address) of the I/O unit (or choose it from the drop-down list). Click High Density.

Harder State Stat		✓ Options >	Status: High Density Digital Module are	ea last read at 10/04/07 13:08:07
Status Read Status Write Point Config	High Density Digita Module Number: Address	al Module	Type: Dig/none (0x00)	Refresh
Digital Bank Digital Point Analog Bank				Apply
Analog Point High Density System	Point State	On-Latch Off-Latch (Counter	
Scratch Pad Data Log PID				
Events Communications				
Other				
Close	Help			

3. Click the module number for the point you want to read or write to.

SNAP High-Density Digital Input

For an input module, the current states and latches appear, both as bitmasks in hex and individually for each point. Counter values appear in the Counter column.

Status Read	High Den	sity Digital M	odule					
Status Write	Module N	Number: 12	▼ High	Density Digital I	nput Module	Type: IDC-32 (0xE0)		
	Addres	s	Description			Value		Refresh
Point Config			STATUS				_	
Digital Bank	0xFFFF	F180 8300	Point Stat	e Mask		0x 0000000 0000000		Apply
Digital Point		F180 8308 F180 8310	On-Latch Off-Latch			0x 0000000 0000000 0x 0000000 0000000		
Analog Bank	1							
Analog Point	Point	State	On-Latch	Off-Latch	Counter		~	Clear On-Latch
High Density	0	Off	Off	On	0			
High Density	1	Off	Off	On	0			Clear Off-Latch
Curtury Al	2	Off	Off	Off	0			
System 🕨	3	On	On	Off	8			Clear Counter
Scratch Pad	4	On	On	Off	0			
	5	Off	Off	Off	0			
Data Log 🕨	6	Off	On	On	0			
	7	Off	Off	Off	0			
PID 🕨	8	Off	Off	Off	0			
	9	On	Off	Off	11			
Events 🕨	10	Off	Off	On	0			
	11	On	Off	Off	6			
Communications 🕨	12	Off	Off	Off	0			
Other 🕨	13	Off	Off	Off	0			
Utriel V	14	Off	Off	Off	0			
	15	Off	Off	Off	0			
	16	Off	Off	Off	0		~	

To clear latches for a point, highlight the point number and click the Clear On-Latch or Clear Off-Latch button. To clear the counter for a point, highlight the point and click the Clear Counter button.

The change is immediately sent to the I/O unit, and the window is updated.

SNAP High-Density Digital Output

For an output module, the current states appear, as bitmasks in hex and for each point.

🛃 Inspect Opto 22	Device					
Device Name: R1 co	ntroller		Options	Status: High Density Digital Module area	a last read at 10/	04/07 13:24:24
Status Read		ity Digital Mo lumber: 13	odule High Density Digital Out	put Module Type: ODC-32-SRC (0xE1)		
Status Write		leres leres				
	Address		Description	Value		Refresh
Point Config			STATUS			
Digital Bank	0xFFFF	F180 8340	Point State Mask	0x 00000000 0000A1CB		Apply
Digital Point	-					
Analog Bank						
Analog Point	Point	State			~	Tum On
High Density	0	On On				Turn Off
System 🕨	2	Off On				
Scratch Pad 🕨	4	Off				
Data Log 🔸	6	On On				
PID 🔸	8	On Off				
Events 🕨	10 11	Off Off				
Communications +	12	Off				
Other +	13 14	On Off				
	15 16	On Off			~	
Close	Help					

To turn a point on or off, highlight the point number and click the Turn On or Turn Off button. The change is immediately sent to the I/O unit, and the window is updated.



Reading System Date and Time

SNAP PAC controllers and SNAP Ultimate and SNAP-ENET-RTC brains have a real-time clock. A SoftPAC controller uses the computer's clock.

- 1. To read the date and time on the device, click the Inspect button in the PAC Manager main window.
- 2. In the Inspect window, type the name of the device (or choose it from the drop-down list). Click System > Date And Time.

The device's date and time appear.

NOTE: Although you can change the date and time by clicking a cell in the Value column and typing in the new number, then clicking Apply, there is a slight delay before the time is set on the unit. Other ways of setting time may be more accurate, for example, using PAC Control to synchronize system date and time. Also see "Setting Up System Date and Time" on page 138 for another method.



Reading and Writing to the Scratch Pad Area

Before using this section, be sure to read "Event/Reaction Concepts" on page 151. Remember that support for these areas varies by processor:

	PAC-R	PAC-S	SoftP	EB1	EB2	SB1	SB2	UIO	EIO	SIO
Scratch Pad Bits:	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No
Scratch Pad Integer 32s, Strings, Floats:	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	No
Scratch Pad Integer 64s:	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	No	No

You can read the current state of Scratch Pad bits and current values in Scratch Pad integers, strings, and floats using PAC Manager. You can also change these values in real time, which can be useful for testing. **If you are running PAC Control, make sure your changes do not conflict with strategy logic.**

- 1. To read or change the Scratch Pad area, click the Inspect button in the PAC Manager main window.
- 2. In the Inspect Opto 22 Device dialog box, type the IP address of the I/O unit (or choose it from the drop-down list). Click Scratch Pad and then choose the area you want from the pop-up menu.

PAC-S
PAC-R
SoftP
EB
SB
UIO
EIO

Scratch Pad Bits

The Scratch Pad bits window shows you the current state of the Scratch Pad bits (as of the Status date and time) and the current On and Off masks. You can change any of these masks by clicking its cell in the Value column and typing in the new mask, then clicking Apply.

					current as of the Stat Refresh to update va	
🛃 Inspect Opt	:o 22 De	evice				
Device Name:	10.192	.55.67	✓ Options ►	Status: Scrat	ch Pad Bits area last read at 05	/04/16 11:48:26
Status Read		Scratch Pad Bits				\
Status Write		Address	Description		Value	Refresh
Wireless LAN	•	0xFFFF F0D8 0000	DIRECT ACCESS Scratch Pad Bits MOMO ACCESS		0x 0000000 00000000	Apply
Point Config		0xFFFF F0D8 0400 0xFFFF F0D8 0408	ON Mask OFF Mask		0x 00000000 00000000 0x 00000000 00000000	
Digital Bank						
Digital Point						
Analog Bank						
Analog Point	t					
High Density	,					
System	•					
Scratch Pad	•					
Data Log	•					
PID	•					
Events	•					
Communication	s►					
Other	•					
Close	н	elp				Auto Refresh 15000 msec

Scratch Pad Integers, Floats, and Strings

PAC-S PAC-R

SoftP

EB SB UIO Scratch Pad Floats are used as the example here, but integers and strings are similar. Current values are shown as of the Status date and time. To update values, click Refresh.

		Change the value in the Value column.	When all new values are entered, click Apply.
🛓 Inspect Opto 22 D	evice		-
evice Name: 10.19	2.55.67	Options Status: Scratch Pad Floats	area last read at 05/04/16 11:52:52
Status Read	Scratch Pad Floats	•	
Status Write	Apply Address	Value	∧ Refresh
Status Write	0 0xFFFF F0D8 2000) 0	Apply
Wireless LAN	1 0xFFFF F0D8 2004	+ 0	Apply
	2 0xFFFF F0D8 2008	3 0	Chara All
Point Config	3 0xFFFF F0D8 2000	0	Clear All
	4 0xFFFF F0D8 2010	0	
Digital Bank	5 0xFFFF F0D8 2014	+ 0	Select All
Digital Point	6 0xFFFF F0D8 2018	3 0	Unselect All
	7 0xFFFF F0D8 2010	0	
Analog Bank	8 0xFFFF F0D8 2020	0	
Analog Point	9 0xFFFF F0D8 2024	÷ 0	
	10 0xFFFF F0D8 2028	3 0	
High Density	11 0xFFFF F0D8 2020	0	
	12 0xFFFF F0D8 2030	0	
System 🕨	13 0xFFFF F0D8 2034	+ 0	
Scratch Pad	14 0xFFFF F0D8 2038	3 0	
	15 0xFFFF F0D8 2030		
Data Log 🔹 🕨	16 0xFFFF F0D8 2040) 0	
PID 🕨	17 0xFFFF F0D8 2044		
	18 0xFFFF F0D8 2048	3 0	
Events 🕨	19 0xFFFF F0D8 2040	0	
Communications 🕨	20 0xFFFF F0D8 2050	0	
	21 0xFFFF F0D8 2054		
Other 🕨	22 0xFFFF F0D8 2058	3 0	~
Close	Help		Auto Refresh 15000 mse

The Select All and Unselect All buttons control the check marks in the Apply column boxes. The Clear All button puts all values at zero.

1. To change a value in Scratch Pad integers, floats, or strings, click the cell in the Value column and type the new value.

A checkmark appears in the Apply column box. If you do not want to send a value, click the box to uncheck it.

2. Click the Apply button to write the new values to the Scratch Pad.

All the checked items are changed.

PAC-R	
EB	
SB	
UIO	
EIO	

Data Logging

Data logging is normally configured in a configuration file (see page 108), but you can change it in the Inspect window. Remember that changes made here cannot be saved to a configuration file, however. To change configuration, with the I/O unit's IP address in the Inspect window, click Data Log > Data Logging Configure. For help, see the information in the steps on page 108.

To read the data in a data log you have set up, use PAC Manager's Inspect window. See instructions on page 110. To clear all data from a data log, see page 111.



Reading or Changing PID Loops

See the steps in "Configuring, Viewing, or Changing PID Loops" on page 200.



Reading or Changing PID Module Settings

PID module settings are normally configured in a configuration file (see page 69), although you can also change them in the Inspect window.

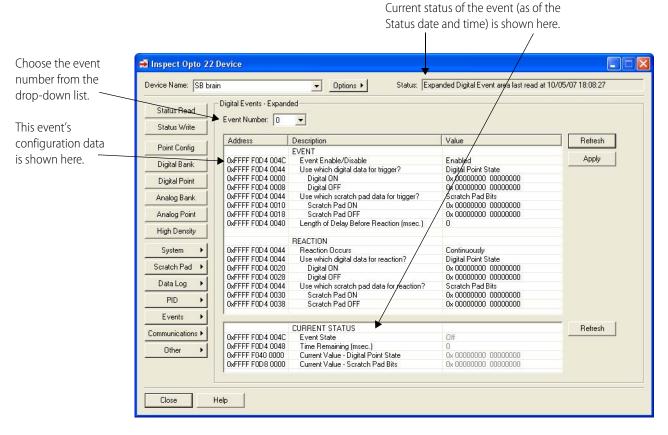
To read or change settings on a PID module, with the I/O unit's IP address in the PAC Manager Inspect window, click PID > Module. For help in making changes, see the instructions on page 69.



Reading or Changing Events and Event Messages

Digital, alarm, serial, timer, and Wiegand events are normally configured in a configuration file. Event messages are configured in a configuration file if you are using PAC Control; otherwise, they are configured in the Inspect window. See "Chapter 4: Setting Up Events and Reactions" for configuration steps on all events and event messages.

However, you can read current events and also change their configuration in the Inspect window. Digital Events are shown below as an example.



For help in understanding or changing event data, see these sections:

Event messages:	page 169	Serial events:	page 166
Alarm events:	page 163	Wiegand events:	page 166
Digital events:	page 157		

Reading or Changing Communications and Other Data

Other data on the I/O unit or standalone controller can also be read and changed using PAC Manager's Inspect window. The following table shows where to find the data in the Inspect window and references page numbers in this guide for information to help you understand what you are reading or how to change it:

To read or change	Click this in the Inspect window	For help, see
Security	Communications > Network Security	page 98
PPP	Communications > PPP	page 146
Streaming	Communications > Streaming	page 126
Email	Communications > E-mail	page 121
Modbus	Communications > Modbus	page 134
SNMP Agent	Communications > SNMP	page 117
Serial ports on brain or controller	Communications > Communication Port Control	page 140

In addition, you can read or write to any memory map address by clicking Other > Generic Read/Write. See the memory map appendix in Opto 22 form 1465, the *OptoMMP Protocol Guide*, to make certain you have the correct address before making any changes.

Writing Commands to the Device

NOTE: If you are using the PAC Control Redundancy Kit and redundant controllers, do not use PAC Manager to work with your controllers. Instead, use the PAC Redundancy Manager that comes with PAC Control Professional (version 9.0 or newer).

Using OptoMMP Device Commands

CAUTION: These hardware commands directly affect the operation or configuration of the device. Be careful when you use them, as they cannot be undone.



Saving Configuration to a Device's Flash Memory

Saving configuration data to the controller or I/O unit's flash memory makes sure that the data is not lost when power to the device is turned off.

If you are using a configuration file (as in most of Chapters 2, 3, and 4), you can choose to save configuration data to flash memory when the file is loaded to the I/O unit. However, if you are writing configuration directly to the device (as in this chapter), you'll need to follow these steps to save to flash.

Note that this command saves to flash the things you can configure in PAC Manager. It does not affect a PAC Control strategy, which is saved to flash via PAC Control or PAC Terminal.

PAC-S PAC-R SoftP EB SB UIO EIO SIO E1 E2 **CAUTION:** If you are using PAC Manager 9.0 or newer, firmware 9.0 or newer, and loader version 6.0 or newer, and if a controller has a microSD card installed and the card already contains configuration data, that data will be overwritten. See the controller user's guide for complete information about microSD.

- 1. In the PAC Manager main window, click the Inspect button 🔯 .
- 2. In the Device Name field, type the name (or IP address) of the device, or choose it from the drop-down list. Click Status Write.
- 3. In the Operation Command list, highlight Store configuration to flash.

Status Write 0xFFFF F038 0004 Always BootP/DHCP On Powerup No Image: Constraint of the constraint of	evice Name: 10.192.	50.11 • Options • Status: Status Write area	last read at 05/02/16 16:30	:29	
Status Write 0xFFFF F038 0004 Always BootP/DHCP On Powerup No Degrees F Degrees F OxFFFF F038 0010 Communications + OxFFFF F038 0010 Communications + OxFFFF F038 0010 Communications + OxFFFF F038 0010 Communications + OxFFFF F038 0010 Communications + OxFFFF F038 0010 Communications + OxFFFF F038 0010 Communications + OxFFFF F038 0101 <li< th=""><th></th><th>Status Write</th><th></th><th></th><th></th></li<>		Status Write			
Wireless LAN OxFFFF F038 0008 Degrees F/C Degrees F Apr Point Config OxFFFF F038 0010 Comm Watchdog Time (msec), 0 = Disable 0 0 Point Config OxFFFF F038 0011 Comm Watchdog Time (msec), 0 = Disable 0 0 Digital Bank OxFFFF F038 0012 TCP Initial Retransmission Timeout (msec) 3000 5 Digital Bank OxFFFF F038 0020 TCP Initial Retransmission Attempts 5 5 Digital Point OxFFFF F038 0020 TCP Initial Retransmission Attempts 5 0 Digital Point OxFFFF F038 0020 TCP Initial Retransmission Attempts 10 0 Analog Bank OxFFFF F038 0020 Out of Range Value (16-Bit) -32768.000 -32768.000 Analog Point OxFFFF F038 0250 Out of Range Value (32-Bit) -214743548.000 - High Density OptorMMP Device Restart Device from powerup Send Command Send Command System + Store configuration form flash Send Command Send Command Send Command PID + Erase configuration and IP settings form microSD Erase strategy from microSD Erase strategy from microSD	Status Write			^	<u>R</u> efresh
Wireless LAN OxFFFF F038 0010 Comm Watchdog Time (msec), 0 = Disable 0 Point Config OxFFFF F038 0010 Comm Watchdog Time (msec) 250 Digital Bank OxFFFF F038 0012 CYD Retransmission Timeout (msec) 3000 Digital Bank OxFFFF F038 0020 TCP Initial Retransmission Attempts 5 Digital Point OxFFFF F038 0020 TCP Initial Retransmission Attempts 5 Digital Point OxFFFF F038 0020 TCP Initial Retransmission Attempts 5 Digital Point OxFFFF F038 0020 TCP Initial Retransmission Timeout (msec) 10 Analog Bank OxFFFF F038 0020 TCP Initial Reality 1000 OxFFFF F038 0020 Out Of Range Value (32-Bit) -2147483648.000 0x Analog Point OxFFFF F038 0054 Scamer Flags 0x 00000000 0x High Density Operation Operation Ox00000000 0x 000000000 0x System Reset to defaults and Restart Device from powerup Stree configuration for flash Send Command PID Frase configuration and IP settings from microSD Frase configuration and IP settings from microSD Frase configuration and IP settings from microSD					
Point Config 0xFFFF F038 0014 TCP Minimum Retransmission Timeout (msec) 250 Digital Bank 0xFFFF F038 0012 TCP Initial Retransmission Timeout (msec) 3000 Digital Bank 0xFFFF F038 0012 TCP Retransmission Timeout (msec) 3000 Digital Bank 0xFFFF F038 0020 TCP Idle Session Timeout (msec) 1 Digital Point 0xFFFF F038 0029 Digital Feature Scan Interval (msec) 1000 Analog Bank 0xFFFF F038 0280 Out Of Range Value (16-Bit) -32768.000 Analog Point 0xFFFF F038 0254 Scanuer Flacs 0x 00000000 Migh Density Operation 0xFFFF F038 0054 Scanuer Flacs Operation Operation 0xFFFF F038 0054 Scanuer Flacs System Scratch Pad Pitoe configuration to flash V Restart Device from powerup Restart Device from powerup Scratch Pad Scratch Pad PID Erase configuration and IP settings to microSD Erase configuration and IP settings to microSD Erase to defaults and Restart Device Events Other Switch to loader mode Cole Digital Events - Expanded configuration Other	Wireless LAN			-	Apply
Point Config 0xFFFF F038 0018 TCP Initial Retransmission Timeout (msec) 3000 Digital Bank 0xFFFF F038 0012 TCP Retransmission Attempts 5 Digital Bank 0xFFFF F038 0020 TCP Ide Session Timeout (msec), 0 = Disable 240000 Digital Point 0xFFFF F038 0020 TCP Ide Session Timeout (msec), 0 = Disable 1 Digital Point 0xFFFF F038 0029 Out Of Range Value (16-Bit) -32768.000 Analog Bank 0xFFFF F038 0029 Out Of Range Value (16-Bit) -32768.000 0xFFFF F038 0029 Out Of Range Value (32-Bit) -2147483648.000 0xFFFF F038 0029 Out Of Range Value (32-Bit) -2147483648.000 0xFFFF F038 0029 Out Of Range Value (32-Bit) -2147483648.000 0xFFFF F038 0029 Out Of Range Value (32-Bit) -2147483648.000 0xFFFF F038 0029 Operation Operation Operation 0xperation Operation from flash Second flags Send Command Scratch Pad Erase configuration and IP settings from microSD Erase configuration and IP settings from microSD Erase firmware from microSD Frase firmware from microSD Erase strategy from microSD Erase strategy from microSD <td< td=""><td></td><td></td><td>~</td><td></td><td></td></td<>			~		
Digital Bank 0xFFFF F038 001C TCP Retransmission Attempts 5 Digital Bank 0xFFFF F038 0020 TCP Idle Session Timeout (msec), 0 = Disable 240000 Digital Point 0xFFFF F038 0050 Max Analog and High Density Digital Scan Interval (msec) 100 Analog Bank 0xFFFF F038 0050 Max Analog and High Density Digital Scan Interval (msec) 1000 Analog Bank 0xFFFF F038 0050 Out Of Range Value (32-Bit) -2147483648.000 OxFFFF F038 0054 Scanner Flaos 0x 00000000 Pigh Density Operation Operation System Reset to bevice from powerup Store configuration from flash Store configuration and IP settings from microSD Erase configuration and IP settings from microSD PID Erase firmware from microSD Erase firmware from microSD Events Other Switch to loader mode Communications + Carlog Uptervise<-Rangended configuration	Delat Carda				
Digital Bank 0xFFFF F038 0020 TCP Idle Session Timeout (msec), 0 = Disable 240000 Digital Point 0xFFFF F038 0020 TCP Idle Session Timeout (msec), 0 = Disable 1 Digital Point 0xFFFF F038 0020 Max Analog and High Density Digital Scan Interval (msec) 1000 Analog Bank 0xFFFF F038 0028 Out Of Range Value (16-Bit) -32768.000 Analog Point 0xFFFF F038 0026 Out Of Range Value (32-Bit) -2147483648.000 0xFFFF F038 0026 Out Of Range Value (32-Bit) -2147483648.000 v High Density Operation 0x fore configuration to flash v System Scratch Pad Reset to defaults and Restart Device microSD Send Command PID Erase configuration and IP settings from microSD Erase strategy from microSD Erase strategy from microSD Events Other Switch to loader mode Other Sommunications I Cher Digital Events - Expanded configuration Other	Point Config				
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Digital Point 0xFFFF F038 0050 Max Analog and High Density Digital Scan Interval (msec) 1000 Analog Bank 0xFFFF F038 0298 Out Of Range Value (16-Bit) -32768.000 OxFFFF F038 0296 Out Of Range Value (32-Bit) -2147483548.000 Analog Point 0xFFFF F038 0295 Out Of Range Value (32-Bit) -2147483548.000 Analog Point 0xFFFF F038 0254 Scanner Flags 0x 00000000 High Density Operation Operation 0x 00000000 System Scratch Pad Restart Device from powerup Scratch Pad Send Command Store configuration to flash Vice configuration and IP settings to microSD Store configuration and IP settings to microSD Erase configuration and IP settings to microSD PID Erase configuration and IP settings to microSD Erase to defaults and Restart Device Other Sommunications I Switch to loader mode Other Switch to loader mode Other	Digitar Darit				
Analog Bank 0xFFFF F038 0289 Out Of Range Value (16-Bit) -32768.000 Analog Point 0xFFFF F038 0280 Out Of Range Value (32-Bit) -2147483648.000 High Density Operation 0x 00000000 System OptoMMP Device Restart Device from powerup Restart Device from powerup Restart Device from fissh Send Command System OptoMMP Device Restart Device from powerup Restart Device onfiguration to fissh Send Command Data Log Store configuration and IP settings to microSD Erase configuration and IP settings to microSD Erase strategy from microSD Store configuration and IP settings to microSD Erase strategy from microSD Events Other Switch to loader mode Communications I Other	Digital Point				
Analog Bank 0xFFFF F038 02B0 Out Of Range Value (32-Bit) -2147483648.000 Analog Point 0xFFFF F038 0250 Out Of Range Value (32-Bit) -2147483648.000 High Density Operation 0x 00000000 × System Restart Device from powerup 0x 0x 00000000 × Scratch Pad Erase configuration from flash by Reset to defaults and Restart Device Send Command PID Erase configuration and IP settings to microSD Erase firmware from microSD Erase firmware from microSD Events Other Switch to loader mode Communications Switch to loader mode Configuration					
Analog Point 0xFFFF F038 0054 Scanner Flags 0x 00000000 ▼ High Density Operation Operation Scratch Pad Restart Device from powerup Scratch Pad S	Analog Bank				
High Density Operation System OptoMMP Device Restart Device from powerup Restart Device from powerup Restart Device configuration to flash Erase configuration form flash Erase to defaults and Restart Device microSD Send Command Data Log Bit Store configuration and IP settings to microSD Events Store configuration and IP settings to microSD Erase from microSD PID Erase configuration and IP settings to microSD Events Other Communications Switch to loader mode Communications Other	Analog Point			~	
Augr Density OptoMMP Device Send Command System Scratch Pad Restart Device from powerup Scratch Pad Scratch Pad Frase configuration to flash Scratch Pad Data Log Bit of adults and Restart Device Scratch Pad PID Erase configuration and IP settings to microSD Erase configuration and IP settings from microSD PID Erase strategy from microSD Erase strategy from microSD Events Other Switch to loader mode Communications Caer Jojtal Events - Expanded configuration	Andiog Form				
System Restart Device from powerup Scratch Pad Erase configuration from flash Data Log microSD PID Erase configuration and IP settings to microSD Events Other Communications Switch to loader mode Communications Switch to loader mode	High Density	Operation			
System Store configuration to finath Scratch Pad Erase configuration from flash Data Log Erase to defaults and Restart Device microSD Store configuration and IP settings to microSD PID Erase configuration and IP settings from microSD Events Communications Switch to loader mode Switch to loader mode					
Store configuration from flash Store configuration from flash Scratch Pad Ease configuration from flash Data Log Reset to defaults and Restart Device Data Log Store configuration and IP settings to microSD PID Erase configuration and IP settings from microSD Events Other Communications Switch to loader mode Communications Switch to loader mode	System				
Scratch Pad Reset to defaults and Restart Device Data Log microSD PID Erase configuration and IP settings to microSD PID Erase fintware from microSD Events Gotter Communications Switch to loader mode Clear Digital Events - Expanded configuration					
Data Log microSD Store configuration and IP settings to microSD PID Erase finware from microSD Events Other Communications I Switch to loader mode Communications I Switch to loader mode	Scratch Pad 🕨				
Data Log Store configuration and IP settings to microSD PID Erase configuration and IP settings from microSD Events Erase firmware from microSD Other Other Communications Switch to loader mode Clear Digital Events - Expanded configuration					
PID Erase configuration and IP settings from microSD Events Erase strategy from microSD Other Other Communications Switch to loader mode Clear Digital Events - Expanded configuration	Data Log 🔹 🕨				
Events Erase transform microSD Events Switch to loader mode Communications Clear Digital Events - Expanded configuration					
Communications Other Switch to loader mode Clear Digital Events - Expanded configuration	10 1				
Communications Switch to loader mode Clear Digital Events - Expanded configuration	Events +				
Communications Clear Digital Events - Expanded configuration					
	Communications 🕨				
Other N Clear Digital Events - Old configuration	Other	Clear Digital Events - Old configuration			
Other Ot	other •				

4. Click Send Command.

The configuration data is stored to flash memory and a Success message appears.



Restarting the Device

Restarting the device is just like turning the power off and then turning it back on again. This command can be used for both I/O units and controllers. For an I/O unit, if configuration data has not been saved to flash memory, restarting resets points to their defaults.

For some configurations to take effect, the device must be restarted. A SNAP PAC controller must be restarted after you configure its secondary IP address, for example. For an I/O unit, if you are using a configuration file (as in most of Chapters 2, 3, and 4), you can choose to restart the unit when the file is loaded to the I/O unit and saved to flash memory. However, if you are writing configuration directly to the I/O unit (as in this chapter), after you store to flash, you need to follow these steps to restart it.

- 1. In the PAC Manager main window, click the Inspect button
- 2. In the Device Name field, type the name (or IP address) of the device, or choose it from the dropdown list. Click Status Write.

3. In the Operation Command list, highlight Restart Device from powerup.

Status Read	Status Write			
Status Write	Address Description	Value	^	<u>R</u> efresh
Status Write	0xFFFF F038 0004 Always BootP/DHCP On Powerup	No	• •	
Vireless LAN	0xFFFF F038 0008 Degrees F/C	Degrees F	•	Apply
Vireless LAN	0xFFFF F038 0010 Comm Watchdog Time (msec), 0 = Disable	0		
	0xFFFF F038 0014 TCP Minimum Retransmission Timeout (msec)	250		
Point Config	0xFFFF F038 0018 TCP Initial Retransmission Timeout (msec)	3000		
	0xFFFF F038 001C TCP Retransmission Attempts	5		
Digital Bank	0xFFFF F038 0020 TCP Idle Session Timeout (msec), 0 = Disable	240000		
Digital Point	0xFFFF F038 0294 Digital Feature Scan Interval (msec)	1		
Digital Point	0xFFFF F038 0050 Max Analog and High Density Digital Scan Interval (msec)	1000		
Analog Bank	0xFFFF F038 0298 Out Of Range Value (16-Bit)	-32768.000		
Analog bank	0xFFFF F038 02B0 Out Of Range Value (32-Bit)	-2147483648.000		
Analog Point	0xFFFF F038 0054 Scanner Flags	0x 0000000	~	
High Density	Operation			
riigirocharcy	OptoMMP Device Send Command			
System	Restart Device from powerup			
bybeen .	Store configuration to flash			
Scratch Pad 🔸	Erase configuration from flash Reset to defaults and Restart Device			
Data Log 🔸	microSD			
	Store configuration and IP settings to microSD			
PID 🕨	Erase configuration and IP settings from microSD Erase firmware from microSD			
Events 🕨	Erase strategy from microSD Other			
	Switch to loader mode			
mmunications 🕨	Clear Digital Events - Expanded configuration			
Other +	Clear Digital Events - Old configuration			

4. Click Send Command.

The device is restarted and a Success message appears.

PAC-S PAC-R SoftP EB SB UIO EIO SIO E1 E2

Resetting to Defaults and Restarting

Resetting the device to defaults erases configuration information from the device's flash memory. (It does not erase IP address settings nor PAC Control strategy files in a controller.) Resetting also does the following:

- If the device has firmware 9.0 or newer and loader 6.0 or newer and a microSD card is present, erases firmware, strategy, and IP address and configuration data from the card (does not erase other data files)
- Clears all point configuration and features, such as offsets and gains, custom scaling, latches, counters, and minimum/maximum data
- Turns off digital outputs and defaults all digital points to inputs
- Sets analog outputs to zero scale (0 counts)
- Restarts the device

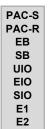
Follow these steps to reset and restart the device:

- 1. In the PAC Manager main window, click the Inspect button
- 2. In the Device Name field, type the name (or IP address) of the I/O unit, or choose it from the dropdown list. Click Status Write.
- 3. In the Operation Command list, highlight Reset to defaults and Restart Device.

Device Name: 10,19	Device 2.50.11	ast read at 05/02/16 16	:30:29		×
Status Read	- Status Write				
	Address Description	Value		Refre	ch
Status Write	0xFFFF F038 0004 Always BootP/DHCP On Powerup	No		- Mene	511
	0xFFFF F038 0004 Always BootP/DHCP On Powerup 0xFFFF F038 0008 Degrees F/C	Degrees F		Appl	v I
Wireless LAN 🕨	0xFFFF F038 0010 Comm Watchdog Time (msec), 0 = Disable	0	<u> </u>		,
	0xFFFF F038 0014 TCP Minimum Retransmission Timeout (msec)	250			
Point Config	0xFFFF F038 0018 TCP Initial Retransmission Timeout (msec)	3000			
	0xFFFF F038 001C TCP Retransmission Attempts	5			
Digital Bank	0xFFFF F038 0020 TCP Idle Session Timeout (msec), 0 = Disable	240000			
	0xFFFF F038 0294 Digital Feature Scan Interval (msec)	1			
Digital Point	0xFFFF F038 0050 Max Analog and High Density Digital Scan Interval (msec)	1000			
	0xFFFF F038 0298 Out Of Range Value (16-Bit)	-32768.000			
Analog Bank	0xFFFF F038 02B0 Out Of Range Value (32-Bit)	-2147483648.000			
Analog Point	0xFFFF F038 0054 Scanner Flags	0x 00000000	¥		
High Density	Operation				
	OptoMMP Device Send Command				
System	Restart Device from powerup				
	Store configuration to flash Erase configuration from flash				
Scratch Pad 🕨	Reset to defaults and Restart Device				
	microSD				
Data Log 🔹 🕨	Store configuration and IP settings to microSD				
PID +	Erase configuration and IP settings from microSD				
10 1	Erase firmware from microSD				
Events	Erase strategy from microSD				
	Other				
Communications 🕨	Switch to loader mode Clear Digital Events - Expanded configuration				
	Clear Digital Events - Expanded configuration Clear Digital Events - Old configuration				
Other 🕨					
					_
Close	Help	Aut	o Refres	h 15000	msec

4. Click Send Command.

The I/O unit is set to defaults and restarted. A Success message appears.



Sending a Powerup Clear

The powerup clear command clears a flag that indicates the I/O unit has lost and then regained power. Normally a powerup clear command is automatically sent, so normally you won't need to use this command. If you receive a powerup clear error message, however, you can use PAC Manager to send the command. Note that a power loss means that any configuration data not stored to the I/O unit's flash memory has been lost.

- 1. In the PAC Manager main window, click the Inspect button [.
- 2. In the Device Name field, type the name (or IP address) of the device. Click Status Write.
- 3. In the Operation Command list, highlight Send powerup clear.
- **4.** Click Send Command.

The powerup clear is sent, and a Success message appears.



Using microSD Commands

NOTE: These commands require PAC Manager 9.0 or newer and firmware 9.0 or newer. Use Status Read to see the firmware version (see "Reading Basic Device Information" on page 174).

SNAP PAC S-series and R-series controllers manufactured from November 2008 to the present have a microSD card slot that accommodates cards up to 2 GB. These cards can be used to log data, of course, but they can also be used as a kind of boot disk for the controller, so that you can replace a failed controller with a new one by simply putting the prepared microSD card into the new controller, turning the controller on, and connecting it to the network. The new controller boots from the card and configures itself; you can then use the controller's Reset button to save the data on the card to flash memory.

Before using the card or any of these commands, be sure to read the section on microSD in the Maintenance chapter of the controller user's guide. A few steps are repeated here for convenience, but the user's guide has the complete information.

Three types of information can be put on the card to use it as a boot disk: firmware, strategy, and configuration data. Configuration data includes all current configurations (those that can be done in PAC Manager) plus the controller's IP address and IP settings. The steps below show only how to add configuration data; see the controller user's guide to add firmware and strategy files.

Putting Configuration Data on the microSD Card

- 1. In the PAC Manager main window, click the Inspect button [.
- 2. In the Device Name field, type the name (or IP address) of the device, or choose it from the dropdown list. Click Status Write.
- 3. In the Operation Command list, highlight Store configuration and IP settings to microSD card.

🛃 Inspect Opto 22 I	Device	-	□ ×
Device Name: 10.19	22.50.11 Options Status: Status Write area la	ast read at 05/02/16 16:30:29	
Status Read	Status Write		
Status Write	Address Description 0xFFFF F038 0004 Always BootP/DHCP On Powerup	Value A	<u>R</u> efresh
Wireless LAN 🔸	0xFFFF F038 0008 Degrees F/C 0xFFFF F038 0010 Comm Watchdog Time (msec), 0 = Disable	Degrees F 🔹	Apply
Point Config	0xFFFF F038 0014 TCP Ninimum Retransmission Timeout (msec) 0xFFFF F038 0018 TCP Initial Retransmission Timeout (msec) 0xFFFF F038 001C TCP Retransmission Attempts	250 3000 5	
Digital Bank	0xFFFF F038 0020 TCP Idle Session Timeout (msec), 0 = Disable	240000	
Digital Point	0xFFFF F038 0294 Digital Feature Scan Interval (msec) 0xFFFF F038 0050 Max Analog and High Density Digital Scan Interval (msec)	1 1000	
Analog Bank	0xFFFF F038 0298 Out Of Range Value (16-Bit) 0xFFFF F038 0280 Out Of Range Value (32-Bit)	-32768.000 -2147483648.000	
Analog Point	0xFFFF F038 0054 Scanner Flags	0x 00000000 Y	
High Density	Operation		
System +	OptoMMP Device Send Command Store configuration to flash		
Scratch Pad 🔸	Erase configuration from flash Reset to defaults and Restart Device		
Data Log 🕨	microSD Store configuration and IP settings to microSD		
PID +	Erase configuration and IP settings from microSC Erase firmware from microSD		
Events +	Erase strategy from microSD Other		
Communications >	Switch to loader mode Clear Digital Events - Expanded configuration		
Other +	Clear Digital Events - Old configuration		
Close	Help	Auto Refresh	15000 msec

4. Click Send Command.

The controller's IP settings and all current configuration data are saved to the card.

After you have replaced a controller with a new one by using the microSD card as a boot disk, you must save the data from the card to the controller's flash memory, so it will be available in case the microSD card is removed. Cycling power does not do this. Instead, follow the steps in the Maintenance chapter (microSD section) of the User's Guide for your controller.

Using Other microSD Card Commands

You can also use the following commands with a microSD card in the controller. These commands require PAC Manager 9.0 or newer and firmware 9.0 or newer. Read microSD card information in the controller user's guide before using the card.

- 1. In the Inspect window, type the device's name or IP in the Device Name field, click Status Write, and choose the command you need in the Operation Command list:
 - Erase Configuration from microSD—deletes all configuration and IP address data from the card. Does not delete other data files, firmware, or strategy files on the card.
 - Erase Firmware from microSD—deletes firmware on the card, wherever it is located; also
 deletes firmware command and response files. Does not delete data files or strategy files.
 - Erase Strategy from microSD—deletes only the strategy from the card. Does not delete data files, IP address and configuration data, or firmware files.
- 2. Click Send Command.



Clearing Configurations and Data Samples

You can use PAC Manager to clear the following configurations: digital events (both old and expanded), alarm events, email, PID loops, and PPP. You can also clear data in the data log. (Note that some of these features do not apply to some devices. See the comparison chart on page 9.)

- 1. In the PAC Manager main window, click the Inspect button
- 2. In the Device Name field, type the name (or IP address) of the I/O unit. Click Status Write. In the Operation Command list, scroll down to see commands listed under Other.

vice Name: 10.19	92.50.11 • Options • Status: Status Write area	last read at 05/02/16 16:30:	29	
Status Read	Status Write			
Status Write	Address Description	Value	^	<u>R</u> efresh
Status write	0xFFFF F038 0004 Always BootP/DHCP On Powerup	No		
	0xFFFF F038 0008 Degrees F/C	Degrees F		Apply
Wireless LAN 🕨	0xFFFF F038 0010 Comm Watchdog Time (msec), 0 = Disable	0		
	0xFFFF F038 0014 TCP Minimum Retransmission Timeout (msec)	250		
Point Config	0xFFFF F038 0018 TCP Initial Retransmission Timeout (msec)	3000		
	0xFFFF F038 001C TCP Retransmission Attempts	5		
Digital Bank	0xFFFF F038 0020 TCP Idle Session Timeout (msec), 0 = Disable	240000		
Digital Point	0xFFFF F038 0294 Digital Feature Scan Interval (msec)	1		
Digital Point	0xFFFF F038 0050 Max Analog and High Density Digital Scan Interval (msec)	1000		
Analog Bank	0xFFFF F038 0298 Out Of Range Value (16-Bit)	-32768.000		
Andiog burns	0xFFFF F038 02B0 Out Of Range Value (32-Bit)	-2147483648.000		
Analog Point	0xFFFF F038 0054 Scanner Flags	0x 0000000	v	
High Density	Operation			
	Store configuration and IP settings to microSD Erase configuration and IP settings from microSD			
System 🕨	Erase firmware from microSD			
Scratch Pad 🔸	Erase strategy from microSD Other			
Data Log 🔹 🕨	Switch to loader mode Clear Digital Events - Expanded configuration			
PID 🔸	Clear Digital Events - Old configuration Clear Alarm Events configuration			
Events •	Clear PPP configuration Clear E-mail configuration			
ommunications 🕨	Clear PID Loops configuration Clear Data Logging samples			
Other +	Send powerup clear v			

- 3. Click the command you want:
 - Clear "Digital Events Expanded" configuration (Clears digital events in firmware 8.1 and newer. For firmware 8.0 and older, clears Timers configuration.)
 - Clear "Digital Events Old" configuration (Clears digital events in firmware 8.0 and older.)
 - Clear Alarm Events configuration
 - Clear PPP configuration
 - Clear E-mail configuration
 - Clear PID Loops configuration
 - Clear Data Logging Samples
- 4. With the command you want highlighted, click Send Command.

The command is sent immediately to the I/O unit, and you see a Success message.

Formatting and Interpreting Data

PAC-S
PAC-R
SoftP
EB
UIO
EIO
SIO
E1
E2

Data is formatted differently for different addresses in the device's memory map. Starting memory map addresses are shown in PAC Manager; for a complete list of memory map addresses, see Opto 22 form 1465, *OptoMMP Protocol Guide*.

This section shows how to format and interpret various types of data when you are reading or writing to a memory-mapped device.

Mask Data

Some data is in the form of a 32-bit or 64-bit mask—four or eight addresses, each holding eight bits. Each bit in the mask contains the data for one thing in a group: one point, one module, one Scratch Pad bit, etc.

Mask Data for SNAP

For example, most digital bank data (as well as high-density digital module data) is in this form. To read the state of digital points in a bank, you would read the eight bytes starting at FFFF0400000. Here's how the data would be returned:

At address:		FFFF0400000							>	FFFFF04000					000)7	
These bit numbers:	7	6	5	4	3	2	1	0	>	7	6	5	4	3	2	1	0
Show data for these points:	3	2	1	0	3	2	1	0	>	3	2	1	0	3	2	1	0
On SNAP modules in these positions in the rack:		15		14				>	1		0						

Therefore, at address FFFF0400000:

This hex data:		E	3		1					
Equals this binary data:	1	0	1	1	0	0	0	1		
Showing the states:	On	Off	On	On	Off	Off	Off	On		
Of these points:	3	2	1	0	3	2	1	0		
On these modules:		1	5		14					

Data from other addresses marked as masks is formatted in a similar way.

Mask Data for E1s

The bank area of the memory map is based on a four-point SNAP module. For I/O units with E1 brain boards, each point is treated as the first point on a SNAP module. That means that when you read a bank of digital points on an E1, data appears only in the first of every four points, like this:

At address:		FFFF0400000							>	FFFFF04					400007		
These bit numbers:	7	6	5	4	3	2	1	0		7	6	5	4	3	2	1	0
Show data for these points:				0				0		-			0				0
On G1 or G4 modules in these positions in the rack:		15			14					1			0				

So, at address FFF04000000:

This hex data:		1	1		0					
Equals this binary data:	0	0	0	1	0	0	0	0		
Showing the states:				On				Off		
Of these points:				0				0		
On these modules:				1				0		

These memory map addresses apply not only to G1 and G4 modules, but also to integral racks and even to Quad Pak modules. Points on all E1 I/O units are treated the same way, no matter how they are physically placed on the rack.

Unsigned 32-bit Integer Data

Much of the data in the memory map is in the form of unsigned integers, either one byte, two bytes, or four bytes. With multiple bytes, since the memory-mapped devices use a Big Endian architecture, the high order byte is in the low order address.

For example, digital bank counter data is in 4-byte unsigned integers. It takes four bytes to contain the data for one point. To read digital bank counter data for point 0 on module 0, you would start with address FFFF0400100. The following table shows the pattern of bank counter data for the first few points on a SNAP rack:

Bytes at these addresses:	FFFF0400100 FFFFF0400101 FFFFF0400102 FFFFF0400102	FFFF0400104 FFFFF0400105 FFFFF0400106 FFFFF0400106	FFFF0400108 FFFFF0400109 FFFFF040010A FFFFF040010A	FFFF040010C FFFFF040010D FFFFF040010E FFFFF040010E	FFFF0400110 FFFFF0400111 FFFFF0400112 FFFFF0400113	FFFF0400114 FFFFF0400115 FFFFF0400116 FFFFF0400117	-
Show data for this point:	0	1	2	3	0	1	-
On the module in this position on the rack:		()			1	

The most significant byte is at the lowest address. For module 0, point 0, for example, you might receive the following data:

At this address	This binary data	Equals this hex data	16 BB 18 87
FFFF F040 0100	0001 0110	16 ———	
FFFF F040 0101	1011 1011	BB	
FFFF F040 0102	0001 1000	18	
FFFF F040 0103	1000 0111	87 —	

The 32-bit integer for this reading would be **16 BB 18 87** (most significant byte at lowest address). This hex figure correlates to the decimal value 381,360,263.

Remember that if you are processing this data using a Little Endian computer (such as an Intel[®]-based PC), you must convert the data from the Big Endian format in order to use it. Little Endian format is the opposite of Big Endian; Little Endian places the most significant byte at the highest address.

Digital Point Data (4-Channel Modules)

NOTE: For high-density digital modules, see "Mask Data" on page 229.

For consistency in starting addresses, data for individual digital points has a length of four bytes. However, only the least significant bit contains the data you're looking for.

For example, to read the state of point 0 on module 0, you would start with address FFFF0800000. Data would be returned as follows:

To read this information:		Point 0 on Module 0: Point State											
Use these addresses:	FFFFFC	000008	FFFFFC	800001	FFFFFC	800002	FFFFFC	800003					
These bits:	7654	3210	7654	3210	7654	3210	7654	3210					
Contain this data (binary):	0000	0000	0000	0000	0000	0000	00000001						
(hex):	0	0	0	0	0	0	0	1					
		Langra thaca Paint state is											
	Ignore these Point state is ON.												

Digital Point Data for E1s

If you are using I/O units with E1 brain boards, remember that the memory map is based on a four-point SNAP module. For an E1, point data appears in the addresses that correspond to the first of each group of four points in the memory map, like this:

Addresses for point state:																
	FFFF0800F00	FFFF0800E00	FFFF0800D00	FFFF0800C00	FFFF0800B00	FFFF0800A00	FFFF0800900	FFFF0800800	FFFF0800700	FFFF0800600	FFFF0800500	FFFF0800400	FFFF0800300	FFFF0800200	FFFF0800100	FFFF0800000
E1 module position:	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Point number:	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Point data appears this way for all module types used with an E1: G1, G4, Quad Pak, and integral racks.

IEEE Float Data

For individual analog points, values, counts, and minimum and maximum values for one point are located next to each other in the memory map. All are four bytes and are IEEE 754 floats.

For example, individual analog point data for points 0 and 1 on module 0 appears in these addresses:

Module	Point	Data	Beginning Address	Ending Address
		Scaled units (E.U.*)	FFFF F026 0000	FFFF F026 0003
	0	Counts	FFFF F026 0004	FFFF F026 0007
	N	Minimum value (E.U.*)	FFFF F026 0008	FFFF F026 000B
0		Maximum value (E.U.*)	FFFF F026 000C	FFFF F026 000F
0	1	Scaled units (E.U.*)	FFFF F026 0040	FFFF F026 0043
		Counts	FFFF F026 0044	FFFF F026 0047
		Minimum value (E.U.*)	FFFF F026 0048	FFFF F026 004B
	Maximum value (E.U.*)		FFFF F026 004C	FFFF F026 004F

* Engineering Units

IEEE 754 float format is as follows:

1 bit	8 bits	23 bits
Х	XXXXXXXX	*****
Sign	Exponent	Significand

Float calculation: $(-1)^{\text{Sign}} \times [1 + \text{Significand}/2^{23}] \times 2^{(\text{Exponent-127})}$

Example for Opto 22 memory map

At this address:	base address		base address + 1		base address + 2		base address + 3			
This hex data:	41			77 33		33				
In binary:	0	100	0001	0	111	0111	0011	0011	0011	0011
In these bits:	31 3023			220						
Equals (in decimal):	0 130			7,811,891						
Representing:	Sign Exponent			Significand						

Decimal = $(-1)^{0} \times [1 + 7,811,891/2^{23}] \times 2^{(130-127)}$

= 1 x [1.931] x 8

= 15.45 (rounded to 2 decimal places)

For more information on floats and issues that may arise in their use, see Opto 22 form 1755, *Using Floats Technical Note*, available on our website, www.opto22.com.

Analog Bank Data

Remember that the bank area of the memory map is set up for four points per module. Analog modules with more than four points (channels) will show data for points 0–3 only. If the analog modules you are using have only one or two points, the addresses for the upper two or three points in each module will contain the following: for output modules, 0; for input modules, FFFFFFF.

For example, to read all bank analog point values in scaled units, you would read 256 bytes starting at address FFFF0600000. Here's how data for two-channel input modules in positions 0 and 1 would appear:

Beginning Address	Ending Address	Data Format	Module	Point
FFFF F060 0000	FFFF F060 0003	four bytes—IEEE float		0
FFFF F060 0004	FFFF F060 0007	four bytes—IEEE float	0	1
FFFF F060 0008	FFFF F060 000B	FFFFFFF		2
FFFF F060 000C	FFFF F060 000F	FFFFFFF		3
FFFF F060 0010	FFFF F060 0013	four bytes—IEEE float		0
FFFF F060 0014	FFFF F060 0017	four bytes—IEEE float	1	1
FFFF F060 0018	FFFF F060 001B	FFFFFFF		2
FFFF F060 001C	FFFF F060 001F	FFFFFFF		3

On an I/O unit with an E2 brain board, all modules have only one point, so the upper three points would contain 0 (outputs) or FFFFFFF (inputs).

6: Maintaining Devices

Introduction

This chapter includes step-by-step procedures for maintaining controllers and brains, including:

- Viewing and changing IP addresses (below)
- Loading new firmware (See page 237. To find out the current brain firmware version, see "Getting Device and Firmware Information—Individual Device" on page 262.)
- Maintaining files (page 251)

For other maintenance tasks, such as resetting the device to factory defaults or handling a device

whose IP address you don't know, see the controller or brain user's guide.

Changing IP Addresses

If you need to change an IP address or subnet mask on an Ethernet-based device, you can do so using PAC Manager. You must know the current IP address in order to change it. The white sticker on the device may show the IP address. If not, see the device's user guide for instructions.



Controllers, Brain Boards, and Brains with Firmware Version 5.0 or Newer

If your SNAP Ultimate or SNAP Ethernet brain has firmware version 5.0 or newer, or if you have a SNAP PAC controller, E1 or E2 brain board with E1/E2 firmware R1.1f or lower, or SNAP Simple I/O brain, use the steps in this section to change an IP address. For SNAP Ultimate and SNAP Ethernet brains with older firmware, see Opto 22 form 1460, the SNAP Ethernet-Based I/O Units User's Guide.

- 1. If PAC Manager isn't already open it, start it as follows:
 - In Windows 7 and Windows Vista, press the Windows Start key 2, and then click
 Programs > Opto 22 > PAC Project > PAC Manager.
 - In Windows 10 and Windows 8.1, press the Windows Start key , type PAC Manager
 9.5 and then press the Enter key.

The PAC Manager main window opens.

🚔 PAC Manager	_		×
File Tools View Help -Menu bar			
	T(oolbar	
Ready			

2. In the menu bar, click Tools > Change IP Settings.

🛃 PAC Manag	er			_	
File Tools Vi	ew Help				
	X 🖻 🖪 🔝 🔟				
	🚑 Change IP Settin	gs for ETHER	NET 1	×	
	Current IP Address:			Read Current Settings	
	Port: Timeout (msec):	2001			
	New IP Address:			Change IP Settings	
	Subnet Mask:				1
	Gateway		•		
	DNS Address:				
ware and					

3. In the Current IP Address field, type the IP address of the device whose address you want to view or change. Click Read Current Settings to see the current subnet mask, gateway address, and DNS address.

🚑 Change IP Settin	gs for ETHERNET 1	×
Current IP Address: Port: Timeout (msec):	10 , 199 , 99 , 119 2001 10000	Read Current Settings
New IP Address: Subnet Mask: Gateway DNS Address:	. . . 255 . 255 . 199 . 0 	Change IP Settings

4. If you want to change the IP address, subnet mask, or other addresses, enter the new numbers. Make sure you have typed everything correctly. When everything is correct, click Change IP Settings.

After you confirm the change, a message appears stating that the change was successful and that the device will restart. Restarting may take 10 to 20 seconds to complete. When you see the following indicator, the device is ready for use with its new address:

- The SNAP-PAC-S1's, SNAP-PAC-R1's, and SNAP-PAC-R1-B's STAT LED shows solid green or solid orange when viewed from the top (green means a strategy is running; orange means no strategy is running).
- The SNAP-PAC-EB1's or SNAP-PAC-EB2's STAT LED shows solid green.
- The SNAP Ethernet-based brain's STD LED blinks twice.
- The STAT LED on an E1 or E2 stops blinking and stays on.

Remember to write the IP address on the sticker or white area on the device.

Loading New Firmware

All SNAP controllers and brains, and SNAP serial communication modules, contain firmware (sometimes referred to as the *kernel*), which is similar to an operating system. If the firmware should become damaged, or if a new version of the firmware is released, you can load new firmware to the device using PAC Manager.

In most cases, follow the steps in "Loading Controller and Brain Firmware (Except SB Brains)" on page 238. However, if the STAT LED on a SNAP PAC controller or brain blinks red slowly three times after you turn it on or cycle power, the firmware has been damaged. (See the section on Blink Codes in the device's user guide.) In this case, follow steps in "Replacing Damaged Firmware" on page 245.

To load serial communication module firmware, see page 247.

If your SNAP PAC controller has a microSD card slot, you can load firmware from the card. This method can be easier if the PAC is not networked. For instructions, see the controller user's guide.

NOTE: Some PAC firmware versions may not install properly in R-series controllers when a microSDHC card is inserted in the controller and you're using an older version of PAC Manager. You can avoid this issue by using PAC Manager R9.5b or higher, or by ejecting the microSDHC card prior to updating, and then reinserting the card after the firmware update is complete.

Firmware Download Effect on Data in the Device

When you load new firmware to a controller or brain, user files and point configurations that have been saved to flash memory remain intact. Any data in volatile memory and in battery-backed RAM is lost, because loading new firmware requires restarting the device.

After you download new firmware to a controller, a strategy that was saved to its flash memory using older firmware will not run. Firmware versions for the controller and the strategy must match to avoid conflicts during strategy operation. For more information, see the *PAC Control User's Guide*.



Loading Controller and Brain Firmware (Except SB Brains)

These instructions apply to SNAP PAC controllers and EB brains, to E1 and E2 brain boards with E1/E2 firmware R1.1f and lower, and to SNAP Ultimate brains that already have firmware version 5.0 or newer. For an SB brain, see "Loading SB Brain Firmware" on page 242. If your SNAP Ultimate brain has firmware older than version 5.0, or if you have a SNAP Ethernet or SNAP Simple I/O brain, see the brain user's guide for instructions.

NOTE: For a SNAP PAC controller or brain that has damaged firmware (indicated by three slow red blinks of the STAT LED after powerup), see page 245.

If you are using EB brains in a daisy-chain or multidrop configuration, you can load firmware to only one brain at a time, because network communication is disrupted when the first brain in the chain is restarted after its firmware update.

- 1. Make sure you have the following before beginning:
 - Address information for the controller(s) and/or brain(s) that will receive the new firmware.
 - Internet access to obtain new firmware from our website.

NOTE: This method of loading firmware uses FTP, which cannot get through a firewall in the PC running PAC Manager. Make sure any firewall in the computer is disabled before you load firmware. Firewalls in a router should not be a problem.

- 2. Start PAC Manager:
 - In Windows 7 and Windows Vista, press the Windows Start key 2, and then click
 Programs > Opto 22 > PAC Project > PAC Manager.
 - In Windows 10 and Windows 8.1, press the Windows Start key 2, type PAC Manager
 9.5 and then press the Enter key.

The PAC Manager main window opens.

🖶 PAC Manager	_		×
File Tools View Help - Menu bar			
	To	olbar	
Ready			

3. Click the Maintenance button 🛐 .

Install Firmware Install Nodule Firmware Install I/O Coprocessor Firmware Install I/O Coprocessor Firmware Download File From I/O Unit Upload File To I/O Unit Delete File On I/O Unit Read Filenames On I/O Unit Save Files To Flash Read Files From Flash Clear Flash Files Sync I/O Unit to PC Time Execute	Firmware Filenam Get Latest Firmware Restart Confirmation Interval (sec) : 1 Port: Timeout (msec) : 2001 1000 Synchronize to PC Time	IP Addresses 10.192.50.90 10.192.55.183 10.192.55.67 10.192.57.187	Add Modify Delete Save Load
esults			Copy Select All Clear Completed Resu

- 4. Make sure Install Firmware is highlighted in the Command list.
- **5.** Click the blue Get Latest Firmware link.

The link opens your browser and takes you to the Firmware Downloads section of our website, www.opto22.com.

Choose the firmware for your part number from the list and download it to your PC.
 If you have any difficulty obtaining or loading new firmware, contact Opto 22 Product Support.

7. Click the browse button ... and locate the firmware file you downloaded from our website. Double-click the filename.

The path and filename appear in the Filename field.

8. If the IP address(es) of the SNAP devices you want to load firmware to appear in the IP Addresses list, skip to step 10. (Or, if you have previously saved a list of IP addresses, click Load to load the saved list.) If the address(es) you need don't appear in the list, click Add.

🛃 Add IP Address 🛛 🗙				
Add one IP Address / Host Name				
IP Address: 0.0.0.0				
C Host Name:				
C Add a range of IP Addresses				
From:				
То:				
OK Cancel				

9. Enter the address or a range of consecutive addresses; then click OK. (Or, if you are communicating with the device using its host name instead of its IP address, click Host Name and enter the name.)

For EB brains on a daisy-chained network, choose only one address. The address(es) you enter appear in the I/O Unit Maintenance dialog box.

	Firmware file to load		addresses of devices to eceive firmware file
✔ I/O Unit Maintenance Command Install Firmware Install Module Firmware Install I/O Coprocessor Firmware Install File To Arban Upload File To I/O Unit Delete File On I/O Unit Save Files To Flash Read Files From Flash Clear Flash Files Sync I/O Unit DPC Time	Firmware Filenami Get Latest Firmware C:\Users\yfemia\Desktop\snap- Restart Confirmation Interval (sec) : 1 Port: Timeout (msec) : 2001 1000 Synchronize to PC Time	IP Addresses 10, 192, 50, 90 10, 192, 55, 183 10, 192, 55, 67 10, 192, 57, 187	X Add Modify Delete Save Load
Results Close Help			Copy Select All Clear Completed Results

10. In the I/O Unit Maintenance dialog box, highlight the IP address(es) to send firmware to.

CAUTION: If you enter the wrong IP address, you will erase the current firmware in that device. You cannot undo the erase. Make certain you have the correct IP addresses and that you want to download new firmware.

- **11.** If you have changed the OptoMMP port (see page 98), enter the correct port number. You can also change the number of seconds PAC Manager will wait before verifying that devices have restarted.
- **12.** When everything is correct, click Execute.

The file is loaded to the SNAP devices, and progress is shown in the Results area. When the file is loaded and the devices are restarted, a "Success" message appears.

NOTE: If the download fails on a controller and you have FTP'd files to the controller's file system, there might not be enough file space for the new firmware. To check, start PAC Terminal and make sure the File Space Available is larger than the size of the firmware file.

To start PAC Terminal, follow these steps:

- In Windows 7 and Windows Vista, press the Windows Start key 2, and then click
 Programs > Opto 22 > PAC Project > Tools > PAC Terminal.
- In Windows 10 and Windows 8.1, press the Windows Start key 2, type PAC Terminal
 9.5 and then press the Enter key.

NOTE: If the download fails on EB brains that are daisy-chained, make sure you are updating firmware on only one brain at a time. Updating firmware on more than one doesn't work, because the network momentarily fails as the first brain is restarted after the update.

SB

Loading SB Brain Firmware

These instructions apply to SNAP PAC SB brains. For other brains and controllers, see page 238.

NOTE: For an SB brain that has damaged firmware (indicated by three slow red blinks of the STAT LED after powerup), see page 245.

Before beginning, make sure you have an Internet connection to obtain the firmware. Also, choose how you will connect to the SB brain (for more information, see the brain user's guide):

- Through the S-series controller—see steps in "Installing SB Firmware Through the Controller," below.
- Directly from the PC to the brain (requires a PCI-AC48 adapter card in the PC)—see "Installing SB Firmware Directly from PC to Brain" on page 243.

Installing SB Firmware Through the Controller

- 1. If PAC Manager isn't already open, start it:

 - In Windows 10 and Windows 8.1, press the Windows Start key 20, type рас маладет
 9.5 and then press the Enter key.
- 2. In the PAC Manager menu bar, click Tools > Install Firmware via Ethernet.

Install Firmware via Ethernet
Install Firmware via Ethernet Connection
 SNAP PAC R- and S-series controllers SNAP PAC EB1, and EB2 brains
 SNAP-UP1-ADS, SNAP-UP1-D64, and SNAP-UP1-M64 brains (firmware version 5.0 or newer required) SNAP-LCE controller
· E1 and E2 brainboards
C Install Firmware via Ethernet Passthrough Connection
· SNAP PAC SB1 and SB2 brains
OK Cancel

3. Click Install Firmware Through Ethernet Pass-Through Connection and click OK.

Install Firmware via Ethernet Passthrough Connection	×
Make sure the Opto 22 device is connected to an Opto 22 controller throu one of the controller's serial ports.	gh
Controller	
IP: 0.0.0.0 Port: 2001 Timeout: 3000	
Serial Port: Serial 2 🔹 Baud: 230400 💌 🔽 24	Vire
- Opto 22 Device	
Type: SNAP-PAC-SB2 💽 Serial Address (0-255): 0	
– Firmware File Get The Latest Firmware	
<	>
Start Update Abort Done	

- **4.** In the Controller section, enter the IP address of the controller. Leave the Port at 2001 unless you have changed it. Choose the serial port on the controller that the brain is connected to, and make sure the baud rate matches that on the brain. Change Timeout and 2-Wire if necessary.
- 5. In the Opto 22 device section, choose the type of SB brain and enter its serial address.
- 6. Click the blue Get Latest Firmware link.

The link opens your browser and takes you to the Firmware Downloads section of our website, www.opto22.com.

- Choose the firmware for your part number from the list and download it to your PC.
 If you have any difficulty obtaining or loading new firmware, contact Opto 22 Product Support.
- **8.** Click the browse button ... and locate the firmware file you just downloaded. Double-click the filename.

The path and filename appear in the Filename field.

9. When all the fields are correct, click Start Update.

Progress is shown in the lower part of the window. When the process is complete, the device is ready to use.

Installing SB Firmware Directly from PC to Brain

This method requires a serial connection from the brain to the PC, via an RS-485 converter such as an Opto 22 PCI-AC48 adapter card.

- **1.** If PAC Manager isn't already open, start it:

 - In Windows 10 and Windows 8.1, press the Windows Start key 20, type рас маладет
 9.5 and then press the Enter key.
- 2. In the PAC Manager menu bar, click Tools > Install Firmware via Serial Connection.

Install Firmware via Serial Connection	×
 Install via RS-485 Connection SNAP-PAC-SB1 and SNAP-PAC-SB2 brains 	
 Install via RS-232 Connection SNAP-UP1-ADS, SNAP-UP1-D64, and SNAP-UP1-M64 brains SNAP-LCE controller SNAP-B3000-ENET, SNAP-ENET-D64, and SNAP-ENET-S64 brains 	
OK Cancel	

3. Click Install via RS-485 Connection.

Install Firmware via RS-485 Connection
Make sure the Opto 22 device is connected to the computer's serial port via a serial cable and an RS-485 adapter such as a PCI-AC48.
Computer
PC Serial Port: COM1 Timeout (milliseconds): 3000
Baud Rate: 115200 -
- Opto 22 Device
Type: SNAP-PAC-SB1 💌 Serial Address (0-255): 0
- Firmware File
Get The Latest Firmware
< >
Start Update Abort Done

- **4.** In the Computer section, choose the COM port the brain is connected to. Make sure the baud rate matches that on the brain. Change the Timeout if necessary.
- 5. In the Opto 22 Device section, choose the type of SB brain and enter its serial address.
- **6.** Click the blue Get The Latest Firmware link.

The link opens your browser and takes you to the Firmware Downloads section of our website, www.opto22.com.

- Choose the firmware for your part number from the list and download it to your PC.
 If you have any difficulty obtaining or loading new firmware, contact Opto 22 Product Support.
- **8.** Click the browse button ... and locate the firmware file you just downloaded. Double-click the filename.

The path and filename appear in the Filename field.

9. When all the fields are correct, click Start Update.

Progress is shown in the lower part of the window. When the process is complete, the device is ready to use.

PAC-S PAC-R EB SB

Replacing Damaged Firmware

If the STAT LED on a controller or brain blinks red slowly three times after powerup, the firmware in the device is damaged. (See the section on Blink Codes in the device's user guide for more information.) Follow these steps to replace the firmware.

- 1. Make sure you have the following before beginning:
 - Address information for the controller(s) and/or brain(s) that will receive the new firmware.
 - Internet access to obtain new firmware from our website.
- 2. Follow instructions in the device's user guide to restart the device in failsafe bootloader mode. Watch for the blink code to make sure the device is in this mode.
- **3.** Attach the PC with PAC Manager to the controller or brain using a crossover cable or "straight-through" Ethernet cable as required:
 - EB-series brains can be connected with either type of cable.
 - Computers with a Gigabit Ethernet network interface controller (NIC) card can use either type of cable (because the NIC card has the ability to adapt.)
 - For R-series and S-series controllers that:
 - Have an SD card slot, use a straight-through Ethernet cable.
 - Do not have an SD card slot, use a crossover cable.
 - For SB-series brains:
 - Connect through the S-series controller;
 - Or connect directly from the PC using a serial cable and a PCI-AC48 adapter card.

For more information on connections, see the device's user's guide.

- 4. If PAC Manager isn't already open, start it:
 - In Windows 7 and Windows Vista, press the Windows Start key
 (2), and then click
 Programs > Opto 22 > PAC Project > PAC Manager.
 - In Windows 10 and Windows 8.1, press the Windows Start key 2.5 and then press the Enter key.

5. In the PAC Manager menu bar, click Tools > Install Firmware via Failsafe Bootloader Mode. Click OK at the message about products it can be used with.

🧬 Loader Mode Firmware Update 🛛 —		×			
Ethernet Ethernet Pass-Through Serial Direct					
Use the IP and Subnet of the Ethernet Adapter (NIC) on the com Opto 22 device). Make sure the Opto 22 device is in loader mode connected to the computer via a cross-over cable.		the			
Computer					
IP Address of PC Ethernet NIC: 0 . 0 . 0 . 0					
Subnet of PC Ethernet NIC: 0 . 0 . 0 . 0					
- Opto 22 Device					
Type: SNAP-PAC-R1 Timeout (milliseconds):	20000				
- Firmware File-		-			
Get The Latest Firm	vare	1			
		_			
<		>			
Start Update Abort Done					

- 6. Choose one:
 - For a SNAP PAC controller or EB brain, click the Ethernet tab and continue with step 7.
 - For an SB brain, if you're connecting to the brain through the S-series controller, click the Ethernet Pass-Through tab and skip to step 8.
 - For an SB brain, if you're connecting serially from the PC to the brain, click the Serial Direct tab and skip to step 9.
- 7. For a controller or EB brain, enter the IP address and subnet *of the PC* (not the controller or brain). Choose the controller's or brain's device type from the drop-down list. Skip to step 10.
- 8. For an SB brain using Ethernet Pass-Through, do the following:
 - In the Controller section, enter the IP address of the controller. Leave the Port at 2001 unless you have changed it. Choose the serial port on the controller that the brain is connected to, and make sure the baud rate matches that on the brain.
 - In the Opto 22 device section, choose the type of SB brain and enter its serial address. Skip to step 10.
- **9.** For an SB brain using Serial Direct, do the following:
 - In the Computer section, choose the COM port the brain is connected to. Make sure the baud rate matches that on the brain.
 - In the Opto 22 device section, choose the type of SB brain and enter its serial address. Go
 on to step 10.

10. Click the blue Get Latest Firmware link.

The link opens your browser and takes you to the Firmware Downloads section of our website, www.opto22.com.

- **11.** Choose the firmware for your part number from the list and download it to your PC. If you have any difficulty obtaining or loading new firmware, contact Opto 22 Product Support.
- **12.** Click the browse button ... and locate the firmware file you just downloaded. Double-click the filename.

The path and filename appear in the Filename field.

13. When all the fields are correct, click Start Update.

Progress is shown in the lower part of the window. When the process is complete, either repeat from step 7 for another device, or click Done.

The device is now ready to use.



Loading Serial Module Firmware

If you have a SNAP PAC I/O unit, or a SNAP Ultimate I/O unit with firmware version 5.0 or newer, you can load new serial module firmware to a SNAP serial communication module on the I/O unit. (If you want to update the SNAP Ultimate I/O unit to newer firmware so you can use this procedure, follow the steps in Opto 22 form 1460, the SNAP Ethernet-Based I/O Units User's Guide.)

NOTE: If the serial module is on a SNAP Ethernet or SNAP Simple I/O unit, contact Opto 22 Product Support for assistance. Contact information is on page 5.

- 1. Make sure you have an Internet connection so you can download the new serial module firmware file.
- 2. If PAC Manager isn't already open, start it:
 - In Windows 7 and Windows Vista, press the Windows Start key 2, and then click Programs > Opto 22 > PAC Project > PAC Manager.
 - In Windows 10 and Windows 8.1, press the Windows Start key , type PAC Manager
 9.5 and then press the Enter key.
- 3. In the PAC Manager main window, click the Maintenance button

4. In the Command list, highlight Install Module Firmware.

Install Module Firmware Install Module Firmware Install I/O Coprocessor Firmware Install I/O Coprocessor Firmware Download File From I/O Unit Upload File To I/O Unit Read Filemanes On I/O Unit Save Files To Flash Read Files From Flash Clear Flash Files Sync I/O Unit to PC Time	Module Firmware Get Latest Firmware	IP Addresses 10.192,50,90 10.192,55,183 10.192,55,67 10.192,57,187	Add Modify Delete Save Load
esults			Сору
			Select All

5. Click the blue Get Latest Firmware link.

The link opens your browser and takes you to the Firmware Downloads section of our website, www.opto22.com.

- Choose the firmware for your part number from the list and download it to your PC.
 If you have any difficulty obtaining or loading new firmware, contact Opto 22 Product Support.
- **7.** Click the browse button ... and locate the serial module firmware file you just downloaded. Double-click the filename.

The path and filename appear in the Filename field.

- **8.** In the Module Position field, type the serial module's position on the rack (0–15).
- **9.** In the IP Addresses list, highlight the IP address of the I/O unit the serial module is on. (If the correct IP address is not shown, click Add to add it.)

You can load serial module firmware to multiple I/O units at the same time, but only if the modules are in identical positions on all I/O units.

10. Click Execute.

The serial module firmware file is loaded to the I/O unit and then loaded to the serial module, and a Success message appears in the Results area.

Installing CA Root Certificates

An installed *security certificate* is required if you want to have secure network communications using SSL/TLS Internet protocols. A security certificate is a digital tool used by Web browsers and other network services to validate the identity of the server your computer is connecting to. For example,

before you access email or make a payment over an HTTPS Internet connection, the server and your computer verify their identities by exchanging information about their security certificates. If something is wrong with the certificates, your browser typically displays a warning that the connection is not secure.

A *CA certificate* is a type of security certificate that is issued by a Certificate Authority, which is a trusted entity (for example, Digicert[®] and GoDaddy[®]) that issues legitimate digital security certificates. A *root* certificate is a kind of security certificate that ensures the certificate's authenticity by identifying the root CA (that is, the original source of the certificate's verification). Root certificates use a special kind of cryptography known as *public key infrastructure*.

PAC firmware R9.5a and higher include certificates for Equifax and Digicert (two of the most commonly used CA root certificates for email service providers, including Google Gmail[™] and Yahoo! Mail[®]). This means that if you are using PAC firmware R9.5a (or higher) and PAC Manager R9.5a (or higher), you don't have to install Gmail's or Yahoo! Mail's CA root certificates to send emails to these two email service providers. However, to use a SNAP PAC device (as a client) to make a connection to other secure devices via a TCP communication handle, or to use an HTTPS Get or HTTPS Post communication handle, you can easily install a CA root certificate using PAC Manager.

Before you can install a CA root certificate, you must:

- 1. Have a CA root certificate that uses Base64 ASCII format. (Your company's IT department should be able to provide this, as they will know the server it needs to match. For example, if the certificate is for email, it must match the email server.)
 - You can tell a certificate file is Base64 ASCII format if:
 - The file has a .PEM extension; or
 - You open the file in a text editor (such as Notepad) and you see the line:
 - "----BEGIN CERTIFICATE----"

SNAP PAC controller can accept only one certificate per file. You can tell whether there is only one certificate in a file by opening the file in a text editor and verifying there is only one line that says, "----BEGIN CERTIFICATE-----"

2. Know where to locate the certificate on your network (that is, its path and filename).

Install a CA root certificate

To use these instructions, you must have PAC firmware R9.5a (or higher) and PAC Manager R9.5a (or higher). If you don't, see page 250.

- 1. If PAC Manager isn't already open, start it:

 - In Windows 10 and Windows 8.1, press the Windows Start key , type PAC Manager
 9.5 and then press the Enter key.
- 2. In the PAC Manager menu bar, click Maintenance
- 3. In the Command list, select Install CA Root Certificate.

4. Click the Browse button and browse to the location of the certificate. Select the certificate, and then click OK.

ommand				
nstall Firmware	CA Root Cer	tificate Filename:	IP Addresses	Add
Install Module Firmware Install I/O Coprocessor Firmware	C:\Equifax_	Secure_Certificate_A	10.999.99.920	Modify
Install CA Root Certificate	Port:	Timeout (msec) :		Houry
Download File From I/O Unit Upload File To I/O Unit	2001	1000		Delete
Delete File On I/O Unit Read Filenames On I/O Unit Save Files To Flash	Restart [Device *		Save
Read Files From Flash Clear Flash Files Sync I/O Unit to PC Time	* Required f	or certificates to take effect		Load

- 5. Select the IP address of the SNAP PAC device that you want to install the certificate on.
- 6. (Optional) Change the Port number and the Timeout value.
- **7.** Select Restart Device, and then click Execute to install the certificate, reboot the device, and activate the certificate.

r	Port:	Timeout (msec) :>
2	2001	1000
w Car	🔽 Restart D	Device *
}	*Required for	or certificates to take effect
ć,	~~~	

Repeat steps 3 through 7 if you have additional certificates to install.

Install a CA root certificate (PAC Firmware R9.4c and lower / PAC Manager R9.4c and lower)

To place a root certificate in the /pki/root-certs folder on your controller:

- 1. If PAC Manager isn't already open, start it:
 - In Windows 7 and Windows Vista, press the Windows Start key (2), and then click
 Programs > Opto 22 > PAC Project > PAC Manager.
 - In Windows 10 and Windows 8.1, press the Windows Start key , type PAC Manager
 9.5 and then press the Enter key.
- 2. In the PAC Manager menu bar, click Maintenance III.
- 3. In the Command list, select Upload File To I/O Unit.
- **4.** Click the Browse button and browse to the location of the certificate. Select the certificate, and then click OK.
- **5.** In the Destination field, type /pki/root-certs/ and the name you want the certificate to have on the controller; for example:

/pki/root-certs/Equifax_Secure_Certificate_Authority.cer

6. Select the IP address of the SNAP PAC device that you want to install the certificate on.

nstall Firmware	Filename:	IP Addresses	Add
nstall Module Firmware nstall I/O Coprocessor Firmware	C:\Equifax_Secure_Certificate_Au	. 99.999.98.920	
nstall CA Root Certificate Iownload File From I/O Unit	Destination:		Modify
pload File To I/O Unit	/pki/root-certs/Equifax_Secure_Ce		Delete
elete File On I/O Unit ead Filenames On I/O Unit			
ave Files To Flash ead Files From Flash			Save
ear Flash Files /nc I/O Unit to PC Time			Load

- 7. Click Execute.
- 8. Repeat steps 2–6 if you have additional certificates to install.
- 9. Select the Save Files To Flash command, and then click Execute.
- **10.** Restart the SNAP PAC device to activate the certificates.

Maintaining Files



This section applies to SNAP PAC EB brains, PAC R, PAC S, and SoftPAC controllers, and to SNAP Ultimate controller/brains with firmware version 5.0 or newer. SNAP Ethernet brains, SNAP Simple brains, E1 and E2 brain boards with E1/E2 firmware R1.1f and lower, and Ultimate brains with older firmware do not have file capability. To update a SNAP Ultimate controller/brain to the newer firmware, see the brain user's guide.

NOTE: Opto 22 form 1563, the E1 and E2 User's Guide, describes the limited use of PAC Manager to FTP-specific files to an E1 or E2 I/O unit.

The memory in a SNAP PAC or SNAP Ultimate controller (firmware version 5.0 and newer) includes a substantial area available for file storage, as shown below:

SNAP-PAC-S1 SNAP-PAC-S1-FM SNAP-PAC-S1-W	SNAP-PAC-S2 SNAP-PAC-S2-W	2.5 MB
SNAP-PAC-R1 SNAP-PAC-R1-B SNAP-PAC-R1-FM SNAP-PAC-R1-W	SNAP-PAC-R2 SNAP-PAC-R2-FM SNAP-PAC-R2-W	2.0 MB
SoftPAC		Limited only by the size of the hard drive on the com- puter the software runs on.
SNAP-PAC-EB1 SNAP-PAC-EB1-FM SNAP-PAC-EB1-W	SNAP-PAC-EB2 SNAP-PAC-EB2-FM SNAP-PAC-EB2-W	2.0 MB
SNAP Ultimate		2.0 MB

In addition, beginning in early 2009, microSD slots were added to S-series and R-series PACs for removable storage up to 2 GB.

In the file storage area or on a suitable removable disk, you can store any types of files. These files can be sorted into directories or folders just as they can on a PC, and they are available for use within a PAC Control strategy or an application you develop. For example, the SNAP device can read the files, add data to them, and even send data from them via FTP to another device on the network.

For managing general data files on a microSD card, see instructions in the Maintenance chapter of the controller user's guide. Do not use PAC Manager for general microSD file management. However, you can use PAC Manager for some functions related to firmware, strategy, and configuration files on the card. See "Using microSD Commands" on page 226.

To use PAC Control strategy logic to create and manage files, see "Communication Commands" in Chapter 10 of Opto 22 form 1700, the *PAC Control User's Guide*.

Tools for Managing Files

There are several tools you can use to manage files. You can use FTP software or even Windows Explorer to move files to and from the device via FTP, and you can use PAC Manager to move and manage files on the device. Here are some additional details:

- **PAC Control** lets you programmatically work with the SNAP controller or I/O unit's file system, within your control strategy. You can create files and folders on the device and write to, add data to, or read them; receive file data via FTP; send all or part of the data in a file via FTP, and more. PAC Control works with one I/O unit at a time. A PAC Control strategy can also FTP files to one or more other I/O units or controllers.
- **PAC Manager**'s main advantage for file management over other commercially available FTP client software is that it can work with multiple Ethernet devices at once, for example sending data via FTP to ten I/O units at the same time, or deleting the same file from multiple I/O units simultaneously. However, PAC Manager can see only the folders and files at the root of the device's file system (not the names of files within folders). For this reason, do not use PAC Manager for working with files on a microSD card in the controller, as all of its files are in a directory.
- Newer versions of **Windows Explorer** can be used for FTP operations with a single controller or I/O unit. It's easy to drag and drop files and folders to the device, and you can see the complete file structure. You may find that data isn't always refreshed correctly.
- Other FTP software products you can download may be more reliable than Windows Explorer; they also may give you extra features like communication details, which are useful for debugging. Some may not support filenames with spaces or other specific characters. They work with one device at a time.
- You can also use a command prompt for FTP, again with one device at a time.
- Note that FTP cannot be used through a firewall in the PC. Make sure any firewall in the computer is disabled before you try to work with files. Firewalls in a router should not be a problem, however.

Maximum length for filenames and directory names	127 characters
Filename characters allowed	All ASCII characters except *, ?, null, and / NOTE: Some FTP client software may not allow spaces or specific characters.
Path name component separator	/
Maximum number of files and directories that can be open simultaneously	16
Maximum directory depth	Limited only by available memory NOTE: PAC Manager reads only the root names; files within folders are not listed.
Maximum number of files	Limited only by available memory. Each file uses 516 bytes of overhead plus its number of bytes rounded up to the nearest multiple of 516 bytes.
Maximum number of directories	Limited only by available memory. Each directory uses 516 bytes.
Maximum amount of memory available in the device's file system	Approximately 2.5 MB on a SNAP PAC S-series, 2 MB on a SNAP PAC R-series or EB brain or Ultimate brain (varies slightly depending on the device's firm- ware version). Data storage on a SoftPAC controller is limited only by the size of the hard drive on the computer the software runs on.
Maximum amount of memory available in removable storage (per microSD card)	2 GB (available on S-series and R-series PACs)

Keep the following limitations in mind as you work with files on controllers and I/O units:

When using the SNAP device as an FTP server, for example with an FTP client such as CuteFTP, you can use an anonymous login. The device ignores any user ID or password.

CAUTION: Make sure you save files to flash memory if needed. If power to the controller or I/O unit is turned off, files are destroyed unless they have been saved to flash. (Does not apply to files in removable storage.)



Moving Files to the SNAP Controller or I/O Unit

To move files to the SNAP controller or I/O unit, use any standard FTP client software or PAC Manager. (Do not use PAC Manager for files on a microSD card.) A maximum of five devices can FTP files to a SNAP controller or I/O unit simultaneously.

Follow these steps to move files to the SNAP device using PAC Manager:

- **1.** Start PAC Manager:

 - In Windows 10 and Windows 8.1, press the Windows Start key , type PAC Manager
 9.5 and then press the Enter key.

The PAC Manager main window opens.

🛃 PAC Manager	_	\times
File Tools View Help		
Ready		N //

2. Click the Maintenance button 👔 .

Install Hortware Install Nodule Firmware Install I/O Coprocessor Firmware Install I/O Coprocessor Firmware Download File From I/O Unit Upload File To I/O Unit Delete File On I/O Unit Read Filenames On I/O Unit Save Files To Flash Read Files From Flash Clear Flash Files Sync I/O Unit to PC Time Execute	Firmware Filenam Get Latest Firmware Restart Confirmation Interval (sec) : 1 Port: Timeout (msec) : 2001 1000 Synchronize to PC Time	IP Addresses 10.192.50.90 10.192.55.183 10.192.55.67 10.192.57.187	Add Modify Delete Save Load
esults			Copy Select All Clear Completed Resu

- **3.** In the Command list, highlight Upload File To I/O Unit. Click the browse button ... and locate the source file you want to load.
- 4. In the Destination field, type the filename as you want it to appear on the SNAP device.

The filename can be the same or different from the source filename. You can specify a path on the device using the separator / For example, to place the file Product Categories.txt into the folder Products, you would type: Products/Product Categories.txt If the folder does not exist, it is created.

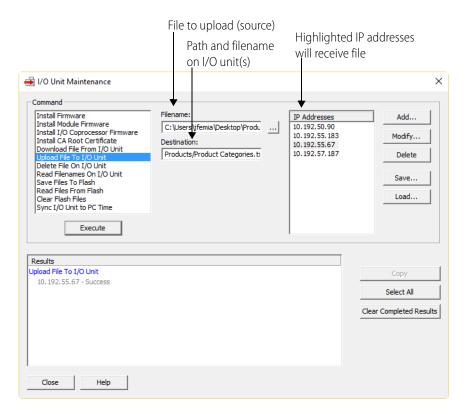
5. If the IP address(es) of the device(s) you want to load the file to appear in the IP Addresses list, skip to step 7. (Or, if you have previously saved a list of IP addresses, click Load to load the saved list.) If the address(es) you need don't appear in the list, click Add.

🛃 Add IP Address 🛛 🗙
Add one IP Address / Host Name
IP Address: 0.0.0.0
C Host Name:
O Add a range of IP Addresses
From:
To:
OK Cancel

6. Enter the address or a range of consecutive addresses, then click OK.

The address(es) you entered appear in the I/O Unit Maintenance dialog box.

- 7. Highlight the IP addresses to load the file to.
- 8. Click Execute.



The file is loaded to the I/O units, and a Success message appears in the Results area.



Moving Files from the SNAP Controller or I/O Unit

To move files from the SNAP controller or I/O unit, use any standard FTP client software or PAC Manager (do not use PAC Manager for files on a microSD card), or use the FTP communication handle in a PAC Control strategy. (In PAC Control, a maximum of 16 communication handles can be used simultaneously to FTP files. See "Communication Commands" in Chapter 10 of the *PAC Control User's Guide* for more information.)

Here's how to move files from the device using PAC Manager:

1. In the PAC Manager main window, click the Maintenance button 🔢 .

2. In the Command list, highlight Download File From I/O Unit.

Command Install Firmware Install I/O Coprocessor Firmware Install I/O Coprocessor Firmware Install I/O Coprocessor Firmware Download File From I/O Unit Upload File To I/O Unit Delete File On I/O Unit Read Filenames On I/O Unit	Filename: Destination:	IP Addresses 10.192.50.90 10.192.55.183 10.192.55.67 10.192.57.187	Add Modify Delete
Save Files To Flash Read Files From Flash Clear Flash Files Sync I/O Unit to PC Time Execute			Load
esuis			Copy Select All Clear Completed Resu
Close Help			

3. In the Filename field, enter the filename (and path, if any) of the file on the controller or I/O unit.

For example: Products/Product Categories.txt

4. In the Destination field, enter the path and filename where you want the file to go (or click the

browse button _____ to locate the path, then type in the filename).

The filename can be the same or different from the source filename.

- 5. In the IP Addresses list, highlight the IP address of the SNAP device you are downloading the file from. (If it does not appear, click Add to add it to the list.)
- 6. Click Execute.

The file is loaded from the device, and a Success message appears in the Results area.



Reading Filenames

You can use PAC Manager to read and list the names of all files and folders in the *root* of the controller or I/O unit. Note that files located inside folders (or folders inside folders) are not listed, even though they are there. PAC Manager will not show any files on a microSD card. You can use a standard FTP software program to see them.

- 1. In the PAC Manager main window, click the Maintenance button
- 2. In the Command list, highlight Read Filenames On I/O Unit.
- **3.** In the IP Addresses list, highlight the IP address of the SNAP device you are reading. (If it does not appear, click Add to add it to the list.)
- 4. Click Execute.

	Install Module Firmware 10. Install I/O Coprocessor Firmware 10. Install CA Root Certificate 10. Download Elie From I/O Lipit 10.	X Addresses Add 192.50.90 192.55.183 192.57.187 Delete Save Load
All root-level files and folders on the device with the IP address — 10.192.55.67.	Results Read Filenames On I/O Unit 10.192.55.67 - Success Products, <dir>, 2016/07/01 09:54:00</dir>	Copy Select All
Folders are designated as <dir>.</dir>	Close Help	Clear Completed Results

The list of root file and folder names appears in the Results area.

The listing shows the file or folder name, the file's size in bytes (or <DIR> for folders), and the date and time it was placed there (in the format YYYY/MM/DD hh:mm:ss).



Deleting a File from a SNAP Controller or I/O Unit

You can also use PAC Manager to delete a file from one device or from several devices at once. (You cannot use it to delete files on a microSD card.)

- 1. In the PAC Manager main window, click the Maintenance button
- 2. In the Command list, highlight Delete File On I/O Unit.
- 3. In the Filename field, type the filename (and path, if any) of the file you want to delete.

For example: Products/Product Categories.txt

- **4.** In the IP Addresses list, highlight the IP address(es) of the SNAP device(s) you are deleting the file from. (If the correct IP addresses are not shown, click Add to add an address or group of addresses, or if you have saved a list of IP addresses, click Load to load the saved list.)
- 5. Click Execute.

The file is deleted and a Success message appears in the Results area.



Using Flash Memory with the File System

You can use PAC Manager to move files between the controller or I/O unit's file system and its flash memory, which stores files so they are not lost if the device loses power. Remember that flash memory is smaller than the memory available for file storage; check the controller's or I/O unit's data sheet for details. (You cannot use PAC Manager with files on a microSD card.)

You can do any of the following on one or multiple devices:

- Save all files in the file system to flash memory
- Clear all file system files from flash memory (does not affect firmware, strategy files, or point configuration data)
- Load files from flash memory into the device's file system, replacing all files in the file system

Follow these steps:

- 1. In the PAC Manager main window, click the Maintenance button
- 2. In the Command list, highlight the command you want to use.

In the following example, Save Files To Flash is highlighted.

🛃 I/O Unit Maintenance			×
Command Install Firmware Install Module Firmware Install I/O Coprocessor Firmware Install CA Root Certificate Download File From I/O Unit Upload File Tor O Unit Delete File On I/O Unit Read Filenames On I/O Unit Save Files To Flash Read Files From Flash Clear Flash Files Sync I/O Unit to PC Time Execute	10. 10. 10.	Addresses 192, 50, 90 192, 55, 183 192, 55, 67 192, 57, 187	Add Modify Delete Save Load
Results			Copy Select All ear Completed Results
Close Help			

3. In the IP Addresses list, highlight the IP address(es) of the device(s) you want the command to apply to. (If the correct IP addresses are not shown, click Add to add an address or group of addresses, or if you have saved a list of IP addresses, click Load to load the saved list.)

CAUTION: Make sure you have chosen the correct command and the devices you want to affect. You cannot undo these commands.

4. Click Execute.

The command is executed and a Success message appears in the Results area.

7: Troubleshooting

Introduction

If you are having difficulty using PAC Manager, here are some suggestions that may help. In addition, make sure to check the Troubleshooting section in the device's user's guide. If you cannot find the answers you need in these guides, contact Opto 22 Product Support. For contact information, see page 5.

PAC Manager Error Messages

When you send configurations to I/O units in PAC Manager, you may see the following messages in the lower part of the Send Configuration to I/O Unit dialog box:

Message	Notes
Could not open I/O unit: [IP address] or An error occurred while connecting to I/O Unit [IP address].	Timeout error. Check basic communication with the device (See the Troubleshooting appendix in the device's user guide for help).
[number] points successfully configured.	Success message.
Could not configure digital module [number], point [number].	Check the point to make sure it's correct for the module
Could not configure analog module [number], point [number].	type installed.
Module [name] exists at position [number] but was not configured	Check configuration; an analog module is at this position but no points have been configured on it yet.
Could not configure temperature.	These configurations apply to the I/O unit as a whole, not
Could not configure watchdog.	to individual points. Contact Product Support for help. (See page 5.)
Save to Flash—Operation Failed.	
Clear Flash on I/O Unit: [name of unit]—Operation Failed.	Contact Product Support. (See page 5.)
Communication could not be established with the restarted I/O Unit	PAC Manager successfully connected to the device but could not send it a PUC. Check cables and communication.

Trouble Connecting to the I/O Unit or Controller

See the Troubleshooting section in the user's guide for your device:

- SNAP PAC S-series—form #1592, the SNAP PAC S-Series Controller User's Guide
- SNAP-PAC R-series—form #1595, the SNAP PAC R-Series Controller User's Guide
- SNAP PAC EB and SB brains—form #1690, the SNAP PAC Brains User's Guide
- E1 or E2 I/O units—form #1563, the E1 and E2 User's Guide
- SNAP Ultimate, SNAP Ethernet, or SNAP Simple I/O units—form #1460, the SNAP Ethernet-Based I/O Units User's Guide

Using PAC Manager to Troubleshoot Problems

PAC Manager can be useful in troubleshooting problems with I/O units and controllers. Before calling Opto 22 Product Support, you can use PAC Manager to get device and firmware information and view diagnostic messages. To help with communication problems, you can change TCP settings. You can also check for Ethernet errors, which indicate network problems.

PAC-S	
PAC-R	
SoftP	
EB	
SB	
UIO	
EIO	
SIO	
E1	
E2	

Getting Device and Firmware Information—Individual Device

These steps provide information for one device at a time. To get information on all devices on the Ethernet network at once, see page 264.

If you need to contact Opto 22 Product Support for assistance in using an I/O unit or controller, it is helpful to have device and firmware information at hand before you call us.

- 1. Start PAC Manager as follows:
 - In Windows 7 and Windows Vista, press the Windows Start key, and then click Programs > Opto 22 > PAC Project > PAC Manager.
 - In Windows 10 and Windows 8.1, press the Windows Start key, type PAC Manager 9.5 and then press the Enter key.
- 2. In the PAC Manager main window, click the Inspect button
- **3.** In the Device Name field, type the name (or IP address) of the device. Click Status Read. This example shows a SNAP-PAC-S1; other devices are similar.

vice Name: 10.19	92.50.20	✓ Options ► Status: Status Read are	ea last read at 07/05/16 13:42	:15	
Status Read	Status Read				
Status Read					
Status Write	ADDRESS	DESCRIPTION	VALUE	∧ Refre	2sh
	0xFFFF F030 0004	Powerup Clear Flag PUC Needed	PUC Received (0)		
Wireless LAN 🔸	0xFFFF F030 0008	Busy Flag	0		
Point Config	0xFFFF F030 0018	Loader Version	R6.0a		
	0xFFFF F030 0000	Memory Map Version	1		
Digital Bank	0xFFFF F030 0230	Current Boot Device	Flash Memory		
Digital Point	0xFFFF F030 001C	Firmware Version	R9.5a		
Digital Point	0xFFFF F030 00A0	Firmware Version Date	07/05/2016		
Analog Bank	0xFFFF F030 00B0	Firmware Version Time	07:58:52		
Analog Point	0xFFFF F030 0020	Unit Type	0x000007C		
-	0xFFFF F030 0080	Unit Description	SNAP-PAC-S1		
High Density	0xFFFF F030 0024	I/O Unit Hardware Revision (Month)	11		
	0xFFFF F030 0025	I/O Unit Hardware Revision (Dav)	22		
System 🕨	0xFFFF F030 0026	I/O Unit Hardware Revision (Year)	2005		
	0xFFFF F030 024C	I/O Coprocessor Firmware Version	A0.0a		
Scratch Pad 🕨	0xFFFF F030 0028	Installed Ram	33554432		
Data Log 🔹 🕨					
		ETHERNET 1 Interface			
PID 🕨	OxFFFF F030 002E	MAC Address	00-A0-3D-01-48-FB		
Events	0xFFFF F030 0034	IP Address	10.192.50.20		
Events v	0xFFFF F030 0038	Subnet Mask	255.255.192.0		
Communications 🕨	0xFFFF F030 003C	Gateway	10.192.51.50		
	0xFFFF F030 0040	DNS	10.192.60.91		
Other 🕨		ETHERNET 2 Interface		~	

Keep this window open on your screen when you call Product Support.

NOTE: Because the Status Read area is used for both standalone controllers and I/O units, some items apply to some devices and not others. The following items do not apply to standalone controllers:

Degrees F/C Comm Watchdog Time (msec.) Scanner Flags 4-Channel Digital Scan Count Analog & High Density Dig Scan Count Smart Modules Present PID Loops Supported Digital Modules Supported Arcnet data Digital resets and interrupt failures since powerup Analog and Digital Scanners (msec per scan) Module X - Times Discovered

The following items do not apply to E1 and E2 brain boards:

Scanner Flags Digital Scan Counter Analog Scan Counter Milliseconds Since Powerup TCP Settings Ethernet Errors Smart Modules Present PID Loops Arcnet data Ethernet/Digital Resets/Failures since Powerup

For help in interpreting Status Read data, see page 177.

Viewing Diagnostic Messages

An exclamation mark button sometimes appears in the Status Read area to help you diagnose problems. When you click the button, diagnostic messages appear—for example, letting you know that a port has been set to a different value or a scanner has been turned off.

			Exclamation mark	k butt	on	
🛃 Inspect Opto 22 De	evice			_		×
Device Name: 10.192	.55.67	▼ Options ► Status: Status Read an	ea last read at 07/01/16 12:18	:04		
Status Read	Status Read			$\overline{\ }$		
Status Write	ADDRESS	DESCRIPTION	VALUE	<u>^</u>	Refresh	
Wireless LAN 🕨	0xFFFF F030 0004 0xFFFF F030 0008	Powerup Clear Flag PUC Needed Busy Flag	PUC Received (0) 0		$\mathbf{\overline{2}}$	
Point Config	0xFFFF F030 0018	Loader Version	R5.1c			
Digital Bank	0xFFFF F030 0000 0xFFFF F030 0230	Memory Map Version Current Boot Device	1 Flash Memory			
Digital Point		Firmware Version	A9.5a			
Analog Bank		Firmware Version Date Firmware Version Time	05/03/2016 15:29:32			
Analog Point	0xFFFF F030 0020	Unit Type	0x000007A			
High Density	0xFFFF F030 0080 0xFFFF F030 0024	Unit Description I/O Unit Hardware Revision (Month)	SNAP-PAC-R1 4			
System 🕨	0xFFFF F030 0025 0xFFFF F030 0026	I/O Unit Hardware Revision (Day) I/O Unit Hardware Revision (Year)	21 2008			
Scratch Pad 🔸	0xFFFF F030 024C 0xFFFF F030 0028	I/O Coprocessor Firmware Version Installed Ram	A0.0a 33554432			
Data Log 🕨						
PID +	0xFFFF F030 002E	ETHERNET 1 Interface MAC Address	00-A0-3D-01-85-9C			
Events +	0xFFFF F030 0034 0xFFFF F030 0038	IP Address Subnet Mask	10.192.55.67 255.255.192.0			
Communications +	0xFFFF F030 003C 0xFFFF F030 0040	Gateway DNS	10.192.51.51 10.192.60.31			
Other +	030 0040	ETHERNET 2 Interface	10.152.00.31	~		
Close H	elp		Auto R	tefresh	15000	msec

If you see the button, click it and read the diagnostic messages. They may help you solve problems or provide useful information when you call Product Support.

PAC-S PAC-R SoftP EB UIO EIO SIO E1 E2

Getting Device and Firmware Information—Multiple Devices

You can get device type, IP address, and firmware information for all Opto 22 Ethernet-based devices on one network, all at one time. This method is especially useful for making sure firmware is up to date on all devices. Note that SNAP PAC SB brains are not included, since they are on a serial, not an Ethernet, network.

- **1.** If PAC Manager isn't already open, start it:
 - In Windows 7 and Windows Vista, press the Windows Start key 2, and then click
 Programs > Opto 22 > PAC Project > PAC Manager.
 - In Windows 10 and Windows 8.1, press the Windows Start key 20, type рас маладет
 9.5 and then press the Enter key.

2. In the PAC Manager menu bar, click Tools > Find Opto 22 MMP Devices.

🐳 Find Opto 22 MM	P Devices		- • ×	J
MMP Port: 2001	Timeout: 3000	ms	Devices Found: 0	
MAC Address	IP Address	Firmware	Unit Type	
Find	Сору Н	lelp		

3. Click Find.

PAC Manager discovers all Ethernet-based Opto 22 memory-mapped devices on the network and lists their MAC addresses, IP addresses, firmware versions, and unit types.

🛁 Find Opto 22 MM	P Devices			×
MMP Port: 2001	Timeout: 300	0 ms	Devices Found: 114	
MAC Address	IP Address	Firmware	Unit Type	
00-A0-3D-02-07-58	10.192.50.100	R9.2b	0x56 OPTOEMU-SNR-DR1	
00-20-0C-30-B6-E0	10.192.1.44	A0.0a	0x53	
00-A0-3D-01-F8-48	10.192.55.178	R9.1a	0x5A OPTOEMU-SNR-3V	
00-A0-3D-01-24-5E	10.192.57.80	R9.2a	0x76 SNAP-PAC-EB1	
00-A0-3D-01-09-76	10.192.50.11	R9.2b	0x76 SNAP-PAC-EB1	
00-A0-3D-00-44-D2	10.192.54.243	R6.1c	0x93 SNAP-UP1-ADS	
00-A0-3D-01-7B-7F	10.192.50.84	R8.2a	0x76 SNAP-PAC-EB1	
00-A0-3D-00-0C-04	10.192.56.211	R7.0a	0x98 SNAP-B3000-ENET	
00-A0-3D-00-FB-C2	10.192.56.213	R7.0a	0x98 SNAP-B3000-ENET	
00-A0-3D-00-0C-60	10.192.56.215	R7.0a	0x98 SNAP-B3000-ENET	
00-A0-3D-00-FB-A2	10.192.56.214	R7.0a	0x98 SNAP-B3000-ENET	
00-A0-3D-00-0C-5B	10.192.56.216	R7.0a	0x98 SNAP-B3000-ENET	-
•			4	
,				
(End	care I	Unite 1		
Find	Copy	<u>H</u> elp		

PAC-S PAC-R SoftP EB UIO EIO SIO

TCP Settings

(Does not apply to SB brains.Does not apply to E1I/O or E2 I/O units with E1/E2 firmware R1.1f or lower.)

Retransmit timeout (RTO) refers to the length of time the controller or I/O unit waits while communicating before timing out. The RTO is determined by the controller or brain's TCP/IP stack, and the stack continually recalculates the RTO based on recent network traffic. If the network becomes busier, for example, the stack automatically adjusts the RTO to a higher value.

If the TCP/IP stack times out while trying to transmit data, it doubles the current RTO and tries again. This process continues for five retries; after that, the device stops trying and sends a timeout message.

If you are receiving frequent timeout messages from the device, you can change the TCP parameters in PAC Manager.

- 1. Start PAC Manager as follows:
 - In Windows 7 and Windows Vista, press the Windows Start key, and then click Programs > Opto 22 > PAC Project > PAC Manager.
 - In Windows 10 and Windows 8.1, press the Windows Start key, type рас маладет 9.5 and then press the Enter key.
- 2. In the PAC Manager main window, click the Inspect icon
- **3.** In the Device Name field, type the name (or IP address) of the controller or I/O unit. Click Status Write.

evice Name: 10.19	02.50.45	astreau at 02/19/15 14:		
Status Read	Status Write			
Status Write	Address Description	Value	A	Refresh
Status mite	0xFFFF F038 0004 Always BootP/DHCP On Powerup	No		
Wireless LAN	0xFFFF F038 0008 Degrees F/C	Degrees C	-	Apply
WIPEless LAIN	0xFFFF F038 0010 Comm Watchdog Time (msec), 0 = Disable	0	E	
	0xFFFF F038 0014 TCP Minimum Retransmission Timeout (msec)	250	-	
Point Config	0xFFFF F038 0018 TCP Initial Retransmission Timeout (msec)	3000		
	0xFFFF F038 001C TCP Retransmission Attempts	5		
Digital Bank	0xFFFF F038 0020 TCP Idle Session Timeout (msec), 0 = Disable	240000		
Digital Point	0xFFFF F038 0294 Digital Feature Scan Interval (msec)	1		
Digital Point	0xFFFF F038 0050 Max Analog and High Density Digital Scan Interval (msec)	1000		
Analog Bank	0xFFFF F038 0298 Out Of Range Value	-32768.000		
Andiog bank	0xFFFF F038 0054 Scanner Flags	0x 00000000	_	
Analog Point	0xFFFF F038 0154 Host Name		+	
High Density System Scratch Pad	Operation OptoMMP Device Restart Device from powerup Store configuration to flash Erase configuration from flash Reset to defaults and Restart Device E			
Data Log 🔸	Store configuration and IP settings to microSD Erase configuration and IP settings from microSD Erase finware from microSD			
Events 🕨	Erase strategy from microSD Other			
Communications 🕨	Switch to loader mode Clear Digital Events - Expanded configuration			
Other 🔸	Clear Digital Events - Old configuration			

CAUTION: Note the following recommended settings:

TCP Minimum Retransmission Timeout (msec):	250
TCP Initial Retransmission Timeout (msec):	3000
TCP Retransmission Attempts:	5
TCP Idle Session Timeout (msec):	240,000

If you set these fields too low, you may not be able to communicate with the device at all, even through PAC Manager, to fix the settings. Then you would have to reset the controller or I/O unit to factory defaults (see the device's user guide for instructions).

4. Change these four fields as necessary:

Minimum RTO sets an absolute minimum value for the RTO. The device's calculated RTO will never go below this value.

Initial RTO sets the RTO for the first communication try. Be careful: since all future tries are based on this value, if you set it too low for network conditions, a connection will never be made.

TCP Retransmits sets the number of times the device retries communication. Larger, busier networks need a higher number of retransmits than smaller networks with less traffic.

TCP idle session timeout sets how long (in milliseconds) the device allows a session to remain open without any activity. After this time, the device checks the session to make sure it is still good, and closes it if it is not. The default is 240,000 milliseconds, or four minutes.

- 5. Click the Apply button to write your changes to the controller or I/O unit.
- 6. In the Operation Commands list, highlight Store configuration to flash. Click Send Command.
- 7. In the Operation Commands list, highlight Restart brain from powerup. Click Send Command. The new TCP parameters are set.



Checking Ethernet Errors

NOTE: Does not apply to E1 and E2 I/O units with E1/E2 firmware R1.1f or lower.

If you are having problems communicating with the controller or I/O unit, follow troubleshooting suggestions in the user's guide for the device.

You can use PAC Manager to check Ethernet errors reported by the SNAP device. These errors indicate network problems. You will need to know the device's IP address.

- 1. Start PAC Manager:
 - In Windows 7 and Windows Vista, press the Windows Start key 2, and then click Programs > Opto 22 > PAC Project > PAC Manager.
 - In Windows 10 and Windows 8.1, press the Windows Start key (20), type рас маладет
 9.5 and then press the Enter key.
- 2. In the PAC Manager main window, click the Inspect button
- **3.** In the Device Name field, type the name (or IP address) of the controller or I/O unit. Click Status Read.

4. Scroll down until you see these items:

Ethernet Errors: Late Collisions Ethernet Errors: Excessive Collisions Ethernet Errors: Others

Ethernet Errors	Status Read Status Write Wireless LAN Point Config Digital Bank	Status Read 0xFFFF F030 0068 0xFFFF F030 006C 0xFFFF F030 0108 0xFFFF F030 0070 0xFFFF F030 0074 0xFFFF F030 0074 0xFFFF F030 0078	TCP Idle Session Timeout Count Ethernet Errors: Late Collisions	5 240000 0	Refresh
thernet Errors	Wireless LAN Point Config	0xFFFF F030 006C 0xFFFF F030 0108 0xFFFF F030 0070 0xFFFF F030 0074	TCP Idle Session Timeout (msec.) TCP Idle Session Timeout Count Ethernet Errors: Late Collisions	240000	Refresh
thernet Errors ———	Point Config	0xFFFF F030 0070 0xFFFF F030 0074	Ethernet Errors: Late Collisions		
		0xFFFF F030 0074		- \	
	Digital Bank	OWFEFF FORD 0079	Ethernet Errors: Excessive Collisions		
		UXTTTT 1030 00/8	Ethernet Errors: Others	0	
	Digital Point	0xFFFF F030 007C	Smart Modules Present (analog, serial, etc.)	0x003C	
-	Analog Bank	0xFFFF F030 011C 0xFFFF F030 0148	PID Loops Supported	96 16	
-	Analog Point		Arcnet Reconfigs Detected	0	
-	High Density	0xFFFF F030 0104	Arcnet Reconfigs Initiated by I/O Unit Arcnet Transmit Attempts Since Powerup	0	
-	System	0xFFFF F030 0128	Arcnet ACKs	1696606339	
-	Scratch Pad		Arcnet Other (node not found, etc)	12	
-	Data Log	0xFFFF F030 0130 0xFFFF F030 0138	Arcnet Timeout Value (msec.) Arcnet Receive Interrupts	0 1696606339	
-	Events	0xFFFF F030 0110		0	
	Communications +	0xFFFF F030 0114 0xFFFF F030 0118			
Ţ	Other 🔸	0xFFFF F030 0140	Analog & High Density Digital Scanner	6.070 msec/scan	,

All three of these items should have a value of zero. If any of these items has a value other than zero, you may have a network problem.



Troubleshooting Serial Communication

If you need to troubleshoot serial communication over PPP, you can turn on logging for the port the modem uses. Any data received or transmitted on the port is logged to a file on the controller, which you can retrieve using FTP and analyze for problems.

You can also log communication with a serial device or I/O unit for troubleshooting, but since the log file logs serial data sent only between PAC Control and the serial device or I/O unit, it is easier to log communication in your PAC Control strategy in these cases.

CAUTION: Logging adds significant overhead to serial communication. Do not enable logging unless you are troubleshooting.

Creating the Log File

1. In the PAC Manager main window, click the Inspect button [

The Inspect window opens.

2. In the Device Name field, type the name (or IP address) of the controller (or choose it from the drop-down list). Click Communications and choose Communication Port Control from the submenu.

The Inspect window shows the ports and features that apply to the controller you're inspecting.

🛃 Inspect Opto 22 De	evice			- 🗆 X
Device Name: 10.192	.50.21	Options Status: Com	m Port Control area last read at 07/05/16	12:04:58
Status Read	Communication Port Co	ontrol		
Status Write	Address	Description	Value	Refresh
Wireless LAN	0xFFFF F031 0400	COMMUNICATION PORT 0 Control Function For Communication Port 0	PPP Disabled	Apply
	0xFFFF F031 0404	Logging For Communication Port 0 COMMUNICATION PORT 1	Disabled 🔹	
Point Config	0xFFFF F031 0408 0xFFFF F031 040C	Control Function For Communication Port 1 Logging For Communication Port 1	None Disabled	
Digital Bank		COMMUNICATION PORT 2		
Digital Point	0xFFFF F031 0410 0xFFFF F031 0414	Control Function For Communication Port 2 Logging For Communication Port 2	None Disabled	
Analog Bank				
Analog Point				
High Density				
System 🕨				
Scratch Pad 🔸				
Data Log 🔹 🕨				
PID +				
Events +				
Communications +				
Other +				
	1			
Close H	elp		Auto Re	fresh 15000 msec

3. Find the port you're troubleshooting. In its Logging For Communication Port # field, click Disabled and change it to Enabled.

Logging begins immediately.

Retrieving the Log File

1. Before retrieving the log file, go back to the PAC Manager Inspect window and set Logging For Communication Port # back to Disabled (see steps in the previous section).

When you disable logging, all data is flushed to the file.

2. Use an FTP client to retrieve the log file, which is located in the root directory of the controller's file system and named Comm<x>.log (where <x> is the physical serial port number).

See "Maintaining Files" on page 251 for information on FTP clients, and "Moving Files from the SNAP Controller or I/O Unit" on page 256 for how to retrieve the file.

Reading the Log File

In the log file, full duplex serial communication is transformed into a single stream using these rules:

- Data bytes are not transformed in any way. The binary data byte is logged.
- A direction byte is prepended to every data byte: 0 = outgoing, 1 = incoming.
- The data stream is terminated by a null character (ASCII 0x00).

The maximum log file size is 16 kb. When it reaches the end, the log stream wraps to the beginning of the file. To locate the oldest data in a wrapped file, search for a null character in place of a 1 or 0; since the null terminates the log data stream, the next logged data byte is the oldest data byte in the file. If the null character is at the end of the file, the file has not wrapped.

Troubleshooting Wireless LAN Communication

If you are having difficulty with wireless LAN communication on a Wired+Wireless controller or brain (part number ending in -W), Opto 22 Product Support may ask you to log WLAN data.

1. (SNAP PAC controllers only) Make sure there is a microSD card to receive the log file.

If no card is in the microSD slot, no log file is created. (A card is not required for a SNAP PAC EB-W brain, which has no card slot.)

2. In the PAC Manager main window, click the Inspect button

The Inspect window opens.

- **3.** In the Device Name field, type the name (or IP address) of the controller (or choose it from the drop-down list). Click Wireless LAN and choose Wireless LAN Configure.
- 4. Change the WLAN Logging value as Product Support directs.
- 5. Enter the Network Key.
- 6. Click Apply. When asked to restart the device, click Yes.

The log is always written to the same file; path and filename on both controllers and brains is: /sdcard0/ATH0.LOG

If the file already exists, new data is appended to the end of it.

The log file looks similar to this:

🖡 ATHO.LOG - Notepad	×
File Edit Format View Help	
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Product Support will interpret the log file.

A: Menus

File Menu

New. Displays the Create New Tag Database dialog, allowing you to specify the name and location of a new tag database. If changes to the current configuration have not been saved, you will be asked if you wish to save those changes before proceeding. Only one configuration may be open at a time.

Open. Displays the Open Tag Database dialog, allowing you to open a previously created tag database. If changes to the current configuration have not been saved, you will be asked if you wish to save those changes before proceeding. Note that only one configuration may be open at a time.

Closes. Closes the current configuration. If changes to the configuration have not been saved, you will be asked if you wish to save those changes.

Save. Displays the Save Tag Database dialog, allowing you to save your configuration to disk.

Save As. Displays the Save Tag Database As dialog, allowing you to define a new name and/or location for the current configuration.

(Recent Tag Databases). The four most recently opened Tag Databases are listed below Save As on the File menu. Selecting any of them is equivalent to choosing Open Tag Database from the File menu and entering the tag database name.

Exit. Closes the current configuration file and exits PAC Manager. If changes to the current configuration have not been saved, you will be asked if you wish to save those changes before exiting PAC Manager.

Edit Menu

Cut. Has no current functionality.

Copy. Available when an I/O Unit is highlighted in the tree view. When selected, the highlighted I/O Unit will be copied to the clipboard.

Paste. Pastes an I/O Unit from the clipboard into the strategy tree. This item is enabled only when an I/O Unit has been previously copied to the clipboard.

Tools Menu

Select menu items in the Tools menu to inspect and manage SNAP PAC controllers and brains, including configuring IP addresses, installing firmware, and exchanging files.

Send Configuration to I/O Unit. After you have finished configuring I/O units and saved the configuration file, you must load the configuration file into the I/O unit's memory. This menu item opens the Send Configuration To I/O Unit dialog box.

Inspect. Opens the Inspect I/O Unit window. Select this menu item to view and change I/O and other configuration settings for a specific SNAP PAC controller or brain.

IMPORTANT: Configuration changes made to the I/O Unit in the Inspect window are not saved in the PAC Manager configuration file.

Maintenance. Displays the I/O Unit Maintenance window. Select this menu item to upgrade firmware, exchange files, and manage items in flash memory.

Assign IP Address. Displays the Assign IP Address dialog. Select this menu item to see all Opto 22 Ethernet devices that are broadcasting DHCP or BootP requests. You can then assign IP addresses to these devices and test the addresses to confirm proper communication.

Change IP Settings. Displays the Change IP Settings dialog box. Select this menu item to change the IP address and related network settings on a SNAP PAC controller or brain.

Install Firmware via Ethernet. Opens the Maintenance dialog box, which is used to download new firmware to SNAP PAC controllers and brains.

Install Firmware via Serial Connection. Launches the application OptoFlash-ENET, which is used to download new firmware to SNAP Ethernet and SNAP Simple brains via a serial connection. See the online help included with OptoFlash-ENET for more information.

Install Firmware via Failsafe Bootloader Mode. Provides a way to install firmware when the firmware in the device is damaged. See "Replacing Damaged Firmware" on page 245.

Import/Copy I/O Unit. Displays the Inspect I/O Unit dialog. This dialog enables you to save an I/O unit's flash memory image to a file on your hard disk. This image file can then be used to configure another I/O unit. Configuration information can also be read directly from an I/O unit and sent directly to another I/O unit, or imported into PAC Manager to create a new I/O unit configuration that can be expanded upon.

Modbus Calculator. Converts an I/O unit memory map address to a Modbus Unit ID and Register Address. See "Determining Modbus Unit ID and Register Address" on page 136.

Find Opto 22 MMP Devices. Displays a dialog box you can use to find the MAC and IP addresses (see "Find Opto 22 MMP Devices" on page 295) of all Opto 22 memory-mapped devices on the Ethernet network.

View Menu

Toolbar. Toggles the display of the toolbar.

Status Bar. Toggles the display of the Status Bar.

Help Menu

Help Topics. Opens the PAC Manager Help file's index of topics.

Manuals. Provides the PAC Manager User's Guides in PDF format.

Opto 22 on the Web. Provides links to downloads, product support, and the Opto 22 website.

About PAC Manager. Provides general information about PAC Manager, including the version number and copyright information.

B: Dialog Boxes

Add/Edit Analog Point

Use this dialog box to add analog points or edit the configuration of existing analog points.

Name. Type in a name for the I/O point. The name must start with a letter and may contain letters, numbers, and underscores (spaces are converted to underscores).

Description (optional). Enter a description of the point.

Type. When the channel can be configured as either an input or an output, select the type from the drop-down list.

Module. Select the I/O module or point type from the drop-down list. All available modules of the type specified will be included.

Units. Each analog module has a default set of units. These units are displayed in this field. If you assign custom units to the module (by clicking the Custom button), the custom units will appear here instead.

Zero Scale. The module's default zero-scale value appears here. This can be changed to a custom value (by clicking the Custom button).

Full Scale. The module's default full-scale value appears here. This can be changed to a custom value (by clicking the Custom button).

Default button. Click here to return the units, zero-scale value, and full-scale value to the defaults for the module. This is useful if you have assigned custom units and values through the Custom button that you now wish to ignore.

Custom button. Click here to display the Scale Analog Readings to assign custom units, zero-scale, and/or full-scale values to the module. For example, you could change the voltage range of a 0–10 VDC module to be interpreted instead as a pressure range of 20–200 psia.

Watchdog. Click No (the default) to disable a watchdog on this point, or click Yes to enable the watchdog (available for outputs only). If you select Yes, a new field will appear to allow you to define

the value to be assigned to the output should the watchdog be triggered. Enter a value between the zero-scale and full-scale values (described above).

A watchdog is triggered if no communication activity is detected on the bus for the amount of time specified in the Watchdog field of this point's I/O unit.

Add/Edit Digital Point

Use this dialog box to configure a digital point for an I/O unit.

Name. Type in a name for the I/O point. The name must start with a letter and may contain letters, numbers, and underscores (spaces are converted to underscores).

Description (optional). Enter a description of the point.

Type. When the channel can be configured as either an input or an output, select the type from the drop-down list.

Module. Select the I/O module or point type from the drop-down list. All available modules of the type specified will be included.

Features. Click here to view and select from the available features for the I/O point you are configuring. Features are available only if you are adding a point to a multifunction I/O unit. By default no feature is selected.

For inputs, depending on the module *and* I/O unit, you may be able to configure the module as a counter, on-pulse, off-pulse, frequency, period, on-time totalizer, off-time totalizer, or quadrature counter feature. You may be able to configure an output module as a time-proportional output (TPO).

Watchdog. This field, which appears only if you enable the watchdog, also has only two values. Click the field and select On or Off from the drop-down list. Remember, watchdogs are available only for output modules.

Add/Edit Event Message

Use this dialog box to add a new event message or edit an existing event message.

Message Name. Type in a descriptive name for this event message. The message name is not sent to the I/O Unit. It is used only within PAC Manager to differentiate event messages from one another.

Message Text. For e-mail, serial, and SNMP event messages, type in the text to be sent as the message. For MemMap Copying, this field holds the Source Memory Map address or the Source Data. Plugins can be used in the message text. The text limit is 127 characters.

Streaming. To have the I/O Unit periodically stream data back to a PC, select Enabled from the drop-down list. You must first use Configure Streaming to set the host(s) to receive the streamed data.

Period (sec). Enter the interval in seconds at which streaming should take place. A value of 0 means that data will be streamed only once.

E-mail. To have the I/O Unit send the Message Text using e-mail, select Enabled from the drop-down list. You must first use Configure E-mail to set the e-mail address that will receive the Message Text.

Period (sec). Enter the interval in seconds at which the e-mail should be sent. A value of 0 means that the e-mail message will be sent only once.

Serial Module. To have the I/O Unit send the Message Text as a string through a serial communication module, select Enabled or Disabled from the drop-down list and enter the string to send in the Message Text area. You must first use Configure Serial Modules to set serial modules and their ports.

Serial Ports Mask. Enter a mask representing the serial modules and ports to send the message through. Bits 0-31 correspond to ports 0-31.

SNMP Trap. To have the I/O Unit send the Message Text as an SNMP trap, select Enabled from the drop-down list. You must first use Configure SNMP Agent to set up SNMP system variables, community groups, and management hosts.

Period (sec). Enter the interval in seconds at which to send the SNMP trap. A value of 0 means that the trap will be sent only once.

Trap Type. Enter the trap type required by your SNMP management software. Refer to the documentation for your SNMP management software for information on determining the required SNMP trap type.

Priority. If you are using SNMP with an outgoing PPP (modem) connection and want the SNMP trap stored in the I/O Unit until the next communication, set Priority to Low. If you want the I/O Unit to immediately dial out and send the trap, set Priority to High.

MemMap Copy Destination. To change the state of a digital point on a different I/O Unit, or to copy data from one memory map address to another, select Enabled from the drop-down list and complete the MemMap Address, IP Address, Period (msec), and IP Port fields for the location the data is being copied *to*. In the Message Text area, enter the source data or memory map location data is being copied *from*.

MemMap Address. Enter the destination memory map address in hexadecimal. You do not have to include the leading FFF.

Period (msec). Enter the interval in milliseconds at which the MemMap copy should take place. A value of 0 means that the copy will be done only once.

IP Address. Enter the IP address of the destination I/O Unit. Use 0.0.0.0 if copying to an address on the same I/O Unit.

IP Port. Enter the IP port of the destination I/O Unit. This field is ignored if copying to the same I/O Unit.

Add/Edit I/O Unit

Use this dialog box to add a new I/O Unit or edit an existing I/O Unit.

- 1. Enter a **name** for the I/O unit. The name must start with a letter and may contain letters, numbers, and underscores. Spaces are converted to underscores.
- 2. (Optional) Enter a description of the unit.
- 3. Select the type of I/O unit from the drop-down list.
- 4. Choose whether temperatures will be handled in Fahrenheit or Celsius.
- **5.** Specify the communication **port** to use (2001, unless you have changed it for security purposes).
- 6. Enter the I/O unit's IP address.
- 7. The Address List area shows IP addresses of the I/O units that should receive this configuration. If you have I/O units that are exactly alike, list all of them here. That way you can download the configuration file to all the I/O units at once. To list them, click Add and enter a single IP address or a range of addresses.
- 8. Select whether you want a **Watchdog** on the unit. The default is No (disabled). If you select Yes, a new field appears; enter the Watchdog timeout value in seconds. The default timeout is 0.5 seconds.

When a watchdog is enabled, the I/O unit monitors activity on the port. If no communication is received for the specified interval, the unit automatically sets designated digital and analog I/O points to values you have set in the Watchdog field of the Add/Edit Analog Point or Add/Edit Digital Point.

Add/Edit IP Address

Use this dialog box to add an IP Address or a range of IP Addresses that will all receive this I/O unit configuration. Usually these are I/O units that are exactly alike. Also use this dialog box to modify a single IP address.

- 1. Click either Add one IP Address or Add a range of IP Addresses.
- 2. For a single IP address, enter or change the address and click OK.
- **3.** To add a range of IP addresses, enter the first address in the range in the From field. Enter the last IP address in the To field. Then click OK.

Add/Edit Memory Map Values

Use this dialog box to add a new Memory Map Value or edit an existing Memory Map Value.

Address. Type in a valid Memory Map Address. The address must be in hexadecimal and correspond to a valid write area in the device's Memory Map. Use Opto 22 form 1465, the *OptoMMP Protocol Guide*, as a reference.

Value. Type in the value to send to the above address. The value may be in hexadecimal (integer types only) or decimal. For hex, precede the value with 0x. (Based on this convention, PAC Manager will remember if your value is in hex or decimal.)

Type. Select the type of Memory Map Value.

Add/Edit PID Loops

Use this dialog box to add or change PID loops on SNAP PAC brains, and R-series controllers. You can configure up to 96 PID loops. Four algorithms are available to choose from.

Also see "Configuring PID Loops" on page 81.

- 1. Enter a unique, descriptive **name** for the PID.
- 2. (Optional) Enter a description of the PID.
- 3. Select the type of input: I/O Point, Host, or PID Output.
 - If the PID's process variable comes from an I/O point on the same unit, select I/O Point.
 Choose the point from the drop-down list or type a point name to configure a new point.
 - If the PID's process variable comes from an PAC Control strategy, select Host. Enter an initial value for the input.
 - If the PID's process variable is the output of another PID on this brain (a cascading control loop), select PID Output. Choose the PID from the drop-down list.
- **4.** (Optional) If you chose I/O Point or PID, check the **Square Root** box if the error should be calculated based on the square root of the process variable (applies to flow control systems where volumetric flow is proportional to the square root of a signal from a flow transducer).
- 5. Set the valid range of the process variable by entering the **low range** and the **high range**. (See below for optional responses to out-of-range input.)
- 6. Choose the source for the **setpoint**: I/O Point, Host, or PID Output.
 - To control the setpoint using a device such as a potentiometer, select I/O Point; choose an I/O point from the drop-down list or type a new point name.
 - To control setpoint using PAC Control or PAC Display, select Host and enter an initial value.
 - If another PID loop will control the setpoint, select PID Output and choose the PID from the drop-down list.
- 7. Choose the destination for the PID **output**: I/O Point or Host. (To use the output for controlling the setpoint or input of another PID, choose Host.)
- 8. Enter upper and lower clamp values to prevent the output from exceeding a desirable range. These values should equal the range of the output point, if used. Or choose values to make sure that the output device doesn't shut off (for example, keeping a circulation pump running regardless of the PID output) or that the output never reaches a destructively high setting (for example, keeping a motor below maximum).
- **9.** (Optional) Enter **minimum and maximum change** values. The output won't respond until the minimum change is reached (for example, you may not want a heater to turn on to correct a 1 degree error). Maximum change prevents too drastic a change in output (for example, you could limit the increase in a pump's output to prevent pipe breakage). The default for both minimum and maximum is zero, which disables the feature.
- **10.** Choose how the PID should respond (**output options**) if the input goes out of range. If no boxes are checked, the PID will freeze output at the current value. To have PAC Control logic or an operator respond, check Switch to manual mode. To force the output to a specific value, check Force output and type the output values. *NOTE: If both boxes are checked (forced output*

and manual mode), the output will be forced and the PID put into manual mode; but if the PID is already in manual mode, the output will not be forced.

- 11. Choose algorithm: Velocity, ISA, Parallel, Interacting. Also see "Algorithm Choices" on page 82.
- **12.** Choose **mode**. Auto activates the PID. Manual requires that PAC Control logic or an operator control the PID output.
- **13.** Enter a **scan rate** to determine how often the input is scanned and the controller output is calculated. Minimum value is 0.001 (1 millisecond). Scan time should be greater than system lag (the time it takes for the controller output to have a measurable effect on the system). Also consider other PIDs and tasks on the brain competing for processing power.
- **14.** Enter a positive or negative value for **Gain**. Heating systems usually require a negative value and cooling systems a positive value. *NOTE: Gain is usually refined during the tuning process*.
- **15.** (Optional) Enter **Feed Forward Initial** and **Feed Forward Gain** values if you need to offset the controller output in your application. These values are constants that are multiplied and added to the controller output; often they are not used in PIDs.
- **16.** (Optional) Enter Integral (**Tune I**) and Derivative (**Tune D**) settings if you know the desirable settings. However, Integral and Derivative are not essential to basic configuration and are better determined in the tuning process.
- 17. Click OK.

Add/Modify New Device

To add a new I/O Unit Name, click Options to open the Add New Device dialog box.

Device Name: Enter a name for the I/O unit. You can use the IP address or any unique name. Change the timeout if necessary.

Direct Connection to Ethernet Device: Use this option if there is a direct connection to the brain via an Ethernet cable.

- *IP Address or Hostname*: Enter the IP address or hostname of an Ethernet I/O unit, such as a PAC EB-series or PAC R-series device.
- Ethernet Port: Use the default of 2001 for Ethernet Port unless you have changed the port.

Direct Connection to Serial Device: Use this option if the I/O unit is connected directly to the PC using a serial cable and a PCI-AC48 adapter card.

- *PC Serial Port*: Enter the serial port on the PC where the brain is connected.
- PC Baud Rate: The baud rate on the PC must match the rate set on the brain.
- Serial Device Address: Enter the serial address of the brain.

Pass-Through Ethernet Controller to Serial Device: Use this option for SNAP-PAC-SB1 and SB2 brains connected to a SNAP-PAC-S1 or S2 controller.

- IP Address or Hostname: Enter the IP address or hostname of the S-series controller.
- Ethernet Port: Use the default of 2001 for Ethernet Port unless you have changed it.
- *Controller Serial Port*: Enter the controller's serial port where the brain is connected. On a SNAP-PAC-S1, it's Serial 2. On a SNAP-PAC-S2, it could be any port.
- *Controller Baud Rate*: The baud rate on the controller must match the rate set on the brain.

- Serial Device Address: Enter the serial address of the brain.
- 2-Wire RS-485: Check this box for a 2-wire RS-485 connection. SNAP-PAC-S1 controllers support only 2-wire RS-485. SNAP-PAC-S2 controllers support 2-wire or 4-wire RS-485.

Assign IP Address

Use this dialog box to assign IP addresses to Opto 22 devices, either by listening for devices sending DHCP or BootP broadcasts, or by first creating a list of mappings.

NOTE: In order to assign IP addresses, you must be logged in with administrative rights.

Also see "Assigning an IP Address" on page 14.

Each device ships from the factory with a unique MAC address (printed on a label on the device) and a default IP address of 0.0.0, which is invalid. SNAP PAC, SNAP-LCE, SNAP Ultimate, SNAP Ethernet, and SNAP Simple I/O send out a BootP broadcast when first turned on. E1s and E2s send out a DHCP broadcast. In most cases, you must give each of these devices a fixed, static IP address. Also see "Assigning IP Addresses to SNAP PAC, UIO, EIO, and SIO" on page 15 and "Assigning IP Addresses to E1 and E2 I/O Units" on page 21.

Assigning IP Addresses to SNAP PAC, UIO, EIO, SIO, and LCE

If your network has a DHCP server, either assign a static IP address before connecting the device to the network (preferred), or disable the server. Note the MAC address of each device that needs an IP address, and turn on the device(s).

NOTE: SNAP PACs each have two separate Ethernet network interfaces. Each interface has a separate MAC address and therefore takes a separate IP address. Only ENET1 sends a BootP request. Once you have assigned this primary IP address, you can assign the secondary address using the Inspect I/O Unit window.

- 1. Double-click the MAC address of the device in the upper list.
- 2. In the Mapping dialog box, enter the IP Address and Subnet Mask for the device. If it will be talking to a device on another subnet, enter the Gateway (router) address. If it will talk only on the local subnet, leave the gateway address all zeros (0.0.0.0). Leave the DNS address at 0.0.0.0 and the Host Name field blank. Click OK.
- **3.** The new IP address information appears in the upper list in the dialog box, and the device's status changes to Mapped. The address information also appears in the lower list to show that this device has been mapped to this address.
- **4.** With the device still highlighted, click Assign. The address is saved to flash memory and the status changes to Static IP. To verify that the IP address has been successfully assigned, highlight the device in the upper list and click Test. A DOS window opens and the IP address is pinged.
- **5.** For future reference, write the IP address next to the MAC address on the white sticker provided on the device.
- 6. To save the list of IP address and MAC address mappings (the lower list in the dialog box), click Save List.

NOTE: If you have a large number of devices or are on a separate network, you can create the mappings list first, save it, and then load it into PAC Manager later. Devices that match the mappings receive their IP addresses as soon as they appear in the upper list. Click Assign All to save them.

Assigning IP Addresses to E1 and E2 I/O Units

- 1. Note the MAC address of the E1 or E2, and turn on the E1 or E2 I/O unit. The I/O unit sends a DHCP broadcast. The broadcast is usually answered by a DHCP server on the network, and the server assigns a dynamic IP address.
- 2. On a PC on the same network, open a Command Prompt. Type ping and the host name of the I/O unit. The default host name for any E1 or E2 is OPTO- followed by the last six digits of the brain board's MAC address. For example, for an E1 with a MAC address of 00-a0-3d-00-09-35, you would type: ping OPTO-00-09-35
- **3.** If the ping command worked, write down the IP address from the ping reply. Continue with the next step.

CAUTION: You may have problems continuing with the next step if your network includes old Opto 22 SNAP Ethernet brains with firmware version R1.3m or earlier, or controllers with M4SENET-100 adapter cards at firmware version R1.3k or earlier. These brains and adapter cards may have to be rebooted if you use the discovery feature in the next steps.

To avoid this problem, either update the older devices to newer firmware before continuing, or ask your network administrator to provide you with the dynamic IP address currently assigned to the E1 or E2, and then skip to "Changing the IP Address to a Static IP" on page 24.

4. If the ping command did not return a reply: Choose Tools-->Find Opto 22 MMP Devices. In the dialog box, click Find. PAC Manager discovers all Opto 22 memory-mapped devices on the network. Write down the device's IP address. Close the dialog box.

NOTE: If the E1 or E2 is not in the list, there is no active DHCP server on the network and therefore the device does not have an IP address. Follow the steps outlined above for Assigning IP Addresses to SNAP PAC, UIO, EIO, SIO and LCE, except before pinging the device, click Set Static IP to save the IP address to flash memory.

Assign Secondary IP Address

SNAP PAC controllers each have two, independent Ethernet network interfaces. With PAC Project Professional, you can use these interfaces to segment the control network from the company network or for Ethernet link redundancy. For more information, see Opto 22 forms 1702, 1702, and 1439: the PAC Control User's Guide, PAC Display User's Guide, and OptoOPCServer User's Guide.

IMPORTANT: The two Ethernet interfaces will work only if they are on separate network segments, so the control engine can clearly determine where to direct communication. For example:

	ENET1	ENET2
IP Address:	192.168.0.12	10.0.0.5
Subnet Mask:	255.255.255.0	255.255.255.0

The first Ethernet interface, ENET1, sends a BootP broadcast and is assigned an IP address just like other Opto 22 devices (see "Assign IP Address" on page 281).

To assign an IP address to ENET2, follow these steps:

- 1. Make sure that ENET1 has already received an IP address.
- 2. In the PAC Manager main window, click the Inspect button.
- **3.** In the Inspect window, enter the IP address for ENET1 and click Status Read. Status information for the controller appears in the window. If the secondary IP address has not been assigned yet, the secondary IP address information will show all zeros.
- **4.** Click Status Write. Enter the IP address information for ENET2 in the Value column in the Secondary IP Address, Secondary Subnet Mask, and (if necessary) Secondary Default Gateway fields. Click Apply. The information is sent to the SNAP PAC, but it cannot communicate on the secondary interface until it is restarted.
- **5.** In the Operation Commands section, highlight Restart I/O Unit from powerup. Then click Send Command.

The SNAP PAC controller is restarted. You can check to make sure the controller is back on line by clicking Status Read again and making sure the secondary IP address information is shown. To verify communication, open PAC Manager on a PC that is on the same network segment as the secondary IP address, and use the Inspect window to check status.

Configure E-Mail

You can send an email message or page someone in response to an event. Use this dialog box to set up email parameters. See "Configure Event Messages" on page 284 to set up the message itself.

IP Address and Port. Enter the IP address and port number of the Simple Mail Transfer Protocol (SMTP) server the I/O unit will use to send email. You should be able to get this information from your network administrator.

Timeout. Enter the length of time in milliseconds the I/O unit should wait for a response from the email server. The default is 30,000.

From. Enter a valid email address that will identify the I/O unit to the person who receives the email.

To. Enter the email address of the person who will receive the email.

Subject. Enter a phrase that will indicate the purpose of the email to the person receiving it. Note that this subject line applies to all email messages sent by this I/O unit. Plugins can be used in this field. For example, if a similar email will be sent at intervals (such as an email of the data log), you can use the seqid plugin to put a sequence number at the end of each subject line. This plugin is in the format:

\$!_seqid_

So, for example, if you enter Ultimate Data Log \$!_seqid_ in the subject field, the first email message will have a subject line of Ultimate Data Log 0, the next message will have a subject line of Ultimate Data Log 1, and so on. For information on other plugins, see "Using Plugins" on page 116.

IMPORTANT: For the configuration to take effect, you must upload the configuration file to the brain, save it to flash memory, and restart the brain.

Configure Event Messages

See "Configuring Event Messages" on page 169.

Configure I/O Points

SNAP I/O units are configured by first adding a SNAP module, then configuring each point on that module. SNAP modules and points are listed in an expandable, tree-like view. The window is resizable.

I/O Unit. Displays the I/O unit on which I/O points are being configured.

Type. Displays the type of I/O Unit for which points are going to be added. This field is for display purposes only and cannot be modified.

Add. To add I/O points to a SNAP I/O Unit, you must first add a SNAP module to the I/O Unit, then add I/O points to that module.

To add a SNAP module to an I/O Unit

Highlight the location where the module will be added and click the Add button. In the Add Module dialog that appears, select the type of module (Analog Input/Output or Digital Input/Output) and the name of the SNAP module you are configuring. Click OK.

To add an I/O point to a SNAP module

Double-click a SNAP module in the list to see the point locations it contains. Highlight the location where the point will be added and click the Add button. Depending on whether the I/O point being added is analog or digital, enter configuration information for the new I/O point in either the Add/Edit Analog Point or Add/Edit Digital Point.

Modify. To change an existing SNAP module or I/O point, highlight the item in the list and click the Modify button. Change configuration information for the SNAP module or I/O point in the Add Module dialog, the Add/Edit Analog Point or the Add/Edit Digital Point as necessary.

Delete. To delete an existing SNAP module or I/O point, highlight the item in the list and click Delete. Before deleting a SNAP module, you must first delete all I/O points associated with that module. When deleting I/O points, note that only points having a reference count of zero can be deleted.

Move To. To move an I/O point to an empty channel on another (or the same) I/O Unit, highlight the point, click Move To, and use the Move Point To to move the point. If the I/O point is referenced in a PID loop or event/reaction, you can move the point only within the same I/O unit, not to another unit.

Expand All/Collapse All. To view or hide all I/O points in a SNAP I/O unit, click the Expand All button or the Collapse All button.

Configure I/O Points (G4EB2)

G4EB2 I/O units are configured by adding a point for each G4 module.

I/O Unit. Displays the I/O unit on which I/O points are being configured.

Type. Displays the type of I/O Unit for which points are going to be added. This field is for display purposes only and cannot be modified.

Add. Points that have not been configured yet show as Not Used. Double-click the channel number for the point you want to add. Enter configuration information for the new I/O point. See "Configuring Digital Points for a G4EB2" on page 54.

Modify. To change an existing point, highlight the item in the list and click the Modify button. See "Configuring Digital Points for a G4EB2" on page 54.

Delete. To delete an existing point, highlight the item in the list and click Delete. When deleting I/O points, note that only points having a reference count of zero can be deleted.

Move To. To move an I/O point to an empty channel on another (or the same) I/O Unit, highlight the point, click Move To, and use the Move Point To to move the point. If the I/O point is referenced in a PID loop or event/reaction, you can move the point only within the same I/O unit, not to another unit.

Configure I/O Units

This dialog box shows all the I/O units in the current configuration and is the "home base" for configuring I/O. For more details on configuring I/O and features, see Chapter 2: Configuring Devices.

To resize the dialog box, move the mouse near any edge until the pointer turns into a two-way arrow, then click and drag the border in any direction. To resize a column, click and drag the column dividers in the list header, or double click the divider to expand the column just wide enough to display the longest item in the column.

To configure a new I/O unit, click Add or double-click anywhere in the list box below any configured units. The Add/Edit I/O Unit dialog box will appear.

To change an I/O unit in the list, highlight it and click Modify and change the unit's settings in the Add/Edit I/O Unit dialog box.

To remove an I/O unit in the list, highlight it and click Delete. Only I/O units with a reference count of zero can be deleted.

To add or modify I/O points for the highlighted I/O unit, click I/O Points. The Configure I/O Points dialog box will appear.

To copy and save I/O Unit configurations, click Import/Copy and select I/O units in the I/O Unit Import/Copy dialog box that appears.

To configure additional items, click the buttons shown below:

Click **PID Loops** to configure proportional-integral derivative (PID) loops on SNAP PAC brains or R-series controllers.

- Click **Modules** and select a module type:
 - Serial Modules (see "Configuring RS-232 and RS-485/422 Serial Communication Modules" on page 62)
 - Wiegand Modules (see "Configuring Wiegand Modules" on page 67)
 - PID Modules (also see "Configuring PID Modules" on page 69)
 - Profibus Modules (see "Configuring Profibus Modules" on page 70)
 - Motion Modules (see Opto 22 form 1673, the SNAP PAC Motion Control User's Guide)
 - SSI Modules (see "Configuring SSI (Serial Synchronous Interface) Modules" on page 72)
 - CAN Modules (see "Configuring CAN Modules" on page 73)
 - HART Modules (see "Configuring HART Modules" on page 78)
- Click **Events** and select an event to define or an event message to send as a reaction to an event.
- Click Scratch Pad to view and configure bitmask, integer, float, and string memory areas of a SNAP PAC controller or brain.

NOTE: If you are using the Scratch Pad on a SNAP PAC S-series controller, you must first configure an I/O unit to represent the controller. Configure this I/O unit as a Generic OptoMMP Device, using the IP address for the controller. (Do not add any points or configure other features.)

- Click **Communications** and select the type of communication to configure, for example, PPP, Modbus, Security, Streaming, and so on.
- Click **Others** to configure date and time, data logging, or I/O unit options you want to have saved in the configuration file.

Configure Memory Map Values

Use this dialog box to assign values to specific memory map locations that are not otherwise included in configuration files. These values will be sent to the I/O unit or controller when you send the configuration file. For memory map addresses and valid values, see Opto 22 form 1465, the *OptoMMP Protocol Guide*.

NOTE: If you are using a SNAP PAC S-series controller, you must first configure an I/O unit to represent the controller. Configure this I/O unit as a Generic OptoMMP Device, using the IP address for the controller. (Do not add any points or configure other features.)

The Memory Map Values List displays the Address, Value and Type of each Memory Map Value. The Address is always represented in hexadecimal (hex). The Value field can contain hex or decimal values (integer types only). If the value is in hex it is preceded by 0x. The Type field can be either 4-byte Int, 8-byte Int, Float, or String.

- To add a new Memory Map Value, click Add to open the Add/Edit Memory Map Values dialog box.
- To change an existing Memory Map Value, highlight it and click Modify.
- To delete an existing Memory Map Value, highlight it and click **Delete**. To highlight more than one, hold down the Ctrl key and click additional items in the list.

Configure PID Loops

Use this dialog box to configure proportional integral derivative (PID) loops on SNAP PAC brains, and R-series controllers. You can configure up to 96 PID loops. Four algorithms are available to choose from. Also see "Configuring PID Loops" on page 81.

- To add a PID, highlight the lowest available number in the list and click Add to open the Add/Edit PID dialog box.
- To change an existing PID, highlight it in the list and click Modify.
- To delete a PID, highlight it and click **Delete**.

Each PID must be configured with essential parameters and then individually tuned for efficiency. You can configure PIDs through either PAC Manager or PAC Control, but for tuning PIDs, it's easier to use the graphic tuning tools in PAC Control (see Opto 22 form 1700, the *PAC Control User's Guide*).

Configure PID Module

See "Configuring PID Modules" on page 69.

Configure PPP

Local IP Address. Enter the Local IP Address for the PPP interface on the I/O unit. Enter the local Subnet Mask only if you are using classless IP addressing. If you are not using classless IP addressing, leave the Subnet Mask at zero, and the I/O unit will calculate the subnet mask.

IMPORTANT: The network address for the PPP interface must be different from the network ID for the Ethernet interface. (The network address is obtained by ANDing the IP address and the subnet mask.)

Max Authentication Retries. Enter the maximum number of times a login/password combination can be retried.

PPP Link Always Connected. If you want outgoing PPP to always be connected, so there is no need for the I/O unit to dial out, check this box.

Modem Initialization String. Change the modem initialization string and modem hangup string if necessary. Make sure you use the setting to ignore DTR signal in the modem initialization string:

The default modem initialization string is AT&D0^M~~~~

Consult the command reference that came with your modem to determine the correct initialization command strings. A sample modem initialization string might look like this: AT&F^M~~AT&D0&K0^M~~AT&W0^M~~AT&Y0^M~~

The &F command sets the modem back to factory defaults. The ^M tells the Ethernet I/O unit to insert a carriage return. The ~ tells it to insert a 500ms pause. The &W0 writes the current settings to NVRAM profile 0 on the modem. The &Y0 instructs the modem to use NVRAM profile 0 after resetting.

This initialization string is just a sample; command strings for your modem may differ.

Outgoing PPP. If the I/O unit will send outgoing calls, complete the Outgoing PPP section:

Choose Enabled from the drop-down list.

In the Use Local IP Address field, choose Yes to have the I/O unit use the Local IP Address you entered for the PPP link; choose No to have the remote device assign the I/O unit an IP address for the PPP link. The default is No.

If you want the I/O unit to use the device the I/O unit is calling as the default gateway for all communication, choose Yes for Set As Default Gateway. The default is No.

Enter the Login and Password the I/O unit should use for authentication when it calls the remote device.

In the Phone number field, enter the number the modem should dial for outgoing calls from the I/O unit.

Change the following fields if necessary:

- Inactivity Timeout—If the I/O unit sends no packets and receives no packets for this number of seconds after the PPP session is negotiated, the modem will hang up. The default is 30.
- Max Connect Time—The maximum amount of time in seconds an outgoing PPP connection can stay connected after successful negotiation. Default is zero, which disables the timer.
- Max Dial Retries—The number of times the I/O unit will redial if the first attempt fails. Default is zero.
- Retry Interval—The number of seconds the I/O unit will wait before trying to redial after the first attempt fails. Default is zero.
- Disable Time—If the maximum connect time or maximum number of retries has been reached, the outgoing PPP dialer waits this number of seconds before doing anything. Default is zero.

Incoming PPP. If the I/O unit will receive incoming calls via modem, complete the Incoming PPP section:

Choose Enabled from the drop-down list so the modem will listen for incoming calls.

If you want the I/O unit to use the device calling the I/O unit as the default gateway for all communication, choose Yes for Set As Default Gateway. The default is No.

Change the Inactivity Timeout if necessary. The default is 30.

Enter the Login and Password the I/O unit should accept for incoming calls.

In the Remote IP Address field, enter the IP address the I/O unit should give to devices that dial into the I/O unit and ask for an address. This address must be on the same subnet as the local IP address.

Enter a modem listen string to make sure the modem automatically answers calls. The default modem listen string is $ATSO=1^M$, which instructs the modem to answer any incoming calls on the first ring. Again, refer to your modem's command reference for the correct listen string.

Configure Profibus Modules

(Not applicable to SB brains) Profibus modules (part number SNAP-SCM-PROFI) are a type of serial module. Before configuring a Profibus module, see Opto 22 form 1191, the *SNAP Serial Communication Module User's Guide*, for more information about these modules.

1. With the configuration file open, right-click the name of the I/O unit the Profibus module is on. From the pop-up menu, choose Configure.

The Configure I/O Units dialog box opens.

Configure I/O Units					×
Name Type	Port	Address	Watchdog	De	Add
Preprocess SNAP-PAC.	. Ethernet	10.192.54.110	Enabled		<u>M</u> odify
					<u>D</u> elete
					Import/ <u>C</u> opy
					1/0 Points
					PID Loops
					Modules 🕨
					Events 🕨
					Scratch Pad 🔸
•	III			۰.	Communications ►
Close <u>H</u> elp					Others 🔸

2. Make sure the correct I/O unit is highlighted. Click the Modules button and choose Profibus Modules from the pop-up menu.

Used			
Description	Value	_	
MODULE INFORMATION			
Module Type	Dig/none (0x00)		
Module Subtype	0		
Hardware Revision Date	N/A		
Loader Version	N/A		
Firmware Version	N/A		
PORT A			
IP Port Number	22500		
Baud Rate	19200		
Parity	Even		
	8		
	1		
Hardware Flow Control?	No		
Power-up Test Message?	Yes		
EOM Character List	0x 0D 0A0000		
	Description MODULE INFORMATION Module Type Module Subtype Hardware Revision Date Loader Version Firmware Version PORT A IP Port Number Baud Rate Parity Data Bits Stop Bits Hardware Flow Control?	Description Value MODULE INFORMATION Dig/none (0x00) Module Subtype 0 Hardware Revision Date N/A Loader Version N/A Firmware Version N/A PORT A 1 IP Port Number 22500 Baud Rate 19200 Parity Even Data Bits 8 Stop Bits 1 Hardware Flow Control? No	

- **3.** In the Number field, choose the Profibus module's position from the drop-down list. Click to put a check mark in the Used box.
- **4.** If you need to change port numbers, enter the new numbers for each port in the TCP port Number field.
- **5.** Change the Baud Rate and EOM Character List fields if necessary to match your Profibus devices. Choose whether to have the module automatically send a Test Message when turned on (the default is Yes).
- 6. When data is correct, repeat from step 3 for additional Profibus modules.
- 7. When all Profibus modules are configured, click OK to close the dialog box and return to configuring I/O units.
- **8.** When you are ready to send all configuration data to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87. When you are ready to send all configuration data to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.

IMPORTANT: If you have changed a TCP port number, you must save the change to flash and restart the I/O unit when you send the configuration data to the I/O unit (see page 87).

Configure Serial Modules

This dialog allows you to configure SNAP serial communication modules (part numbers SNAP-SCM-232 and SNAP-SCM-485) for use with the I/O unit. For each serial module port you want to use, click the corresponding row and then enter or modify the values in the columns listed below. Most values can be changed by selecting a new value from a drop-down list.

Status. To enable a port on a serial module, select the appropriate row and click the Status column. A drop-down list is displayed with the choices Enabled, Disabled, and Clear. Choosing Enabled activates the entire row and assigns default values to each column. Choosing Disabled deactivates the row but doesn't change any values in the other columns. Choosing Clear deactivates the row and clears all the other columns. Only the columns that are Enabled will be sent to the I/O unit.

Module. The module location on the SNAP I/O rack. This value cannot be changed.

Port. The serial module port being configured. Each serial module has two ports, A and B. This value cannot be changed.

IP Port. The IP Port number for access to the serial port. The default value that appears should work for most IP communication, and changing this value shouldn't be necessary. If the IP port number is changed, however, the I/O unit must be restarted for the change to take effect.

Baud Rate. Choose the baud rate. The default is 9600.

Parity. Choose None, Odd, Even, Mark or Space from the drop-down list. The default is None.

Data Bits. Choose 8 or 7 from the drop-down list. The default is 8.

Stop Bits. Choose 1 or 2 from the drop-down list. The default is 1.

EOM Chars. Enter hexadecimal values representing the End Of Message characters that the I/O Unit should be looking for. The default is 0D0A, which is the ASCII representation for carriage return and linefeed. A maximum of eight hexadecimal digits may be entered.

Test Message. Select Yes in the drop-down list if you want the I/O Unit to send a test message on powerup. Select No if no test message is desired. The default value is Yes.

Configure SNMP Agent

SysName. Enter the name assigned to the I/O unit as a managed node within the SNMP management system.

SysLocation. Enter the physical location of the I/O unit.

SysContact. Enter the ID of the contact person for the I/O unit.

Community Groups. To set up the Community Groups you need, highlight a line in the list. Click the String cell within the line and type the name of the group. Then click in the Read, Write, and Trap cells and choose Yes or No from the drop-down list to indicate whether that group has privileges to read, write, and receive traps.

Management Hosts. To set up Management Hosts, highlight a line in the list. Start with hosts on the local network first, because the system sends messages to hosts in numeric order, and it

stops sending messages when it finds a host that it cannot connect to. Click the Community String cell and enter the name of the community group the host belongs to. Click the Host IP Address cell and enter its IP address, including the dots (for example, 10.192.55.60).

Version. (All I/O units except SNAP Simple and SNAP Ethernet) From the drop-down list, choose the version of SNMP you are using.

Destination Port. 161 is the default port for SNMP communications. If you know that your application will use a different port, enter the number of that port here.

Authentication/Cold Start Trap. To enable authentication or cold start traps, click the box to check it.

Configure Streaming

Enable Streaming. To enable streaming, choose Yes from the drop-down list.

Enable I/O Mirroring. I/O mirroring is a separate function. It's generally not a good idea to use both streaming and mirroring on the same I/O unit. See "Mirroring I/O Point Data" on page 129 for more information.

Interval. Enter how often in milliseconds you want the I/O unit to send the streamed data. If you are configuring streaming to use only as an event message, set the streaming interval to 0. Zero means that the stream will be sent only once.

Use Default Streaming Area. To stream all addresses in the Streaming section of the I/O unit's memory map, click Use Default Streaming Area. See the memory map appendix in Opto 22 form 1465, the *OptoMMP Protocol Guide,* for more information. (Note that the Streaming section does not include data from high-density digital modules.)

To stream only part of the Streaming section, or to stream a different part of the memory map, click Specify Streaming Area. Enter the starting address in the Memory Map Address field (the address must be entered in hex), and enter the size in bytes of the data to stream in the Size Of Data field.

IP Port. Enter the IP port on the PCs or devices that receive the streamed data. Your application must refer to this port number. Use the default of 5001 unless you know it is already being used for another purpose.

Stream Target. Enter the IP addresses of up to eight devices to receive the streamed data.

Configure Wiegand Modules

(Not applicable to SB brains) Wiegand modules are a type of serial module. Before configuring a Wiegand module, see Opto 22 form 1191, the *SNAP Serial Communication Module User's Guide*, for more information about these modules.

1. With the configuration file open, right-click the name of the I/O unit the Wiegand module is on. From the pop-up menu, choose Configure.

The Configure I/O Units dialog box opens.

+		/O Units					×	
	Name Preprocess	Type SNAP-PAC	Port Ethernet	Address 10.192.54.110	Watchdog Enabled	Dε	Add Modify Delete Import/Copy I/O Points PID Loops Modules Events →	Module button
	Close	Help				۴	Scratch Pad Communications Others	

2. Make sure the correct I/O unit is highlighted. Click the Modules button and choose Wiegand Modules from the pop-up menu.

Wiegand Module	-			
Number: 0	🗹 🗆 Used			
Address	Description	Value		
	MODULE INFORMATION			
0xFFFF F0C0 0000	Module Type	Dig/none (0x00)		
0xFFFF F03A 8501	Module Subtype	0		
0xFFFF F03A 8502	Hardware Revision Date	N/A		
0xFFFF F03A 8506	Loader Version	N/A		
0xFFFF F03A 850A	Firmware Version	N/A		
	PORT A			
0xFFFF F03A 8600	IP Port Number	22500		
0xFFFF F03A 8604	Format	0 🔹		
0xFFFF F03A 8608	Data Length	37		
0xFFFF F03A 860C	Site Position	9		
0xFFFF F03A 8610	Site Length	9		
0xFFFF F03A 8614	Badge Position	18		
0xFFFF F03A 8618	Badge Length	19		
0xFFFF F03A 861C	Parity Check	No		
0xFFFF F03A 8620	Even Parity Position	0		
0xFFFF F03A 8624	Odd Parity Position	0		
	PORT B			
0xFFFF F03A 8640	IP Port Number	22501		
0xFFFF F03A 8644	Format	0 🔹		
0xFFFF F03A 8648	Data Length	37		
0xFFFF F03A 864C	Site Position	9		
0xFFFF F03A 8650	Site Length	9		
0xFFFF F03A 8654	Badge Position	18		
0xFFFF F03A 8658	Badge Length	19		
0xFFFF F03A 865C	Parity Check	No		
0xFFFF F03A 8660	Even Parity Position	0		
0xFFFF F03A 8664	Odd Parity Position	0		

- **3.** In the Number field, choose the Wiegand module's position from the drop-down list. Click to put a check mark in the Used box.
- **4.** If you need to change port numbers, enter the new numbers for each port in the TCP port Number fields.
- **5.** Click the Format/Value cell, and from the drop-down list, choose a standard data format (shown by its total data length) or choose C for custom.

NOTE: O is the 37-bit Opto 22 format used in a sample PAC Control strategy available for use with Wiegand modules. See the Serial Communication Module User's Guide for more information.

6. Change the following fields if necessary to match your Wiegand hardware device:

Data Length—total length of data in the transmission Site Position—first bit of the site code Site Length—length of the site code, in bits Badge Position—first bit of the badge code (should be the next bit after the site code) Badge Length—length of the badge code, in bits

- 7. When data for both ports is correct, repeat from step 3 for additional Wiegand modules.
- **8.** When all Wiegand modules are configured, click OK to close the dialog box and return to configuring I/O units.

IMPORTANT: If you have changed a TCP port number, you must save the change to flash and restart the I/O unit when you send the configuration data to the I/O unit (see page 87).

9. When you are ready to send all configuration data to the I/O unit, see "Sending Configuration Data to the I/O Unit" on page 87.

Find Opto 22 MMP Devices

Use this dialog box to find out the MAC addresses, IP addresses, firmware versions, and/or unit types of all Opto 22 memory-mapped devices on the network. Opto 22 memory-mapped devices include SNAP PAC and SNAP-LCE controllers, SNAP Ethernet, SNAP Ultimate, and SNAP Simple I/O units, and E1 and E2 I/O units. (Opto 22 M4-series controllers with Ethernet cards are not included.)

CAUTION: You may have problems if your network includes old Opto 22 SNAP Ethernet brains with firmware version R1.3m or earlier, or controllers with M4SENET-100 adapter cards at firmware version R1.3k or earlier (these may be affected by the Find feature even though it does not report them). These brains and adapter cards may have to be rebooted if you use the Find feature. To avoid this problem, update the older devices to newer firmware first.

- 1. Leave the MMP Port at 2001 unless you have changed it for security purposes.
- 2. Adjust the **Timeout** if necessary for your network. Timeout is in milliseconds.
- **3.** Click **Find**. All the Opto 22 MMP devices on your network are listed. The total number of devices is shown in the Devices Found field.
- **4.** If you want to copy device information to the clipboard, click **Copy**.

Inspect I/O Unit

When you use the Inspect I/O Unit window, you are reading and writing directly to a specific SNAP PAC controller or brain. You must have its IP address in order to do so. The type of device determines which areas are supported.

CAUTION: Any configuration changes you make here are not saved in a configuration file.

To use the Inspect I/O Unit window, enter the IP address of the device (or choose it from the drop-down list). Then click the button on the left that corresponds to what you want to do:

Status Read. See basic information about a SNAP PAC controller or brain. See "Interpreting Status Data" on page 177.

Status Write. Send commands to a device (such as Store configuration to flash), change the unit's basic configuration (such as whether degrees are shown in F or C), or assign the second IP address on a SNAP PAC controller (see "Assign Secondary IP Address" on page 282).

Wireless LAN. Choose to configure a wireless LAN or view a wireless LAN's status. See "Configuring Wireless LAN Communication (Wired+Wireless Models Only)" on page 36.

Point Config. Configure I/O points. See "Configuring Analog and Digital Points and Features" on page 190.

Digital Bank, Analog Bank. Read I/O points. See "Reading Analog and Digital Banks" on page 211.

Digital Point, Analog Point. Read or write to individual I/O points. See "Reading and Writing to Points" on page 203.

High Density. Read or write to SNAP high-density digital points. See "Reading and Writing to SNAP High-Density Digital Points" on page 214.

System. Read or change the date and time. See "Reading System Date and Time" on page 216.

Scratch Pad. Read or write to Scratch Pad Bits, Integers, Floats, and Strings. See "Reading and Writing to the Scratch Pad Area" on page 217.

Data Log. Configure data logging and read the log. See "Data Logging" on page 220.

PID. Configure PID loops and PID modules. See "Configuring, Viewing, or Changing PID Loops" on page 200.

Events. Read current events and change events; configure event messages. See "Configuring Event Messages" on page 169.

Communications. Display information about and configure security, protocols, communication ports, and a variety modules including serial modules (RS-232, RS-485/422, Wiegand, Profibus, Motion, SSI, CAN, and HART modules). For information on how to configure these modules, see "Configuring I/O Modules and Points" on page 50.

Other. Read or write to any address in the device's memory map. For a complete list of memory map addresses, see Opto 22 form 1465, the *OptoMMP Protocol Guide*.

I/O Unit Import/Copy

Use this dialog box to import and copy I/O unit flash memory images. An I/O unit's flash memory contains information about any settings that have been explicitly configured for that unit. A flash memory image saves this information so it can be stored in a file or copied to another I/O unit. The dialog box contains the following elements:

Existing I/O Unit Flash Memory. Choose an existing I/O unit. If you want to add or modify an I/O unit, click Options. For help, see "Add/Modify New Device" on page 280.

Previously Saved I/O Unit Image File. Select this option and enter the filename of a flash memory image file that you want to copy to another I/O unit. You can also click the Browse button at the end of the filename field and locate the image file using the standard File Open dialog box.

Read. After selecting an Image Source option, click Read to read a flash memory image from an I/O unit or an existing flash memory image file. Note that the dialog box does not close when you click this button.

Send Image To I/O Unit Flash Memory. Select this option and enter an I/O unit's IP address to copy the selected flash memory image source to that unit.

Save To I/O Unit Image File. Select this option and enter the name of a file that will store the flash memory image. You can also click the Browse button at the end of the filename field and specify the name and location of the image file using the standard File Save dialog box.

Create New I/O Unit. Select this option to create a new I/O unit in PAC Manager using the selected flash memory image source. Since the source image does not contain an I/O unit name, you will be prompted to enter one. For more information, see "Creating a New I/O Unit from an Existing One" on page 42.

Send/Save/Create. After selecting an Image Destination option, click this button to copy the image source to an I/O unit, save the image source to a file, or create a new I/O unit in PAC Manager. Note that the dialog box does not close when you click this button, so you can repeat the Read-Send/Save/Create cycle as needed.

I/O Unit Maintenance

To use I/O Unit Maintenance dialog box, see one of the following topics:

"Changing IP Addresses" on page 235

- "Loading New Firmware" on page 237
- "Maintaining Files" on page 251

For other maintenance tasks, such as resetting the device to factory defaults or handling a device whose IP address you don't know, see the controller or brain user's guide.

Move Point To

Use this dialog to move an I/O point from one I/O unit to a location on another (or the same) I/O unit.

The **I/O Units** list displays all I/O units that are compatible with the point being moved. The current I/O unit is highlighted. The **Points** list displays all I/O points on the highlighted I/O unit. Currently configured I/O points are in gray text, and open channels are marked Unused.

- 1. Select an open channel on the current I/O unit or select another I/O unit (if available) from the I/O units list and select one of its channels as the destination channel.
- 2. Click OK to move the I/O point to the specified channel.

Scale Analog Readings

This dialog box is used to specify a custom scale factor that will convert from the "real" units of a module to some engineering units which describe the process parameter being measured.

Scaled Units. Type the name of the new engineering units (EU) for the module here. (Simply delete the default scale and type a new scale—for example, PSI.) As soon as you press Tab or click outside this field, the name of the new EU appears in the protected (grayed-out) Scaled columns in the Lower Value and Upper Value areas of the dialog box.

Actual Lower Value. Provide the actual real-world lower value that you wish the scaled lower value to correspond to. By default, the zero-scale value appears.

Note that inputs typically have under-range capability, which means you can specify a lower actual value less than the zero-scale value. Outputs do not have under-range capability.

Actual Units. The actual units of the module appear here. They are displayed for reference only and cannot be changed.

Scaled Lower Value. Type in the new scaled lower value here. This can be any floating point value.

Scaled Units. The name of the new units you typed in the Scaled Units field (above) appear here.

Actual Upper Value. Provide the actual real-world upper value that you wish the scaled upper value to correspond to. By default, the full-scale value appears.

Note that inputs typically have over-range capability, which means you can specify an upper actual value greater than the full-scale value. Outputs do not have over-range capability.

Actual Units. The actual units of the module appear here. They are displayed for reference only and cannot be changed.

Scaled Upper Value. Type in the new scaled upper value here. This can be any floating point value, as long as it is greater than the scaled lower value.

Scaled Units. The name of the new units you typed in the Scaled Units fields (above) appear here.

Send Configuration To I/O Unit

Use this dialog box to send configuration information to one or more I/O Units.

I/O Units List. The list on the left shows all the I/O units in this configuration file. When you click a unit, the Address List shows all the IP addresses associated with the highlighted unit. This is the address list you set up in the Add/Edit I/O Unit.

Sending Configuration Information

1. Highlight the I/O unit configuration(s) you want to send.

- 2. Highlight the IP addresses to receive the I/O unit configuration. If you don't highlight any addresses, the configuration will be sent to the entire list. If you highlight more than one I/O unit configuration, each unit configuration will automatically be sent to all the IP addresses associated with it.
- **3.** If necessary, change the Timeout field. The timeout field shows how long, in milliseconds, PAC Manager will try to communicate with the I/O unit before returning a timeout error.
- **4.** To save the configuration file to flash memory as well as to RAM, check Save to Flash. To also restart the unit, check Restart I/O Unit.

IMPORTANT: For the following configurations, you must save to flash and restart the I/O unit in order any changes to the configuration to take effect:

- Changes in IP port for serial modules
- SNMP configuration
- Email configuration
- PPP configuration
- Data logging interval

Clearing Flash. To erase the flash memory of all highlighted I/O units in the list, click Clear Flash. Click **Details** to show or hide the Status Area, which displays the results of the last Send or Clear Flash operation.

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